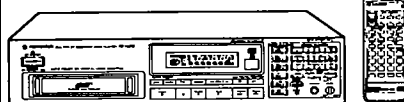




PIONEER

The future of sound and vision.

Service Manual



ORDER NO.
ARZ1956

MULTI-PLAY COMPACT DISC PLAYER

PD-M630

**CIRCUIT DIAGRAMS &
PATTERN LAYOUTS
WITH MICROFICHE**

(MICROFICHE PORTION LOCATED INSIDE BACK COVER)

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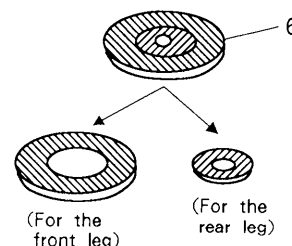
NOTES :

- Parts without part number cannot be supplied.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "●" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
Δ	1	CM-22C	Strain relief		101	PCB mold	
	2	PDD1058	Flexible cable		102	Under base	
Δ	3	PDG1002	AC power cord		103	Rear base	
Δ	4	PTT1143	Power transformer (AC120V)		104	Angle	
					105	Center angle	
	5	PYY1131	Bonnet		106	PCB spacer	
	6	PNM1070	Stopper *		107	Multi mechanism assembly	
	7	VNK1095	Insulator		108	Name plate	
	8	AMR1160	LED lens		109	Function panel	
	9	PAC1370	Headphone knob				
	10	PAC1440	Select button		110	Power switch board assembly	
	11	PAC1453	Power button		111	Transformer board assembly	
	12	PAC1454	Disc button		112	Headphone board assembly	
	13	PAC1455	Function button		113	Earth plate	
	14	PAC1456	Mode button				
	15	PAC1457	Memory button				
	16	PAM1370	Door name plate				
	17	PAM1371	Program name plate				
	18	PAM1437	Display window				
	19	PAM1373	Display screen				
	20	PBH1022	Door spring				
	21	PNW1532	Door				
	22	BBZ30P080FCC	Screw				
	23	BBZ30P120FZK	Screw				
	24	BBZ40P060FMC	Screw				
	25	FBT40P080FZK	Screw				
	26	IBZ30P060FCC	Screw				
	27	IBZ30P100FCC	Screw				
	28	IBZ30P180FMC	Screw				
●	29	PWZ1843	Main board assembly				
●	30	PWZ1854	Function board assembly				
Δ	31	PEM1003	Lithium battery (BT351)				
	32	PEA1051	Function panel assembly				
	33	IPZ30P060FMC	Screw				
	34	IBZ30P150FMC	Screw				

* The stopper consist of the big ring part and the small ring part.
If you stick the stopper to the leg, stick the big ring part to the front leg, and the small ring part to the rear leg.



3.2 MECHANISM SECTION

Parts List of Mechanism Section

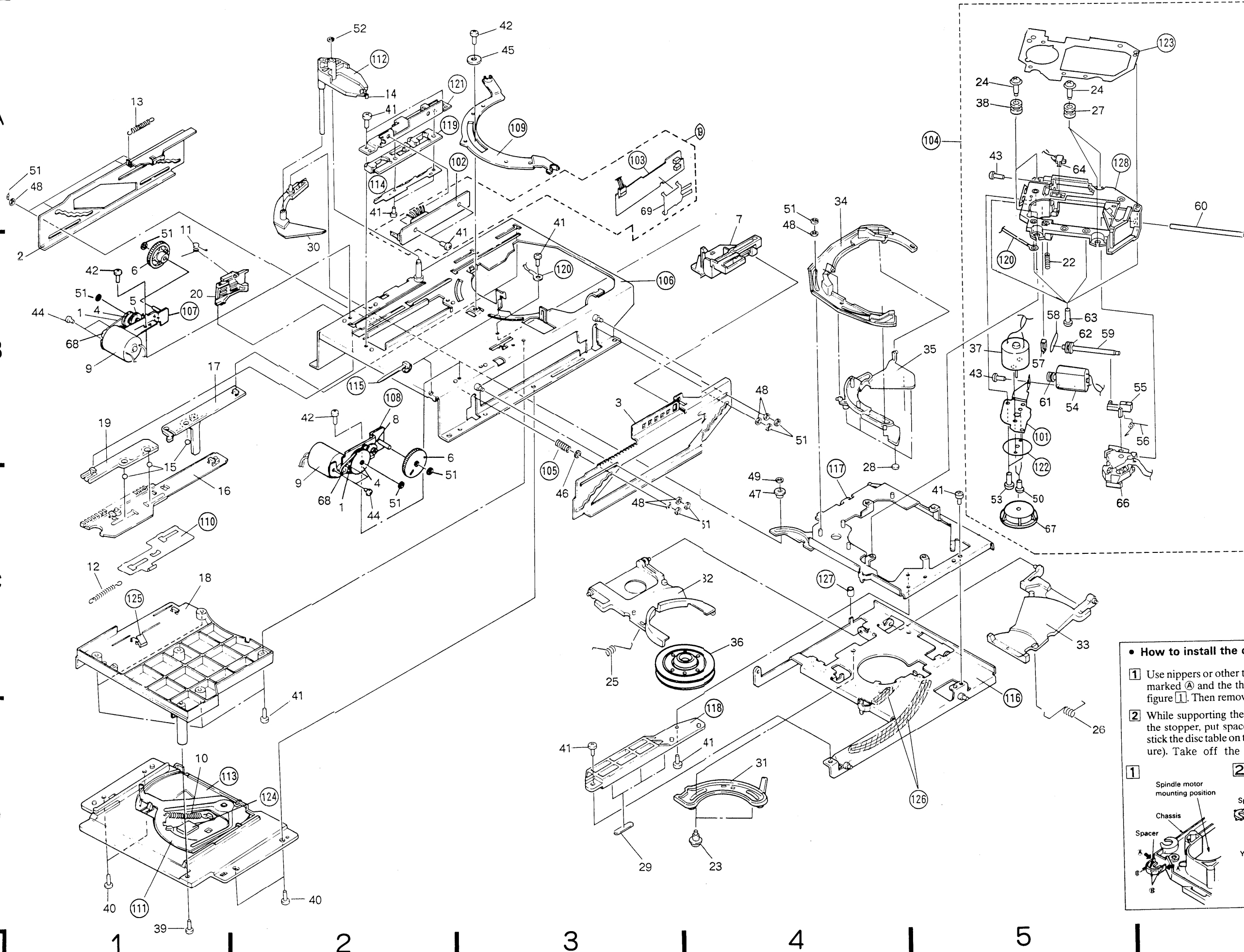
Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1	PEB1138	Belt	49	WT12D032D025	Washer	
	2	PNB1219	Stair (L.)	50	JFZ20P040FMC	Screw	
	3	PNB1220	Stair (R.)	51	WT26D047D025	washer	
	4	PNW1644	Gear pulley	52	WT31D054D025	Washer	
	5	PNW1645	Gear	53	BPZ20P080FZK	Screw	
	6	PNW1097	Gear	54	PXM1013	D. C. motor (CARRIAGE)	
	7	PNW1640	Select SW base	55	PNW1605	Half nut	
	8	PNW1122	Gear	56	PBH1084	Drive spring	
	9	PXM1011	Motor (LOADING, DISC SELECT)	57	PBK1057	Plate spring	
				58	PEB1072	Belt	
	10	PBH-465	Eject spring	59	PLA1003	Drive screw	
	11	PBH1014	Lock spring	60	PLA1071	Guide bar	
	12	PBH1088	SM spring	61	PNW1634	Motor pulley	
	13	PBH1018	Stair spring	62	PNW1066	Pulley	
	14	PBK1009	Drive spring	63	PBZ30P080FMC	Screw	
	15	PBP-001	Steel ball ϕ 4	64	PSH1003	Slide switch (INSIDE)	
	16	PNW1099	Rack	65	• • • • •		
	17	PNW1641	Operation plate	66	PEA1030	Pickup assembly	
	18	PNW1639	Top guide	67	PEA1035	Disc table assembly	
	19	PNW1253	Drive plate	68	PNW1643	Motor pulley	
				69	PNM1096	Cushion	
	20	PNW1395	Lock lever				
	21	• • • • •		101	Motor base		
	22	PBH1009	Earth spring	102	Switch board assembly		
	23	PBA-125	Screw	103	Select board assembly		
	24	PBA1002	Screw	104	Servo mechanism assembly		
				105	Pressure spring		
	25	PBH1016	Clamper spring (T)				
	26	PBH1017	Clamper spring (B)	106	Main chassis		
	27	PEB1014	Float rubber	107	Gear angle (L.)		
	28	PED1001	Cushion (A)	108	Gear angle (R.)		
	29	PED1002	Cushion (B)	109	Synchronized lever		
				110	SM select		
	30	PXA1299	Rotary lever unit				
	31	PNW1106	Clamper cam	111	Eject lever		
	32	PNW1107	Clamper holder (T)	112	Drive lever		
	33	PNW1108	Clamper holder (B)	113	Bottom guide		
	34	PNW1110	Pressure cam	114	Actuator spring		
				115	Binder		
	35	PNW1111	Upper tray				
	36	PNW1448	Clamper	116	Sub chassis		
	37	PEA1028	D. C. motor assembly (SPINDLE) (with oil)	117	Upper chassis		
	38	PEB1132	Float rubber	118	Upper guide		
				119	Actuator		
	39	BPZ30P100FMC	Screw	120	Earth lead unit		
	40	IBZ30P060FCC	Screw				
	41	BBZ30P060FMC	Screw	121	SW angle		
	42	PCZ30P040FMC	Screw	122	Yoke M		
	43	PMZ20P030FMC	Screw	123	Mechanism base		
				124	Cushion		
	44	PMZ30P030FMC	Screw	125	Cushion rubber 2.5		
	45	WA30F120M100	Washer				
	46	WA32D060D050	Washer	126	Axis-sliding sheet		
	47	PLA1023	Roller	127	Rubber tube		
	48	WA31D054D050	Washer	128	Mechanism chassis		
				129	Mechanism board assembly		

A

B

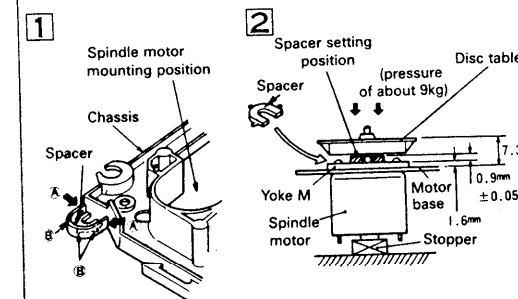
C

D

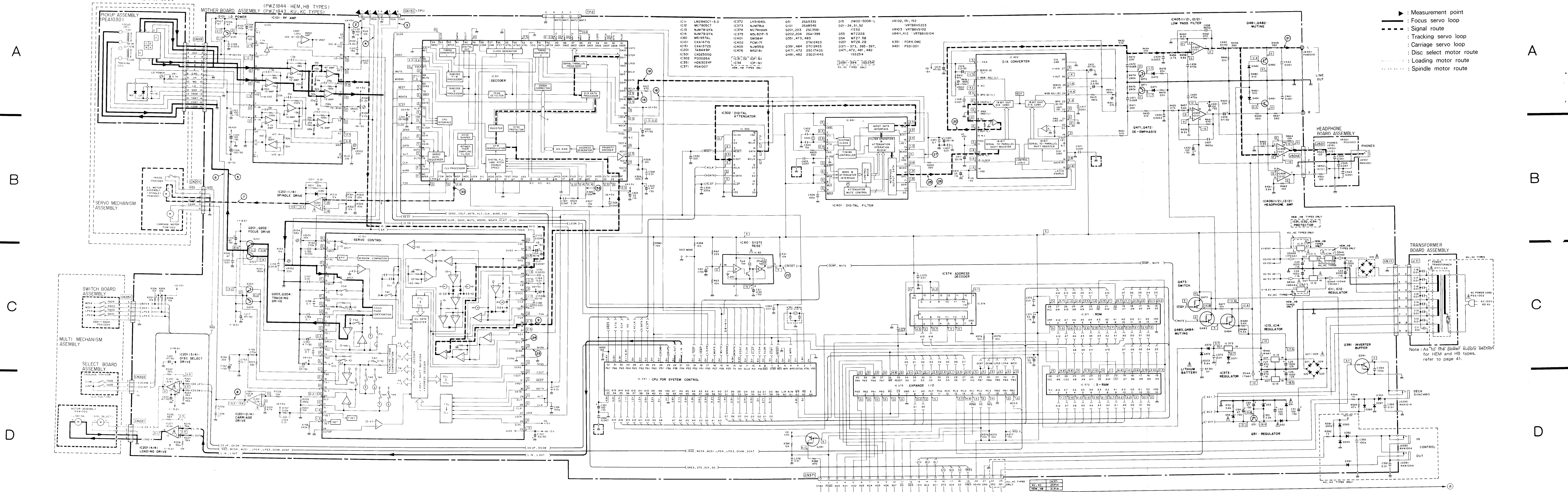


How to install the disc table

- 1 Use nippers or other tool to cut the two sections marked Δ and the three sections marked Θ in figure 11. Then remove the spacer.
- 2 While supporting the spindle motor shaft with the stopper, put spacer on top of yoke M, and stick the disc table on top (takes about 9kg pressure). Take off the spacer.



4. SCHEMATIC DIAGRAM



Note: As to the power supply section
for HEM and HB types,
refer to page 41.

1. RESISTORS:
Indicated in Q, 1/4W, 1/6W and 1/8W, $\pm 5\%$ tolerance unless otherwise noted k; k Ω , M; M Ω , (F); $\pm 1\%$, (G); $\pm 2\%$, (K); $\pm 10\%$, (M); $\pm 20\%$ tolerance.

2. CAPACITORS:
Indicated in capacity (μ F)/voltage (V) unless otherwise noted p; pF. Indication without voltage is 50V except electrolytic capacitor.

3. VOLTAGE, CURRENT:
□: DC voltage (V) at play state.
◊: mA: DC current at play state.
Value in () is DC current at stop state.

4. OTHERS:
→: Signal route.
⊙: Adjusting point.
The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
* marked capacitors and resistors have parts numbers.

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

5. SWITCHES: (The underlined indicates the switch position)

OUTSIDE OF P.C. BOARDS ASSEMBLY

INSIDE SWITCH

POWER SWITCH BOARD ASSEMBLY

S738: POWER ON — OFF

SWITCH BOARD ASSEMBLY

S601: LPS3] LOADING POSITION

S602: LPS4]

S603: MZS1] MAGAZINE

S604: MZS4]

SELECT BOARD ASSEMBLY

S605: DCHM] DISC POSITION

S606: DCNT]

FUNCTION BOARD ASSEMBLY

S701: TIME

S702: STORE

S703: DELETE

S704: PGM

S705: 1 DISC NUMBER

S706: REPEAT

S707: ERASE

S708: +10

S709: 3

S710: 2

S711: 1

S712: 2 DISC NUMBER

S713: ± 20

S714: 6

S715: 5

S716: 4

S717: 3 DISC NUMBER

S718: TIME FADE

S719: 4 DISC NUMBER

S720: 9

S721: 8] TRACK NUMBER

S722: 7

S723: AUTO PGM

S724: EJECT (▲)

S725: STOP (■)

S726: PAUSE (||)

S727: 10] TRACK NUMBER

S728: PLAY (▶)

S729: 11

S730: 12] TRACK SEARCH

S731: 6 DISC NUMBER

S732: 13] AUTO FADER

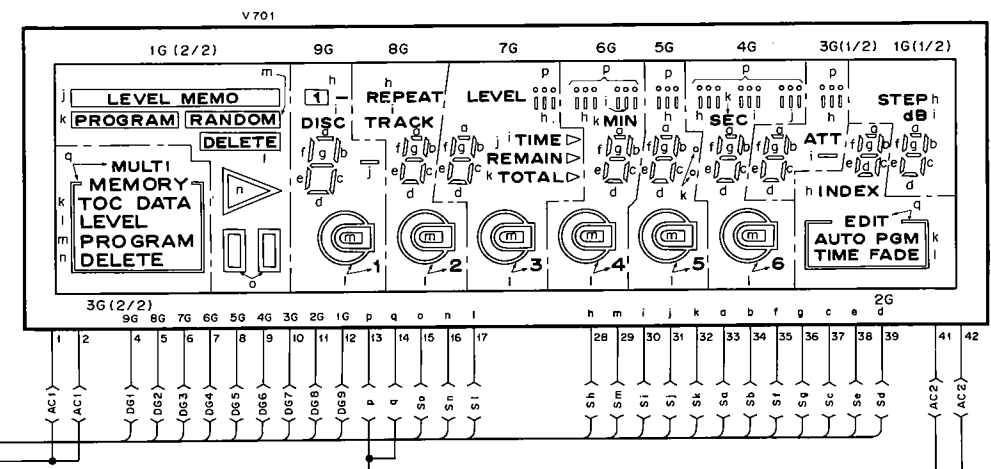
S733: 14

S734: RANDOM PLAY

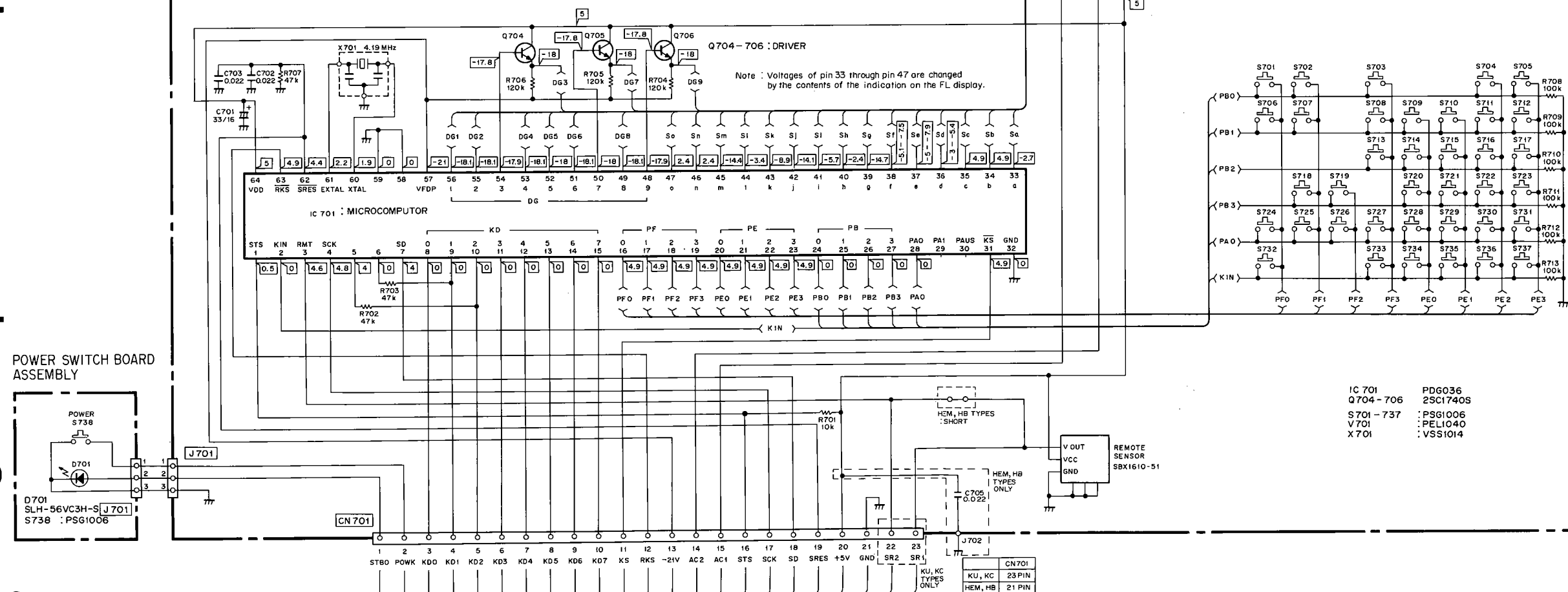
S735: 15] MANUAL SEARCH

S736: 16

S737: 5 DISC NUMBER



FUNCTION BOARD ASSEMBLY (PWZ1854: KU, KC TYPES) (PWZ1853: HEM, HB TYPES)



IC 701: MICROCOMPUTER
Q704 - 706: DRIVER
S701 - 737: SWITCHES
V701: BOARD
X701: 4.19 MHz

REMOTE SENSOR
SBX1610-51

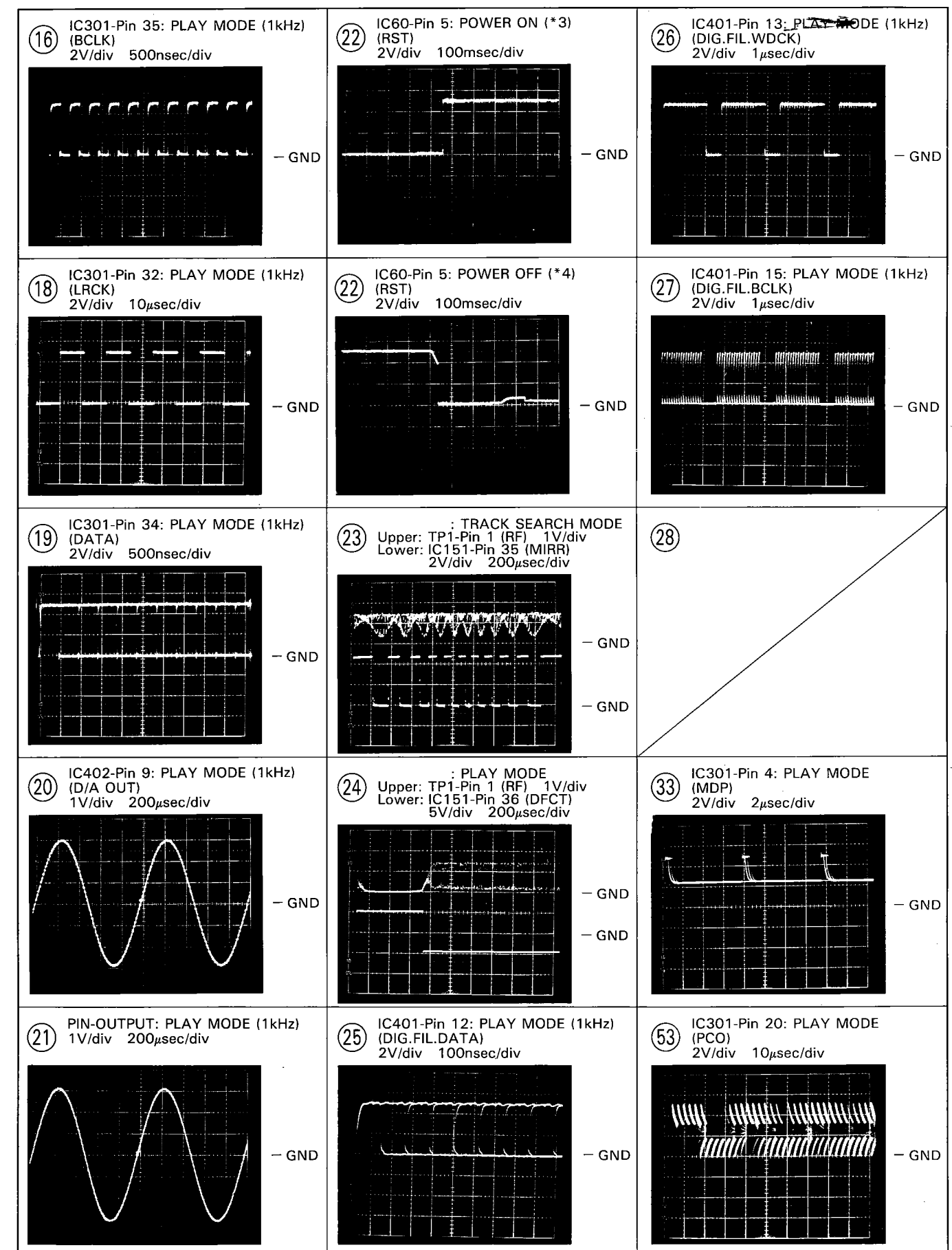
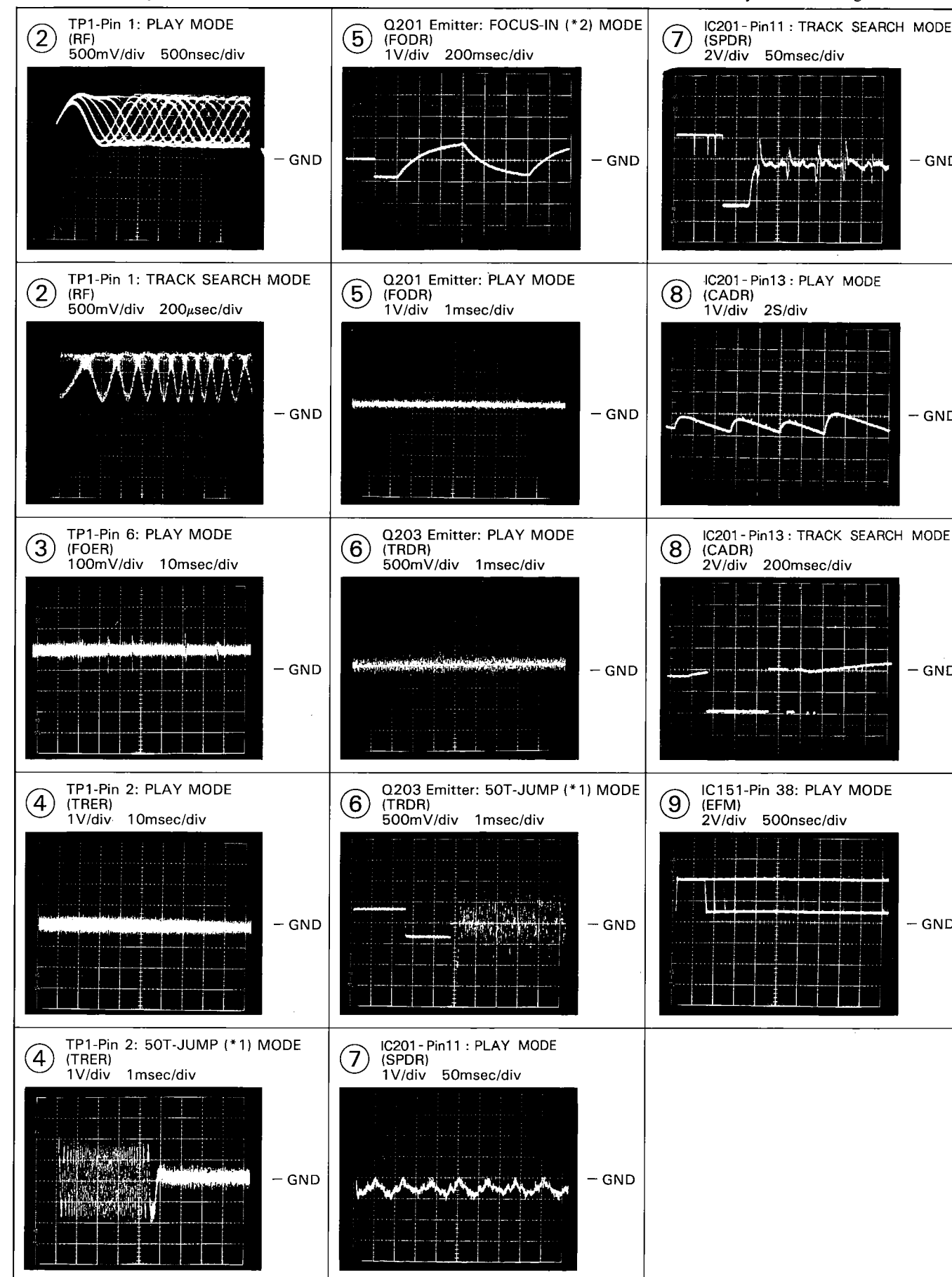
CN701
KU, KC
HEM, HB
21 PIN

Wave Forms

Note: The encircled numbers denote measuring points in the schematic diagram.

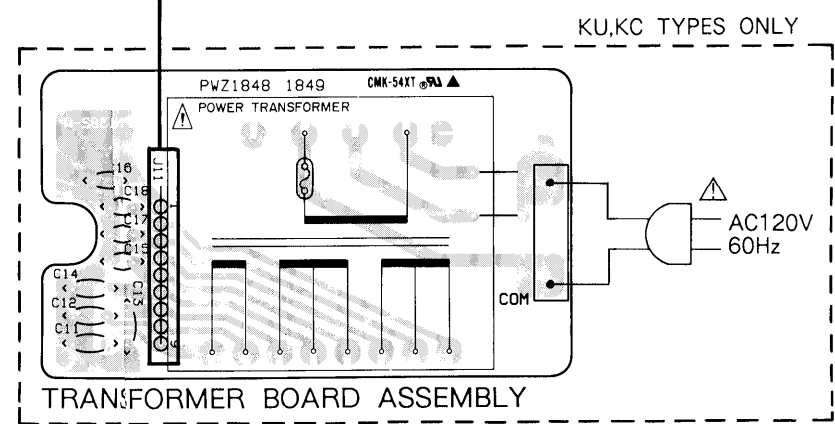
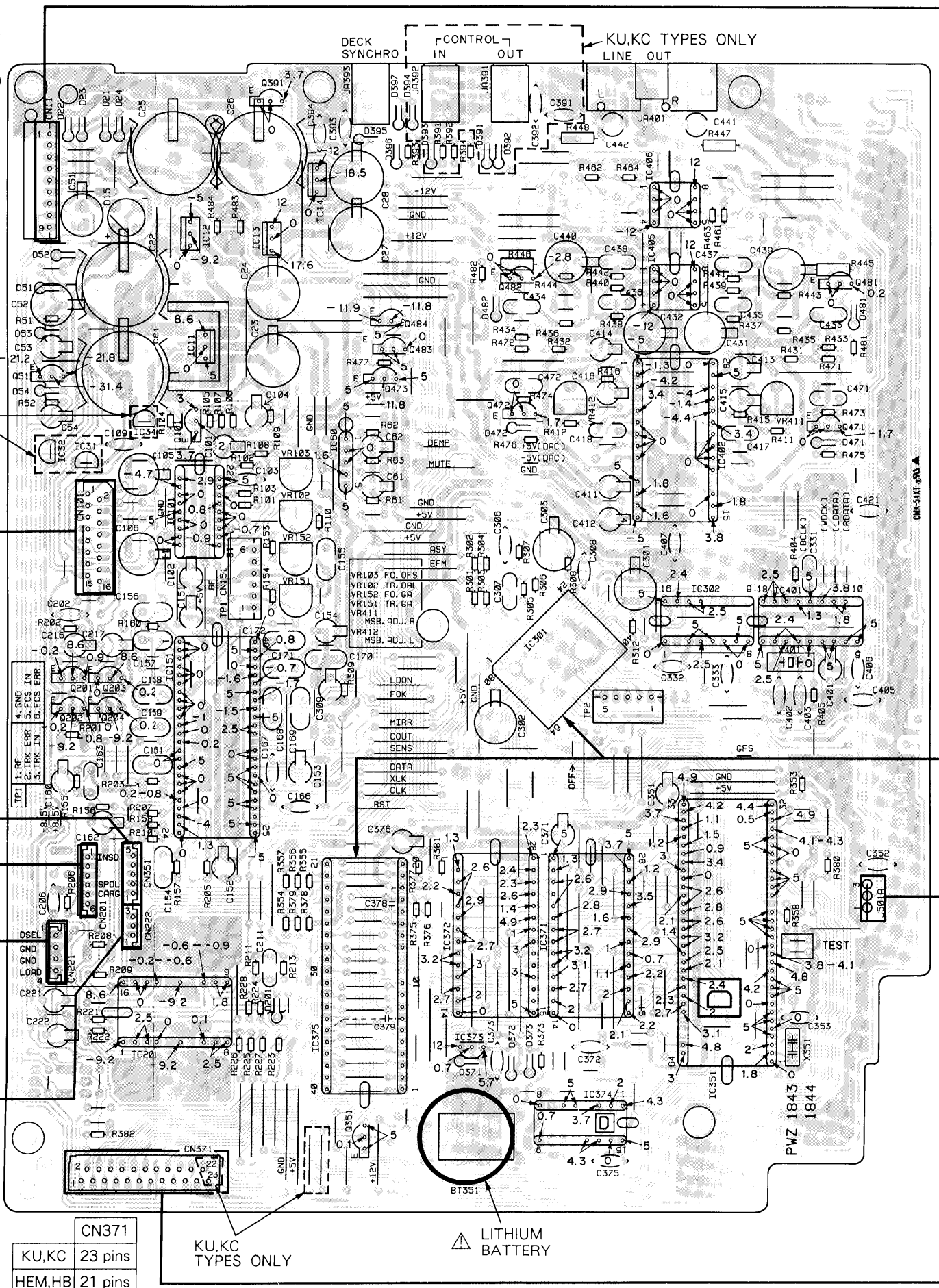
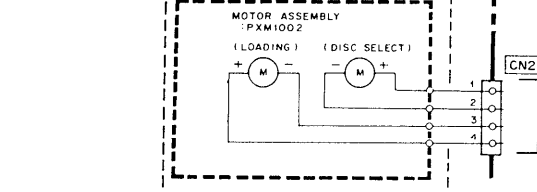
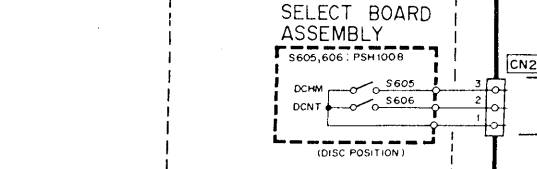
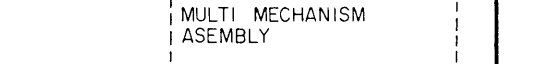
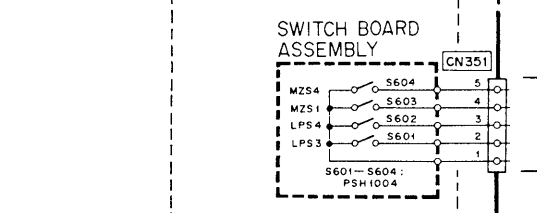
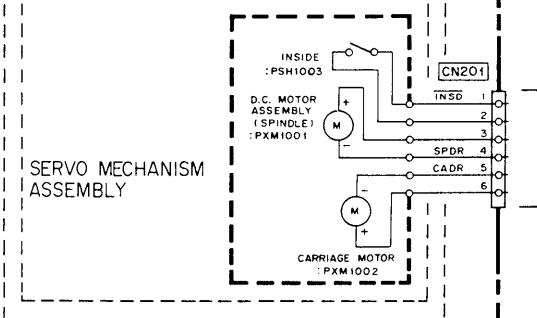
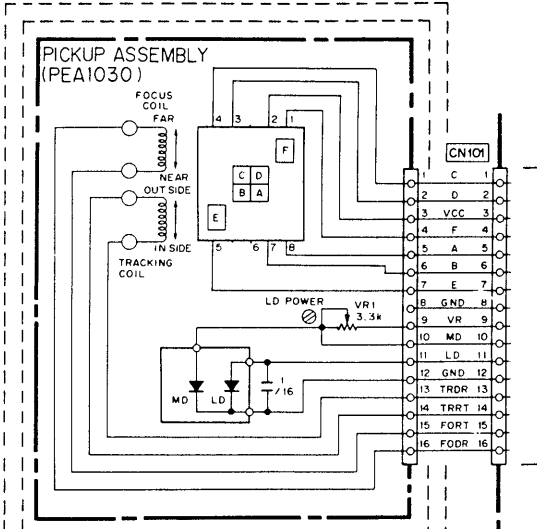
*1 50T-JUMP: After switching to the pause mode, press the manual search key.
*2 FOCUS-IN: Press the key without loading a disc.

*3 POWER ON : Plug AC cord into AC wall socket.
*4 POWER OFF: Unplug AC cord from AC wall socket.

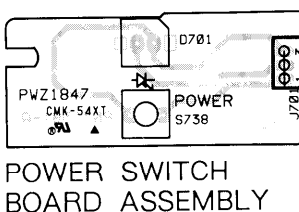
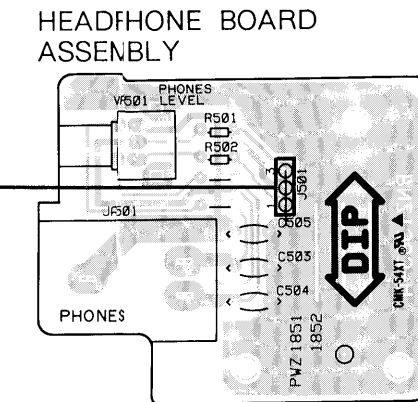


5. P.C.BOARDS CONNECTION DIAGRAM

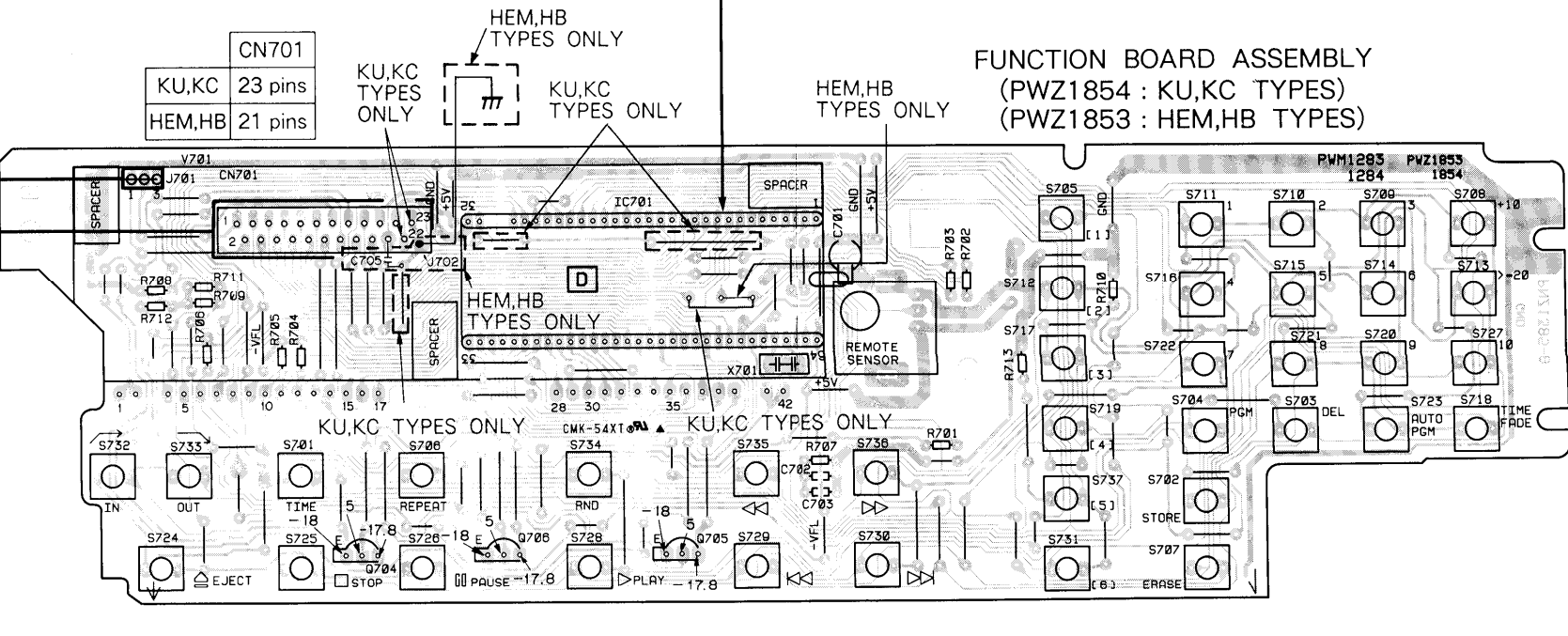
MOTHER BOARD ASSEMBLY
(PWZ1843 : KU,KC TYPES)
(PWZ1844 : HEM,HB TYPES)



Note : As to the TRANSFORMER BOARD ASSEMBLY for HEM and HB types, refer to page 41.



IC301 (CXD25000)				IC375 (M5L8255AP-5)				IC701 (PDG036)			
Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage	Pin No.	Voltage
1	5	41	N.C.	1	0	21	0	1	0.5	33	27
2	N.C.	42	5	2	0	22	5	2	0	34	49
3	5	43	N.C.	3	0	23	5	3	4.6	35	49
4	2.6	44	N.C.	4	0	24	5	4	4.8	36	-3 -5.4
5	N.C.	45	N.C.	5	0	25	5	5	4	37	-5 -7.9
6	5	46	4.4	6	0	26	5	6	0	38	-5.1 -7.5
7	N.C.	47	0	7	0	27	2.4	7	4	39	-4.7
8	N.C.	48	0	8	3.2	28	2.5	8	0	40	-2.4
9	0	49	0-0.3	9	0	29	2.1	9	0	41	-5.7
10	0	50	N.C.	10	5	30	2.4	10	0	42	-4.1
11	N.C.	51	N.C.	11	N.C.	31	2	11	0	43	-8.9
12	0	52	0	12	N.C.	32	2.7	12	0	44	-3.4
13	N.C.	53	2.5	13	3.7	33	2.7	13	0	45	-14.4
14	N.C.	54	N.C.	14	4.9	34	3.1	14	0	46	-2.4
15	N.C.	55	0	15	5	35	0	15	0	47	2.4
16	N.C.	56	N.C.	16	5	36	4.8	16	4.9	48	-17.9
17	0	57	N.C.	17	5	37	0	17	4.9	49	-18.1
18	2.5	58	N.C.	18	0	38	0	18	4.9	50	-19
19	2.4	59	0	19	5	39	0	19	4.9	51	-18.1
20	2.4	60	N.C.	20	0	40	0	20	4.9	52	-19
21	0	61	N.C.	21	0	41	0	21	4.9	53	-18.1
22	2.5	62	N.C.	22	4.9	54	-17.9	22	4.9	54	-17.9
23	5	63	0	23	4.9	55	-18.1	23	4.9	55	-18.1
24	2.5	64	N.C.	24	0	56	-18.1	24	0	56	-18.1
25	N.C.	65	0	25	0	57	-21	25	0	57	-21
26	0	66	3.3-4.6	26	0	58	3	26	0	58	3
27	2.5	67	5	27	0	59	3	27	0	59	3
28	0	68	0	28	0	60	19	28	0	60	19
29	N.C.	69	2.1-3	29	N.C.	61	22	29	N.C.	61	22
30	0	70	5	30	N.C.	62	44	30	N.C.	62	44
31	1.3-2.2	71	5	31	4.9	63	49	31	4.9	63	49
32	2.5	72	5	32	0	64	5	32	0	64	5
33	5	73	5								
34	2.5	74	5								
35	2.5	75	0								
36	N.C.	76	5								
37	N.C.	77	5								
38	N.C.	78	5								
39	N.C.	79	5								
40	N.C.	80	0								



P.C.B. pattern diagram indication	Corresponding part symbol	Part name	P.C.B. pattern diagram indication	Corresponding part symbol	Part name
		Transistor			Ceramic capacitor
		FET			Mylar capacitor
		Diode			Stryol capacitor
		Zenner diode			Electrolytic capacitor (Non polarized)
		LED			Electrolytic capacitor (Polarized)
		Varactor			Power capacitor
		Tact switch			Semi fixed resistor
		Inductor			Resistor array
		Coil			Resistor
		Transformer			Resonator
		Filter			Thermistor

- This P.C.B. connection diagram is viewed from the parts mounted side.
- The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
- The capacitor terminal marked with shows negative terminal.
- The diode marked with shows cathode side.
- The transistor terminal marked with shows emitter.