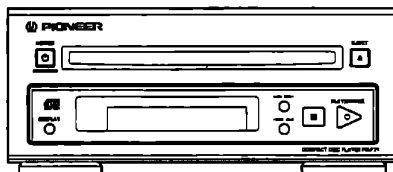


Service Manual

PIONEER
The Art of Entertainment



ORDER NO.
RRV1727

COMPACT DISC PLAYER

PD-F21

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model	Power Requirement	Remarks
	PD-F21		
MY	○	AC220-230V	
NV	○	AC230V	

CONTENTS

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PIONEER ELECTRONICS ASIACENTRE PTE. LTD. 501 Orchard Road, #10-00 Lane Crawford Place, Singapore 0923

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T-KZE JAN. 1997 Printed in Japan

1. SAFETY INFORMATION

VARO!
AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.

ADVARSEL:
USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHED SAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.

VARNING!
OSYNLIG LASERSTRÅLNING NÅR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRakta EJ STRÅLEN.



LASER
Kuva 1
Lasersäteilyn varoitusmerkki

WARNING!
DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.

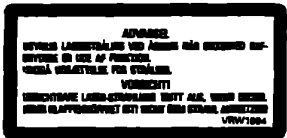
IMPORTANT
THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS
MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780 - 785 nm

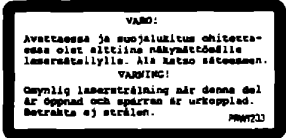


LASER
Picture 1
Warning sign for laser radiation

LABEL CHECK



MY Type



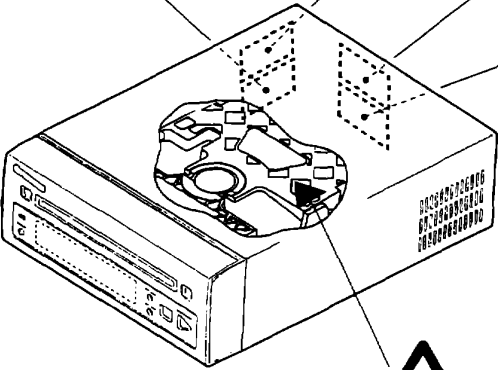
MY Type



MY and NV Types



NV Type




MY and NV Types

Additional Laser Caution

- Laser Interlock Mechanism**
The position of the switch (S601) for detecting loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S601) is not on CLMP terminal side (CLMP signal is OFF or high level.). Thus, the interlock will no longer function if the switch (S601) is deliberately set to CLMP terminal side (low level).
The interlock also does not function in the test mode*.
Laser diode oscillation will continue, if pin 1 of M51593FP (IC101) on the PRE-AMP BOARD ASSY mounted on the pickup assembly is connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).
- When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

*92S1B

* Refer to page 28.

2. EXPLODED VIEWS AND PARTS LIST

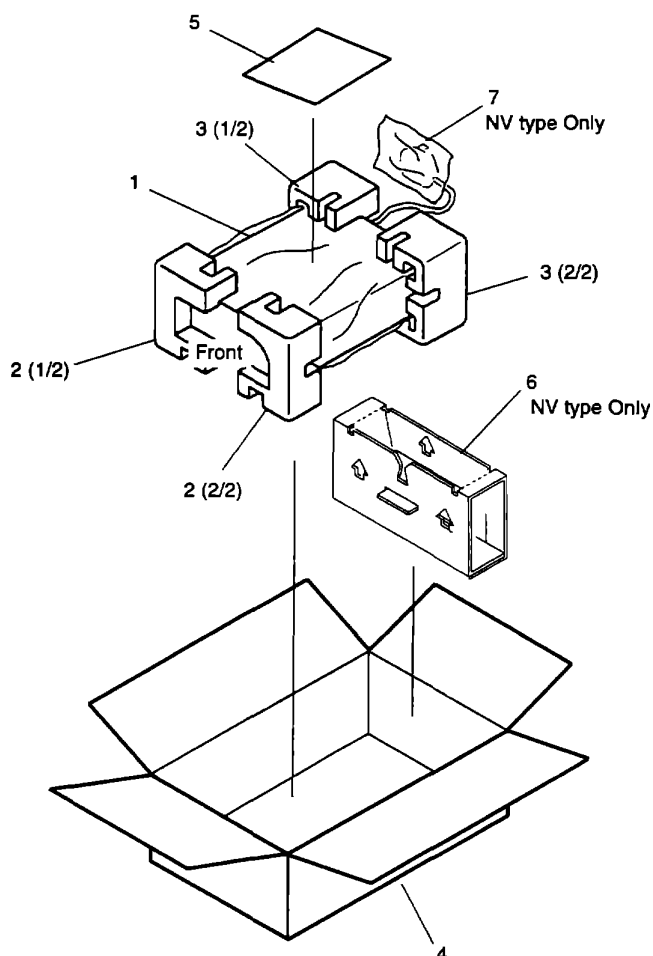
NOTES : ● Parts marked by “NSP” are generally unavailable because they are not in our Master Spare Parts List.

● The Δ mark found on some component parts indicates the importance of the safety factor of the part.

Therefore, when replacing, be sure to use parts of identical designation.

● Screw adjacent to ∇ mark on the product are used for disassembly.

2.1 PACKING



(1) Parts List

Mark	No.	Description	Parts No.
	1	MIRROR MAT	DHL1050
	2	PAD F MTC	RHA1222
	3	PAD R MTC	RHA1223
	4	PACKING CASE	See Contrast table (2)
NSP	5	WARRANTY CARD	ARY7008
	6	SPACER	See Contrast table (2)
	7	POLY. BAG	See Contrast table (2)

(2) Contrast Table

PD-F21/MY and NV have the same construction except for the following:

Mark	No.	Description	Part No.		Remarks
			PD-F21/MY	PD-F21/NV	
	4	Packing Case	RHG1828	RHG1832	
	6	Spacer	Not used	RHG1836	
	7	Poly. Bag	Not used	RHL1021	

2.2 EXTERIOR



(1) Parts List

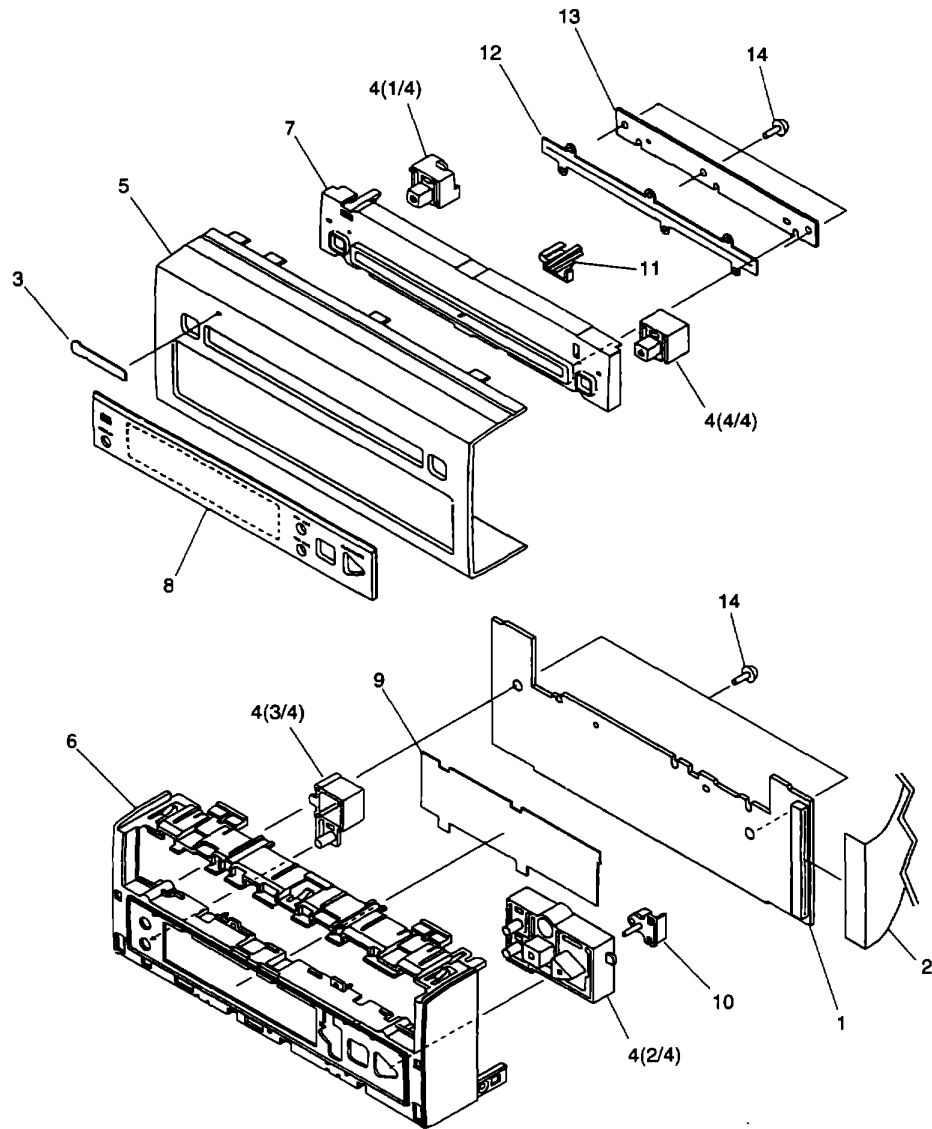
Mark	No.	Description	Parts No.	Mark	No.	Description	Parts No.
	1	MAIN ASSY	RWZ4210	NSP	16	CD SLOT-IN MECHA	AXA7014
	2	POWER ASSY	RWZ4083		17	BONNET MTCD	REA1266
	3	OPTICAL ASSY	RWZ4067		18	REAR PANEL	See Contrast table (2)
	4	STRAIN RELIEF	CM-22B	△	19	1P AC OUTLET	See Contrast table (2)
△	5	AC POWER CORD	See Contrast table (2)		20	SCREW	BBT30P080FNI
	6	CONNECTION CABLE	RDE1049		21	SCREW	BBZ30P080FMC
△	7	POWER TRANSFORMER (T1)	RTT1328		22	BINDER	ZCA-SKB90BK
	8	SCREW (3×8)	ABA7017		23	PLATE	RNM1050
△	9	FUSE (T2.5A)	AEK1058		24	CAUTION LABEL HE	See Contrast table (2)
NSP	10	PCB SUPPORT	AEC1006		25	CAUTION LABEL (F)	VRW-328
NSP	11	PCB SPACER (3×12)	AEC1372		26	CAUTION LABEL (G)	VRW-329
	12	FOOT	REC-434		27	CAUTION LABEL	See Contrast table (2)
NSP	13	CHASSIS MTCD	RNB1123		28	CAUTION LABEL	See Contrast table (2)
NSP	14	MECHA STAY CD	RNE1899	△	29	FUSE (T5A)	See Contrast table (2)
	15	INSULATOR F ASSY	RNK2231		30	BRACKET	RNE1938
					31	NYLON RIVET	AEC-525

(2) Contrast Table

PD-F21/MY and NV have the same construction except for the following:

Mark	No.	Description	Part No.		Remarks
			PD-F21/MY	PD-F21/NV	
△	5	AC Power Cord	PDG1008	PDG1055	
△	29	└ Fuse (T5A)	Not used	PEK1003	
	18	Rear Panel	RNA2111	RNA2114	
△	19	1P AC Outlet	AKP1034	Not used	
	24	Caution Label HE	PRW1233	Not used	
	27	Caution Label	VRW1094	Not used	
	28	Caution Label	Not used	PRW1018	

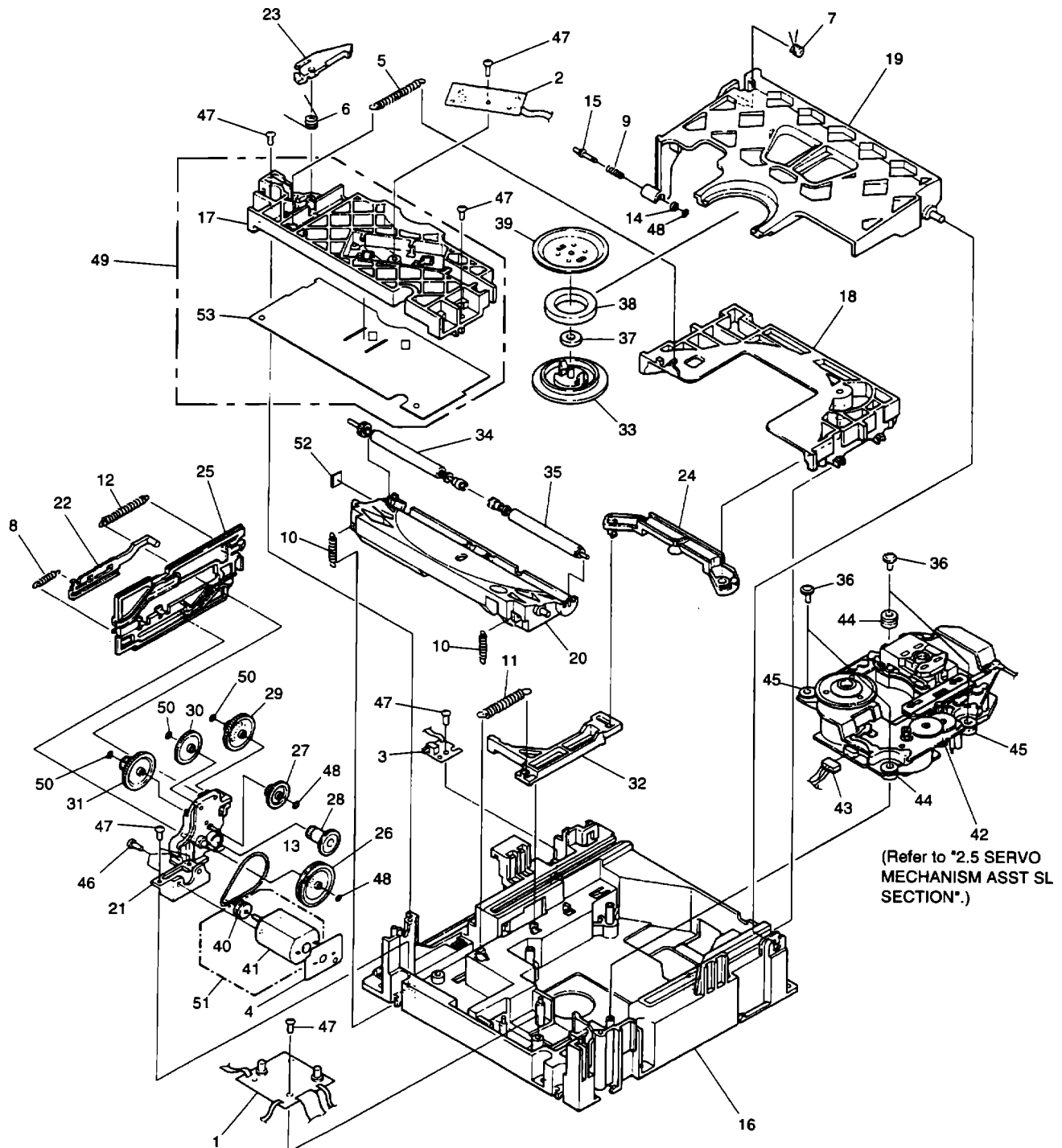
2.3 FRONT PANEL SECTION



Mark	No.	Description	Parts No.
	1	FRONT ASSY	RWZ4065
	2	LEAD CARD 39P (J1)	RDD1380
	3	NAME PLATE	AAM1002
	4	FUNCTION BUTTON CD	RAC2142
	5	FRONT PANEL	RAH2764
	6	PANEL BASE MTCD	RAH2767
	7	FRONT KIT CD	RAH2768
	8	DISPLAY LENS CD	RAH2771

Mark	No.	Description	Parts No.
	9	FL FILTER CD	REC1288
	10	PLAY LENS	RNK2232
	11	INDICATOR LENS CD	RNK2233
	12	SHEET	AWL7020
NSP	13	SLOT PCB	RNZ3240
	14	SCREW	BBZ30P080FMC

2.4 CD SLOT-IN MECHA SECTION

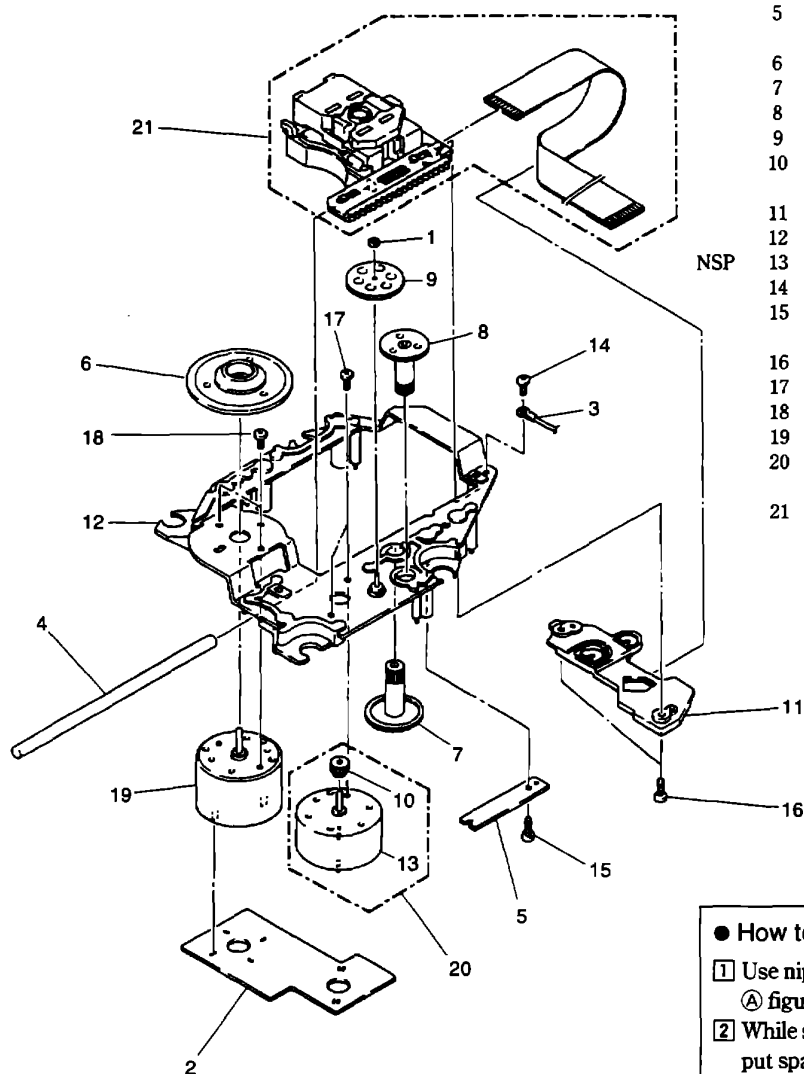


Parts List for CD Slot-in Mecha Section

Mark	No.	Description	Parts No.
NSP	1	SENSOR PCB ASSY	AWZ7328
NSP	2	LED PCB ASSY	AWZ7329
NSP	3	SW PCB ASSY	AWZ7330
NSP	4	MOTOR PCB ASSY	AWZ7331
	5	SPRING	ABH7035
	6	ROCK LEVER SPRING	ABH7019
	7	SLAMP SPRING	ABH7020
	8	RACK SPRING	ABH7021
	9	P SPRING	ABH7022
	10	ROLLER HOLDER SPRING	ABH7023
	11	SPRING B	ABH7024
	12	CAM PLATE SPRING	ABH7025
	13	BELT A	AEB7012
	14	WASHER	AEB7018
	15	PIN	ALA7005
	16	MECHANISM BASE	ANW7022
	17	DISC PLATE	ANW7023
	18	CENTERING PLATE	ANW7024
	19	CLAMPER HOLDER	ANW7025
	20	ROLLER HOLDER	ANW7078
	21	GEAR HOLDER	ANW7027
	22	RACK	ANW7028
	23	ROCK LEVER	ANW7029
	24	STARTING LEVER	ANW7030
	25	CAM PLATE	ANW7031
	26	GEAR PULLEY	ANW7032
	27	GEAR A	ANW7033
	28	GEAR B	ANW7034
	29	GEAR C	ANW7035
	30	GEAR D	ANW7036
	31	DRIVE GEAR	ANW7037
	32	STARTING PLATE	ANW7038
	33	CLAMPER	ANW7083
	34	ROLLER ASSY L	AXA7019
	35	ROLLER ASSY R	AXA7020
	36	SCREW	PBA1048
NSP	37	H SPACER	PEB1249
	38	CLAMP MAGNET	PMF1014
	39	YOKE	PNB1216
	40	MOTOR PULLEY	PNW1634
NSP	41	MOTOR	PXM1002
NSP	42	SERVO MECHANISM ASSY SL	AXA7017
	43	CONNECTOR ASSY 4P	PDE1238
	44	FLOAT RUBBER	PEB1014
	45	FLOAT RUBBER	PEB1132
	46	SCREW	BMZ20P040FMC
	47	SCREW	PPZ30P060FMC
	48	WASHER	WT12D032D025
	49	DISC PLATE ASSY	AEA7003
	50	WASHER	WT17D034D025

Mark	No.	Description	Parts No.
	51	MOTOR ASSY	AEA7000
	52	AV SHEET	AEB7021
NSP	53	DISC PLATE SHEET	AEB7035
		OIL (GREEN)	GEM1015

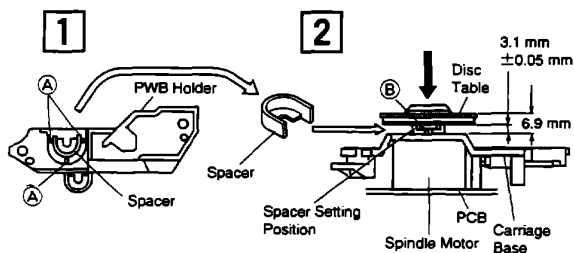
2.5 SERVO MECHANISM ASSY SL SECTION



Mark	No.	Description	Parts No.
	1	WASHER	WT12D032D025
	2	MECHANISM BOARD ASSY	PWX1192
	3	GROUND LEAD UNIT	PDF1104
	4	GUIDE BAR	PLA1094
	5	GEAR STOPPER	PNB1303
	6	DISC TABLE	PNW1608
	7	GEAR 1	PNW2052
	8	GEAR 2	PNW2053
	9	GEAR 3	PNW2054
	10	PINION GEAR	PNW2055
	11	PWB HOLDER	PNW2057
	12	CARRIAGE BASE	PNW2699
	13	DC MOTOR (CARRIAGE)	PXM1027
	14	SCREW	BBZ26P060FMC
	15	SCREW	BPZ20P060FMC
	16	SCREW	BPZ26P100FMC
	17	SCREW	JFZ17P025FZK
	18	SCREW	JFZ20P030FNI
	19	DC MOTOR ASSY (SPINDLE)	PEA1235
	20	DC MOTOR ASSY (CARRIAGE)	PEA1246
	21	PICKUP ASSY	PEA1291

● How to install the disc table

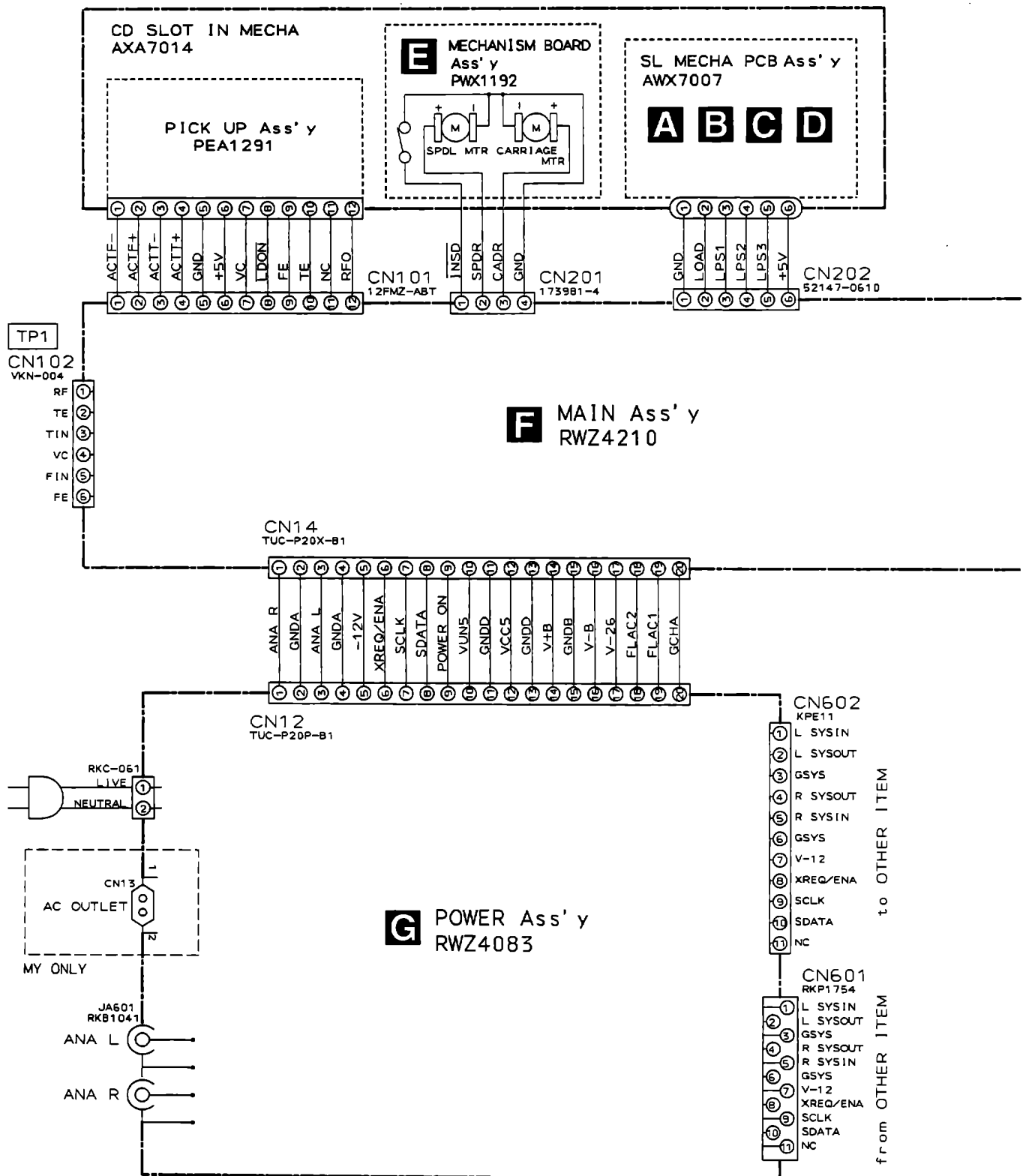
- 1 Use nipper or other tool to cut the three sections marked A figure 1. Then remove the spacer.
- 2 While supporting the spindle motor shaft with the stopper, put spacer on top of the motor base (angled so it doesn't touch section B), and stick the disc table on top (takes about 9 kg pressure). Take off the spacer.

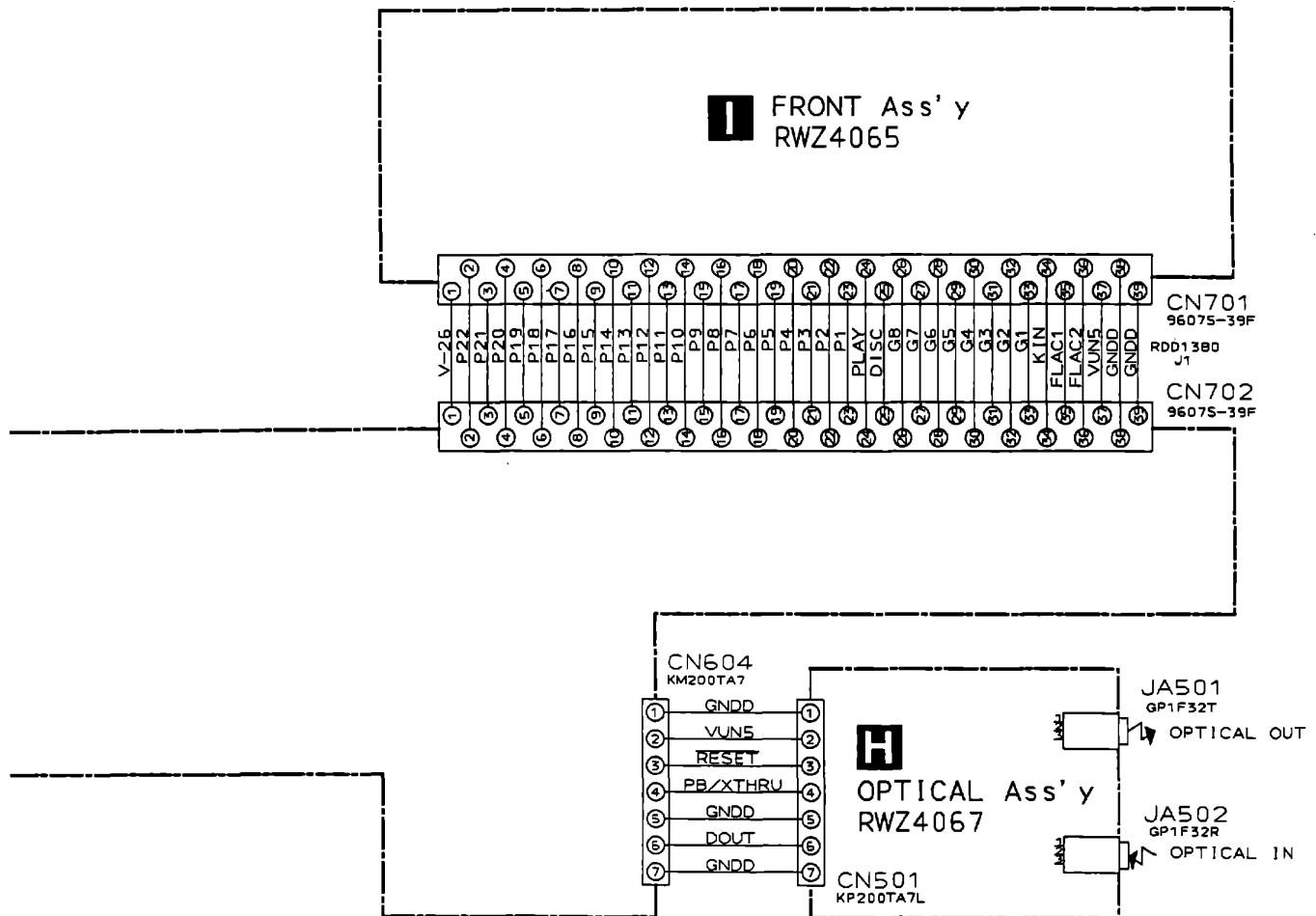


3. SCHEMATIC DIAGRAM

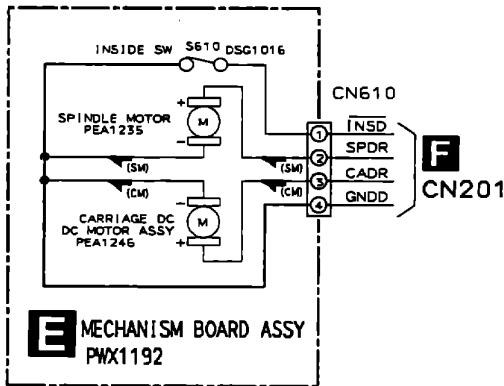
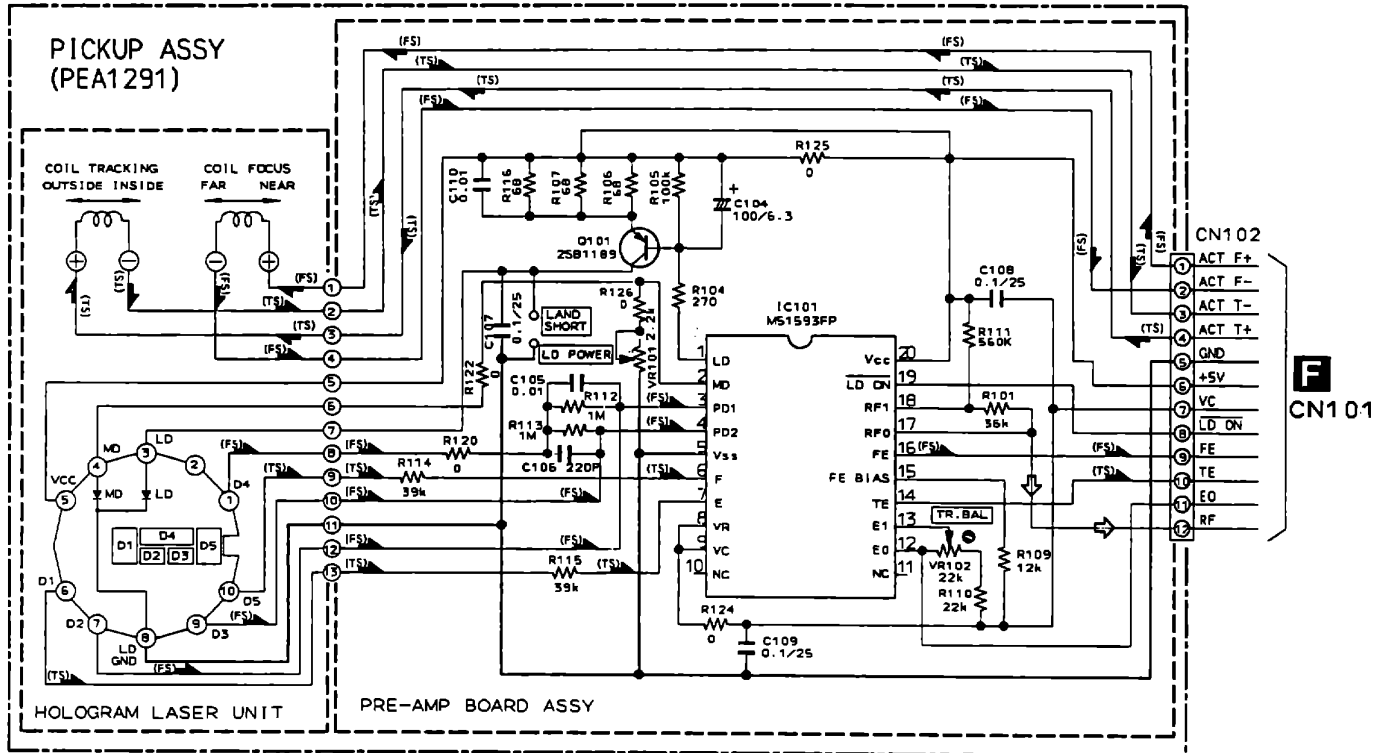
Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "PCB PARTS LIST".

3.1 OVERALL SCHEMATIC DIAGRAM



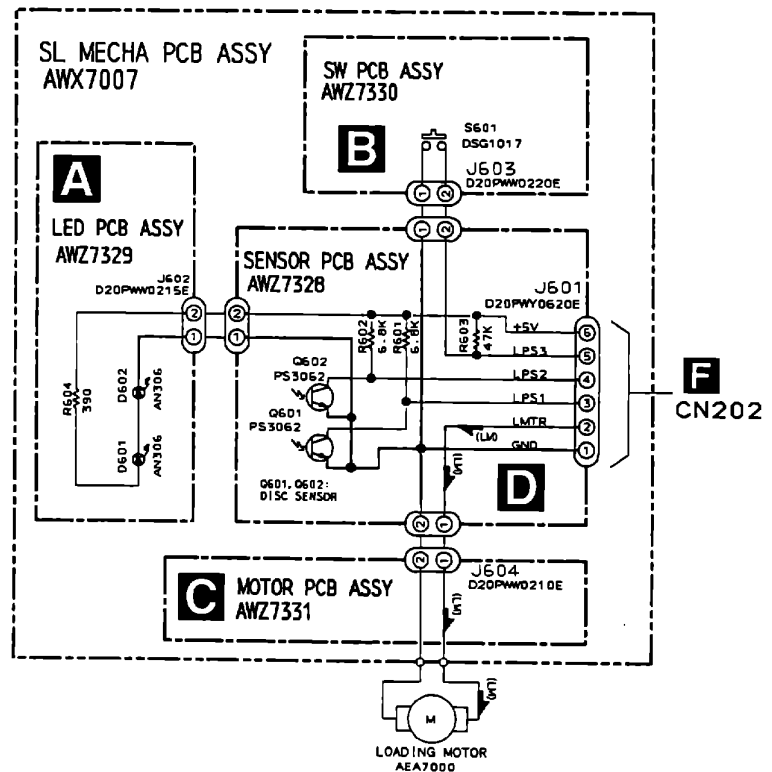


3.2 LED PCB ASSY, SW PCB ASSY, MOTOR PCB ASSY, SENSOR PCB ASSY, MECHANISM BOARD ASSY AND PICKUP ASSY



SIGNAL ROUTE

- ➡: CD AUDIO SIGNAL ROUTE
- (FS): FOCUS SERVO LOOP LINE
- (TS): TRACKING SERVO LOOP LINE
- (LD): LOADING MOTOR ROUTE
- (SM): SPINDLE MOTOR ROUTE
- (CM): CARRIAGE MOTOR ROUTE



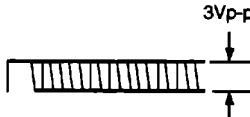
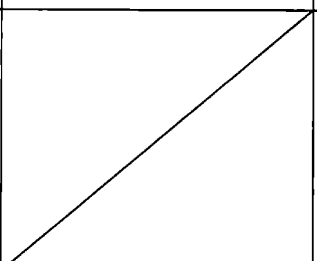
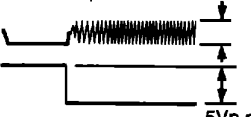
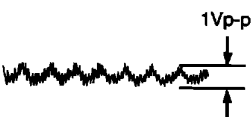
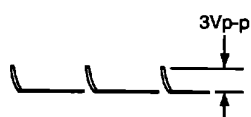
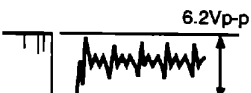
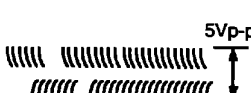
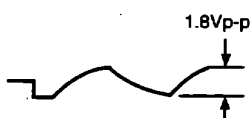
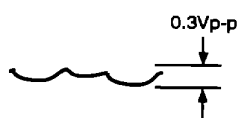
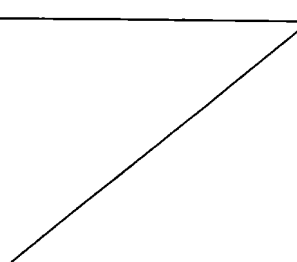
3.3 MAIN ASSY

Waveforms

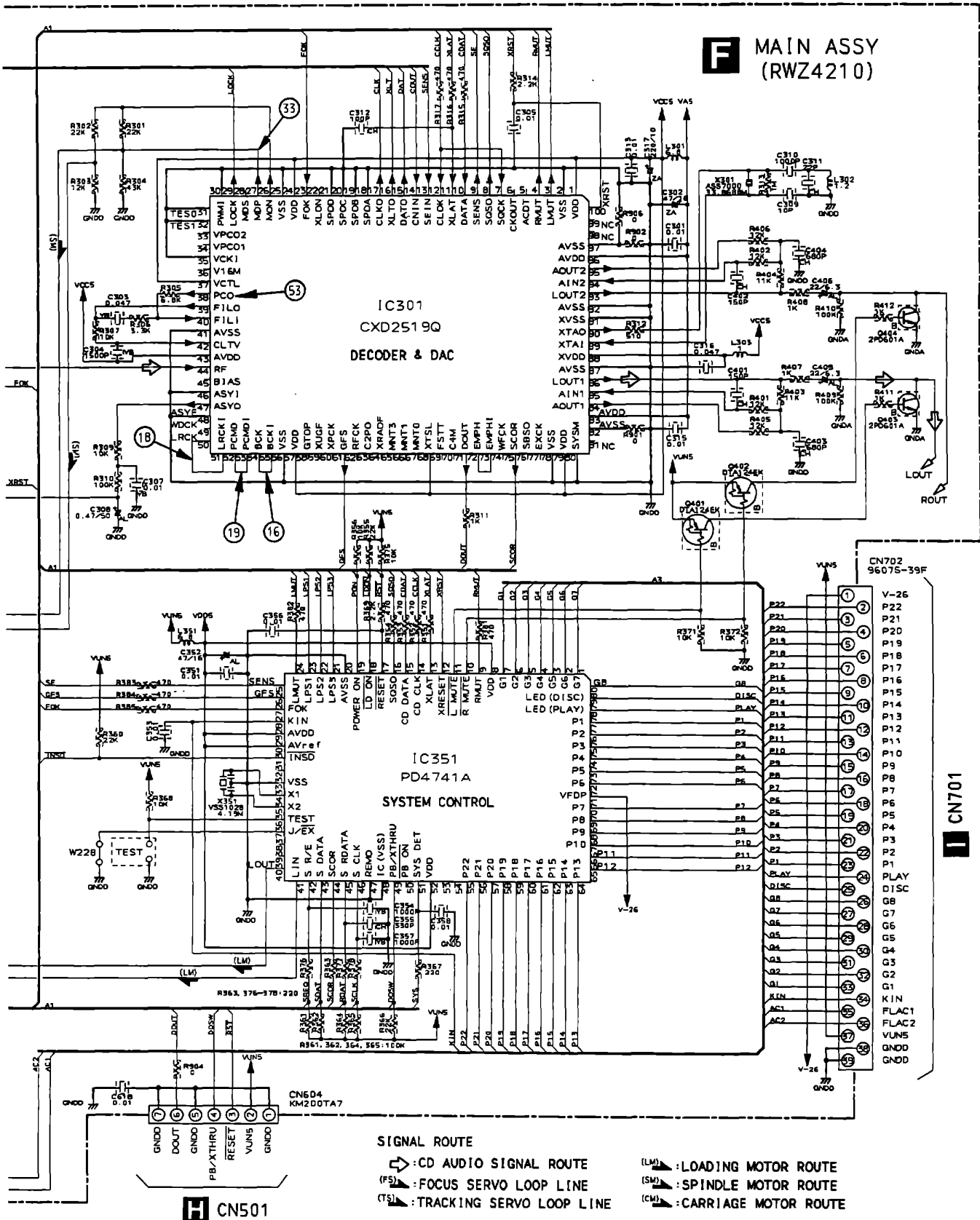
Note: The encircled numbers denote measuring point in the schematic diagram.

*1 50T-JUMP: After switching to the pause mode, press the manual search key.

*2 FOCUS-IN: Press the play key without loading a disc.

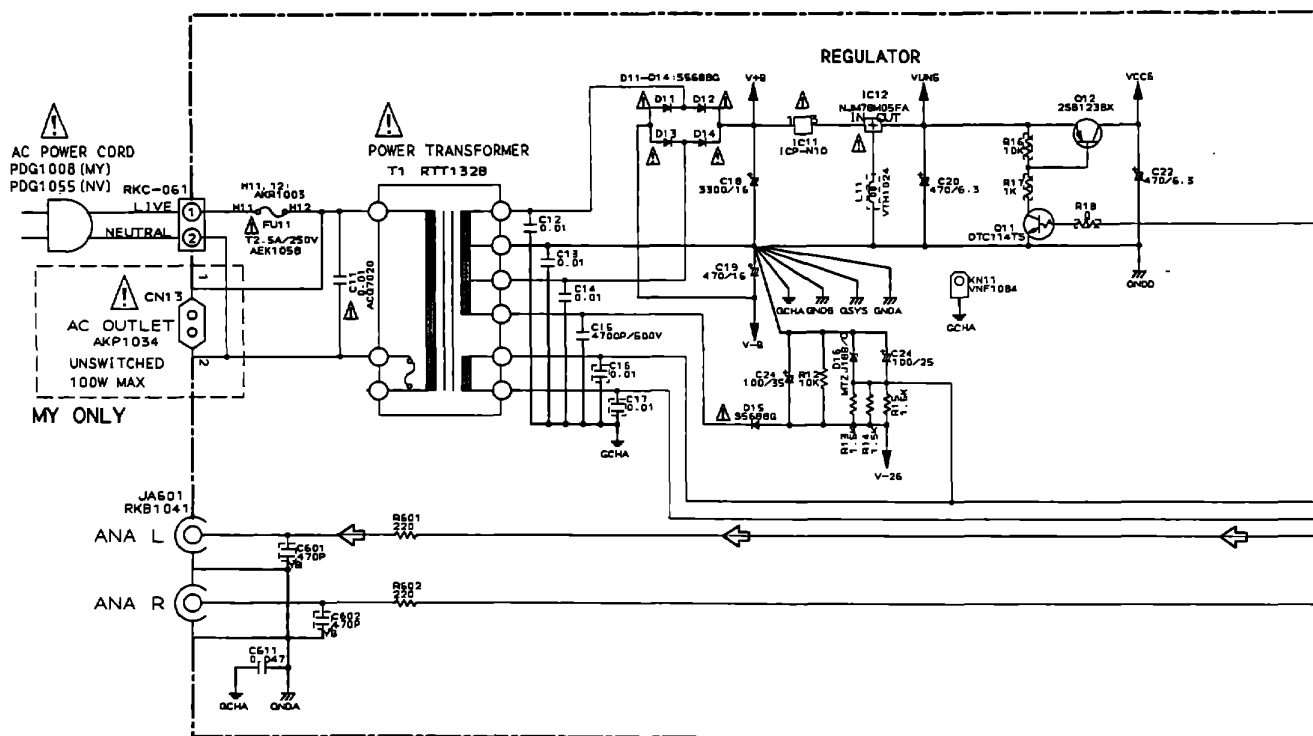
② TP1- Pin 1 : PLAY MODE (RF) H : 500nsec/div 	⑤ IC201- Pin 1 : PLAY MODE (FODR) H : 1msec/div 	⑧ IC202- Pin 9 : TRACK SEARCH MODE (CADR) H : 200msec/div 	①⑨ IC301- Pin 52 : PLAY MODE (1kHz) (PCMD) H : 500nsec/div 	
② TP1- Pin 1 : TRACK SEARCH MODE (RF) H : 200μsec/div 	⑥ IC201- Pin 3 : PLAY MODE (TRDR) H : 1msec/div 	⑨ IC101- Pin 32 : PLAY MODE (EFM) H : 500nsec/div 	②③ TRACK SEARCH MODE Upper:TP1-Pin1(RF) Lower:IC101-Pin 29 (MIRR) H : 200μsec/div 	
③ TP1- Pin 6 : PLAY MODE (FOER) H : 10msec/div 	⑥ IC201- Pin 3 : 50T-JUMP(*1) MODE (TRDR) H : 1msec/div 			②④ PLAY MODE Upper:TP1-Pin1(RF) Lower:IC101-Pin 30 (DFCT) H : 200μsec/div 
④ TP1- Pin 2 : PLAY MODE (TRER) H : 10msec/div 	⑦ IC202- Pin 3 : PLAY MODE (SPDR) H : 50msec/div 			③③ IC301- Pin 27 : PLAY MODE (MDP) H : 2μsec/div 
④ TP1- Pin 2 : 50T- JUMP(*1)MODE (TRER) H : 1msec/div 	⑦ IC202- Pin 3 : TRACK SEARCH MODE (SPDR) H : 50msec/div 	①⑥ IC301- Pin 54 : PLAY MODE (1kHz) (BCLK) H : 500nsec/div 	⑤③ IC301- Pin 38 : PLAY MODE (PCO) H : 10μsec/div 	
⑤ IC201- Pin 1 : FOCUS-IN(*2) MODE (FODR) H : 200msec/div 	⑧ IC202- Pin 9 : PLAY MODE (CADR) H : 2sec/div 	①⑧ IC301- Pin 50 : PLAY MODE (1kHz) (LRCK) H : 10μsec/div 		



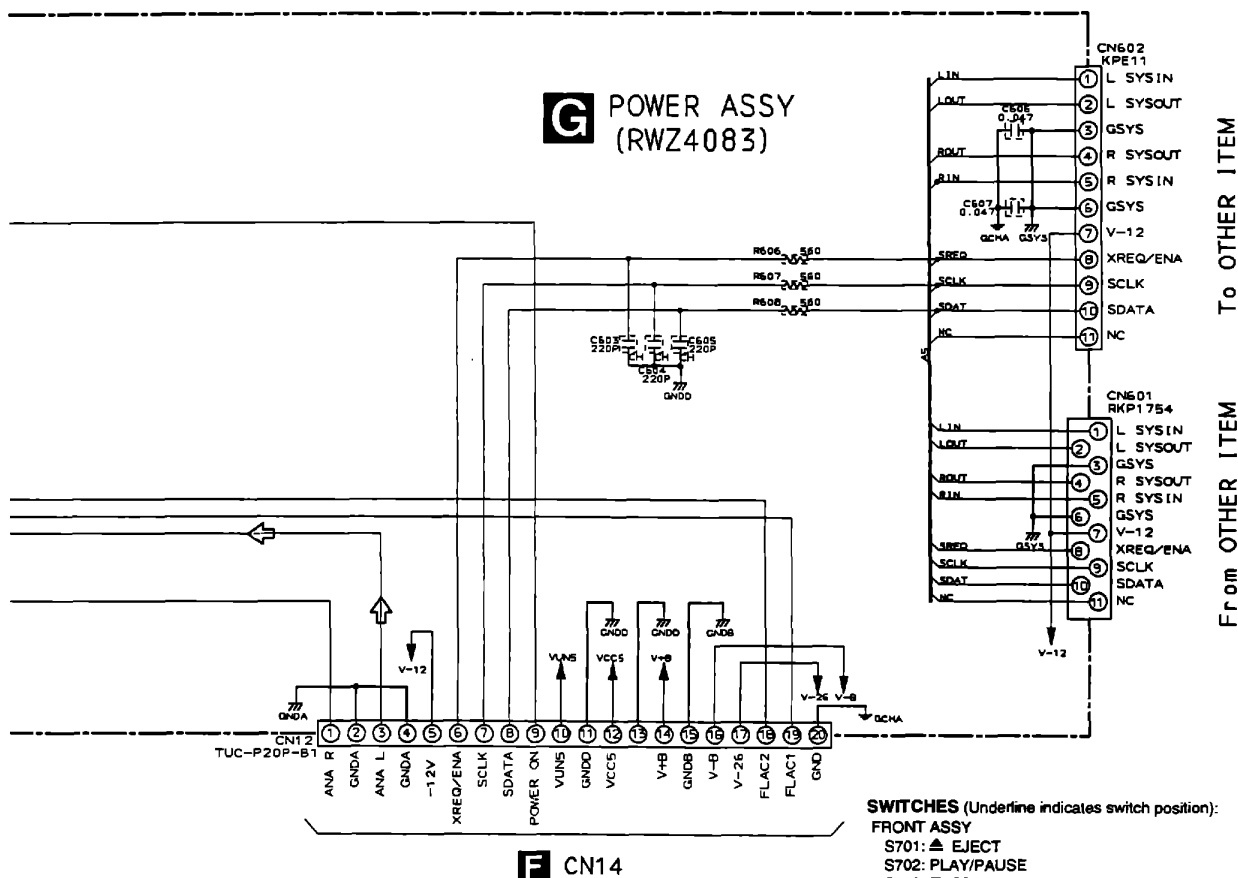
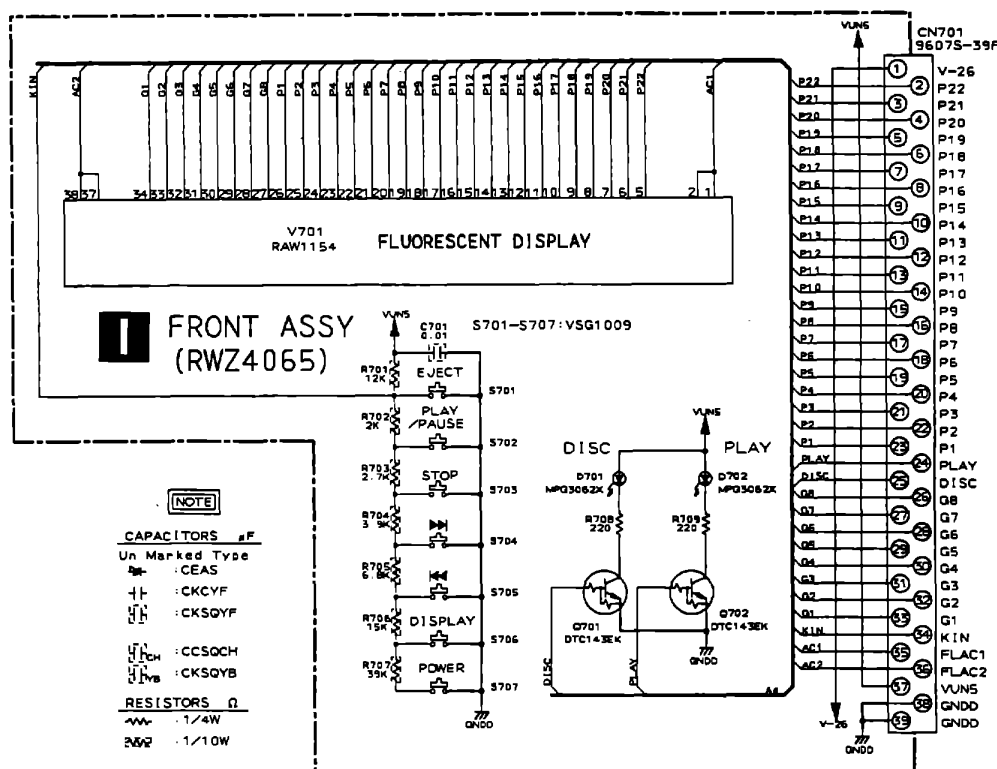


1 CN701

H CN501

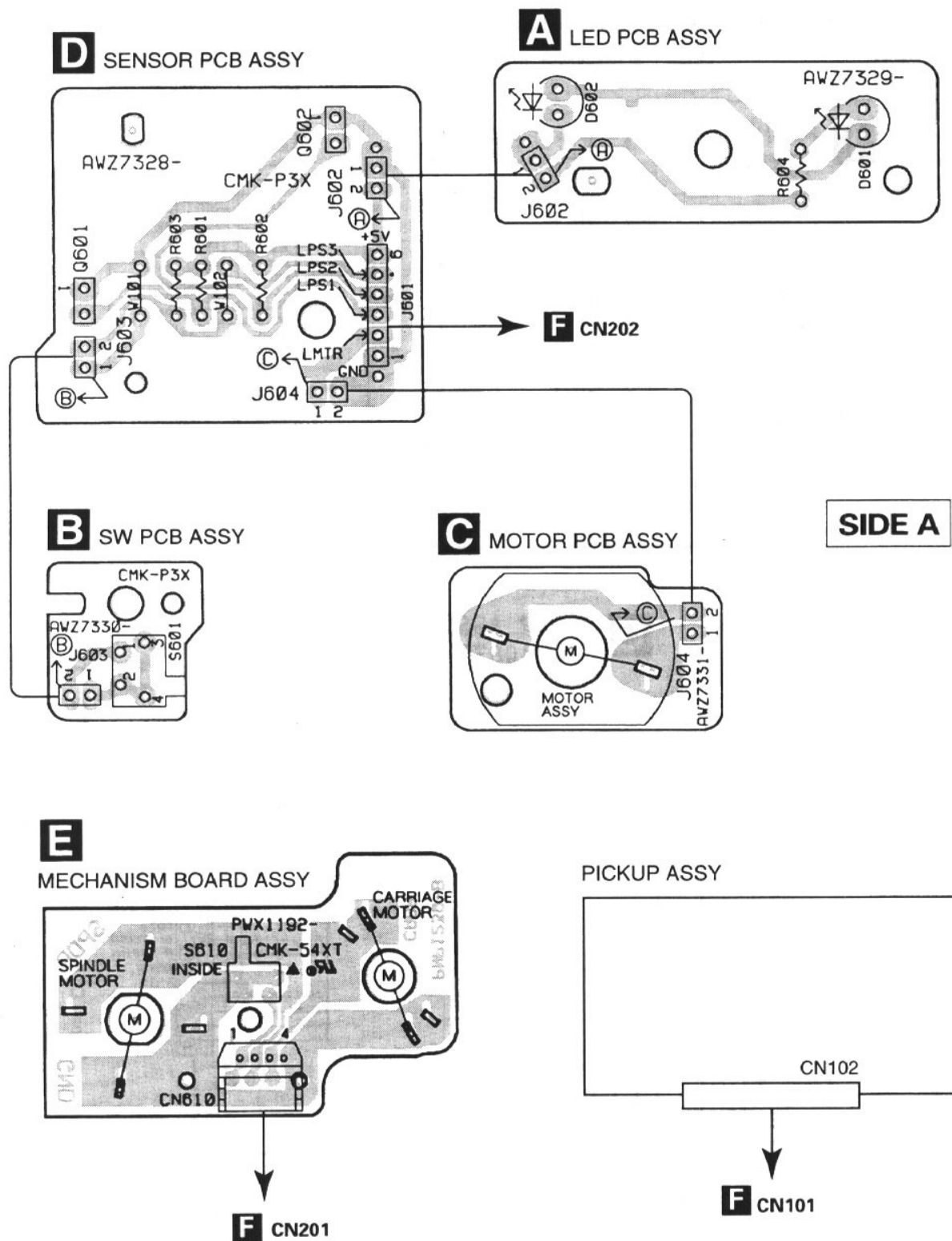


16



4. PCB CONNECTION DIAGRAM

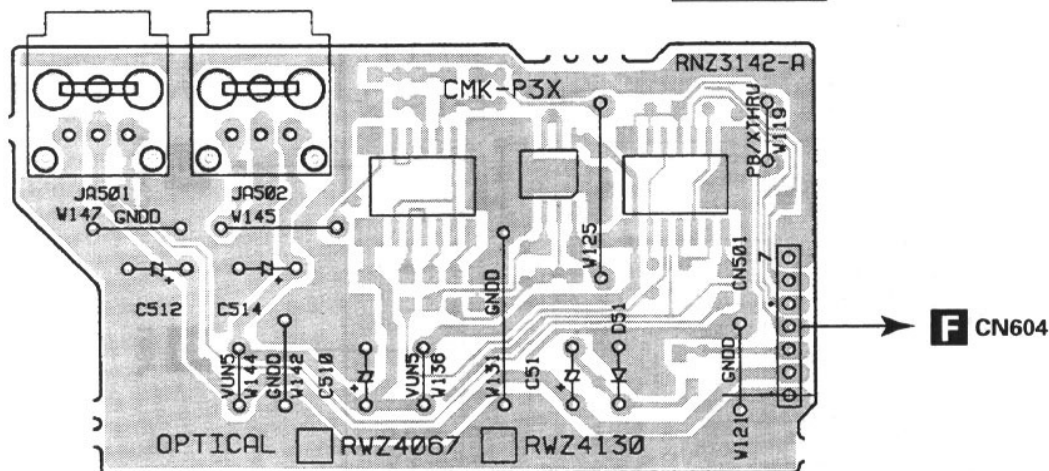
4.1 LED PCB ASSY, SW PCB ASSY, MOTOR PCB ASSY, SENSOR PCB ASSY, MECHANISM BOARD ASSY AND PICKUP ASSY



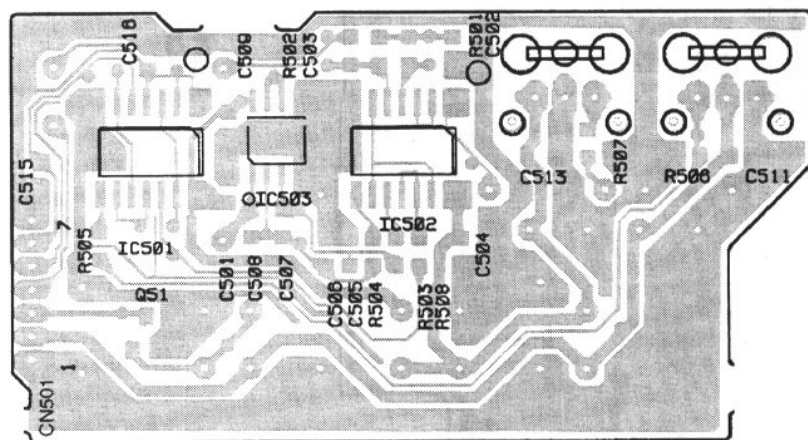
4.2 OPTICAL ASSY

H OPTICAL ASSY

SIDE A



SIDE B



IC501 IC503 IC502
Q51

RNP1689-C

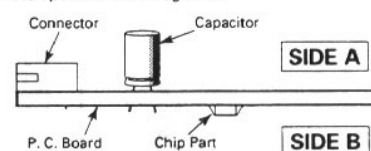
NOTE FOR PCB DIAGRAMS:

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

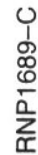
Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
		Transistor
		Transistor with resistor
		Field effect transistor
		Resistor array
		3-terminal regulator

3. The parts mounted on this PCB include all necessary parts for several destination.
For further information for respective destinations, be sure to check with the schematic diagram.

4. Viewpoint of PCB diagrams



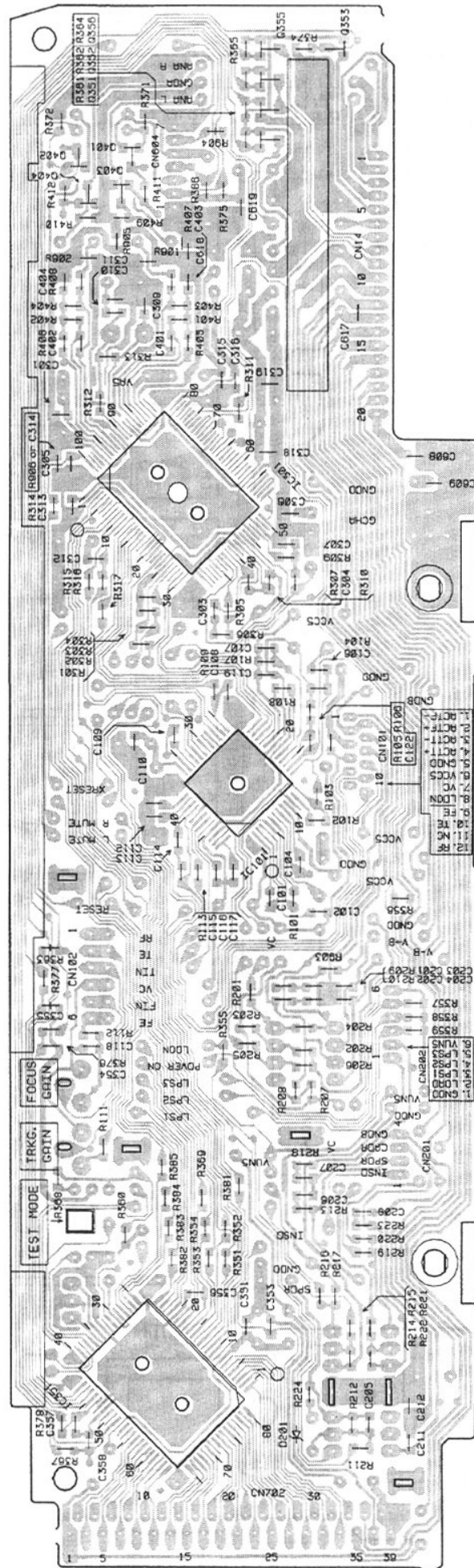
SIDE A



SIDE B

F MAIN ASSY

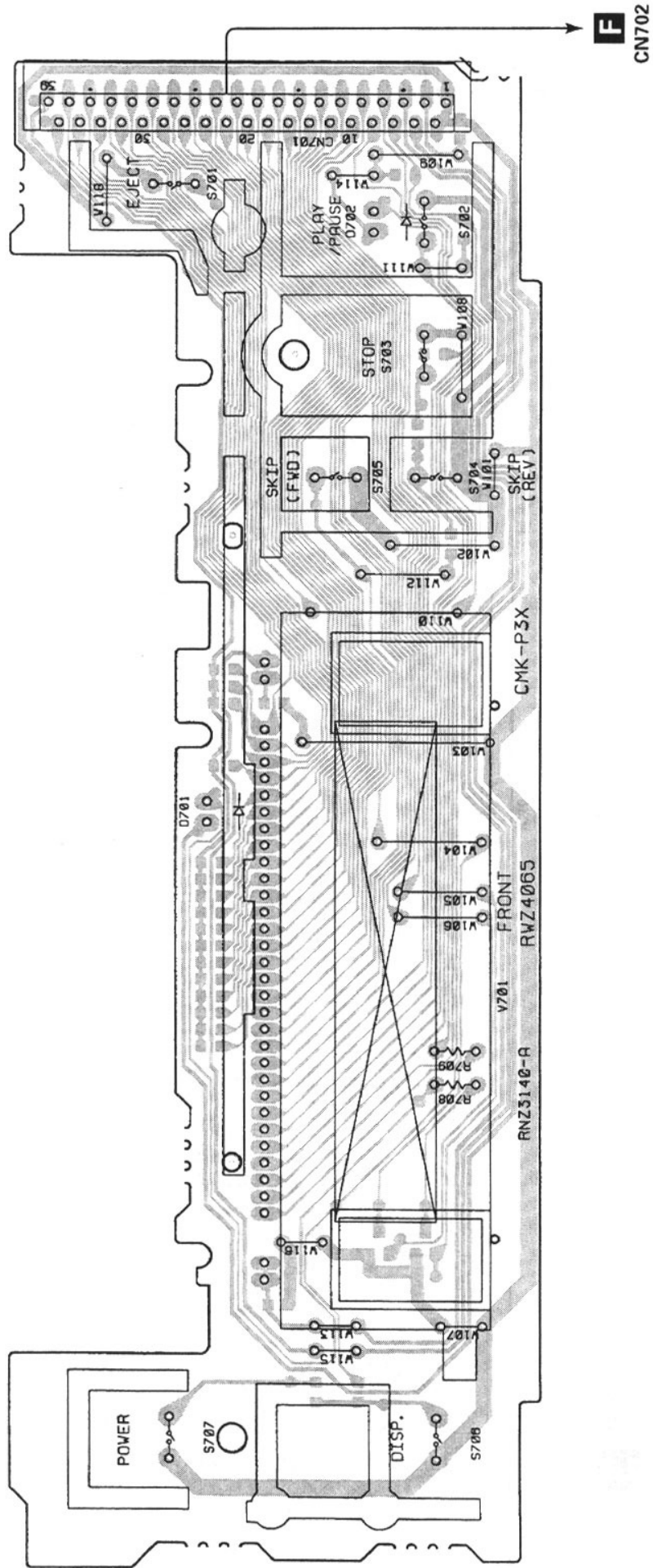
IC351



4.4 FRONT ASSY

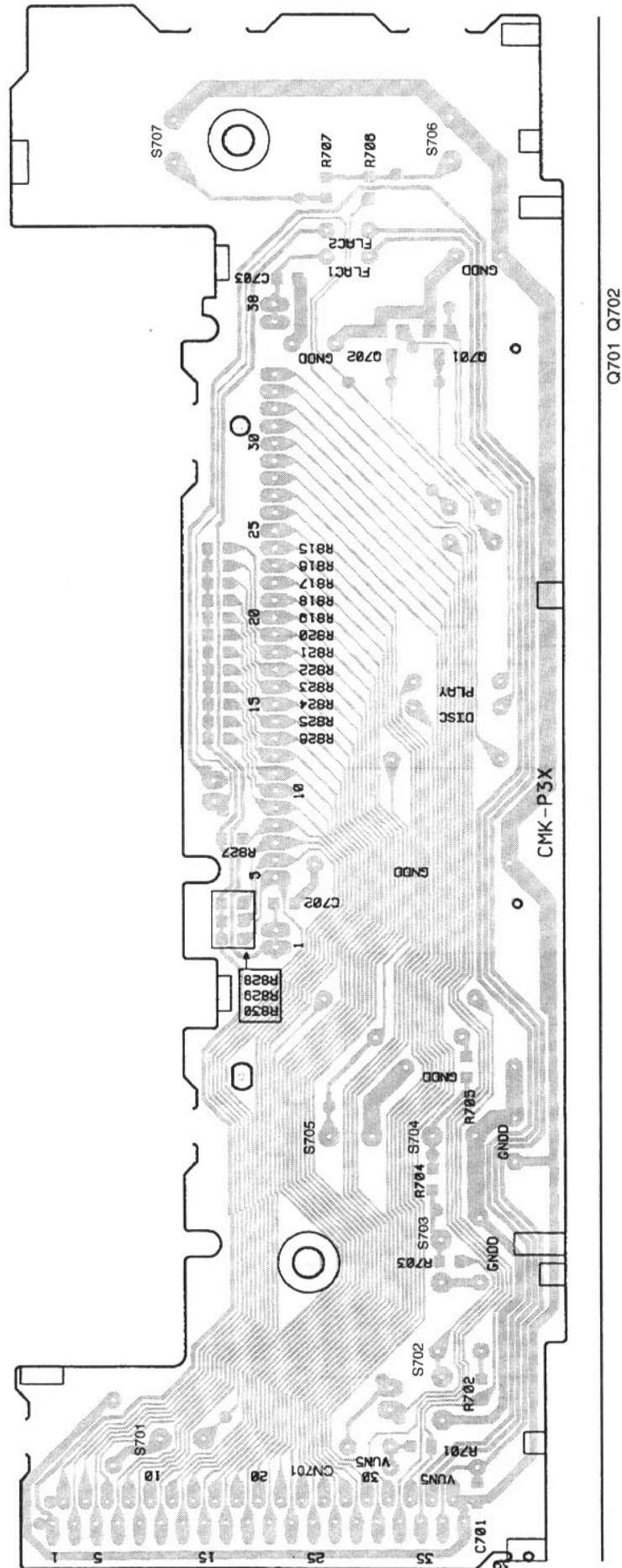
SIDE A

FRONT ASSY

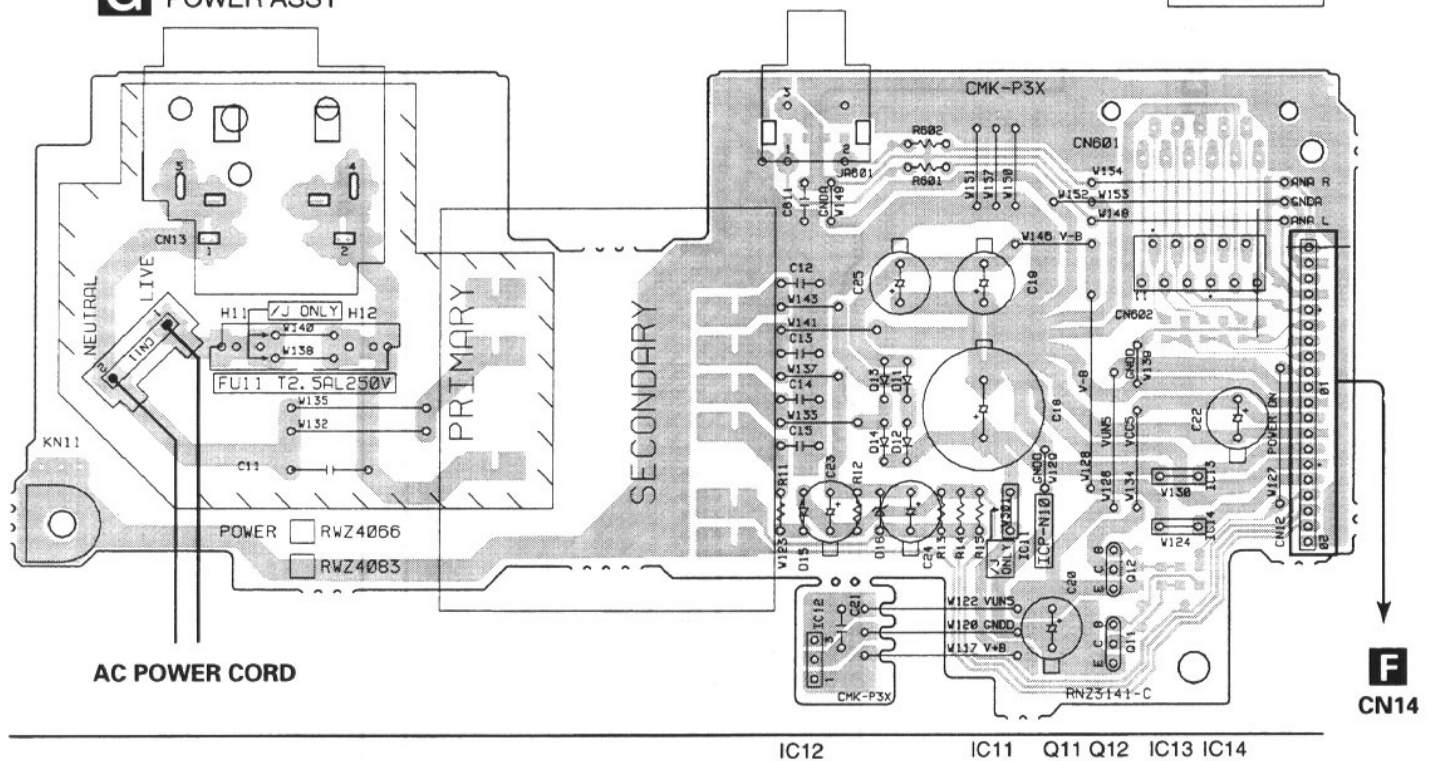


RNP1689-C

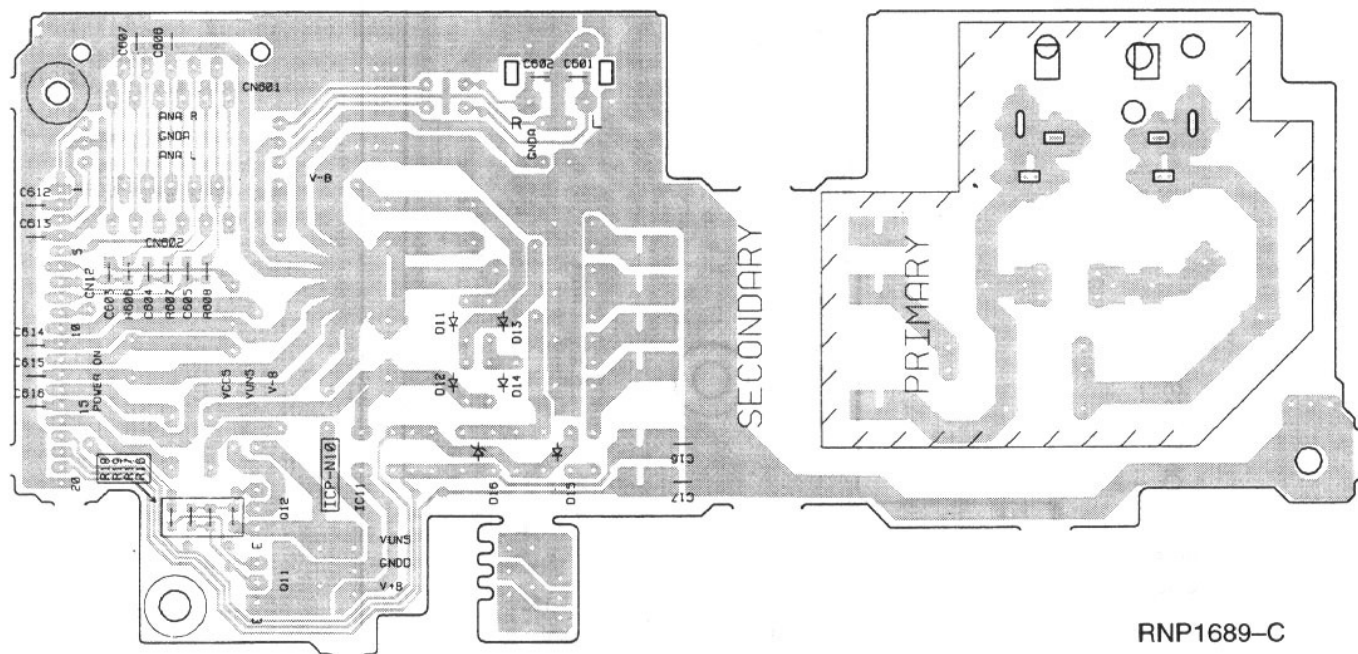
FRONT ASSY



SIDE A



SIDE B



RNP1689-C

5. PCB PARTS LIST

NOTES : ● Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

● The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

● When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by $J = 5\%$, and $K = 10\%$).

$560\Omega \rightarrow 56 \times 10^1 = 561$ RD1/4PU $\boxed{5} \boxed{6} \boxed{1} J$

$47k\Omega \rightarrow 47 \times 10^3 = 473$ RD1/4PU $\boxed{4} \boxed{7} \boxed{3} J$

$0.5\Omega \rightarrow R50$ RN2H $\boxed{R} \boxed{5} \boxed{0} K$

$1\Omega \rightarrow 1R0$ RS1P $\boxed{1} \boxed{R} \boxed{0} K$

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

$5.62k\Omega \rightarrow 562 \times 10^1 = 5621$ RN1/4PC $\boxed{5} \boxed{6} \boxed{2} \boxed{1} F$

Mark	No.	Description	Parts No.	Mark	No.	Description	Parts No.
LIST OF PCB ASSEMBLIES				E MECHANISM BOARD ASSY			
NSP	CD	SLOT-IN MECHA	AXA7014	SWITCHES AND RELAYS			
NSP	SL	MECHA PCB ASSY	AWX7007	S610			DSG1016
NSP		SENSOR PCB ASSY	AWZ7328	OTHERS			
NSP		LED PCB ASSY	AWZ7329	CN610	MT CONNECTOR 4P		173979-4
NSP		SW PCB ASSY	AWZ7330	I FRONT ASSY			
NSP		MOTOR PCB ASSY	AWZ7331	SEMICONDUCTORS			
NSP	SERVO	MECHA ASSY SL	AXA7017	Q701, Q702			DTC143EK
		MECHANISM BOARD ASSY	PWX1192	D701, D702			MPG3062X
NSP	CDMAIN	ASSY	RWM1975	SWITCHES AND RELAYS			
	FRONT	ASSY	RWZ4065	S701-S707			VSG1009
	OPTICAL	ASSY	RWZ4067	CAPACITORS			
	POWER	ASSY	RWZ4083	C701			CKSQYF103Z50
	MAIN	ASSY	RWZ4210	RESISTORS			
D SENSOR PCB ASSY				R708, R709			RD1/4PU221J
SEMICONDUCTORS				Other Resistors			RS1/10S $\square \square \square \square$
	Q601, Q602		PS3062	OTHERS			
RESISTORS				CN701	FFC CONNECTOR (39P)		9607S-39F
	All Resistors		RD1/4PU $\square \square \square \square$	V701	FL TUBE		RAW1154
A LED PCB ASSY				H OPTICAL ASSY			
SEMICONDUCTORS				SEMICONDUCTORS			
	D601, D602		AN306	IC501			TC74HC00AF
RESISTORS				IC502			TC74HC04AF
	All Resistors		RD1/4PU $\square \square \square \square$	IC503			XLA4558F-P
B SW PCB ASSY				Q51			DTC124EK
SWITCHES AND RELAYS				D51			1SS254
	S601		DSG1017	CAPACITORS			
C MOTOR PCB ASSY				C515			CCSQCH100D50
MOTOR PCB ASSY has no service part.				C502			CCSQCH120J50
				C508			CCSQCH121J50
				C510			CEAS101M10
				C51			CEAS1R0M50
				C512, C514			CEAS470M16
				C507			CKSQYB102K50
				C505, C506			CKSQYB222K50
				C501, C503, C504, C509, C511			CKSQYF103Z50
				C513, C516			CKSQYF103Z50

PD-F21

Mark	No.	Description	Parts No.
------	-----	-------------	-----------

RESISTORS

All Resistors

RS1/10S□□□□

OTHERS

JA502 OPTICAL LINK IN
JA501 OPTICAL LINK OUT
CN501 7P SOCKET

GP1F32R
GP1F32T
KP200TA7L

G POWER ASSY

SEMICONDUCTORS



IC11
IC12
Q12
Q11
D16

ICP-N10
NJM78M05FA
2SB1238X
DTC114TS
MTZJ18B



D11-D15

S5688G

COILS AND FILTERS



L11

VTH1024

CAPACITORS



C11 (10000pF/AC250V)
C603-C605
C24
C23
C18

ACG7020
CCSQCH221J50
CEAS101M25
CEAS101M35
CEAS332M16

C19
C20, C22
C15
C12-C14
C611

CEAS471M16
CEAS471M6R3
CKCYE472P2H
CKCYF103Z50
CKCYF473Z50

C601, C602
C16, C17
C606, C607

CKSQYB471K50
CKSQYF103Z50
CKSQYF473Z50

RESISTORS

R12
R13-R15
R601, R602
Other Resistors

RD1/4PU103J
RD1/4PU152J
RD1/4PU221J
RS1/10S□□□□

OTHERS

H11, H12 FUSE CLIP
CN602 11P JUMPER CONNECTOR
JA601 2P PIN JACK
CN601 TERMINAL
11P SOCKET

AKR1003
KPE11
RKB1041
RKC-061
RKP1754



CN12 CONNECTOR
KN11 EARTH METAL FITTING

TUC-P20P-B1
VNF1084

F MAIN ASSY

SEMICONDUCTORS



IC101
IC301
IC201
IC202
IC351

CXA1372BQ
CXD2519Q
LA6517
LA6520
PD4741A

Q403, Q404
Q401, Q402
Q353
Q351, Q355, Q356
Q352

2PD601A
DTA124EK
DTA144EK
DTC114TK
DTC124EK

Mark	No.	Description	Parts No.
------	-----	-------------	-----------

D201

MTZJ6.8B

COILS AND FILTERS

L303
L302
L301, L351

LAU1R0J
LAU1R2J
LAU6R8J

CAPACITORS

C309
C312
C401, C402
C311
C355

CCSQCH100D50
CCSQCH101J50
CCSQCH151J50
CCSQCH220J50
CCSQCH331J50

C403, C404
C405, C406
C111, C352
C103, C105
C308

CCSQCH681J50
CEAL220M6R3
CEAL470M16
CEAL4R7M16
CEALR47M50

C317
C302
C114, C119, C354, C357
C107, C112, C117, C205, C307
C101, C102, C104, C106

CEZA221M16
CEZA470M16
CKSQYB102K50
CKSQYB103K50
CKSQYB104K25

C211, C212
C304
C109, C113, C116
C115
C303

CKSQYB104K25
CKSQYB152K50
CKSQYB333K25
CKSQYB472K50
CKSQYB473K25

C118
C310
C110, C122, C201-C204
C206-C208, C301, C305, C313
C315, C351, C353, C356, C358

CKSQYB561K50
CKSQYF102Z50
CKSQYF103Z50
CKSQYF103Z50
CKSQYF103Z50

C608, C618
C108, C316

CKSQYF103Z50
CKSQYF473Z50

RESISTORS

VR101, VR102 (22k)
Other Resistors

RCP1103
RS1/10S□□□□

OTHERS

CN101 FPC CONNECTOR (12P)
CN201 MT CONNECTOR (4P)
CN202 6P JUMPER CONNECTOR
CN702 FFC CONNECTOR (39P)
X301 (33.8688MHz)

12FMZ-ABT
173981-4
52147-0610
9607S-39F
ASS7000

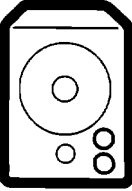
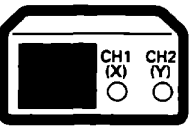
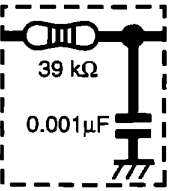
CN604 7P PLUG
CN14 CONNECTOR (20P)
PCB BINDER
CN102 6P SIDE POST
KN301 EARTH METAL FITTING
X351 (4.19MHz)

KM200TA7
TUC-P20X-B1
VEF1040
VKN-004
VNF1084
VSS1028

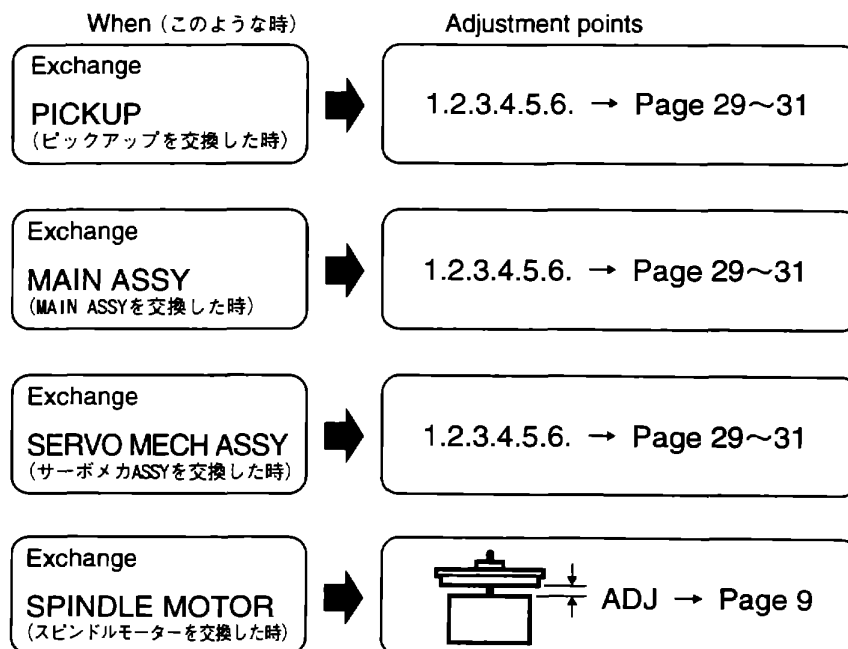
6. ADJUSTMENT

1. PREPARATIONS (準備)

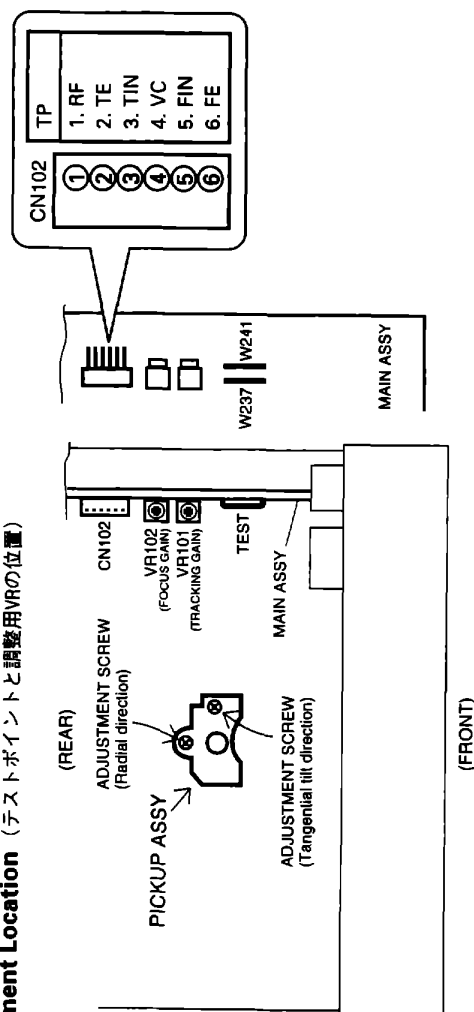
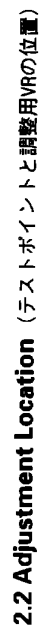
1.1 Jigs and Measuring Instruments (使用測定器/治工具類)

 8-cm DISC (With at least about 20 minutes recording) (20分程度信号の 入ったディスク)	 CD TEST DISC (YEDS-7)	 ⊖ Precise screwdriver	 ⊖ screwdriver (small)	 ⊕ screwdriver (medium)
 Ball point hexagon wrench (size: 1.5mm) GGK1002 ボールポイント付 六角 ドライバー (対辺 1.5mm)	 ⊕ screwdriver (large)	 Low-frequency oscillator	 Dual-trace oscilloscope (10 : 1 probe)	 Low pass filter (39 kΩ + 0.001μF)

1.2 Necessary Adjustment Points (調整に必要な項目)



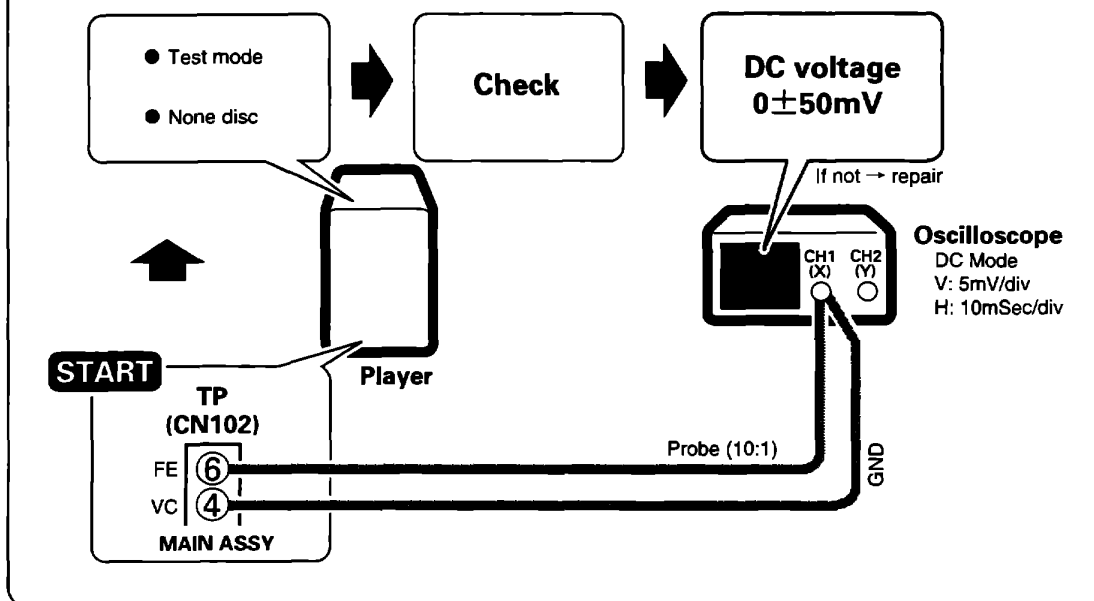
2.1 How to Start/Cancel Test Mode (テストモードの設定／解除)



2.3 Check and Adjustment (確認、調整)

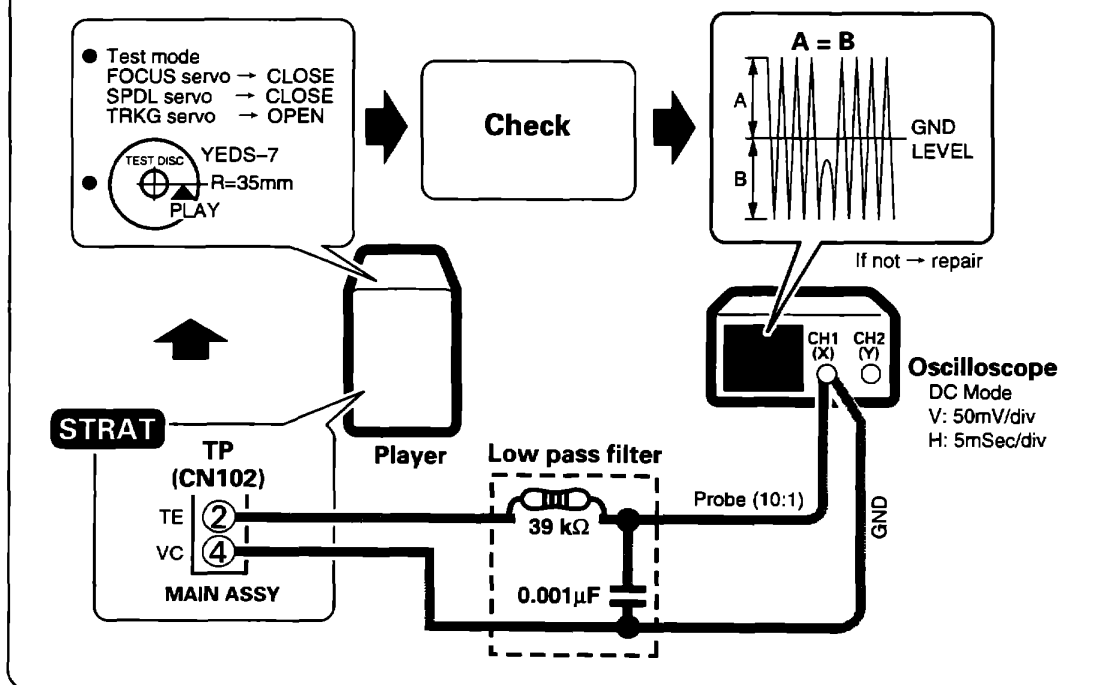
1. Focus Offset Check

(フォーカスオフセット確認)



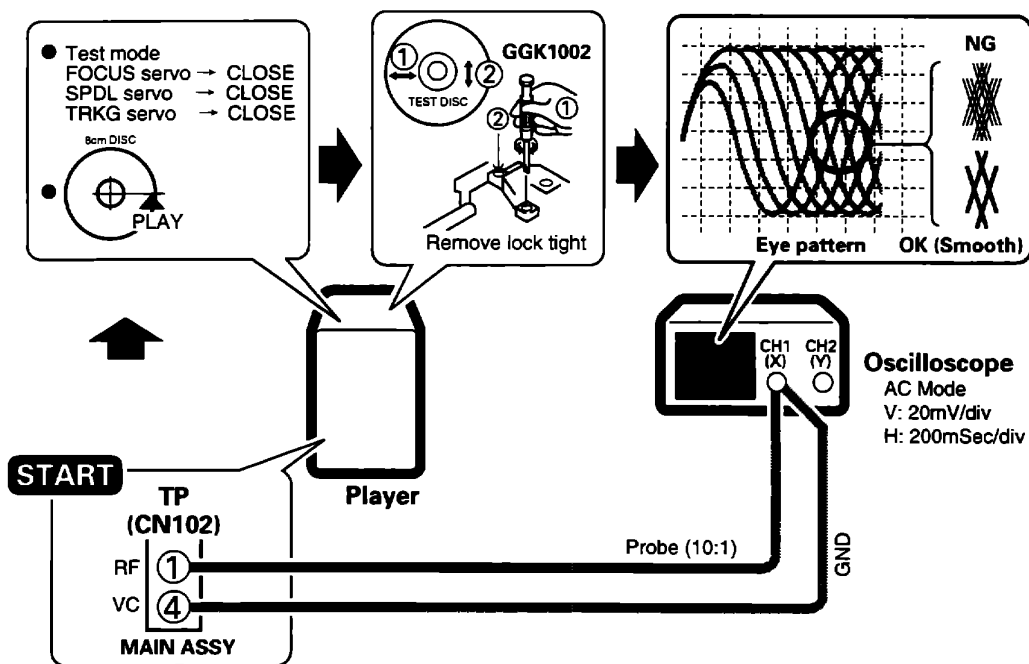
2. Tracking Error Balance Check

(トラッキングエラーバランス確認)



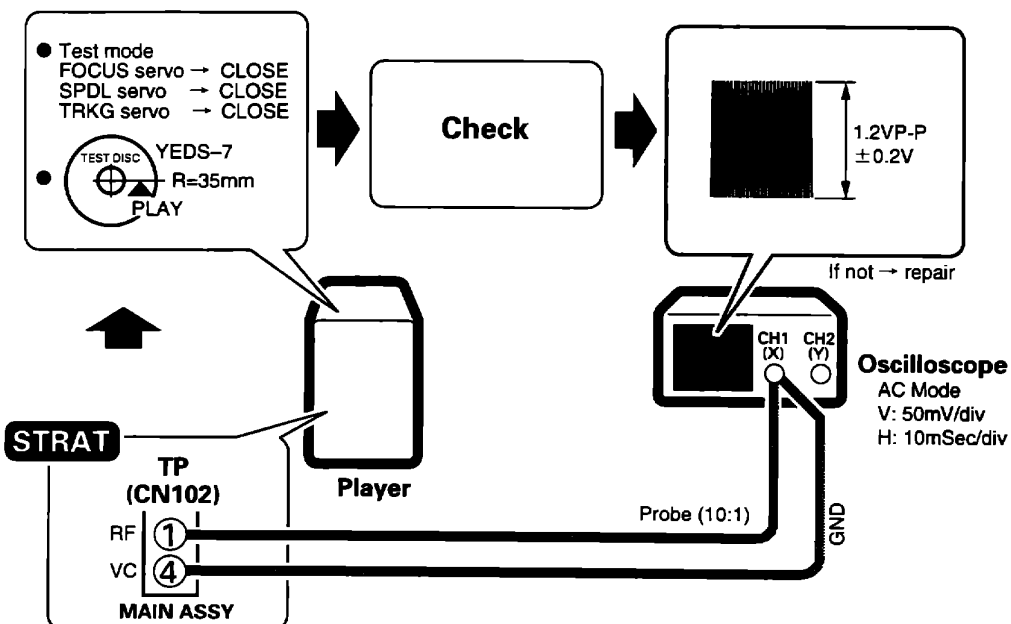
3. Pickup ①Radial/ ②Tangential Direction Tilt Adjustment

(ピックアップ①ラジアル方向②タンジェンシャル方向の傾き調整)



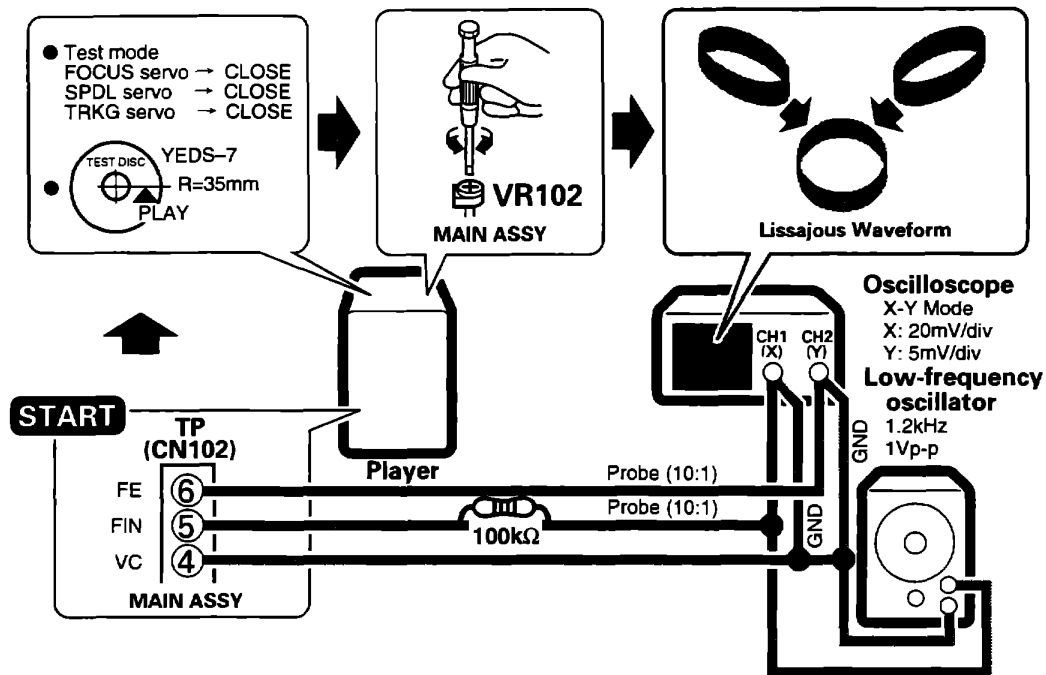
4. RF Level Check

(RFレベル確認)



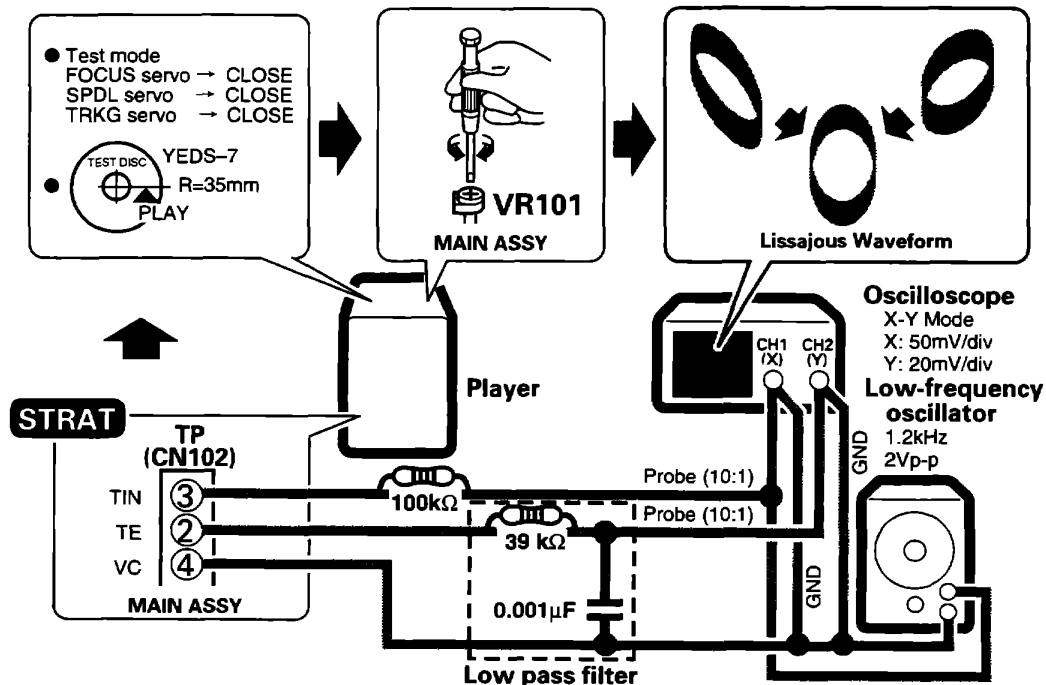
5. Focus Servo Loop Gain Adjustment

(フォーカスサーボループゲイン調整)



6. Tracking Servo Loop Gain Adjustment

(トラッキングサーボループゲイン調整)



7. GENERAL INFORMATION

7.1 PARTS

● The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

7.1.1 IC

■ PD4741A (IC351: MAIN ASSY)

● System Control Micro-computer

● Pin Function

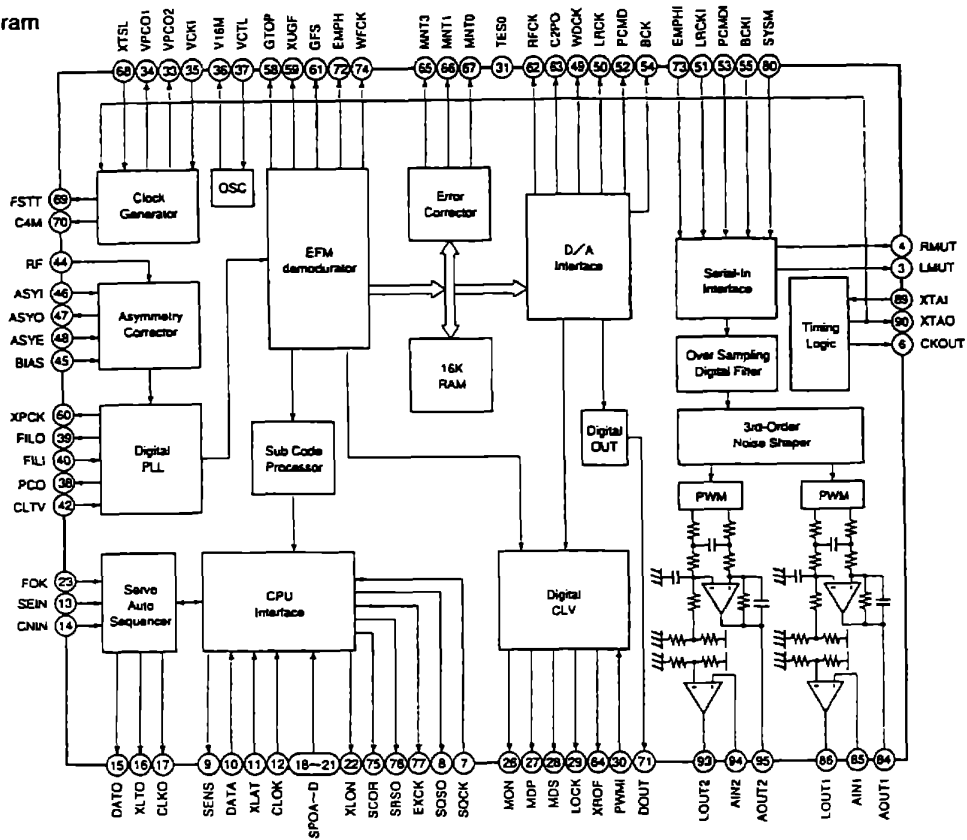
No.	Port Name	Pin Name	I/O	Description	Logic	Status
1 5	P94/FIP6 P90/FIP2	G7 G3	O	FL Grid output		
6	P81/FIP1	G2				
7	P80/FIP0	G1				
8	VDD	VDD	—	Power Supply		
9	P27/SCK0	RMUT	I	CH2/"0" Detection input	Detect=H	
10	P26/SO0/SB	R MUTE	O	Analog Mute output	MUTE ON=L	L
11	P25/SI0/SB	L MUTE	O		MUTE ON=L	L
12	P24/BUSY	XRESET	O	CXD2519Q System Reset	RESETON=L	L
13	P23/STB	XLAT	O	CXD2519Q Latch output	LAT=L	L
14	P22/SCK1	CD CLK	O	CXD2519Q Clock output		L
15	P21/SO1	CD DATA	O	CXD2519Q Data output		L
16	P20SI1	SQSO	I	Sub Q Data output		
17	RESET	RESET	I	CPU Reset	RESETON=L	
18	P74	LD ON	O	Laser Diode Control output	LDON=L	L
19	P73	POWER ON	O	Peripheral Circuit Power Supply Control output	POWON=H	L
20	AVss	AVss	—	Analog Ground		
21	P17/ANI7	LPS3	I	Slot-mecha Switch input	ACTIVE=L	
22	P16/ANI6	LPS2	I		ACTIVE=L	
23	P15/ANI5	LPS1	I		ACTIVE=L	
24	P14/ANI4	LMUT	I	CH1/"0" Detection input	Detect=H	
25	P13/ANI3	SENS	I	CXD2519Q SENS input		
26	P12/ANI2	GFS	I	CXD2519Q GFS input		
27	P11/ANI1	FOK	I	Focus Control Signal input	FOK=H	
28	P10/ANI0	KIN	I	Key input for A/D Converter		
29	AVDD	AVDD	—	Analog Power Supply		
30	AVREF	AVREF	I	Analog Reference Voltage		
31	P04/XT1	INSD	I	Inside SW input	ACTIVE=L	
32	XT2	—	—	Non Connection	OPEN	
33	Vss	Vss	—	Ground		

PD4741A

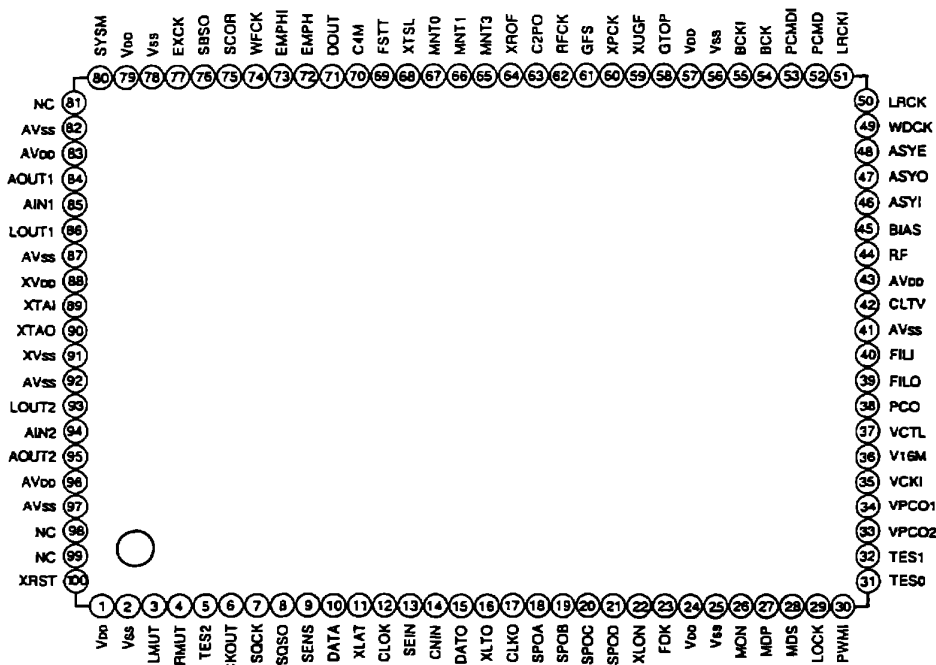
No.	Port Name	Pin Name	I/O	Description	Logic	Status
34	X1	X1	I	Connected to Ceramic Oscillator (4.19MHz)		
35	X2	X2	—			
36	P37	TEST	I	Switching Test Mode input	TEST=L	
37	P36/BUZ	J/EX	I	Switching Destination input	J model=H	
38	P35/PCL	—	O	Non Connection		L
39	P34/TI2	—	O			L
40	P33/TI1	LOUT	O	Loading Motor Control	OUT=H	L
41	P32/TO2	LIN	O		IN=H	L
42	P31/TO1	S R/E	I/O	Request input/output for Bus Communication	REQ=L	H
43	P30/TO0	S DATA	O	Data output for Bus Communication	ACTIVE=H	H
44	P03/INTP3	SCOR	I	CXD2519Q Sub Code Sync input		
45	P02/INTP2	S RDATA	I	Data input for Bus Communication		
46	P01/INTP1	S CLK	I	Clock input for Bus Communication		
47	P00/INTP0	REMO	I	Non Connection to Ground	GND	
48	IC(Vpp)	IC(Vss)	—	Programming Power Supply		
49	P72	PB/XTHRU	O	Optical Out Control output	ACTIVE=H	L
50	P71	PB ON	O	Non Connection	OPEN	L
51	P70	SYS DET	I	12V System Connection input	SYSTEM=H	
52	VDD	VDD	—	Power Supply		
53	P127/FIP33	—	O	Non Connection	OPEN	L
54	P126/FIP32	—	O			
55 60	P125/FIP31 P120/FIP26	P22 P17	O	Segment output		
61 68	P117/FIP25 P110/FIP18	P16 P9				
69	P107/FIP17	P8				
70	P106	FIP16				
71	VLOAD	VFDP		Negative Power Supply		
72 77	P105/FIP15 P100/FIP10	P6 P1	O	Segment output		
78	P97/FIP9	LED(PLAY)	O	LED Drive		
79	P96/FIP8	LED(DISC)				
80	P95/FIP7	G8	O	Grid output		

■ CXD2519Q (IC301: MAIN ASSY)

- EFM Decoder and D/A Converter
- Block Diagram



● Pin Assignment (Top view)



● Pin Function

CXD2519Q

No.	Pin Name	I/O	Description
1	VDD	—	Power Supply (+5V)
2	VSS	—	GND
3	LMUT	O	Lch "0" Detection Flag
4	RMUT	O	Rch "0" Detection Flag
5	TES2	O	Output Test Terminal; Normally Open
6	CKOUT	O	Master Clock Divider output Terminal; selects and outputs XTAI $\times 1$, $\times 1/2$, $\times 1/4$, or "L" only.
7	SQCK	I	Clock input for SQSO leadout
8	SQSO	O	SubQ 80bit Serial output
9	SENS	O	SENS output; Outputs to CPU
10	DATA	I	Serial data input from CPU
11	XLAT	I	Latch input from CPU; Latches serial data at startup.
12	CLOK	I	Serial data transmission clock input from CPU
13	SEIN	I	Sense input from SSP
14	CNIN	I	Track Jump Counter Signal input
15	DATO	O	Serial data output to SSP
16	XLTO	O	Serial data latch output to SSP; latches serial data at startup.
17	CLKO	O	Serial data transmission clock output to SSP
18	SPOA	I	Micro-computer Expansion Interface (input A)
19	SPOB	I	Micro-computer Expansion Interface (input B)
20	SPOC	I	Micro-computer Expansion Interface (input C)
21	SPOD	I	Micro-computer Expansion Interface (input D)
22	XLON	O	Micro-computer Expansion Interface (output)
23	FOK	I	Focus OK input Terminal Used for SENS output and servo auto sequencer.
24	VDD	—	Power Supply (+5V)
25	VSS	—	GND
26	MON	O	Spindle Motor ON/OFF Control output
27	MDP	O	Spindle Motor Servo Control
28	MDS	O	
29	LOCK	O	Samples GFS at 460Hz and outputs H when GFS is H; outputs L when L is output 8 times consecutively.
30	PWMI	I	Spindle motor remote control input
31	TES0	I	TEST Terminal; Normally GND
32	TES1	I	

No.	Pin Name	I/O	Description
33	VPCO2	O	Charge pump output for wide-range EFM PLL; ON/OFF controlled by address E FCSW.
34	VPCO1	O	Charge pump output for wide-range EFM PLL
35	VCKI	I	VCO2 oscillation input for wide-range EFM PLL
36	V16M	O	VCO2 oscillation output for wide-range EFM PLL
37	VCTL	I	VCO2 control voltage input for wide-range EFM PLL
38	PCO	O	Charge pump output for master PLL
39	FILO	O	Master PLL (slave = digital PLL) filter output
40	FILI	I	Master PLL Filter input
41	AVSS	—	Analog GND
42	CLTV	I	VCO control voltage input for master
43	AVDD	—	Analog Power Supply (+5V)
44	RF	I	EFM Signal input
45	BIAS	I	Asymmetry circuit constant current input
46	ASYI	I	Asymmetry comparator voltage input
47	ASYO	O	EFM full-swing output (L=Vss; H=VDD)
48	ASYE	I	L: asymmetry circuit OFF H: asymmetry circuit ON
49	WDCK	O	D/A interface; word clock $f=2F_s$
50	LRCK	O	D/A interface; LR clock output $F=F_s$
51	LRCKI	I	LR Clock input
52	PCMD	O	D/A interface; serial data output (2's COMP, MSB first)
53	PCMDI	I	D/A interface; serial data input (2's COMP, MSB first)
54	BCK	O	D/A interface; bit clock output
55	BCKI	I	D/A interface; bit clock output
56	VSS	—	GND
57	VDD	—	Power Supply (+5V)
58	GTOP	O	GTOP output
59	XUGF	O	XUGF output
60	XPCK	O	XPLCK output
61	GFS	O	GFS output
62	RFCK	O	RFCK output
63	C2PO	O	C2PO output
64	XROF	O	XRAOF output

No.	Pin Name	I/O	Description
65	MNT3	O	MNT3 output
66	MNT1	O	MNT1 output
67	MNT0	O	MNT0 output
68	XTSL	I	X'tal selection input terminal; X'tal is L when input is 16.9344MHz and H when input is 33.8688MHz.
69	FSTT	O	2/3 divider output of terminal Nos. 80 and 90
70	C4M	O	4.2336MHz output; outputs VCK1 1/4 divider during CAV-W mode.
71	DOUT	O	Digital Out output terminal
72	EMPH	O	Outputs H when playback disc emphasis is ON; outputs L when emphasis is OFF.
73	EMPHI	I	inputs H when de-emphasis is ON; inputs L when de-emphasis is OFF.
74	WFCK	O	WFCK output
75	SCOR	O	Outputs H when either subcode sync S0 or S1 is detected.
76	SBSO	O	SubP - W serial output
77	EXCK	I	Clock input for SBSO leadout
78	Vss	—	GND
79	VDD	—	Power Supply (+5V)
80	SYSM	I	Mute input terminal. Active=H
81	NC	—	
82	AVss	—	Analog GND
83	AVDD	—	Analog Power Supply (+5V)
84	AOUT1	O	Lch Analog output terminal
85	AIN1	I	Lch OPAMP input terminal
86	LOUT1	O	Lch LINE output terminal
87	AVss	—	Analog GND
88	XVDD	—	Power Supply for Master Clock
89	XTAI	I	Crystal oscillation circuit input terminal; when master clock is input from an external source, it is input through this terminal.
90	XTAO	O	Crystal oscillation circuit output terminal
91	XVss	—	GND for Master Clock
92	AVss	—	Analog GND
93	LOUT2	O	Rch LINE output terminal
94	AIN2	I	Rch OPAMP input terminal
95	AOUT2	O	Rch Analog output terminal

No.	Pin Name	I/O	Description
96	AVDD	—	Analog Power Supply (+5V)
97	AVss	—	Analog GND
98	NC	—	
99	NC	—	
100	XRST	I	System Reset. L= Reset

Notes:

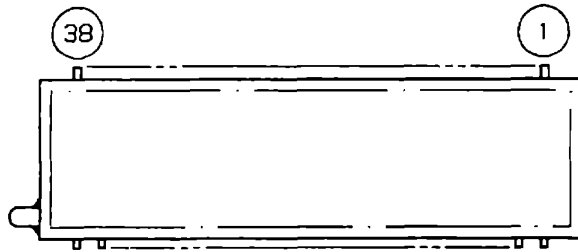
- PCMD is the 2's complement output of MSB first.
- GTOP monitors Frame Sync protection conditions (H: Sync protection window Open).
- XUGF is the negative pulse with Frame Sync obtained from the EFM signal; signal before Sync protection.
- XPLCK is the inversion of the EFM PLL clock; PLL is created so that edges or points of the leading edge and EFM signal are aligned.
- GFS becomes H when Frame Sync and interpolation timing are aligned.
- RFCK is the 136μ cycle signal (normally instantaneous) made with X'tal accuracy.
- C2PO is the signal that indicates the data error status.
- XRAOF is the signal generated when 16k RAM exceeds the $\pm 4F$ jitter margin.

7.1.2 DISPLAY

■ RAW1154 (V701: FRONT ASSY)

● FL Indicator Tube

● Pin Assignment

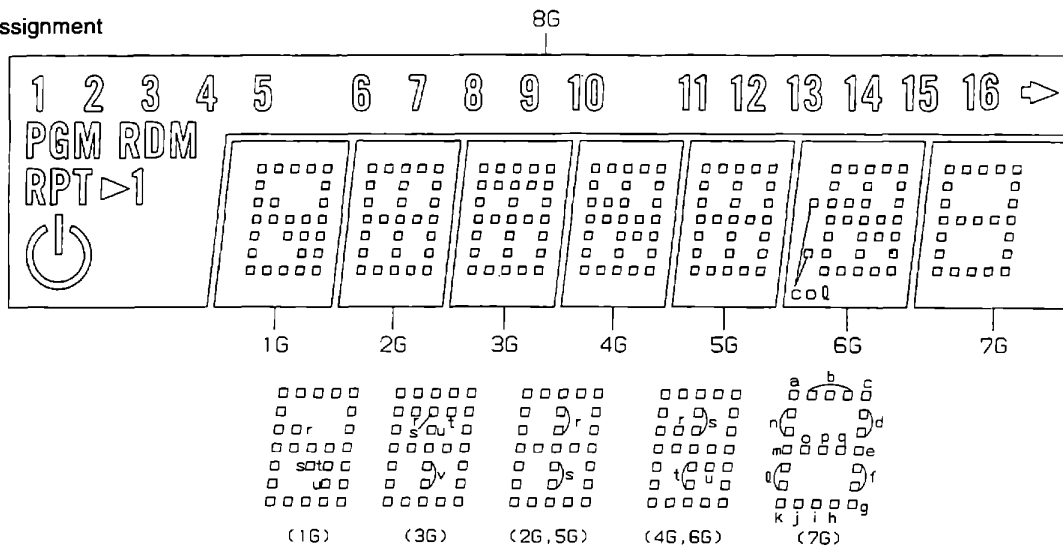


NOTE 1) F1, F2 --- Filament
2) NP ----- No pin
3) DL ----- Datum Line
4) 1G~8G --- Grid

● Pin Connection

PIN NO.	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
CONNECTION	F	F	N	N	1	2	3	4	5	6	7	8	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	1	1	1	1	1	1	1	1	1

● Grid Assignment



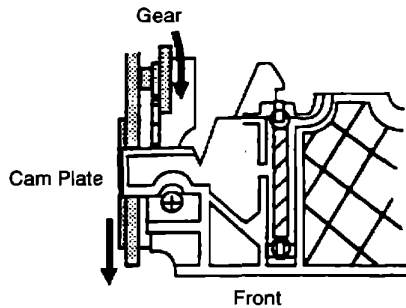
● Anode Connection

	1G	2G	3G	4G	5G	6G	7G	8G
P1	a	a	a	a	a	a	a	1
P2	b	b	b	b	b	b	b	2
P3	c	c	c	c	c	c	c	3
P4	d	d	d	d	d	d	d	4
P5	e	e	e	e	e	e	e	5
P6	f	f	f	f	f	f	f	6
P7	g	g	g	g	g	g	g	7
P8	h	h	h	h	h	h	h	8
P9	i	i	i	i	i	i	i	9
P10	j	j	j	j	j	j	j	10
P11	k	k	k	k	k	k	k	11

	1G	2G	3G	4G	5G	6G	7G	8G
P12	l	l	l	l	l	l	l	12
P13	m	m	m	m	m	m	m	13
P14	n	n	n	n	n	n	n	14
P15	o	o	o	o	o	o	o	15
P16	p	p	p	p	p	p	p	16
P17	q	q	q	q	q	q	q	<>
P18	r	r	r	r	r	r	r	PGM
P19	s	s	s	s	s	s	s	RDM
P20	t	-	t	t	-	t	-	RPT
P21	u	-	u	u	-	u	-	>1
P22	-	-	v	-	-	col	-	Power

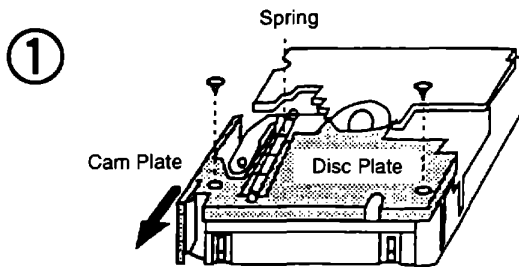
7.2 DISASSEMBLY

● CD Disc Manual Removal Method

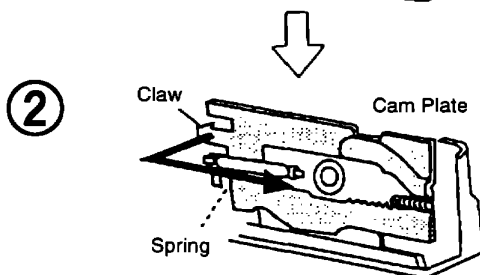


Turn the gear in arrow direction to the front, and move the cam plate to the front. When the gear is turned until the cam plate comes to the very front position (EJECT position), the CD disc will be pulled out.

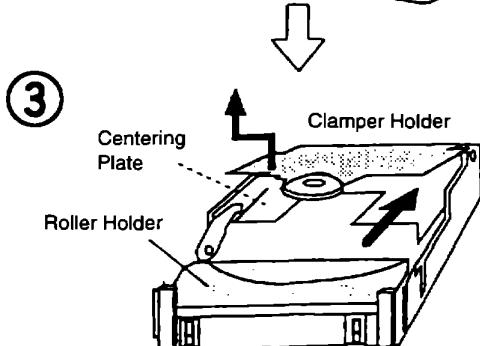
● Servo Mechanism Exchange Method and Mechanism Adjustment Method



- ① Remove the spring and the two screws, and then remove the disc plate. Move the cam plate to the very front position (EJECT position). (refer to the CD Disc Manual Removal Method.)



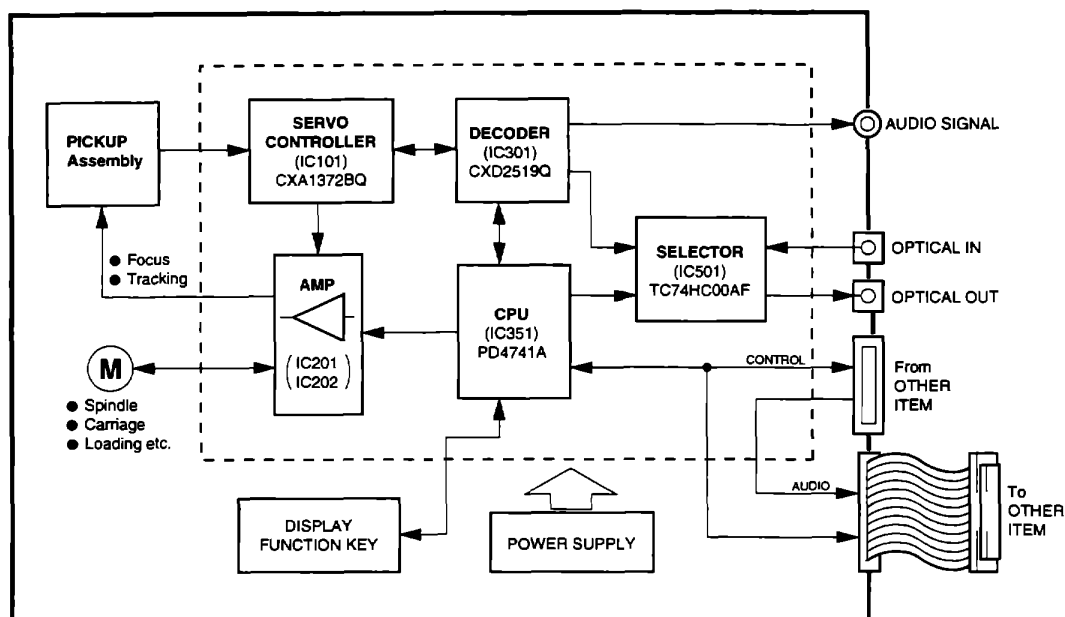
- ② Remove the spring. Remove to the front while pulling the claw part of the cam plate to the outside.



- ③ Raise the clamper holder lightly, slide it in arrow direction, and remove it. When the centering plate is moved to the rear, the four screws fixing the servo mechanism become visible. When these screws are removed, the servo mechanism assembly can be removed.

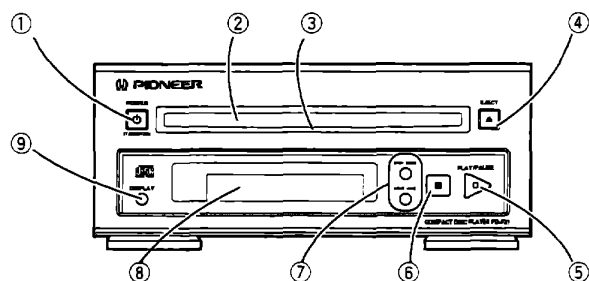
TAN and RAD adjustment are excuted from above with the clamper holder and the roller holder removed and only the magnet clamper placed onto the CD disc.

7.3 BLOCK DIAGRAM

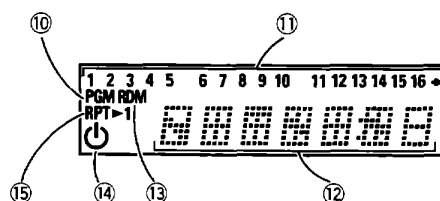


8. PANEL FACILITIES AND SPECIFICATIONS

PANEL FACILITIES



- ① POWER, STANDBY/ON switch
- ② Disc slot
- ③ Disc indicator
Lights when a disc is loaded
- ④ CD EJECT button (▲)
- ⑤ PLAY/PAUSE button, play indicator
- ⑥ Stop button (■)
- ⑦ Manual/Track-search buttons
(◀◀, ▶▶)
- ⑧ Display Section
- ⑨ DISPLAY button



[DISPLAY SECTION]

- ⑩ Lights during program input and playback
- ⑪ Music calendar (track display)
- ⑫ Track and time display
- ⑬ Lights during random play
- ⑭ Standby indicator
- ⑮ Lights during repeat play
RPT: all-track repeat
RPT▶1: one-track repeat

Type	Compact Disc digital audio system
Usable discs	Compact Discs
Channels	2 (stereo)
Frequency Response	4 Hz - 20 kHz
Signal-to-Noise Ratio	110 dB (EIAJ)
Wow and Flutter	Limit of measurement (0.001%) or less (EIAJ)
Power Requirements	AC 230 V, 50/60 Hz
Power Consumption	12 W
Dimensions	190 (W) x 80.5 (H) x 274 (D) mm
Weight	2.0 kg

Warranty Card 1

Specifications and design subject to possible modification without notice, due to improvements.