

## 2. ASSEMBLING PROCEDURE OF EACH SECTION OF MULTI MECHANISM

### 2.1 TOP GUIDE ASSEMBLY

- Install the eject lever while pressing it in the direction of arrow A after matching the notch section of the eject lever with the protrusion of the top guide.
- Install the select board assembly after pressing the switch lever in the direction of arrow B and the seven bar in the direction of arrow C.

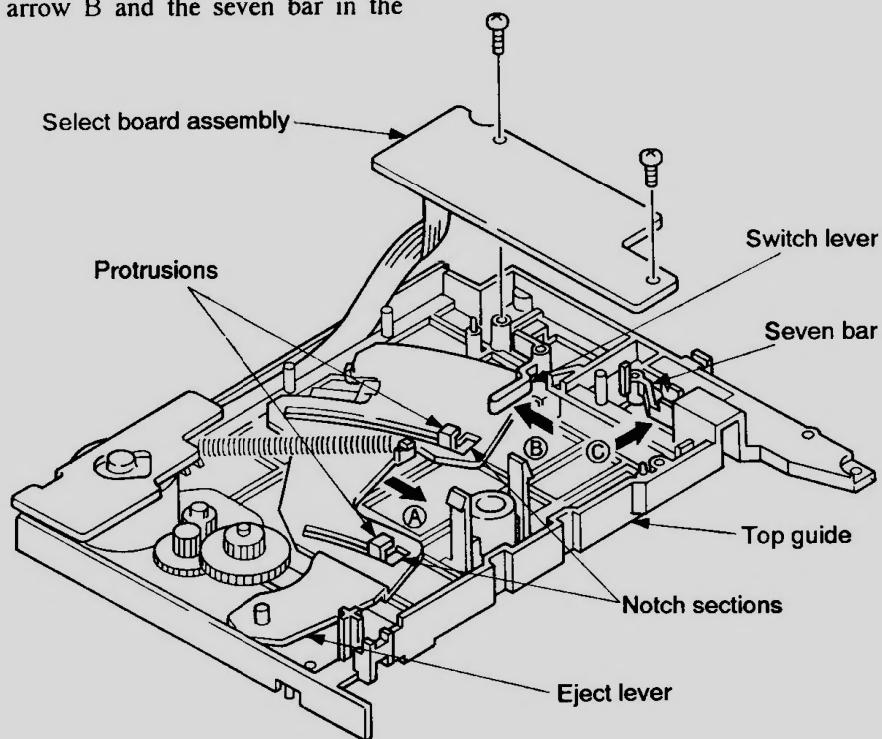


Fig. 2-1

- Install the top guide assembly on the main chassis while pressing the lock lever in the direction of arrow D.

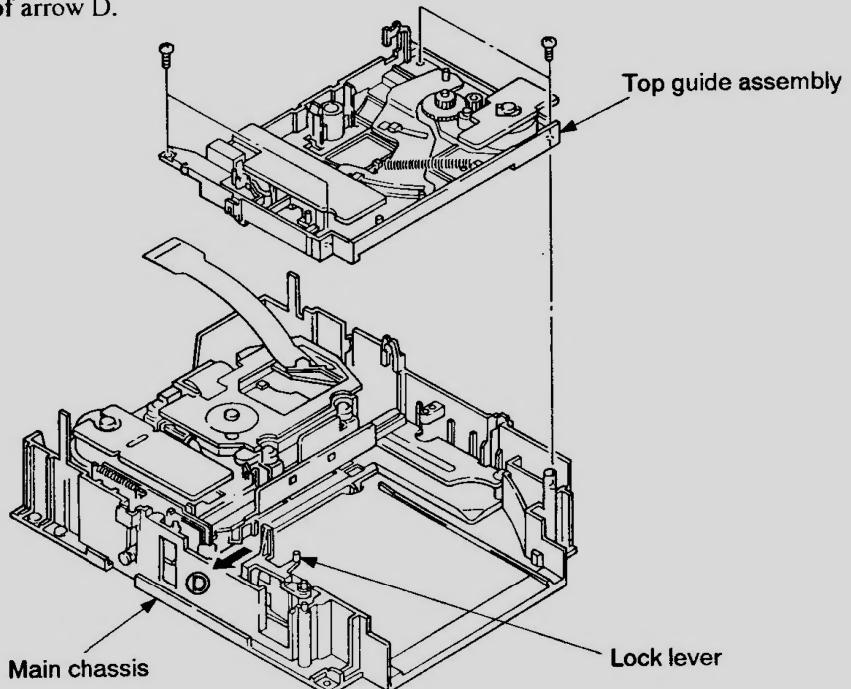


Fig. 2-2

## 2.2 ASSEMBLING PROCEDURE OF SUB-CHASSIS ASSEMBLY

- Install the rotary lever assembly while matching the groove of the rotary lever assembly with the pin of the drive board.
- Install the gear holder assembly while matching the pin of the cam gear with the drive board after mounting the drive board on the upper chassis and pressing it fully in the direction of arrow A.

- After mounting the gear holder assembly on the upper chassis while hanging the holder lever spring on the hook of gear holder first, then hang again one of the holder lever spring. (See notes in the figure.)
- Install the sub-chassis on the upper chassis after pressing the pin of clamper cam fully in the direction of arrow B so that the pin of clamper cam matches with the circumference groove of the cam gear.

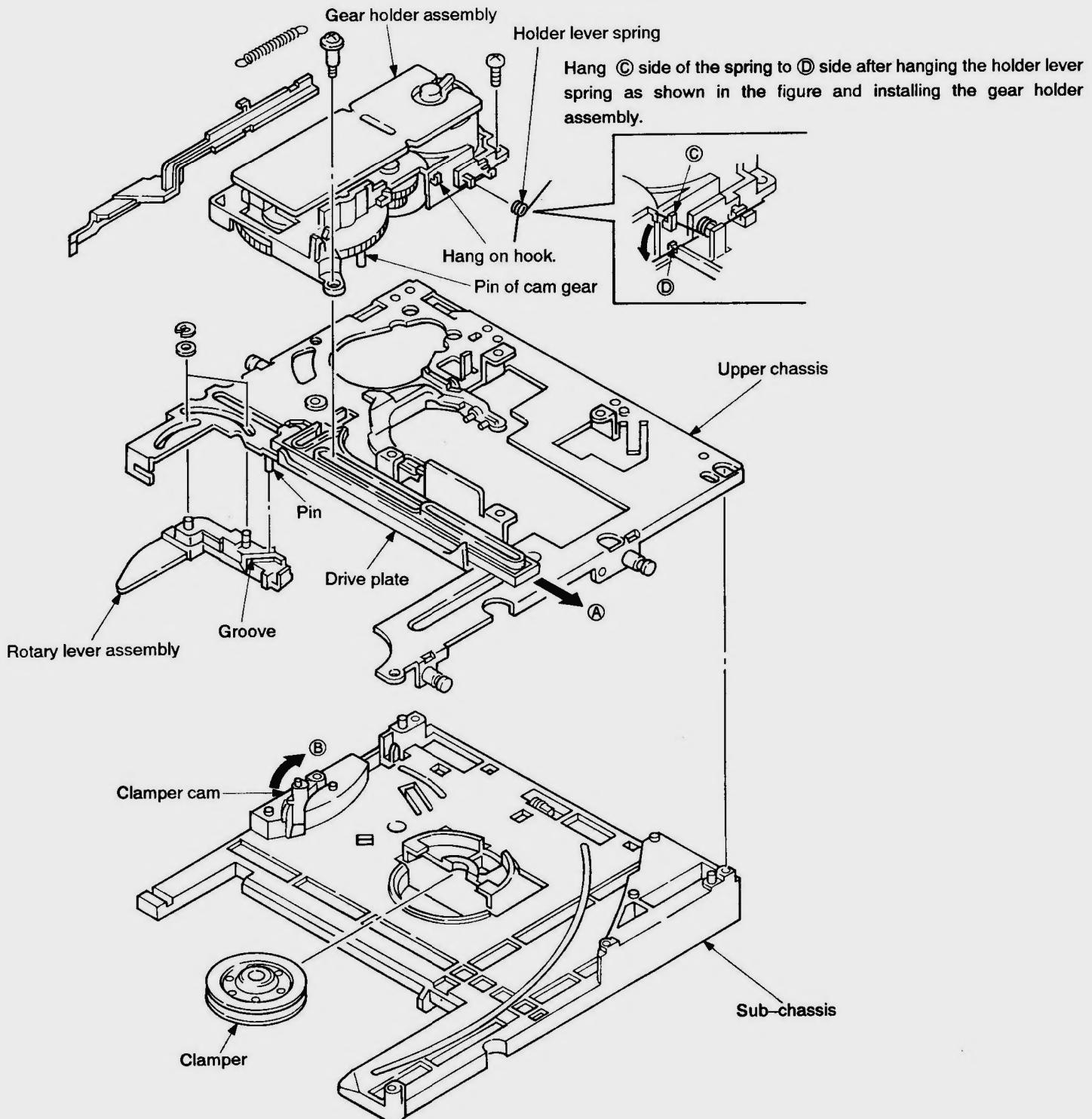
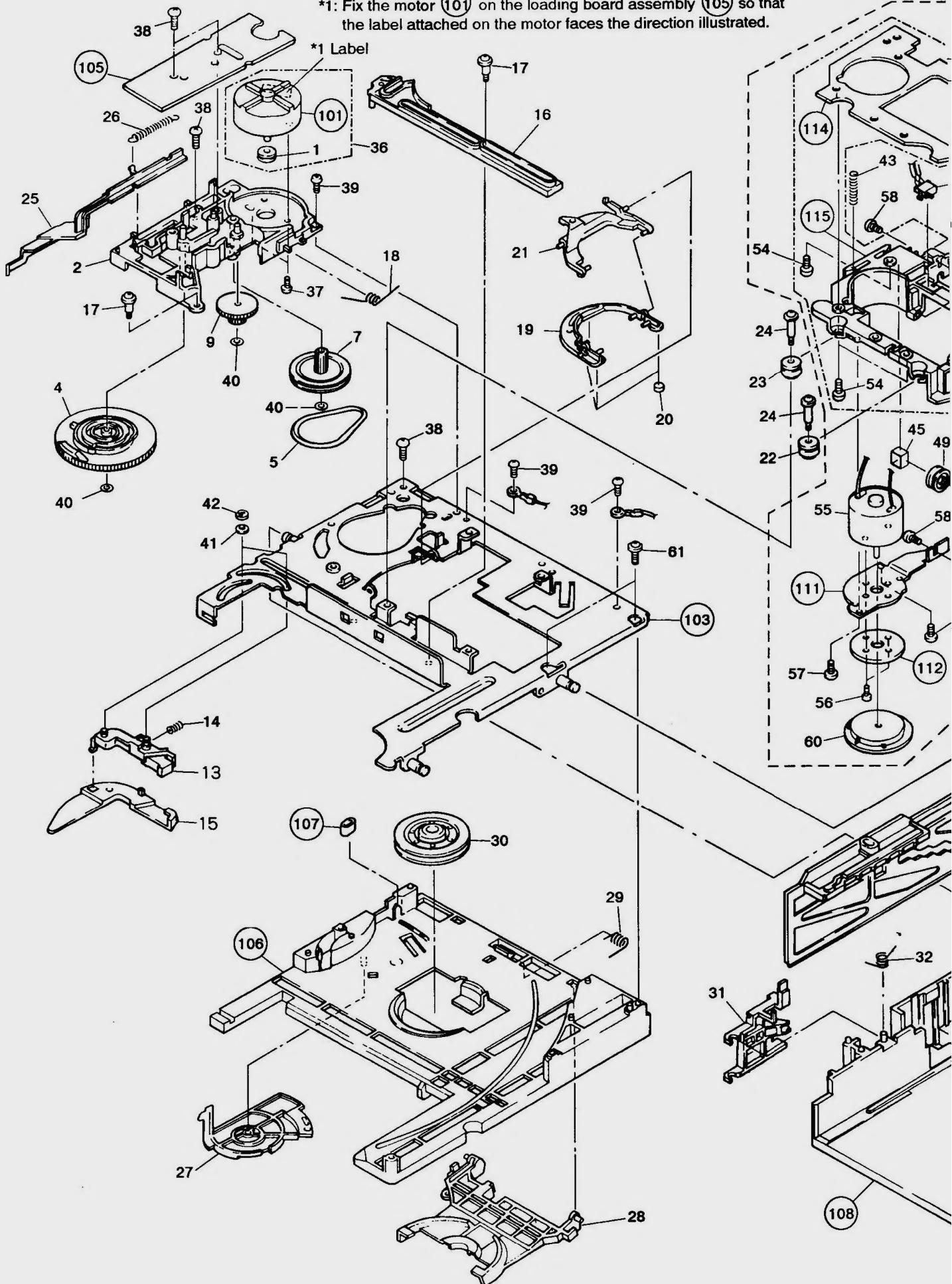


Fig. 2-3

## Multi Mechanism Assembly

\*1: Fix the motor 101 on the loading board assembly 105 so that the label attached on the motor faces the direction illustrated.



## 3.2 MULTI MECHANISM ASSEMBLY

## Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
1		Motor pulley	PNW1634	46		Belt	PEB1072
2		Gear holder	PNW1929	47		Drive screw	PLA1003
3		Semi-fixed resistor (VR1)	PCP1008	48		Guide bar	PLA1071
4		Cam gear	PNW1923	49		Pulley	PNW1066
5		Belt	PEB1138	50		Half nut	PNW1605
6		Top guide	PNW2061	51		• • • • •	
7		Gear pulley	PNW1918	52		Push switch (INSIDE)	DSG1014
8		Gear S	PNW1919	53		D.C.motor (CARRIAGE)	PXM1013
9		Gear L	PNW1920	54		Screw	PBZ30P080FMC
10		Eject spring	PBH1145	55		D.C.motor assembly (with oil)(SPINDLE)	PEA1028
11		Switch lever	PNW1927	56		Screw	JFZ20P040FMC
12		Seven bar	PNW1931	57		Screw	BPZ20P080FZK
13		Sub rotary lever	PNW1933	58		Screw	PMZ20P030FMC
14		Sub rotary lever spring	PBH1111	59		Pickup assembly	PEA1030
15		Rotary lever	PNW1932	60		Disc table assembly	PEA1035
16		Drive plate	PNW1930	61		Screw	IPZ30P080FMC
17		Motor screw	PBA-112	62		Rubber spacer	PEB1178
18		Holder lever spring	PBH1110	63		Rubber spacer	PEB1179
19		Disc holder	PNW1924	64		Silent ring	PBK1093
20		Cushion A	PED1001	65		Washer	WA62D130D025
21		Holder lever	PNW1925	66		Damper assembly	VXA1053
22		Float rubber	PEB1014	67		Screw	IPZ20P080FMC
23		Float rubber	PEB1132	101		Motor	VXM1033
24		Float screw	PBA1055	102		Eject lever	PNB1306
25		Release lever	PNW1934	103		Upper chassis	PNB1267
26		Release spring	PBH1106	104		Servo mechanism assembly M	PXA1364
27		Clamper cam	PNW1922	105		Loading board assembly	PWZ2038
28		Clamper holder	PNW1921	106		Sub chassis	PNW2073
29		Clamper spring	PBH1109	107		Rubber tube	PEB1171
30		Clamper	PNW1857	108		Main chassis	PNW2074
31		Lock lever	PNW1917	109		Select board assembly	PWZ2039
32		Lock spring	PBH1108	110		Motor board assembly	PWZ2040
33		Stair L	PNW1915	111		Motor base	PNB1211
34		Stair R	PNW1916	112		Yoke M	PNB1227
35		Synchronize lever	PNW1926	113		Mechanism base assembly T	PXA1294
36		Motor assembly (LOADING, DISC SELECT)	PEA1130	114		Mechanism base	PNB1230
37		Screw	PMZ26P040FMC	115		Mechanism chassis	PNW1604
38		Screw	PPZ30P080FMC				
39		Screw	BBZ30P060FMC				
40		Washer	WT26D047D025				
41		Washer	WA31D054D025				
42		E ring	Z39-010				
43		Earth spring	PBH1009				
44		Drive spring	PBH1084				
45		Plate spring	PBK1057				