

SERVICE MANUAL ST610

Since only the unidentical parts between the original model are listed, please use this manual (Flysheet) with the original model ST600 (N version) service manual accordingly.

Different Parts between MODEL ST600 (N) and MODEL ST610 (N)

REF. DESIG.	Q'TY	ST600 (N) PART NO.	DESCRIPTION	REF. DESIG.	Q'TY	ST610 (N) PART NO.	DESCRIPTION
A	1	2131063400	Front Panel Assembly	A	1	2131063410	Front Panel Assembly
002B	1	2131063010	Escutcheon	002B	1	2131063110	Escutcheon
013B	2	2979259020	Bushing	013B	2	2462259010	Bushing
080B	2	2128118010	Spacer	080B	2	2128118210	Spacer
017B	1	2216257110	Lid	017B	1	2131257010	Lid
031B	3	2131154010	Knob	031B	3	2131154110	Knob
037B	1	2131160220	Bracket, Rear Panel	037B	1	2131160240	Bracket, Rear Panel
100B	4	51480406S9	F. Washer Screw	100B	4	51480406B9	F. Washer Screw
101B	4	51280308U0	B.H. Tapped Screw	101B	4	51280308K0	B.H. Tapped Screw
B	1	2219273410	Flywheel Assembly	B	1	2219273420	Flywheel Assembly
007I	2	2219063030	Escutcheon	007I	2	2219063230	Escutcheon
001I	1	2286401010	Frame	001I	1	2286401110	Frame
001S	1	2131801010	Packing Case	001S	1	2131801020	Packing Case
002T	1	2131851030	Instruction	002T	1	2131851340	Instruction

N.B. Following precautions should be used when putting order for service manual:

- (1) The original Service manual will not be delivered if the P/N 2131855040 (Flysheet) is used for ordering.
- (2) When comprehensive manual are required, please use both P/N of 2131855020 (Original) and 2131855040 (Flysheet) simultaneously.

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