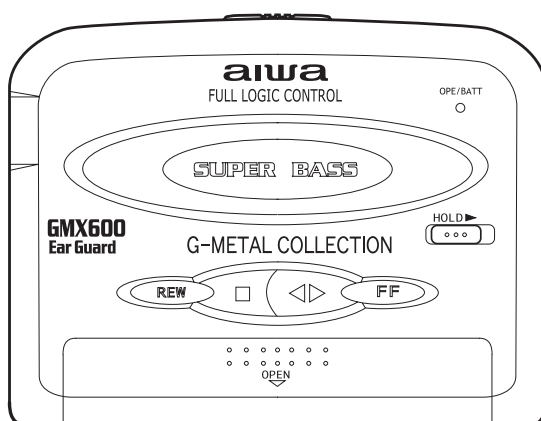


HS-GMX600 Y

HS-PX107 YU, Y



SERVICE MANUAL

STEREO CASSETTE PLAYER

BASIC TAPE MECHANISM : CL-850-5 SIL

- This Service Manual is the "Revision Publishing" and replaces "Simple Manual" (S/M Code No. 09-99C-425-7T1)

SPECIFICATIONS

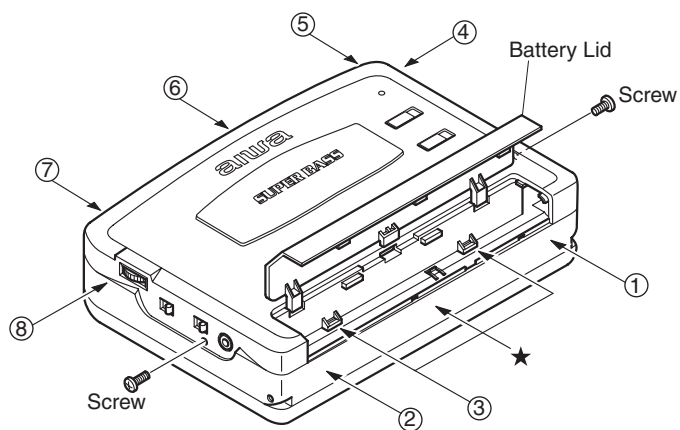
Maximum output:	4 mW + 4 mW (EIAJ 16 ohms)<Y> 5 mW + 5 mW (EIAJ 32 ohms)<YU>
Load impedance:	16 – 32 ohms<Y>
Power source:	DC 3 V using two R6 (AA) dry cell batteries, AC house current using the optional AC adaptor AC-D302
Battery life(EIAJ 1 mW output):	Aprox. 24 hours using two LR6 (AA) alkaline batteries
Maximum outside dimensions:	112.9 (W) x 84 (H) x 29.3 (D) mm (excluding projecting parts and controls) (4 $\frac{1}{2}$ x 3 $\frac{3}{8}$ x 1 $\frac{3}{16}$ in.)
Weight	Approx.124 g (4.3 oz) excluding batteries

- Design and specifications are subject to change without notice.

DISASSEMBLY INSTRUCTION

- 1) Remove the 2 screws.
- 2) Open the battery lid.
- 3) Release the hooks in the order of ①-⑧.

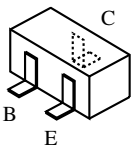
* Releasing hook 3 : After releasing hooks 1 and 2 , push the center frame (with the ★ marks) to release hook ③.



ELECTRICAL MAIN PARTS LIST

REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION	REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
IC				S701	87-A90-665-280		C-SW,TACT LS7A2M
	87-002-677-080		C-IC,TA2002F	S702	87-A90-665-280		C-SW,TACT LS7A2M
	87-A20-532-140		C-IC,LB1977M-TLM	S703	87-A90-665-280		C-SW,TACT LS7A2M
	87-A21-567-040		C-IC,TMP47C443LDM-1B45 (EL)	S704	87-A90-665-280		C-SW,TACT LS7A2M
	87-A21-566-040		C-IC,S-80820ANNP	S705	87-036-379-180		C-SW,SL1-1-2 SS350
	87-A21-565-040		C-IC,S-80817ANNP				
TRANSISTOR				S706	87-A91-365-080		C-SW,PUSH 1-1-1 SPVG21
	89-327-125-080		C-TR,2SC2712GR	SFR401	87-A91-653-040		C-SFR,K 33K H RH03AEC
	89-113-625-080		C-TR,2SA1362GR	TH401	87-A91-675-080		C-THMS,NTH5G16P39B472K 07TH
	87-026-581-080		C-TR,RN2405	VR101	87-A91-650-010		VR,RTRY 50KCK2 H XV0102G
	87-A30-085-040		C-TR,CSA1362GR	X701	87-A70-241-010		VIB,CER 4.000MHZ CSTS0400MG03
	87-026-267-080		C-TR,RN2407				
DIODE							
	87-A40-822-040		C-DIODE,CRS01				
MAIN C.B							
C101	87-012-275-080		C-CAP,U 1200P-50 B				
C102	87-012-275-080		C-CAP,U 1200P-50 B				
C103	87-012-275-080		C-CAP,U 1200P-50 B				
C104	87-012-275-080		C-CAP,U 1200P-50 B				
C105	87-012-276-080		C-CAP,U 1500P-50				
C106	87-012-276-080		C-CAP,U 1500P-50				
C107	87-010-501-010		CAP,E 47-4V				
C108	87-010-501-010		CAP,E 47-4V				
C111	87-015-688-010		CAP,E 4.7-35				
C112	87-012-142-080		CAP, S 0.33-16				
C113	87-010-805-080		CAP, S 1-16				
C114	87-012-141-080		C-CAP,S 0.22-16 Z F C2012				
C117	87-012-278-080		C-CAP,U 2200P-50 B				
C118	87-012-278-080		C-CAP,U 2200P-50 B				
C119	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C120	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C121	87-010-502-010		CAP,E 100-4 M KS				
C122	87-010-503-010		CAP,E 220-4 GAS				
C125	87-010-501-010		CAP,E 47-4V				
C127	87-010-805-080		C-CAP,S 1-16				
C128	87-010-805-080		C-CAP,S 1-16				
C303	87-010-196-080		C-CAP,S 0.1-25				
C304	87-010-196-080		C-CAP,S 0.1-25				
C401	87-A10-201-080		C-CAP,S 0.33-16 KB				
C403	87-010-805-080		C-CAP,U 1-16 Z F				
C404	87-016-526-080		C-CAP,S 0.47-16 K B				
C405	87-010-992-080		C-CAP,S 0.047-25 B				
C406	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C407	87-010-992-080		C-CAP,S 0.047-25 B				
C408	87-010-992-080		C-CAP,S 0.047-25 B				
C409	87-010-992-080		C-CAP,S 0.047-25 B				
C410	87-A10-263-080		C-CAP,U 0.1-16ZF				
C701	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C702	87-012-141-080		C-CAP,S 0.22-16 Z F				
C705	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C706	87-010-805-080		CAP, S 1-16				
C707	87-010-196-080		C-CAP,S 0.1-25				
C708	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C710	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C714	87-A10-263-080		C-CAP,U 0.1-16 Z F				
C801	87-A10-489-010		CAP,E 220-4 7L SR				
D601	87-A91-355-040		C-LED,BR1112H-TR-RED				
J101	87-A60-438-010		JACK,3.5 BLK ST W/O SW (1537)				
J801	87-A61-124-010		JACK,DC DIA2.75 BLK TC				
L101	87-A50-581-080		C-COIL,S FCM2012H 252705				
L102	87-A50-581-080		C-COIL,S FCM2012H 252705				
PS501	87-A90-440-010		SNSR,PHOTO GP2S24N2-B				
R713	87-022-245-080		C-RES U 18K-1/16W F				
R727	87-A10-263-080		C-CAP,U 0.1-16 Z F				
S101	87-A90-050-010		SW, SL 2-2-2 NS (BLK)				
S301	87-A90-050-010		SW, SL 2-2-2 NS (BLK)				

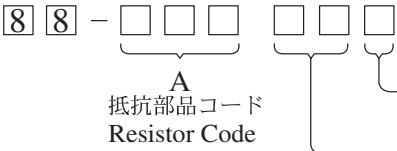
TRANSISTOR ILLUSTRATION



2SA1362
2SC2712
CSA1362
RN2405
RN2407

○チップ抵抗部品コード／CHIP RESISTOR PART CODE

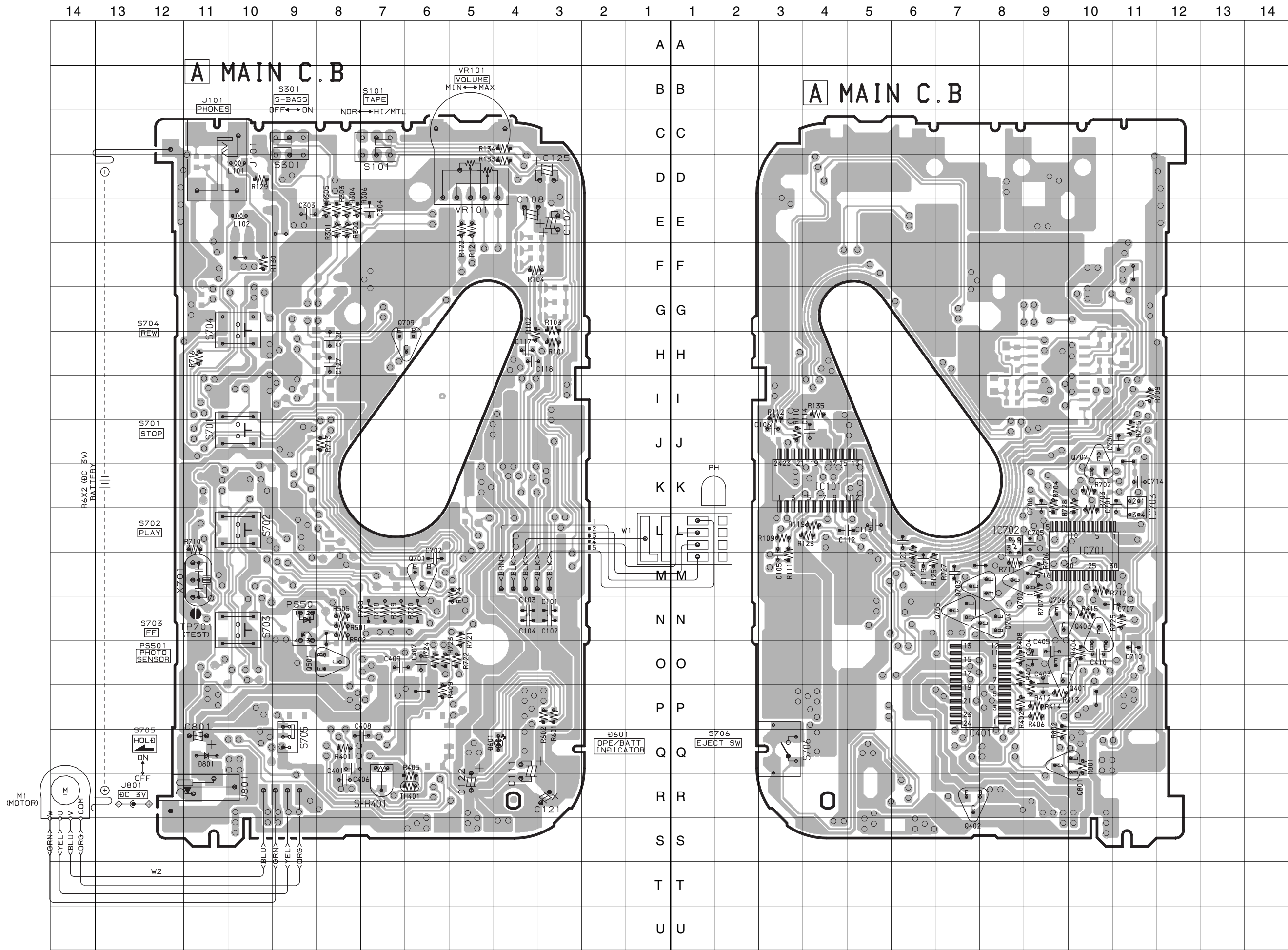
チップ抵抗部品コードの成り立ち
Chip Resistor Part Coding



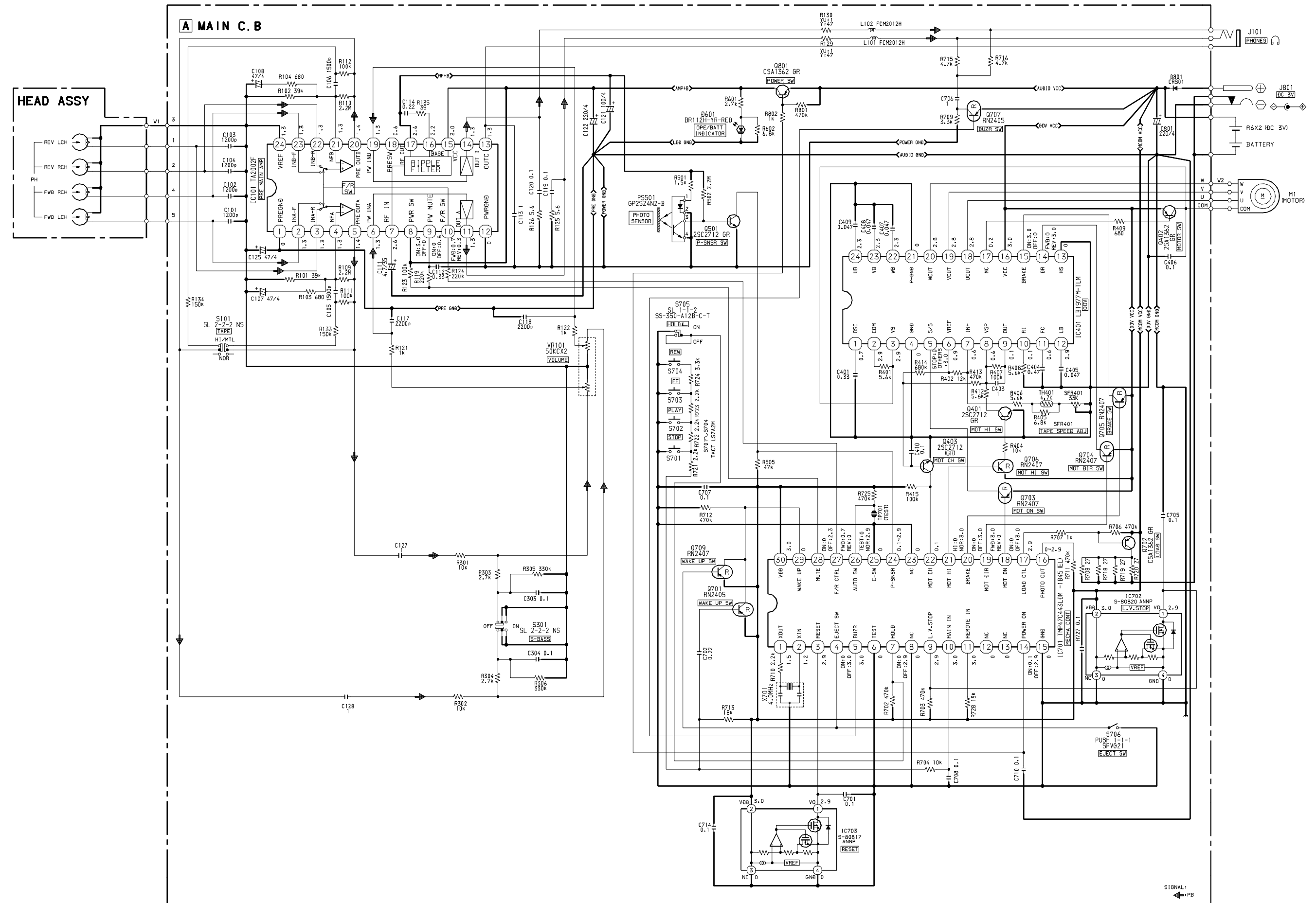
チップ抵抗
Chip resistor

容量 Wattage	種類 Type	許容誤差 Tolerance	記号 Symbol	寸法／Dimensions (mm)				抵抗コード : A
				外形／Form	L	W	t	Resistor Code : A
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ		1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ		3.2	1.6	0.55	128

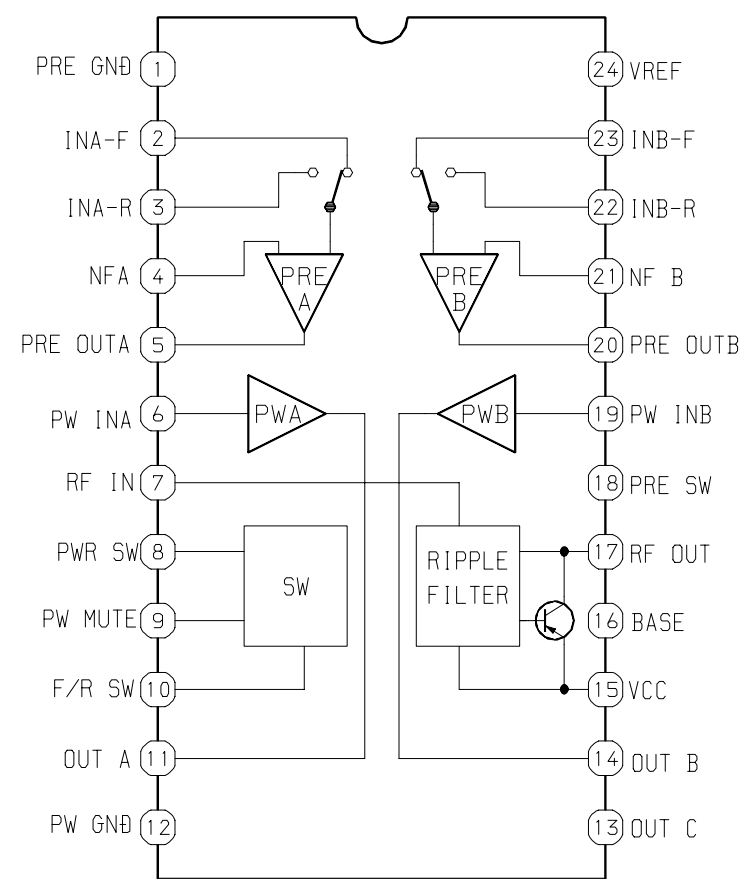
WIRING (MAIN)



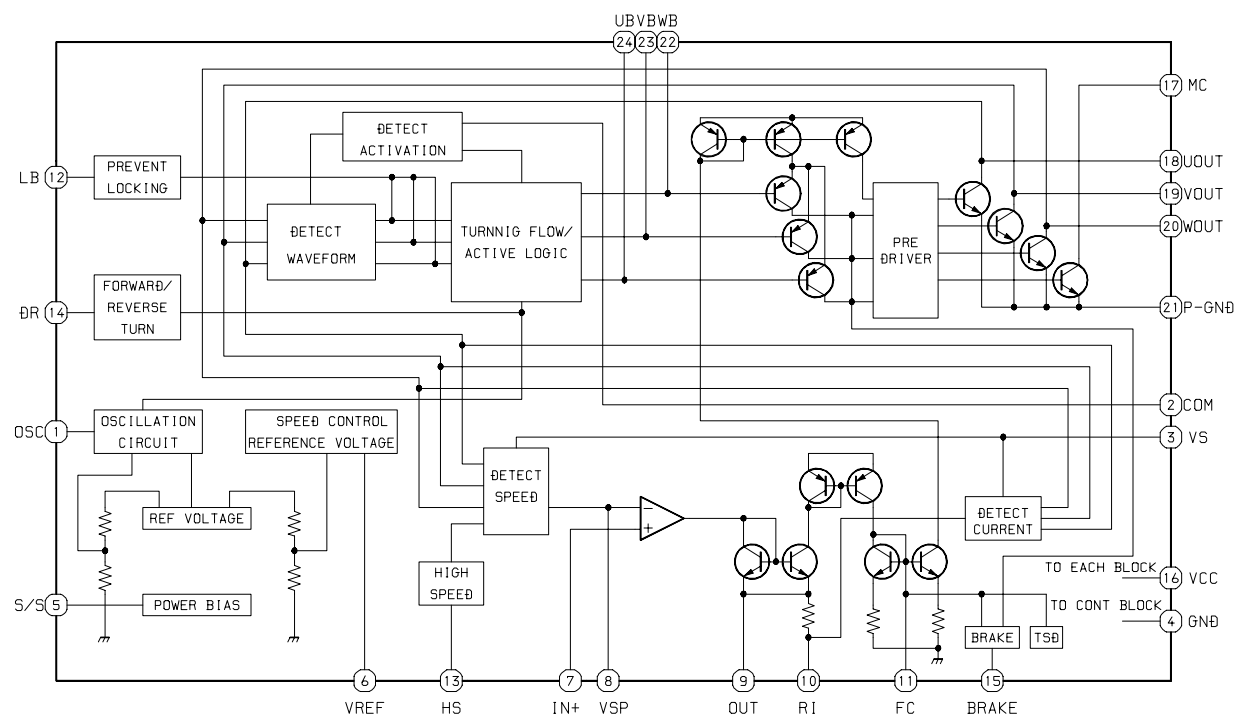
HEAD ASSY



IC BLOCK DIAGRAM
IC, TA2002F



IC, LB1977M-TLM

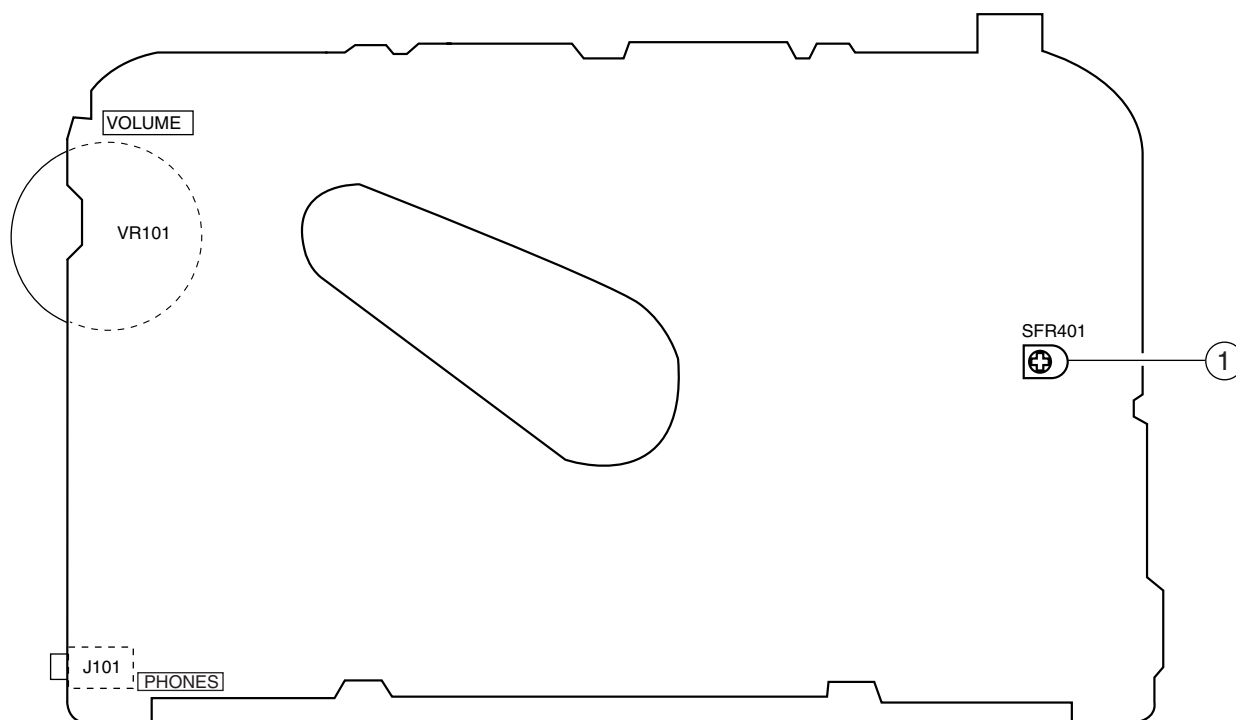


IC DESCRIPTION
IC, TMP47C443LDM-1B45(EL)

Pin No.	Pin Name	I/O	Description
1	XOUT	O	Connected to 4MHz crystal oscillator.
2	XIN	I	
3	RESET	I	Input reset signal.
4	EJECT SW	I	Input EJECT SW. "H": OFF, "L": ON.
5	BUZR	O	Output buzzer sound.
6	TEST	I	Input test mode. "H": Test ON. (connected to GND)
7	HOLD	I	Input HOLD SW. "H": OFF, "L": ON.
8	NC	–	Connected to GND.
9	L.V.STOP	I	Input reducing voltage detection. "L": Mecha STOP.
10	MAIN IN	I	Input key from main unit(A/D).
11	REMOTE IN	I	Input key from remote controller(A/D).
12 ~ 13	NC	–	Not connected.
14	POWER ON	O	Output power for audio circuit. "L": ON.
15	GND	–	Connected to GND.
16	PHOTO OUT	O	Microcomputer detection P-SNSR level output pin.
17	LOAD CTL	O	Output for voltage supply checking. "L": Check.
18	MOT ON	O	Output motor activation. "L": ON.
19	MOT DIR	O	Output motor rotating direction. "L": Counterclockwise.
20	BRAKE	O	Output motor brake. "L": ON.
21	MOT HI	O	Output motor hi-speed activation. "L": ON.
22	MOT CH	I	Input motor activation detection.
23	NC	–	Connected to GND.
24	P-SNSR	I	Input sensor waveform.
25	C-SW	I	Input cassette tape detection. "H": Not exist, "L": Exist. (connected to GND)
26	AUTO SW	I	Input AUTO SW. "H": AUTO operation, "L": NO AUTO operation.
27	F/R CTRL	O	Output FWD, REV control. "L": REV.
28	MUTE	O	Output muting. "L": ON.
29	WAKE UP	I	Input micro-computer OSC ON.
30	VDD	–	Power supply (+3V)

ADJUSTMENT

A MAIN C.B



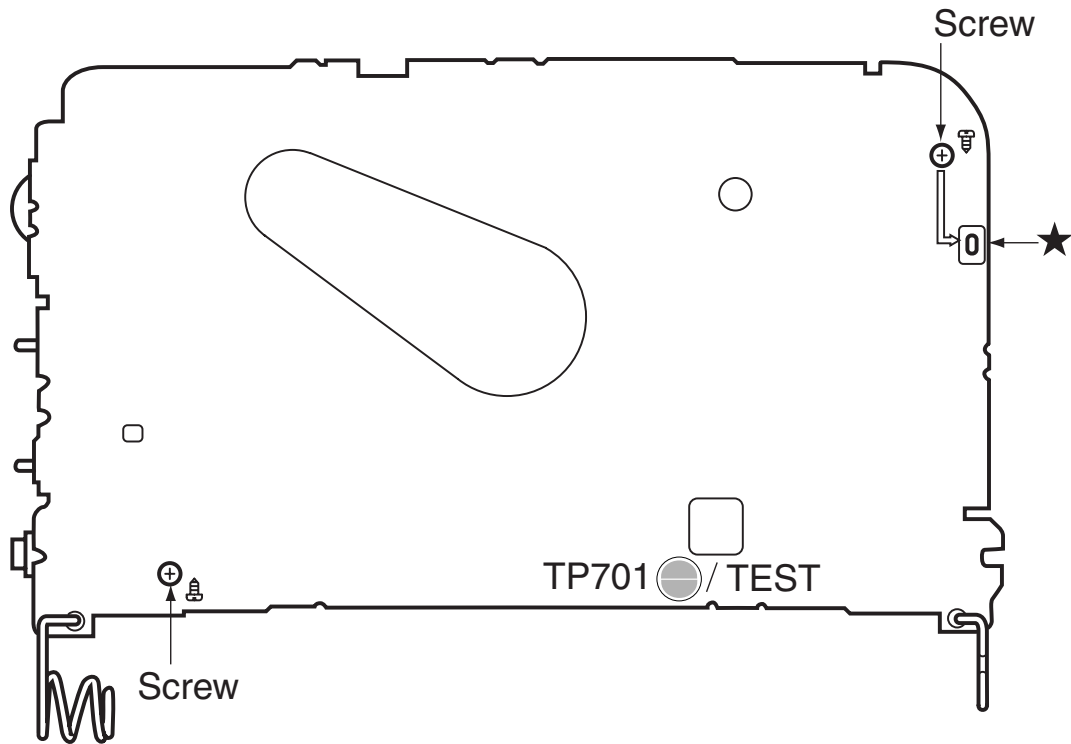
1. Tape Speed Adjustment

- Settings :
- Test tape : TTA – 100 (Tape center)
 - Test point : Phones Jack (J101)
 - Adjustment location : SFR401
 - Super Bass : OFF
 - Direction : FWD
 - Tape selector : NORM
 - Volume : MAX

Method : Play back the test tape and adjust SFR401 so that the frequency becomes $3015\text{Hz} \pm 10\text{Hz}$. Then confirm WOW is less than 0.52%.

TEST MODE

This model has a test mode function in the disassembled condition.



1. How to use the test mode:

- Short the test land in the MAIN C.B.
- Auto-stop function is not detected by micro-computer while test mode is active.

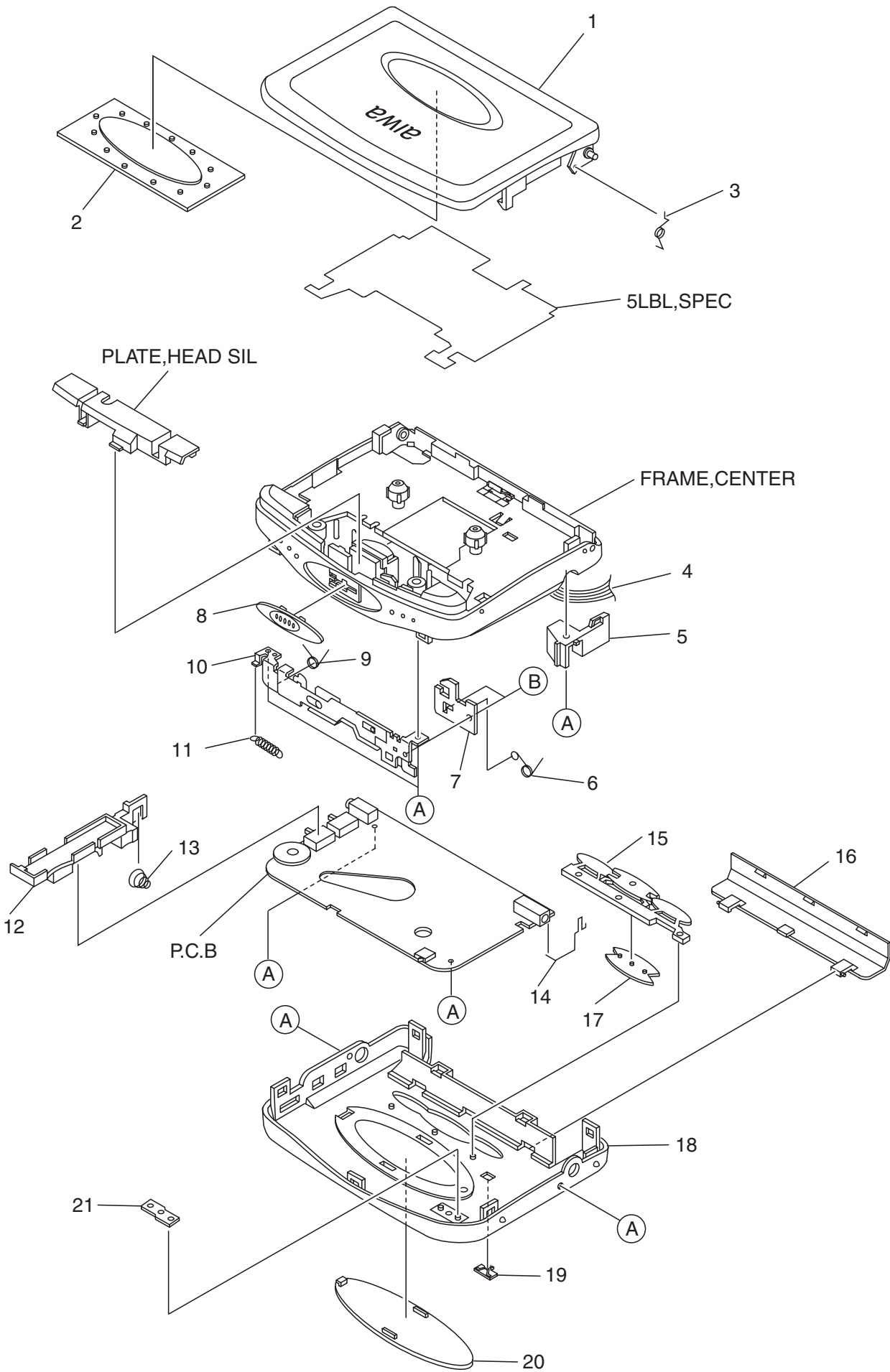
Note: Make sure that the test land is opened after the test mode is de-activated.

(Auto-stop function is not available with shorted land condition.)

2. How to disassemble the circuit board.

- Removes the soldering part in the MAIN C.B .
- Removes two screws.

MECHANICAL EXPLODED VIEW 1/1



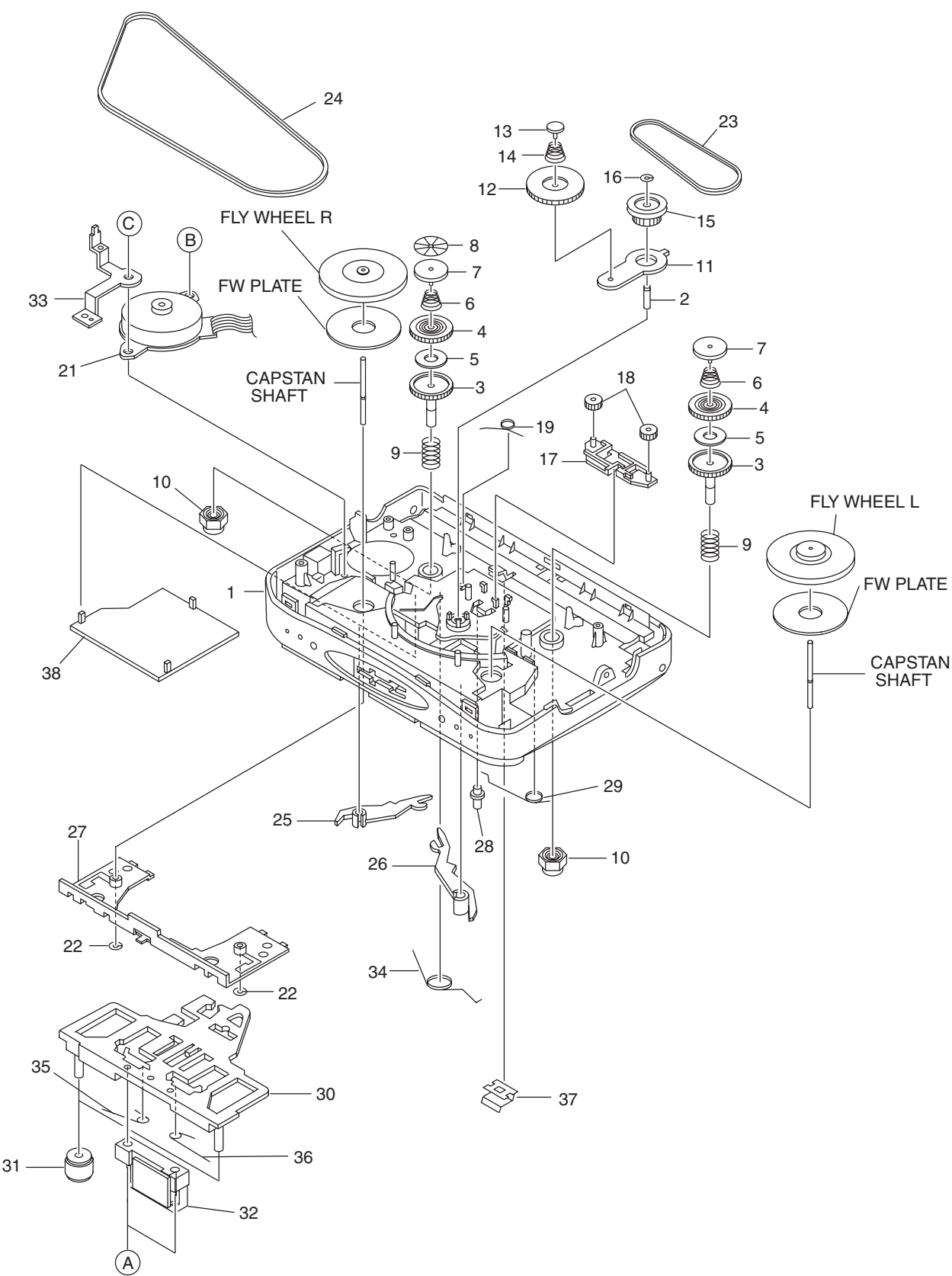
MECHANICAL PARTS LIST 1/1

REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
1	8A-HKG-013-010		LID,CASS P L-BLU EG<[LM]107Y,[LM]600Y>
1	8A-HKF-001-010		LID,CASS P SIL<YU>
1	8A-HKF-018-010		LID,CASS P SIL EG<[S]107Y,[S]600Y>
2	8A-HR8-002-010		WINDOW,CASS
3	8A-HR8-213-010		SPR-T,CASS
4	8A-HR8-603-010		RBN-CORD,4P MOTOR
5	8A-HR8-216-010		HLDR,DC
6	8A-HR8-210-010		SPR-T,LOCK
7	8A-HR8-208-010		PLATE,LOCK
8	8A-HR8-005-010		KNOB,SL OPEN
9	8A-HR8-211-010		SPR-T,RTRY
10	8A-HR8-201-010		LEVER,ASSY REV
11	8A-HR8-212-010		SPR-E,EJECT
12	8A-HR8-215-010		HLDR,HP
13	8A-HR8-218-010		BAT-CONTACT,M
14	8A-HR8-217-010		BAT-CONTACT,P
15	8A-HR9-004-010		KEY,CONT
16	8A-HKG-011-010		LID,BAT L-BLU<[LM]107Y,[LM]600Y,[LM]107Y>
16	8A-HR8-008-010		LID,BAT SIL<[S]107Y,YU,[S]600Y>
17	8A-HKG-003-010		CAP, CONT RV
18	8A-HKG-010-010		CABI,REAR 107 L-BLU EG<[LM]107Y>
18	8A-HKG-001-010		CABI,REAR 107 SIL<YU>
18	8A-HKG-004-010		CABI,REAR 107 SIL EG<[S]107Y>
18	8A-HKG-014-010		CABI,REAR GMX600 L-BLU<[LM]600Y>
18	8A-HKG-005-010		CABI,REAR GMX600 SIL<[S]600Y>
19	8A-HR8-011-010		KNOB,SL<[S]107Y,YU,[S]600Y,[S]107Y>
19	8A-HKG-012-010		KNOB,SL L-BLU<[LM]107Y,[LM]600Y>
20	8A-HKG-002-010		PANEL,REAR
21	8A-HKF-004-010		LENS,LED P
A	87-067-535-010		SCREW VT+1.4-3.5
B	87-067-388-010		SCREW

COLOR NAME TABLE

Basic color symbol	Color	Basic color symbol	Color	Basic color symbol	Color
B	Black	C	Cream	D	Orange
G	Green	H	Gray	L	Blue
LT	Transparent Blue	N	Gold	P	Pink
R	Red	S	Silver	ST	Titan Silver
T	Brown	V	Violet	W	White
WT	Transparent White	Y	Yellow	YT	Transparent Yellow
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green
LD	Dark Blue	DT	Transparent Orange	GM	Metallic Green
YM	Metallic Yellow	DM	Metallic Orange		

TAPE MECHANISM EXPLODED VIEW 1 / 1



TAPE MECHANISM PARTS LIST 1/1

REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
1	S8-HR8-003-010		FRAME CENTER
2	S8-505-240-000		GEAR SHAFT
3	S8-505-070-000		REEL GEAR T
4	S8-505-080-000		CLUTCH GEAR
5	S8-505-300-000		FELT
6	S8-505-200-000		CLUTCH SP
7	S8-505-120-000		REEL GEAR BUSH
8	S8-505-290-000		REFLECTING PLATE
9	S8-505-210-000		BRACK TENSION SP
10	S8-000-100-000		REEL CAP
11	S8-505-090-000		FWD GEAR PLATE
12	S8-505-060-000		FWD GEAR
13	S8-505-250-000		GEAR PLATE PIN
14	S8-505-220-000		FWD GEAR SP
15	S8-505-050-000		CENTER GEAR
16	S1-2X2-5X0-25L		L CUT W
17	S8-505-320-000		FF GEAR HOLDER
18	S8-505-330-000		FF GEAR
19	S8-505-310-000		GEAR HOLDER SP
21	S8-7A9-156-310		MOTOR (IBIGB02)
22	S1-2X2-5X0-11C		L CUT W
23	SV-500-000-000		SUB BELT
24	SV-190-000-000		MAIN BELT
25	S8-505-100-000		FWD ARM
26	S8-505-110-000		REV ARM
27	S8-505-260-000		SUB CHASSIS
28	S8-505-160-000		REV SELECT
29	S8-505-190-000		SELECT SP
30	S8-505-020-000		HEAD BASE
31	S7-000-080-000		PINCH ROLLER
32	S8-7A9-119-100		HEAD ASSY (PH8ZM-3)
33	8A-HR8-219-010		PLATE EARTH MOT
34	S8-300-160-000		HEAD BASE SP
35	S8-300-170-000		PINCH SP FWD
36	S8-500-090-000		PINCH SP REV
37	8A-HR8-214-010		SPR-P CASS
38	S8-505-130-000		COVER
A	S1-PB1-7X5-500		SCREW 1.7-5.5
B	S3-PY1-7X2-500		SCREW 1.7-2.5
C	S3-PB1-7X3-000		SCREW

ACCESSORIES / PACKAGE LIST

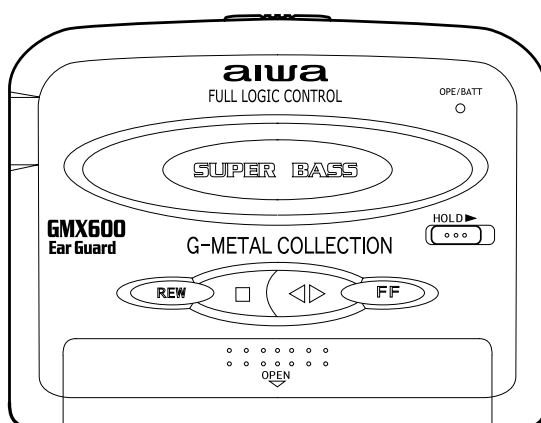
REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
1	8A-HKG-901-010		IB,YU(ESF) F<YU>
1	8A-HKG-905-010		IB,Y(EGFSI) F<Y>
1	8A-HKG-906-010		IB,Y(EDCPH) F<Y>
2	87-B30-081-110		HEADPHONE,HP-M009(S)<YU>
2	87-B30-255-010		HEADPHONE,HP-M007B(S)<EXCEPT YU, [LM] 600Y>
2	87-B30-155-010		HEADPHONE,HP-M006BLC<[LM] 600Y>



アイワ株式会社 〒110-8710 東京都台東区池之端1-2-11 ☎03(3827)3111 (代表)
AIWA CO.,LTD. 2-11, IKENOHATA 1-CHOME, TAITO-KU, TOKYO 110, JAPAN TEL:03 (3827) 3111

HS-GMX600 Y

HS-PX107 YU, Y



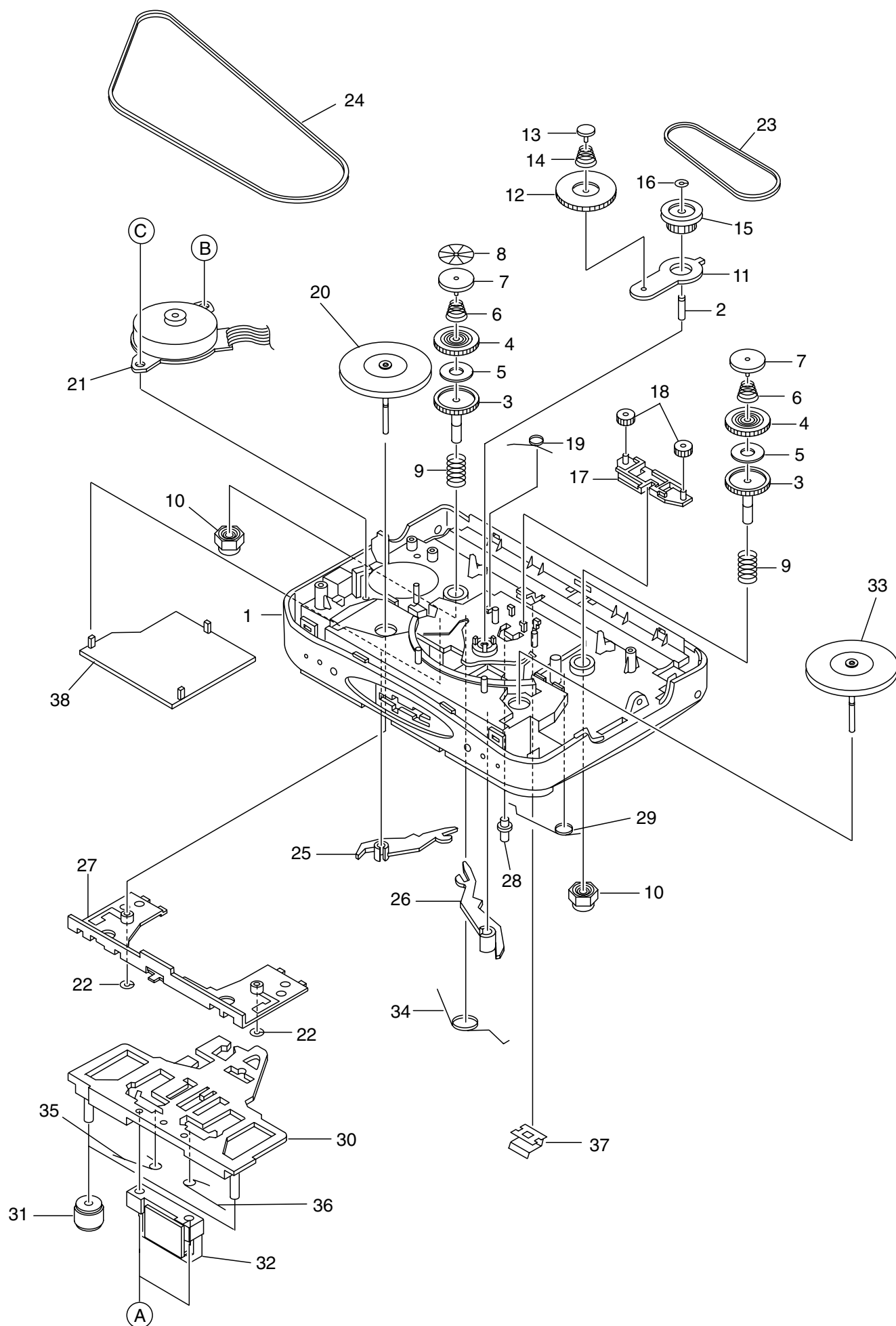
SERVICE MANUAL

STEREO CASSETTE PLAYER

BASIC TAPE MECHANISM : CL-850-5 SIL

- This Correction Service Manual is issued because of some errors in Service Manual of Model Name HS-GMX600 (Y) / PX107 (YU, Y), (S/M Code No. 09-002-425-7R1)

TAPE MECHANISM PARTS LIST 1 / 1



TAPE MECHANISM PARTS LIST 1 / 1

REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
1	8A-HR8-003-010		FRAME CENTER
2	S8-505-240-000		GEAR SHAFT
3	S8-505-070-000		REEL GEAR T
4	S8-505-080-000		CLUTCH GEAR
5	S8-505-300-000		FELT
6	S8-505-200-000		CLUTCH SP
7	S8-505-120-000		REEL GEAR BUSH
8	S8-505-290-000		REFLECTING PLATE
9	S8-505-210-000		BRACK TENSION SP
10	S8-000-100-000		REEL CAP
11	S8-505-090-000		FWD GEAR PLATE
12	S8-505-060-000		FWD GEAR
13	S8-505-250-000		GEAR PLATE PIN
14	S8-505-220-000		FWD GEAR SP
15	S8-505-050-000		CENTER GEAR
16	S1-2X2-5X0-25L		L CUT W
17	S8-505-320-000		FF GEAR HOLDER
18	S8-505-330-000		FF GEAR
19	S8-505-310-000		GEAR HOLDER SP
20	S8-550-3K0-000		FLYWHEEL R ASSY
21	87-A91-563-010		MOTOR (IBIGB02)
22	S1-2X2-5X0-11C		L CUT W
23	SV-500-000-000		SUB BELT
24	SV-190-000-000		MAIN BELT
25	S8-505-100-000		FWD ARM

REF.NO.	PARTNO.	KANRI NO.	DESCRIPTION
26	S8-505-110-000		REV ARM
27	S8-505-260-000		SUB CHASSIS
28	S8-505-160-000		REV SELECT
29	S8-505-190-000		SELECT SP
30	S8-505-020-000		HEAD BASE
31	S7-000-080-000		PINCH ROLLER
32	87-A91-019-010		HEAD ASSY (PH8ZM-3)
33	S8-550-4K0-000		FLYWHEEL L ASSY
34	S8-300-160-000		HEAD BASE SP
35	S8-300-170-000		PINCH SP FWD
36	S8-500-090-000		PINCH SP REV
37	8A-HR8-214-010		SPR-P CASS
38	S8-505-130-000		COVER
A	S1-PB1-7X5-500		SCREW 1.7-5.5
B	S3-PY1-7X2-500		SCREW 1.7-2.5
C	S3-PB1-7X3-000		SCREW

アイワ株式会社 〒110-8710 東京都台東区池之端1-2-11 ☎03(3827)3111 (代表)
AIWA CO.,LTD. 2-11, IKENOHATA 1-CHOME, TAITO-KU, TOKYO 110, JAPAN TEL:03 (3827) 3111