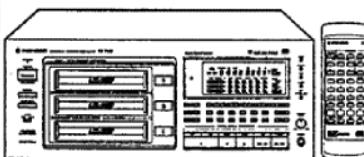




Service Manual



ORDER NO.
ARP2727

MULTI - PLAY COMPACT DISC PLAYER **PD-TM3**

PD-TM3 HAS THE FOLLOWING:

Type	Power Requirement	Remarks
KU	AC120V only	
KC	AC120V only	
HEM	AC220 - 230V, 230 - 240V (Switchable)*	
SD	AC110V, 120 - 127V, 220V, 240V (Switchable)	

* Change the connection of the power transformer's primary wiring.

- This manual is applicable to PD-TM3/KU, KC, HEM and SD.
- For KC, HEM and SD types, refer to page 51.

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PIONEER ELECTRONIC CORPORATION 1993

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols (fast operating fuse) and/or (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible (fusible de type rapide) et/ou (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

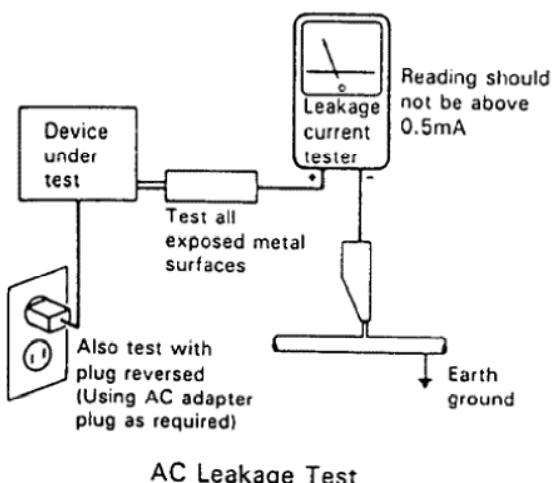
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

(FOR EUROPEAN MODEL ONLY)

VARO!

AVATTAESSA JA SUOJALUKITUS
OHITETTAESSA OLET ALTTIINA
NÄKYMÄTTÖMÄLLE LASERSATEILYLLE.
ÄLÄ KATSO SÄTEESEEN.



LASER
Kuva 1
Lasersateilyn
varoitusmerkki

ADVERSEL:

USYNLIG LASERSTRÅLING VED ÅBNING
NÄR SIKKERHEDSAFBRYDERE ER UDE AF
FUNKTION UNDGÅ UDSAETTELSE FOR
STRÅLING.

VARNING!

OSYNLIG LASERSTRÄLNING NÄR DENNA
DEL ÄR ÖPPNAD OCH SPÄRREN
ÄR URKOPPLAD. BETRAKTA EJ STRÄLEN.

WARNING!

DEVICE INCLUDES LASER DIODE WHICH
EMITS INVISIBLE INFRARED RADIATION
WHICH IS DANGEROUS TO EYES. THERE IS
A WARNING SIGN ACCORDING TO PICTURE
1 INSIDE THE DEVICE CLOSE TO THE LASER
DIODE.



LASER
Picture 1
Warning sign for
laser radiation

IMPORTANT

THIS PIONEER APPARATUS CONTAINS
LASER OF CLASS 1.
SERVICING OPERATION OF THE APPARATUS
SHOULD BE DONE BY A SPECIALLY
INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS

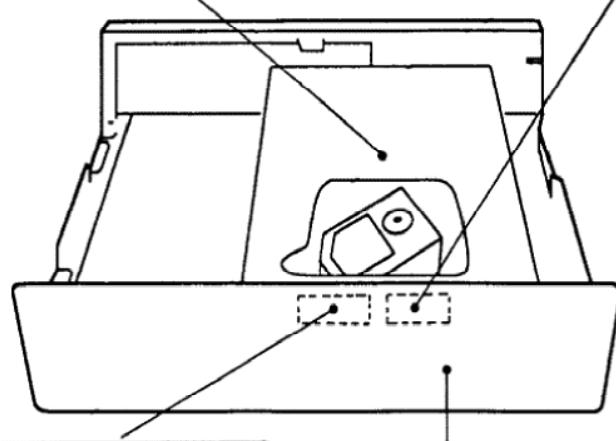
MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780-785 nm

LABEL CHECK (MULTI MAGAZINE type) HEM type



HEM type

ADVARSEL
USYNLIG LASERSTRÅLING VED ÅBNING NÄR SIKKERHED SA-
BRYDERE ER UDE AF FUNKTION.
UNDGÅ UDSAETTELSE FOR STRÅLING.
VORSICHTI
UNSICHTBARE LASER-STRÄLUNG TRITT AUS, WENN DECKEL
(ODER KLAPE) GEÖFFNET IST! NICHT DEM STRÄHL AUSSETZEN!
VRW104



VARO!
Avattaessa ja suojalukitus ohittatta-
essa olet alittina näkymättömälle
lasersateilyleille. Älä katso sääteeseen.
VARNING!
Osynlig laserstrålning när denna del
är öppnad och spärren är urkopplad.
Betrakta ej strålen.
PRW123

CLASS 1
LASER PRODUCT
VRW-328

HEM type

HEM type

Additional Laser Caution

1. Laser Interlock Mechanism

The ON/OFF (ON : low level, OFF : high level) status of the LPS1 and LPS2 signals of Clamp switch (S102) for detecting the loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the LPS1 signal is not OFF (high level) and LPS2 signal is not ON (low level) (clamped state).

Thus, interlock will no longer function if the LPS2 signal of Clamp switch (S102) is deliberately shorted to GND.

Interlock does not also operate in the test mode*. Laser diode oscillation will continue, if pins 1 of M51593FP (IC101) on the preamplifier board loaded on PICKUP assembly are connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).

2. When the cover is opened with the servo mechanism block removed to be turned over, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

* Refer to page 42.

2. EXPLODED VIEWS AND PARTS LIST

2.1 EXTERIOR

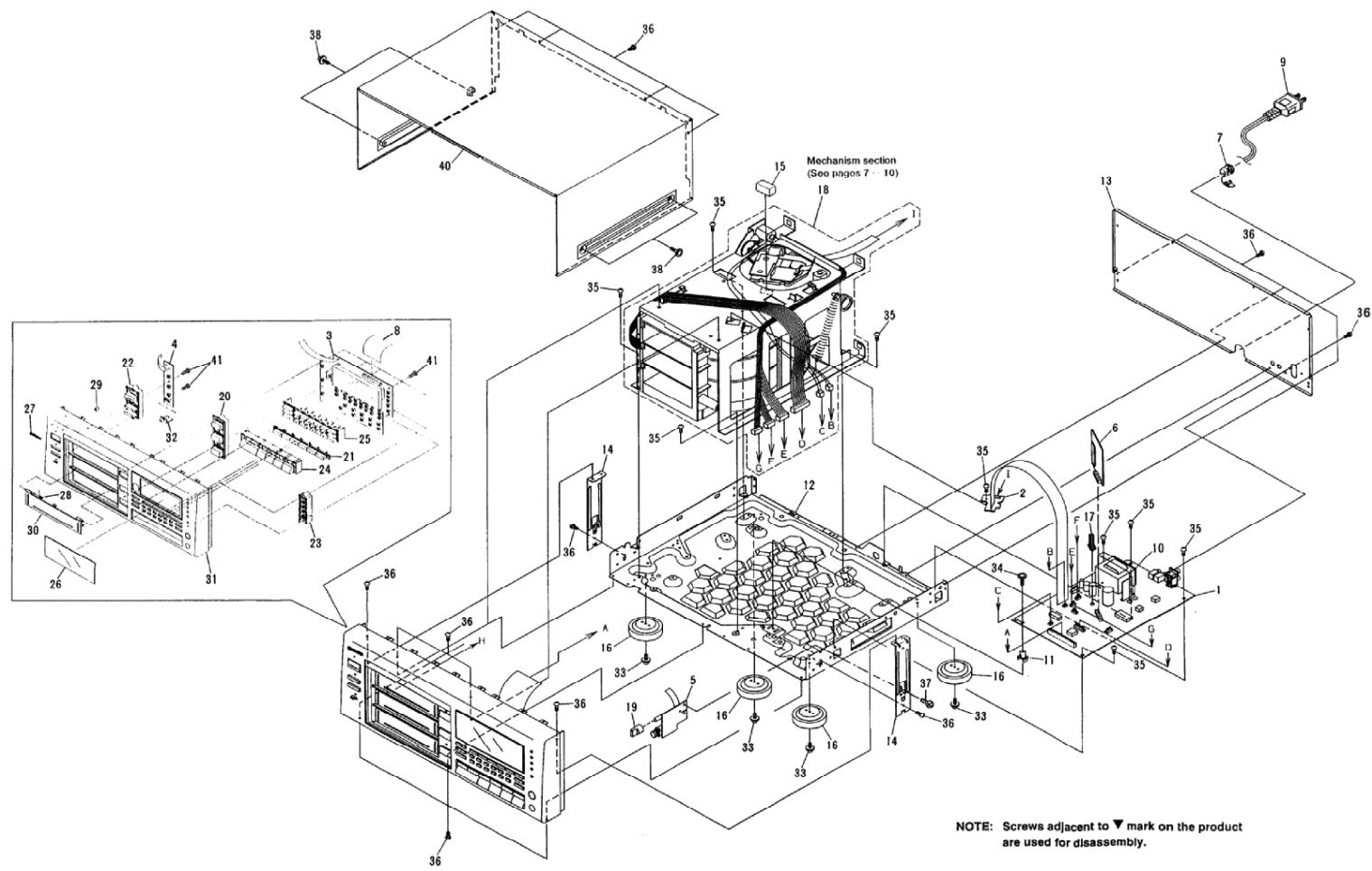
NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "◎" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

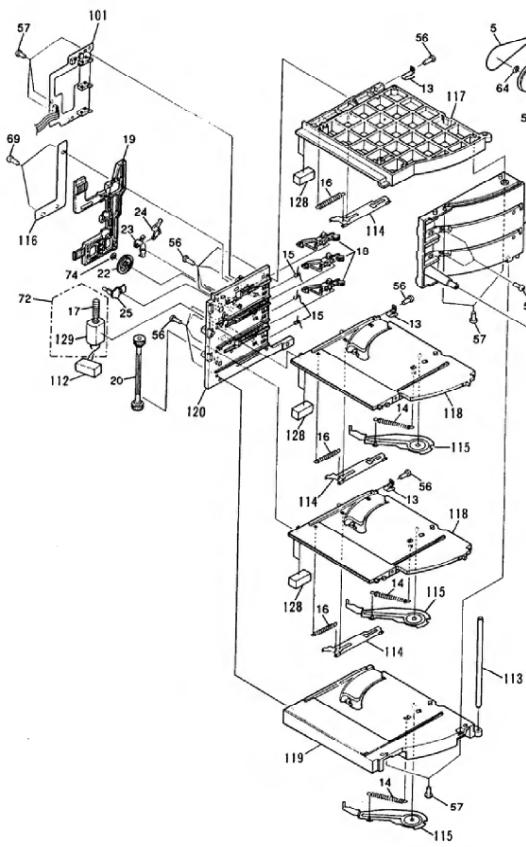
Parts List

Mark	No.	Description	Part No.
NSP	1	Main board assembly	PWZ2569
	2	Connector board assembly	PWZ2573
	3	Display board assembly	PWZ2577
NSP	4	Power SW board assembly	PWZ2579
NSP	5	Headphone board assembly	PWZ2580
	6	DSP board assembly	PWX1288
	7	Strain relief	CM - 22C
	8	36P F.F.C./30V	PDD1149
	9	AC power coed	PDG1015
	10	Power transformer	PTT1282
NSP	11	PCB mold	AMR1525
NSP	12	Under base	PNA1556
NSP	13	Rear base	PNA1931
NSP	14	Side angle	PNB1440
NSP	15	Spacer	PNM1195
NSP	16	Insulator	PNW1912
	17	Card conner holder	PNW2343
	18	3 magazine mechanism assembly	PXA1497
NSP	19	Headphone knob	PAC1600
	20	Eject button	PAC1727
NSP	21	DSP button	PAC1728
	22	Power button	PAC1729
	23	Mode button	PAC1730
	24	Operation button	PAC1731
	25	Select button	PAC1732
NSP	26	Display window	PAM1603
	27	PIONEER badge	PAM1608
	28	Door spring	PBH1022
	29	LED lens	PNW2019
	30	Door	PNW2138
NSP	31	Operation panel	PNW2273
	32	Slide knob	RAC1428
	33	Screw	IBZ30P100FCC
	34	Screw	IBZ30P180FMC
	35	Screw	BBZ30P060FMC
NSP	36	Screw	BBZ30P080FCC
	37	Screw	IBZ30P080FCC
	38	Screw	FBT40P080FZK
	40	Bonnet	PYY1150
NSP	41	Screw	PPZ30P100FMC

Exterior



2.2 MECHANISM SECTION



Parts List

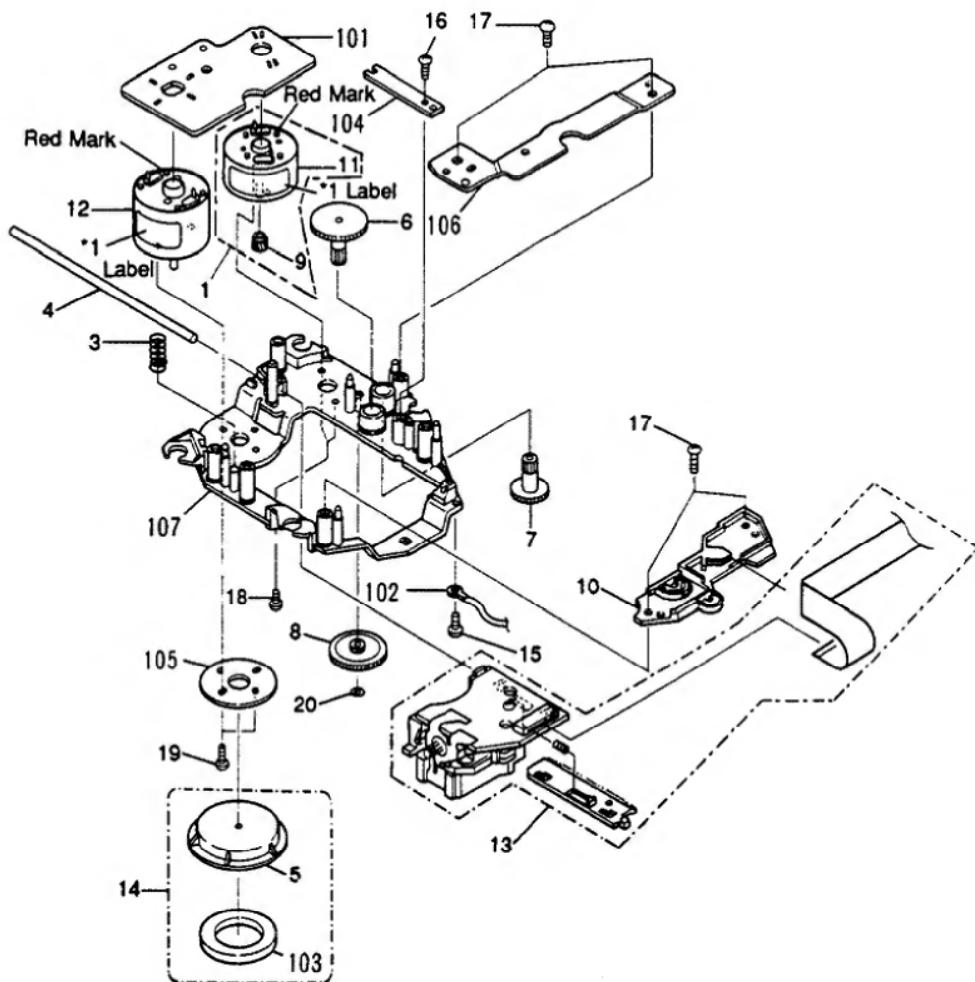
Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
1	Link screw	DBA1023		58	Screw	BSZ26P040FMC	
2	Sensor spring	DBH1102		59	Screw	PMZ20P030FMC	
3	Select screw	PBA1051		60	Washer	WA31D054D025	
4	Select spring	PBH1116					
5	Belt	PEB1154		61	Washer	WA31D054D050	
6	Motor pulley	PNW1634		62	Washer	WT26D047D025	
7	Gear pulley	PNW1960		63	Washer	WT26D054D050	
8	Synchro gear	PNW1962		64	Washer	WT31D054D025	
9	Drive gear	PNW2059		65	Washer	WT31D054D050	
10	Roller	PNW1967		66	Washer	WT41D065D025	
11	Gear 1	PNW2060		67	E ring	Z39-010	
12	Cord clamer	RNH-184		68	Washer	PLA1093	
13	Holder spring	DBK1028		69	Screw	BPZ20P060FMC	
14	Eject spring	PBH1130		70	Screw	PBA1059	
15	Lock spring	PBH1117		71	Motor assembly (DISC SELECT)	PEA1248	
16	SM spring	PBH1015		72	Motor assembly (EJECT)	PEA1249	
17	Worm	PNW1220		73	Motor assembly (LOADING)	PEA1250	
18	Lock lever	PNW1956		74	Washer	WT26D047D013	
19	Eject plate	PNW1957		75	Washer	WT31D054D013	
20	Synchro gear	PNW1958		76	Screw	PDZ30P050FMC	
21	Select lever	PNW1959		NSP	101	Mechanism PCB assembly	PWM1383
22	Worm cam	PNW1961		NSP	102	Sensor board assembly	PWM1689
23	SW lever A	PNW1964		NSP	103	Servo mechanism assembly M	PXA1512
24	SW lever B	PNW1965			104	Link L	DNH1296
25	Drive shaft	PNW1969			105	Link R	DNH1297
26	Spring	PBH1124		NSP	106	Sensor holder	DNK1576
27	Tension spring	PBH1123		NSP	107	2mm pitch connector assembly (2P)	PDE1189
28	Clamper spring B	DBH1120		NSP	108	Synchro shaft	PLA1085
29	Belt	DEB1104		NSP	109	Main chassis	PNA1886
30	Main gear	DNK1568		NSP	110	Link plate	PNA1698
31	Gear A	DNK1569		NSP	111	Gear angle	PNB1272
32	Gear B	DNK1570		NSP	112	2mm pitch connector assembly (2P)	PDE1120
33	Drive lever	DNK1571		NSP	113	Guide bar	PLA1086
34	Drive plate	DNK1572		NSP	114	SM select	PNB1305
35	Clamper lever	DNK1573		NSP	115	Eject lever	PNB1277
36	Clamper cam	DNK1574		NSP	116	Plate holder	PNM1138
37	Turn drive lever	DNK1577		NSP	117	Top guide	PNW1951
38	Clamper holder B	DNK1581		NSP	118	Center guide	PNW1952
39	Lever switch (S102)	DSK1003		NSP	119	Bottom guide	PNW1953
	[LOADING POSITION (LPS1, LPS2)]			NSP	120	Side guide L	PNW1954
40	Screw	PBA-125		NSP	121	Side guide R	PNW1955
41	Floating screw	PBA1073		NSP	122	Sub chassis	DNA1055
42	Clamper spring T	PBH1016		NSP	123	Hold plate	DNH1294
43	Steel ball ø4	PBP-001		NSP	124	2mm pitch connector assembly (5P)	PDE1190
44	Floating rubber	PEB1014		NSP	125	Rubber tube	PEB1030
45	Floating rubber	PEB1132		NSP	126	Motor pulley	PLB-23
46	Cushion A	PED1001		NSP	127	Upper chassis	PNA1611
47	Gear pulley	PNW1095		NSP	128	Rubber	PEB192
48	Clamper holder T	PNW1107		NSP	129	Motor	PXM102
49	Steel ball ø3	PBP-009				(DISC SELECT, LOADING, EJECT)	
50	Clamp cam	PNW1110		NSP	130	Connector Ass'y (4P)	PDE191
51	Upper tray	PNW1111		NSP	131	Spacer	PNM139
52	Clamper	PNW1448					
53	Sensor plate	DNK1567					
54	Screw	BMZ26P050FMC					
55	Screw	BMZ26P120FMC					
56	Screw	BPZ20P080FZK					
57	Screw	BBZ30P080FMC					

2.3 SERVO MECHANISM ASSEMBLY M

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
1		Carriage D.C motor assembly	PEA1246	16		Screw	BPZ20P060FMC
2	*****			17		Screw	BPZ26P100FMC
3		Earth spring	PBH1132	18		Screw	JFZ17P025FZK
4		Guide bar	PLA1094	19		Screw	JFZ20P040FMC
5		Disc table	PNW1067	20		Washer	WT12D032D025
6				NSP	101	Mechanism board assembly	PWX1192
7		Gear 1	PNW2052	NSP	102	Earth lead unit	PDE1074
8		Gear 2	PNW2053	NSP	103	Clamp magnet	PMF1014
9		Gear 3	PNW2054	NSP	104	Gear stopper	PNB1303
10		Pinion gear	PNW2055	NSP	105	Yoke M	PNB1312
11		PWB holder	PNW2057	NSP	106	AV angle	PNB1405
12		Carriage DC motor/0.3W	PXM1027	107		Carrige base	PNW2058
13		D.C motor assembly (Spindle, with oil)	PEA1235				
14		Pickup assembly	PEA1291				
15		Disc table assembly	PEA1035				
15		Screw	BBZ26P060FMC				

*1: Fix the motors 11 and 12 on the mechanism board assembly 101 so that the label attached on the motor faces the direction illusted.



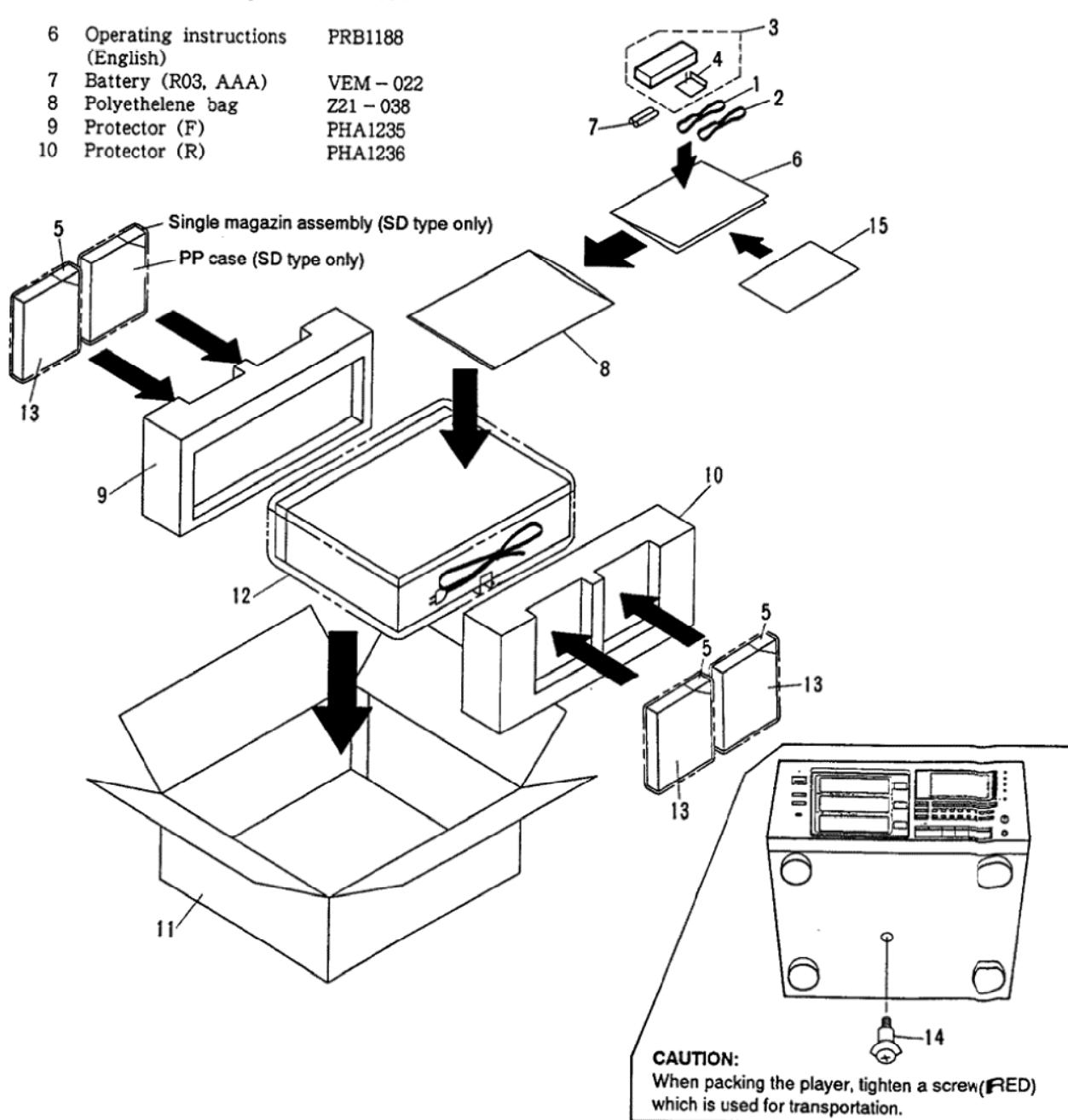
3. PACKING AND PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The **△** mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "○" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
NSP	1	Connection cord with mini plug	PDE-319	NSP	11	Packing case	PHG1883
	2	Connection cord with plug	PDE1001		12	Sheet	Z23-031
	3	Remote control unit	PWW1081		13	PP case	PYY1169
	4	Battery lid	PZN1012		14	Screw (RED)	PBA1060
	5	Magazine assembly	PXA1504		15	Warranty card	ARY1044
	6	Operating instructions (English)	PRB1188				
	7	Battery (R03, AAA)	VEM-022				
	8	Polyethelene bag	Z21-038				
	9	Protector (F)	PHA1235				
	10	Protector (R)	PHA1236				



4. SCHEMATIC AND PCB CONNECTION DIAGRAMS

Note:

(Type 4)

1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".

2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.

3. RESISTORS:

Unit: k:kΩ, M:MΩ, or Ω unless otherwise noted.
Rated power: 1/4W, 1/6W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): ±1%, (G): ±2%, (K): ±10%, (M): ±20% or ±5% unless otherwise noted.

4. CAPACITORS:

Unit: p:pF or μF unless otherwise noted.
Ratings: capacitor (μF)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.

5. COILS:

Unit: m:mH or μH unless otherwise noted.

6. VOLTAGE AND CURRENT:

□ : DC voltage (V) in PLAY mode unless otherwise noted.
⎓ mA or ⎓ mA: DC current in PLAY mode unless otherwise noted.
Value in () is DC current in STOP mode.

7. OTHERS:

- → : Signal route.
- ⓧ : Adjusting point.
- ▼ (Red) : Measurement point.
- The ▲ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SWITCHES (Underline indicates switch position):

DISPLAY BOARD ASSEMBLY

S701	: ADLC	S722	: 1
S702	: REP	S723	: JAZZ
S703	: TIME	S724	: ▶
S704	: EDIT	S725	: D1
S705	: D6	S726	: 6
S706	: 5	S727	: FLAT
S707	: PGM	S728	: EJECT 3
S708	: ▶▶	S729	: M1
S709	: D5	S730	: 7
S710	: 4	S731	: DANCE
S711	: +10	S732	: EJECT 2
S712	: ▲◀	S733	: M2
S713	: D4	S734	: 8
S714	: 3	S735	: CHURCH
S715	: DEL	S736	: EJECT 1
S716	: ■	S737	: M3
S717	: D3	S738	: 9
S718	: 2	S739	: HALL
S719	: ≥20	S741	: FADER
S720	: ■■	S742	: 10
S721	: D2	S743	: STADIUM

POWER SW BOARD ASSEMBLY

S801	: SCAN
S802	: RANDOM
S803	: POWER
S804	: TIMER

9. For SCH-□ on the schematic diagram :

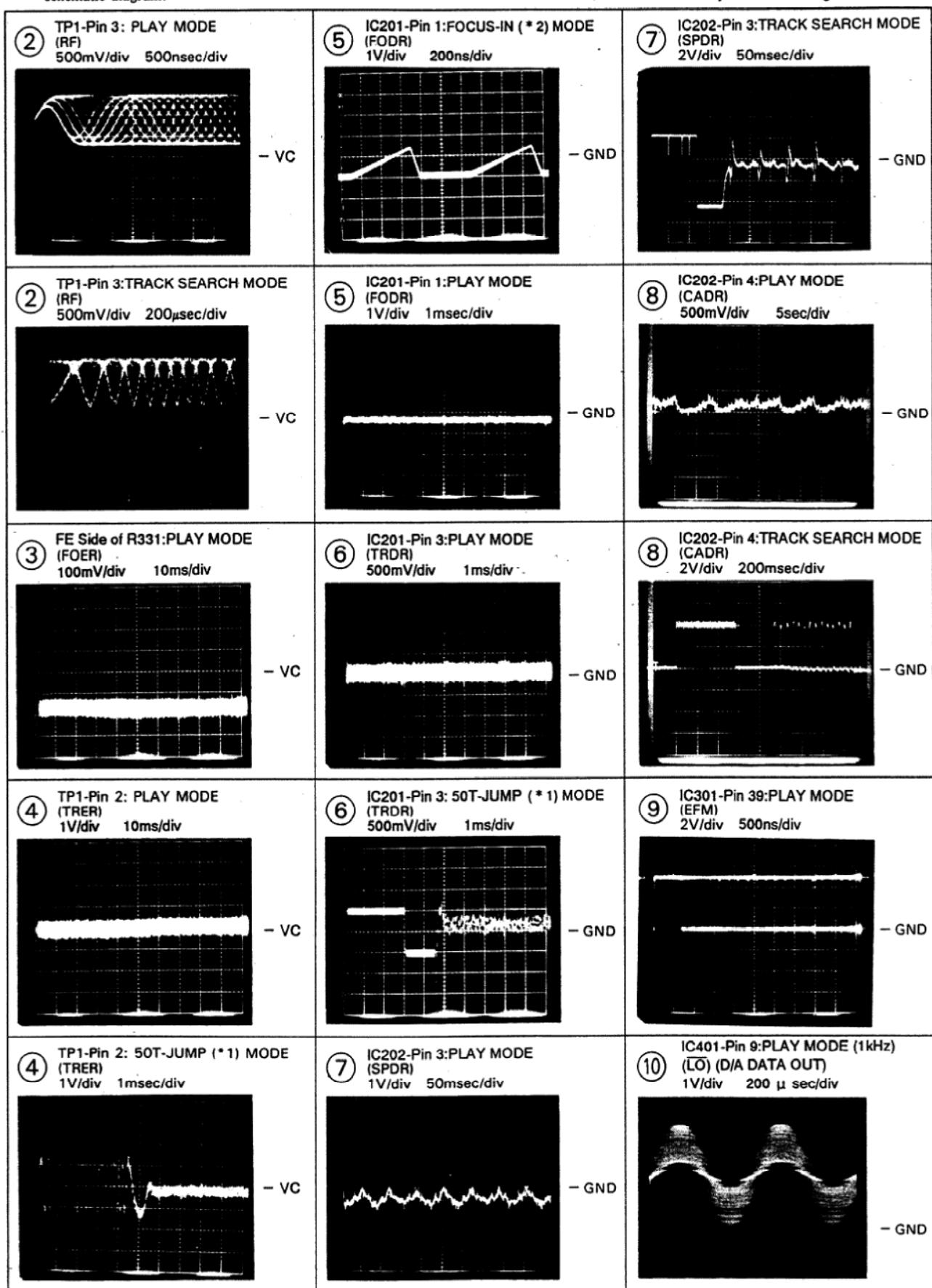
• SCH-□ indicates the drawing number of the schematic diagram.
(SCH stands for schematic diagram.)

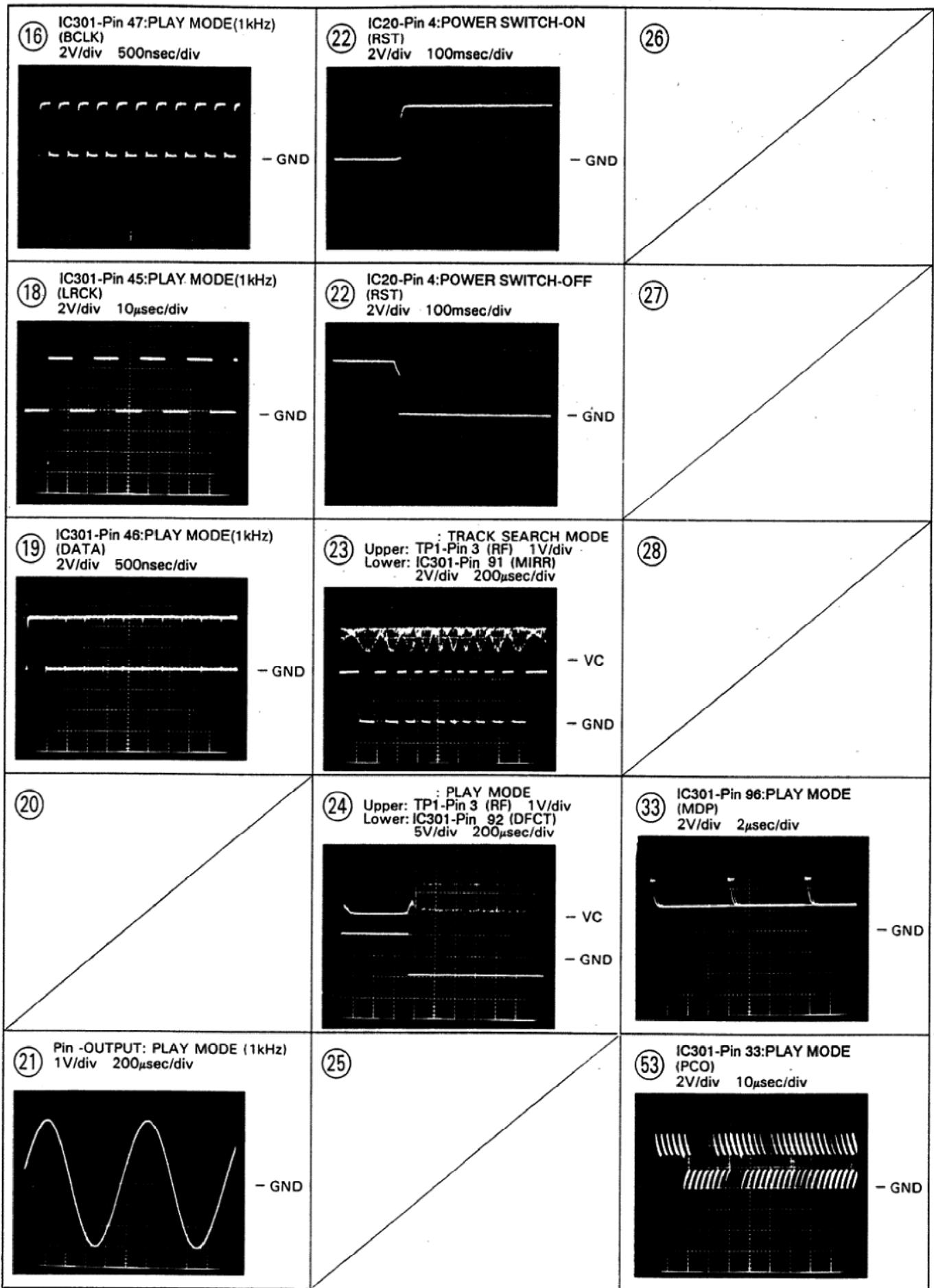
Waveforms

Note: The encircled numbers denote measuring points in the schematic diagram.

*1 50T-JUMP: After switching to the pause mode, press the manual search key.

*2 FOCUS-IN: Press the key without loading a disc.





IC401
PD20268

Pin No.	Voltage (V)
1	0
2	0
3	5.0
4	5.0
5	2.4
6	2.6
7	0
8	0
9	2.6
10	2.4
11	5.0
12	0
13	2.4
14	2.4
15	5.0
16	0
17	5.0
18	0
19	2.5
20	5.0
21	4.7 to 5.0
22	4.7 to 5.0
23	5.0
24	5.0
25	2.5
26	2.5
27	2.5
28	5.0

IC552 GGC1016
(TC51832ASPL-10)

Pin No.	Voltage (V)
1	2.5
2	2.5
3	2.5
4	2.5
5	2.5
6	2.5
7	2.5
8	2.5
9	2.5
10	2.5
11	0.1
12	0.1
13	0.1
14	0
15	0.1
16	0.1
17	0.1
18	0.1
19	0.1
20	1.9
21	2.5
22	5.0
23	2.5
24	2.5
25	2.5
26	2.5
27	2.1
28	5.0

IC202
LA6520

Pin No.	Voltage (V)
1	1.8
2	1.8
3	-0.7
4	0 to 0.4
5	0 to 0.2
6	0 to 0.2
7	2.0
8	2.0
9	0
10	0
11	0
12	9.2
13FIN	-9.8
14	-
15	-
16	-

IC301
CX02515Q

Pin No.	Voltage (V)						
1	0.1 to 0.5	26	3.4	51	0	76	5.0
2	0	27	2.5	52	5.0	77	4.7 to 5.0
3	0	28	2.5	53	2.5	78	4.7 to 5.0
4	0	29	2.5	54	5.0	79	0
5	0.3	30	2.5	55	2.5	80	4.7 to 5.0
6	0	31	2.5	56	0	81	5.0
7	0.3	32	2.5	57	5.0	82	5.0
8	0	33	2.5	58	0	83	5.0
9	0.2	34	2.5	59	0	84	0
10	0.3	35	0	60	0	85	0
11	0.6	36	2.5	61	0	86	4.7 to 5.0
12	5.0	37	0.9	62	2.5	87	4.7 to 5.0
13	0	38	2.5	63	2.5	88	4.7 to 5.0
14	0	39	2.5	64	0	89	0
15	0	40	5.0	65	0	90	5.0
16	0	41	5.0	66	2.7	91	0
17	0	42	5.0	67	2.7	92	0
18	0	43	0	68	2.5	93	5.0
19	5.0	44	2.5	69	2.5	94	0
20	0	45	2.5	70	5.0	95	5.0
21	5.0	46	2.5	71	2.5	96	2.5
22	5.0	47	2.5	72	0	97	0
23	0	48	2.5	73	2.5	98	5.0
24	2.5	49	2.2	74	0	99	5.0
25	2.5	50	2.5	75	0	100	0 to 0.4

Note : For details of the logic of the signals related to the mechanism, refer to 8. IC information.

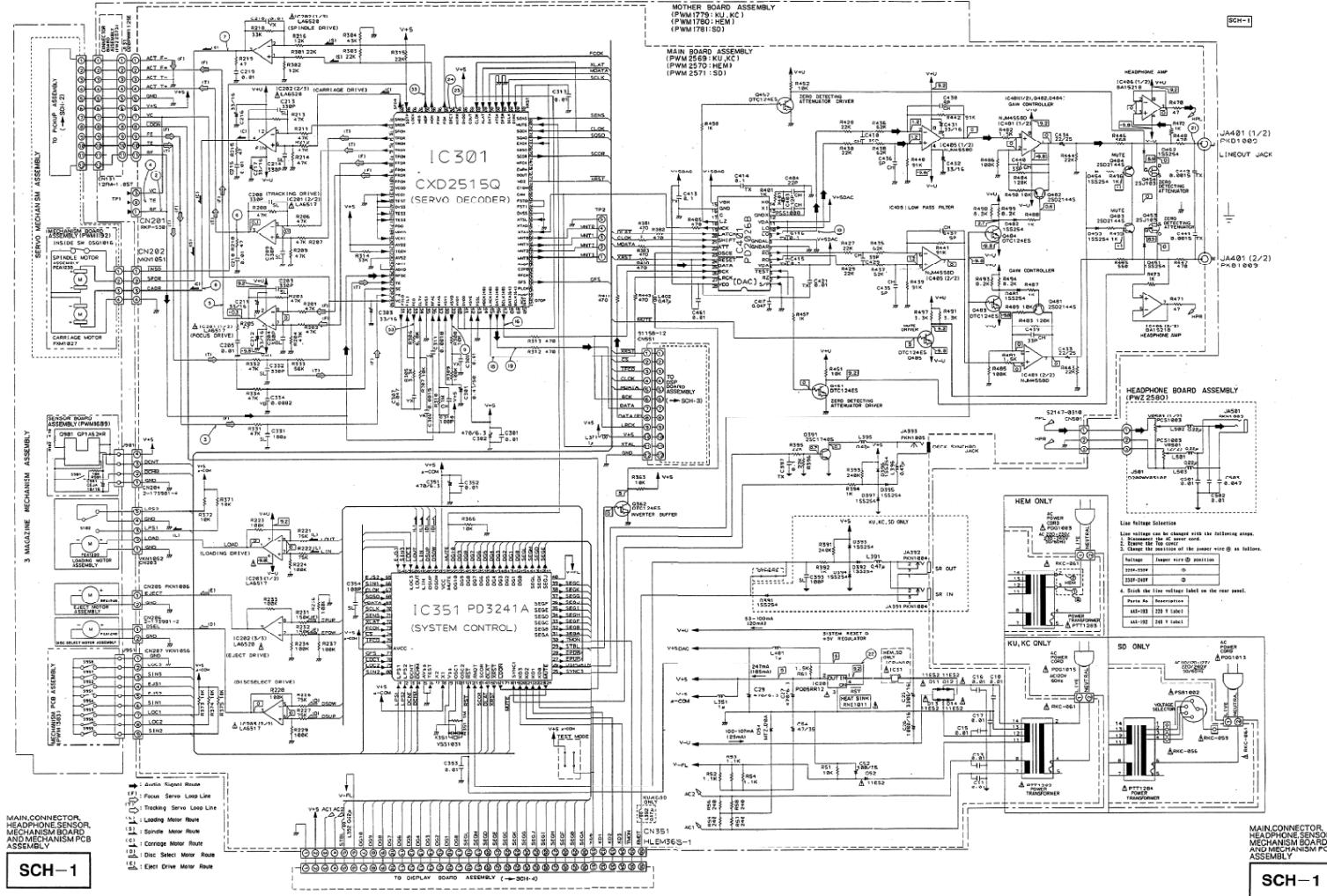
IC351
PD3241A

Pin No.	Voltage (V)						
1	5.0	21	0	41	-26 to -5	61	0
2	0	22	0	42	-26 to -5	62	5.0
3	5.0	23	0	43	-26 to -5	63	5.0
4	5.0	24	5.0	44	-26 to -5	64	0
5	0	25	5.0	45	-24	65	0
6	0	26	-9.8	46	-24	66	0
7	0	27	5.0	47	-24	67	4.7 to 5.0
8	5.0	28	5.0	48	-24	68	4.7 to 5.0
9	0	29	0	49	-24	69	4.7 to 5.0
10	2.4	30	0	50	-24	70	5.0
11	2.4	31	-26 to -5	51	-24	71	4.7 to 5.0
12	5.0	32	-26 to -5	52	-24	72	4.7 to 5.0
13	5.0	33	-26 to -5	53	-24	73	5.0
14	0	34	-21	54	-24	74	5.0
15	5.0	35	-26 to -5	55	-24	75	5.0
16	5.0	36	-26 to -5	56	0	76	5.0
17	0	37	-26 to -5	57	5.0	77	5.0
18	0	38	-26 to -5	58	0	78	0
19	5.0	39	-5 to -0	59	0	79	5.0
20	0	40	-26	60	0	80	5.0

IC551
TC9331F

Pin No.	Voltage (V)						
1	0	21	0	41	0	61	1.9
2	2.5	22	0	42	0.1	62	2.1
3	2.5	23	5.0	43	0.1	63	5.0
4	5.0	24	2.0 to 3.1	44	0.1	64	2.1
5	2.5	25	2.5	45	0.1	65	5.0
6	5.0	26	2.5	46	0.1	66	5.0
7	5.0	27	2.5	47	0.1	67	5.0
8	2.5	28	2.5	48	0.1	68	5.0
9	5.0	29	2.5	49	0.1	69	5.0
10	2.5	30	2.5	50	5.0	70	4.7 to 5.0
11	5.0	31	2.5	51	0	71	4.7 to 5.0
12	5.0	32	0	52	0.1	72	5.0
13	0	33	2.5	53	0.1	73	5.0
14	5.0	34	2.5	54	0.1	74	5.0
15	2.5	35	2.5	55	0.1	75	5.0
16	5.0	36	2.5	56	0.1	76	5.0
17	2.2	37	2.5	57	0.1	77	5.0
18	2.5	38	2.5	58	0.1	78	2.5
19	0	39	2.5	59	0.1	79	2.5
20	2.5	40	2.5	60	0	80	0

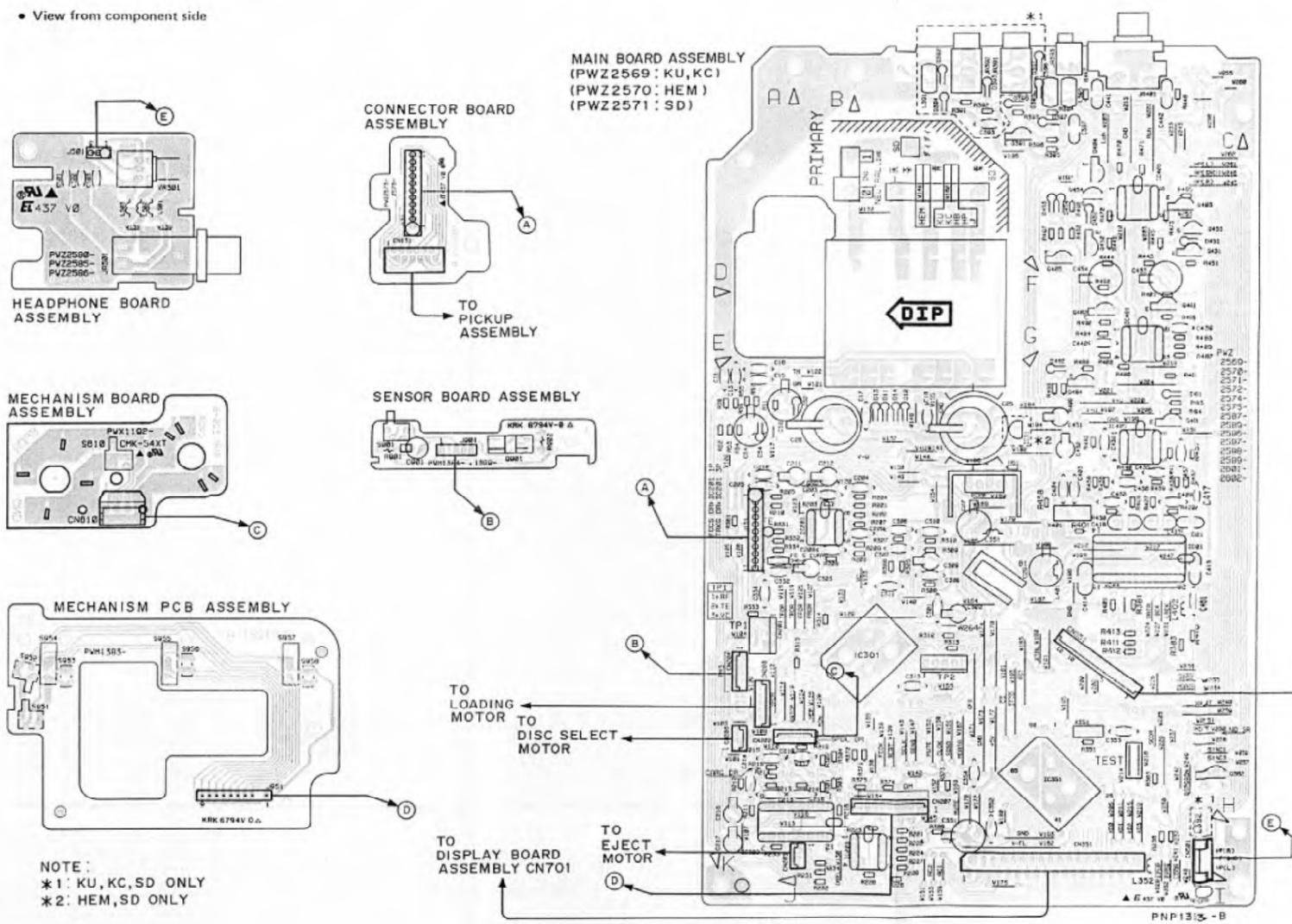
1. MAIN, CONNECTOR, HEADPHONE, SENSOR, MECHANISM PCB ASSEMBLY

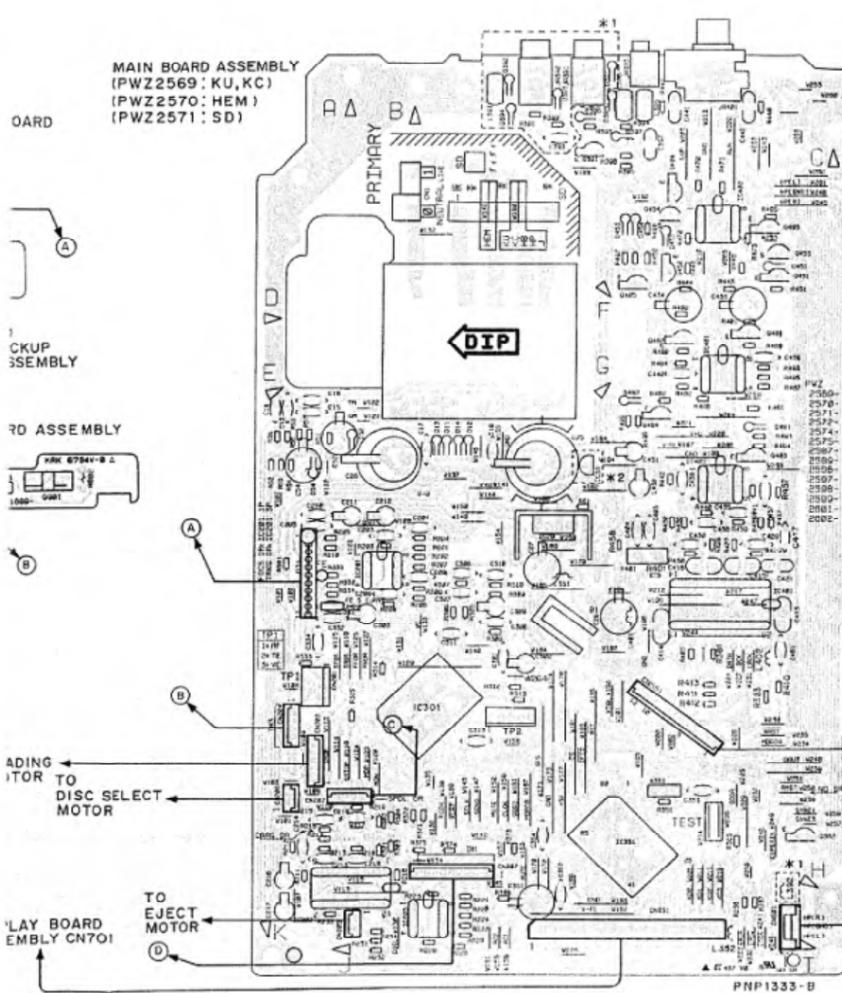


SCH-1

SCH-1

- View from component side





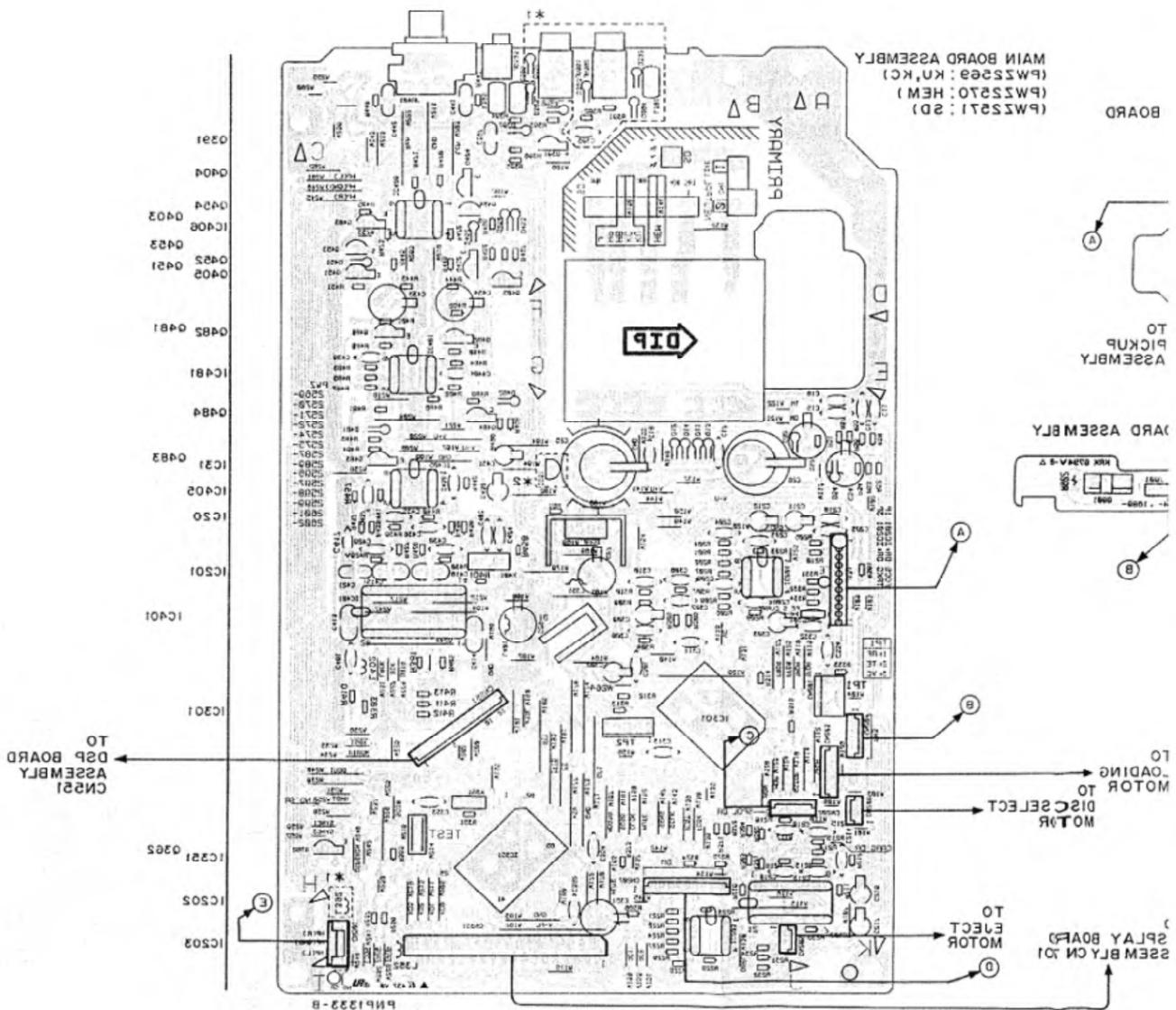
Q391
Q404
Q454 0403
IC406 0453
Q452 0451
Q405
Q482 0481
IC481
Q484
IC31 0483
IC405
IC20
IC201
IC401
IC301
IC351 0362
IC202
IC203

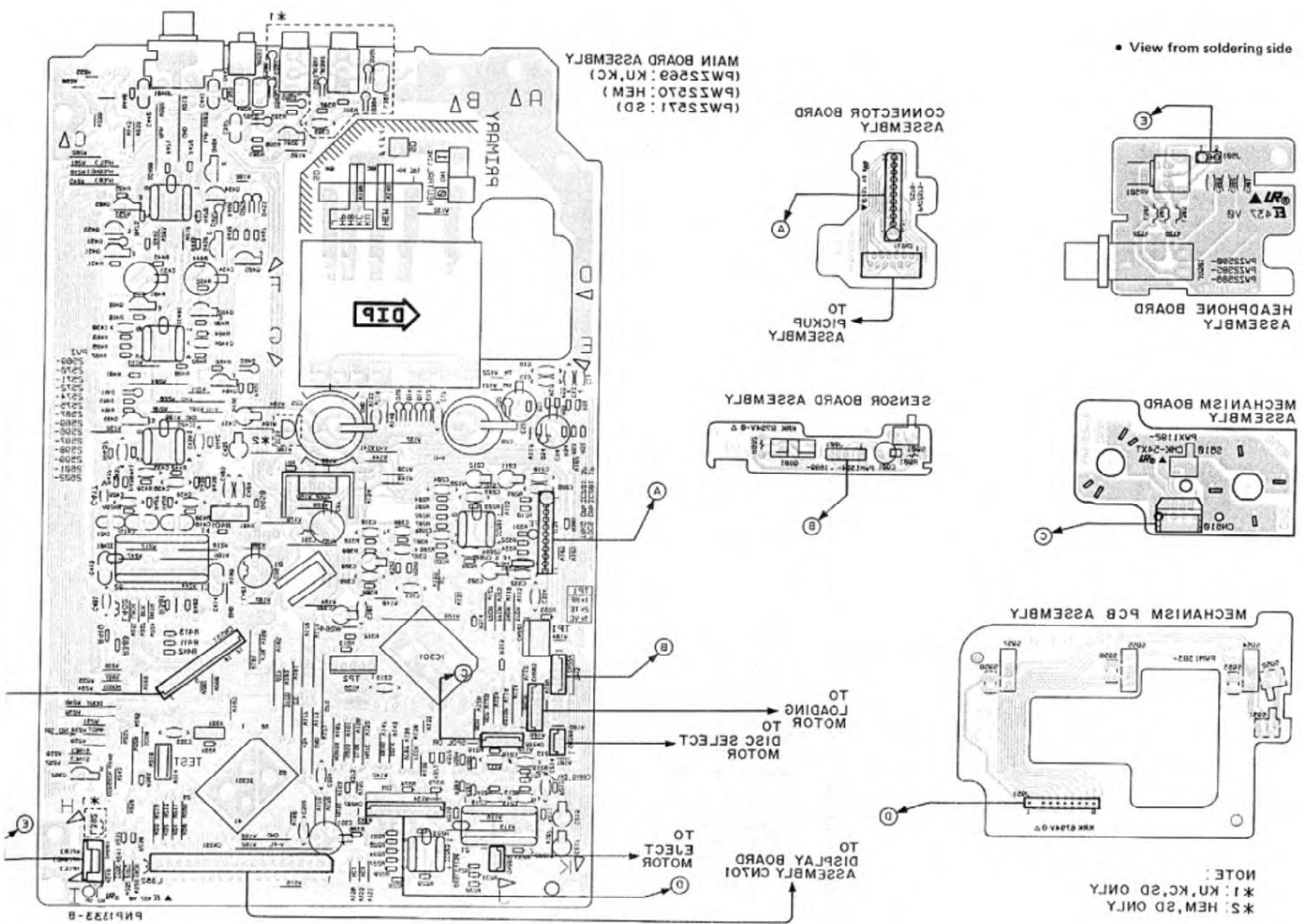
TO DSP BOARD ASSEMBLY CN551

PCB symbol diagram	Component description	Part name
	Resistor	
	Diode	
	Zener diode	
	LED	
	Varistor	
	Inductor	
	Capacitor	
	Transformer	
	Resistor	
	Ceramic capacitor	
	Mica capacitor	
	Silver mica capacitor	
	Electrolytic capacitor (normal)	
	Electrolytic capacitor (reverse)	
	Varistor	
	Resistor array	
	Resistor	
	Resistor	
	Resistor	

1. This PCB component diagram is derived from the parts mounted on the board.
2. The parts which have been mounted on the board are not required to be replaced.
3. The capacitor value of the part marked C1 is shown in the above table.
4. The value marked with a question mark is to be checked.
5. The terminal termination is not marked.

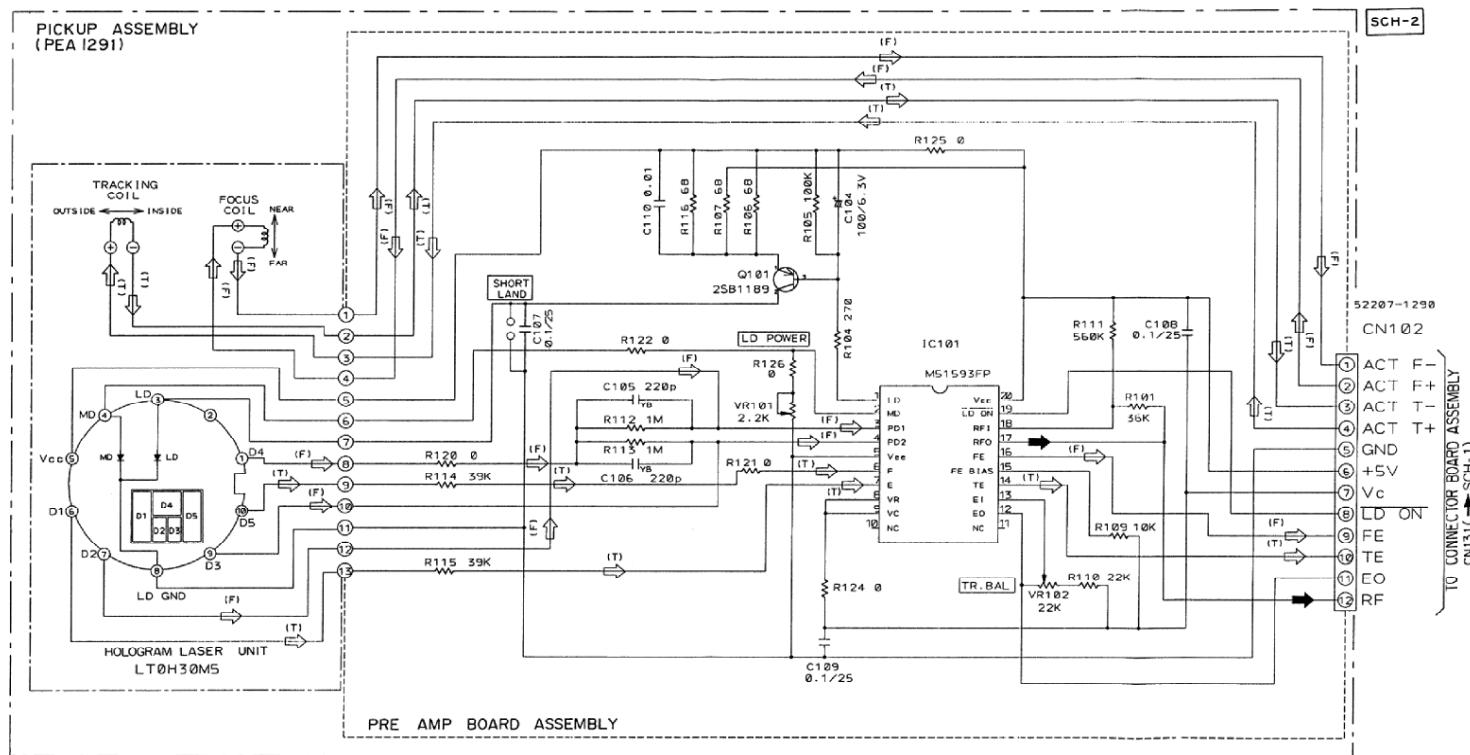
PCB-1





• View from soldering side

2. PICKUP ASSEMBLY



Note : Component parts are not principally supplied and the diagram is basic and may be changed.

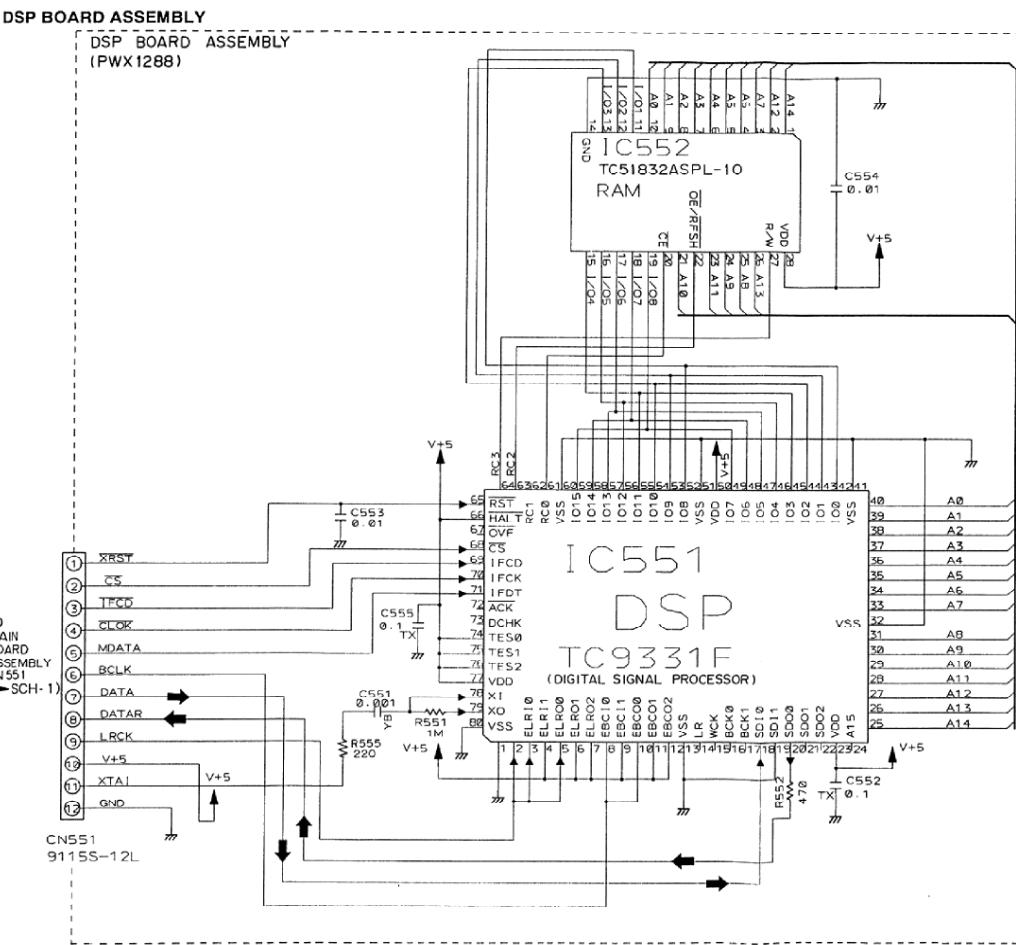
SCH-2

PICKUP ASSEMBLY

SCH-2

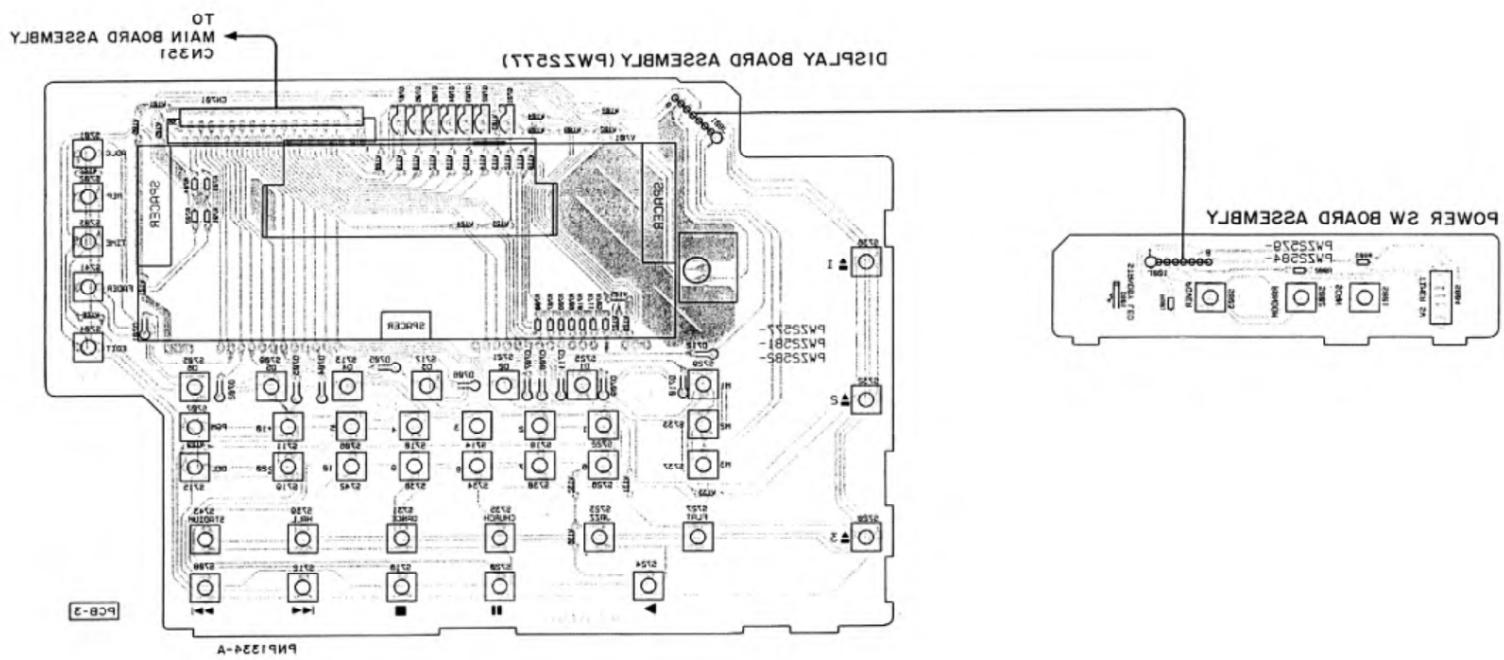
DSP BOARD ASSEMBLY

DSP BOARD ASSEMBLY
(PWX1288)



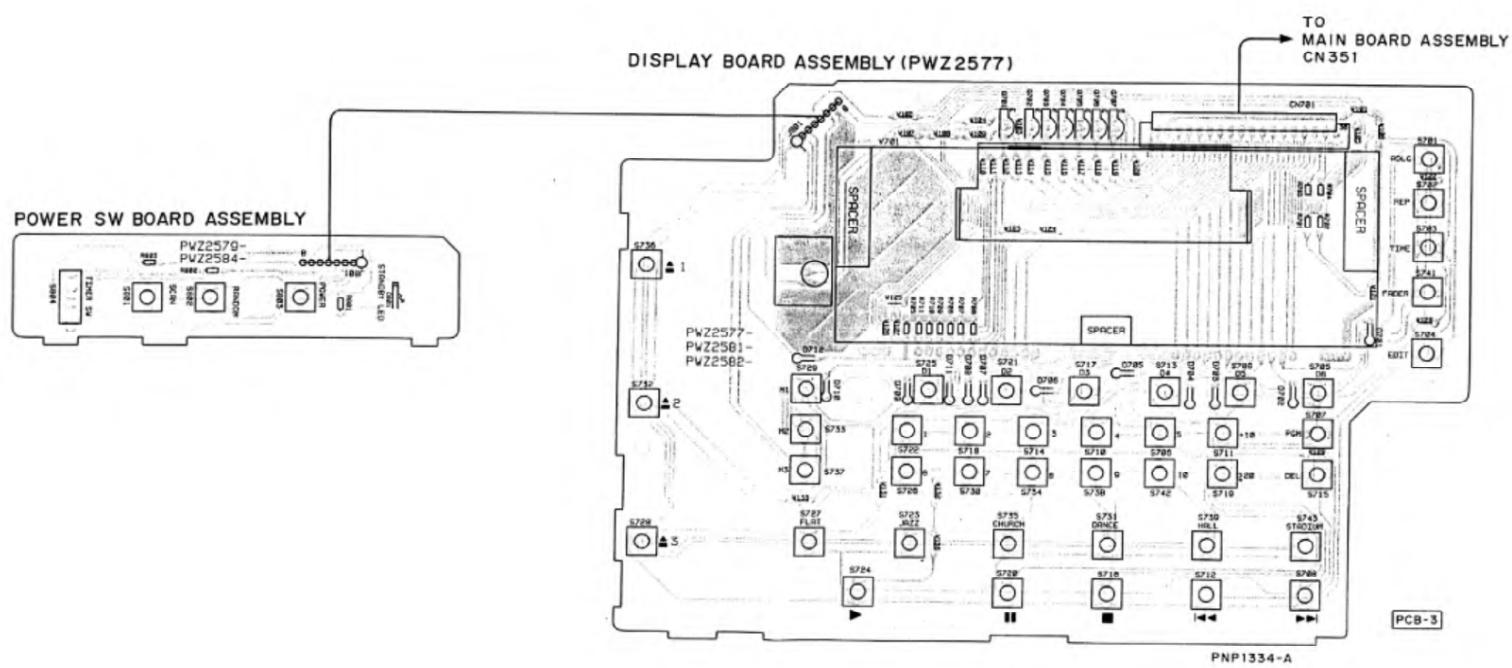
- View from soldering side

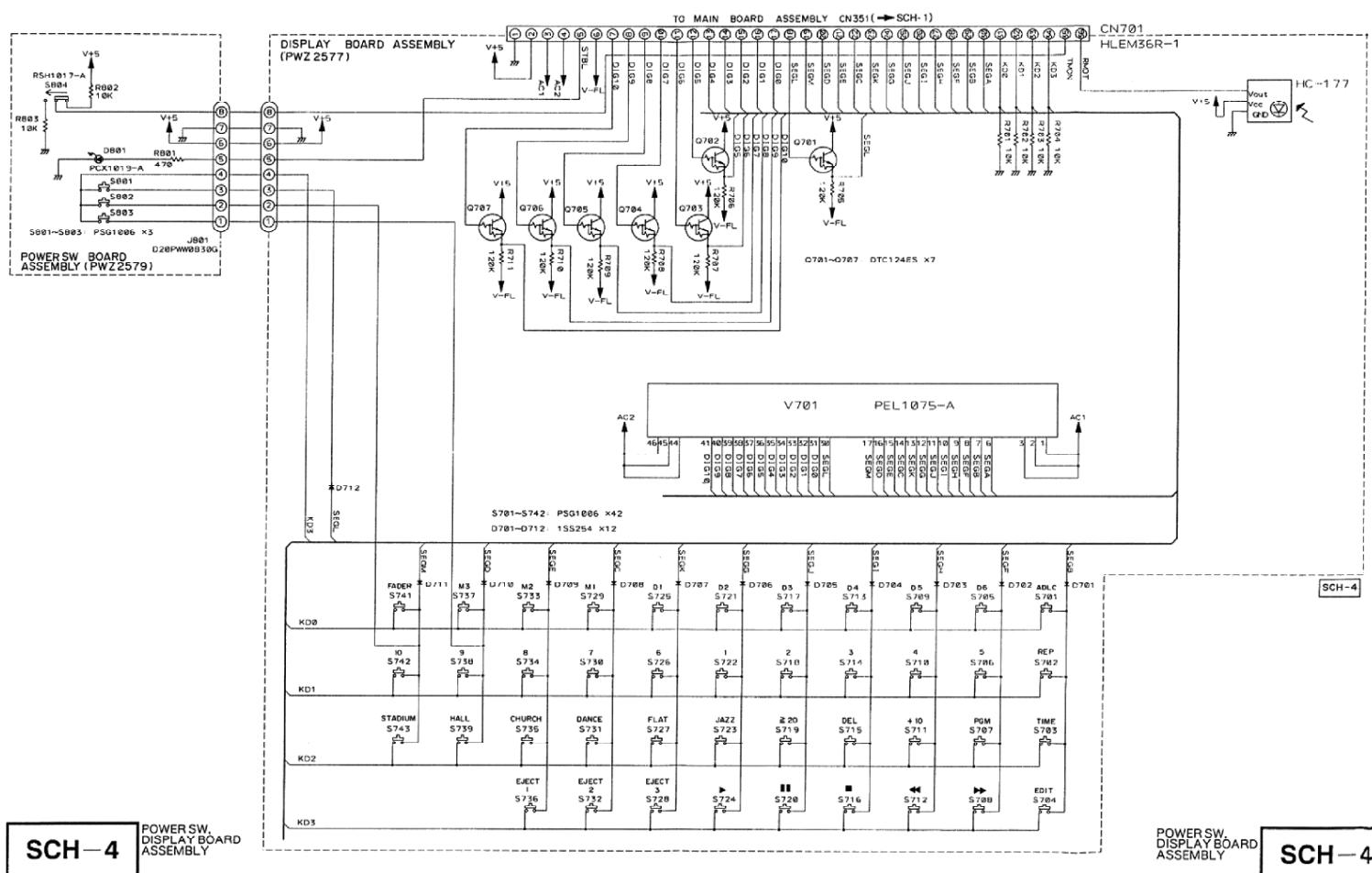
POWER SM AND DISPLAY BOARD ASSEMBLY



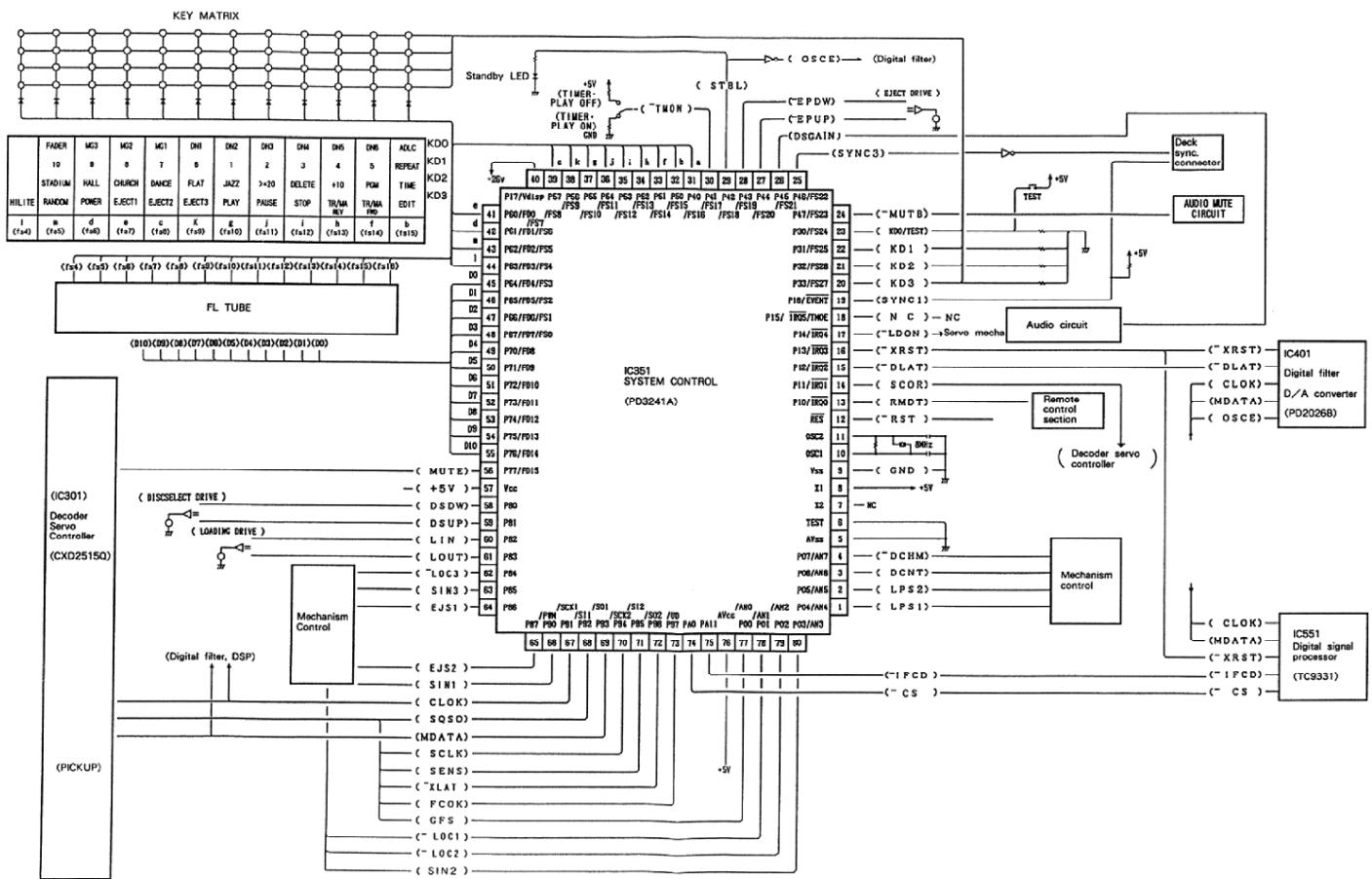
POWER SW AND DISPLAY BOARD ASSEMBLY

• View from component side





5. BLOCK DIAGRAM



6. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "O" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

560 Ω	$\rightarrow 56 \times 10^1 \rightarrow 561$	RD1/8PM 5 6 1 J
47k Ω	$\rightarrow 47 \times 10^3 \rightarrow 473$	RD1/4PS 4 7 3 J
0.5 Ω	$\rightarrow 0R5$	RN2H 0 R 5 K
1 Ω	$\rightarrow 010$	RS1P 0 1 0 K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω	$\rightarrow 562 \times 10^1 \rightarrow 5621$	RN1/4PC 5 6 2 1 F
----------------	--	-------------------

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES							
NSP	MOTHER BOARD ASSEMBLY	PWM1779		C403			CCCH120J50
	MAIN BOARD ASSEMBLY	PWZ22569		C404			CCCH220J50
NSP	CONNECTOR BOARD ASSEMBLY	PWZ22573		C439, C440			CCCH330J50
NSP	SUB BOARD ASSEMBLY	PWM1785		C429, C430			CCCH890J50
	DISPLAY BOARD ASSEMBLY	PWZ22577		C354, C393			CCCSL101J50
NSP	POWER SW BOARD ASSEMBLY	PWZ22579		C331			CCCSL181J50
NSP	HEADPHONE BOARD ASSEMBLY	PWZ22580		C203, C204, C208, C209, C213, C214, C332			CCCSL31J50
				C52			CEAS101M35
NSP	DSP BOARD ASSEMBLY	PWX1288		C26			CEAS102M16
NSP	MECHANISM BOARD ASSEMBLY	PWX1192		C433, C434			CEAS200M25
NSP	MECHANISM PCB ASSEMBLY	PWM1383		C211, C212, C216, C217, C303, C431, C432			CEAS310M16
NSP	SENSOR BOARD ASSEMBLY	PWM1689		C25			CEAS312M16
				C54			CEAS410M35
MAIN BOARD ASSEMBLY							
SEMICONDUCTORS							
	IC406	BA15218		C27, C29, C302, C351			CEAS411M6R3
	IC301	CXD2515Q		C309			CEASR7M50
Δ	IC201, IC203	LA6517		C421			CFTXA103J50
Δ	IC202	LA6520		C397, C413-C416			CFTXA104J50
	IC405, IC481	NJM4558DX		C441, C442			CFTXA152J50
				C218, C308			CGCYX103K25
	IC401	PD2026B		C307			CGCYX173K25
	IC351	PD3241A		C306			CKCYB152K50
Δ	IC20	PQ05RR12		C311			CKCYB182K50
	Q391	2SC1740S		C334			CKCYB202K50
	Q403, Q404, Q481, Q482	2SD2144S		C11, C13, C15-C18, C205, C210, C215, C219, C301, C313, C352, C353, C461			CKCYF103Z50
	Q453, Q454	2SJ103		C417			CKCYF173Z50
	Q362, Q405, Q451, Q452, Q483, Q484	DTC124ES					
Δ	D11-D14, D52	11ES2					
	D391-D397, D451-D454, D481, D482	1SS254					
	D54	MTZJ20A					
RESISTORS							
	ALL RESISTORS						RD1/6M□□□J
OTHERS							
	CN351 CONNECTOR (36P)						HLEM36
	JA401 PIN JACK (2P)						PKB100
	JA391, JA392 REMOTE CONTROL JACK						PKN104
	JA393 MINI JACK						PKN106
	X401 CRYSTAL RESONATOR (16.9344MHz)						PSS108
COILS							
	L351, L371, L401	LAU010K					
	L352	LAUR22K					
	L391, L392, L395, L396, L402	LAUR47K					
CAPACITORS							
	C435-C438	CCCCH050C50					
	C310	CCCCH101J50					
Δ	TERMINAL X351 CERAMIC RESONATOR						RKC-00
							VSS103

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
CONNECTOR BOARD ASSEMBLY							
OTHERS				SWITCHES			
CN131 CONNECTOR (12P)		12FM-1.0ST		S610			DSG1016
DISPLAY BOARD ASSEMBLY							
SEMICONDUCTORS				MECHANISM PCB ASSEMBLY			
Q701-Q707		DTC124ES		S953, S956, S958			DSG1015
D701-D712		1SS254		S951, S952			DSG1016
SWITCHES				S954, S955, S957			RSK1003
S701-S739, S741-S743		PSG1006		SENSOR BOARD ASSEMBLY			
RESISTORS				SEMICONDUCTORS			
ALL RESISTORS		RD1/6PM□□□J		Q901			GP1A52HR
OTHERS				SWITCHES			
CN701 CONNECTOR (36P)		HLEM36R		S901			DSG1016
V701 FL INDICATOR TUBE		PEL1075		CAPACITORS			
REMOTE CONTROL SENSOR		HC-177		C901			CEJA100M16
POWER SW BOARD ASSEMBLY							
SEMICONDUCTORS				RESISTORS			
D801		PCX1019		ALL RESISTORS			RD1/6PM□□□J
SWITCHES							
S801-S803		PSG1006					
S804		RSH1017					
RESISTORS							
ALL RESISTORS		RD1/6PM□□□J					
HEADPHONE BOARD ASSEMBLY							
COILS							
L501-L503		LAUR22K					
CAPACITORS							
C501, C502		CKCYF103Z50					
C503		CKCYF473Z50					
RESISTORS							
VR501 (5KB)		PCS1003					
OTHERS							
JA501 HEADPHONE JACK		RKN1002					
DSP BOARD ASSEMBLY							
SEMICONDUCTORS							
IC552		GGC1016					
		(TC51832ASPL-10)					
IC551		TC9331F					
CAPACITORS							
C552, C555		CFTXA104J50					
C551		CKCYB102K50					
C553, C554		CKCYF103Z50					
RESISTORS							
ALL RESISTORS		RD1/6PM□□□J					

7. ADJUSTMENTS

7.1 HEIGHT ADJUSTMENT OF THE SENSOR PLATE

1. Adjust screw \textcircled{A} until the top of the sensor plate is 7mm above the main chassis. (Figure 7-2)
2. Activate TEST MODE. (See page 42.)
3. Insert the CD magazine into the Opening of MAGAZINE $\textcircled{3}$.
(The tray for DISC 1 is automatically loaded.)
4. Press DISC 6 of the DISC NUMBER buttons twice in succession. (The tray for DISC 6 is loaded.)
5. Remove CN206 to fix the DISC SELECT motor.
(For the location of CN206, see figure 1 on page 42)
6. Press DISC 1 of the DISC NUMBER buttons twice in succession. (The turn drive lever stops at the loading start position.)
7. Check that the upper side of the turn drive lever is 0mm $^{+0.05\text{mm}}_{-0.2\text{mm}}$ above the top of the DISC 6 tray (tray 6).
(Figure 7-2, MAGAZINE $\textcircled{3}$)
8. When the check is completed, connect CN206.
(at least 15 seconds after step 6 is completed)
 - If the upper side position of the turn drive lever is slanted upward to the plus direction, turn screw \textcircled{A} clockwise to fine-adjust the sensor plate mounting position downward.
 - After readjusting screw \textcircled{A} , press the STOP(\square) button and repeat steps 4 through 6.
 - If the upper side position of the turn drive lever is slanted downward to the minus direction, turn screw \textcircled{A} counterclockwise. Then press the STOP(\square) button and repeat steps 4 through 6.
9. Eject the CD magazine by pressing the MAGAZINE $\textcircled{3}$ EJECT(Δ) button.
10. Insert the CD magazine into the Opening of MAGAZINE $\textcircled{1}$.
(The tray for DISC 1 is automatically loaded.)
11. Press DISC 6 of the DISC NUMBER buttons twice in succession. (The tray for DISC 6 is loaded.)
12. Remove CN206 to lock the DISC SELECT motor.
(For the location of CN206, see figure 1 on page 42)
13. Press DISC 1 of the DISC NUMBER buttons twice in succession. (The turn drive lever stops at the loading start position.)
14. Check that the upper side of the turn drive lever is 0mm $^{+0.05\text{mm}}_{-0.2\text{mm}}$ above the top of the DISC 6 tray (tray 6).
(Figure 7-2, MAGAZINE $\textcircled{1}$)
15. When the check is completed, connect CN206.

(at least 15 seconds after step 13 is completed.)

16. Eject the CD magazine by pressing the MAGAZINE $\textcircled{1}$ EJECT(Δ) button.
Insert the CD magazine in the opening of MAGAZINE $\textcircled{2}$ and perform the same check for MAGAZINE $\textcircled{2}$ as for MAGAZINE $\textcircled{1}$.

Note: In disc selection, the servo mechanism section moves vertically. This servo mechanism section is designed to reduce the elevation speed at the position of the tray preceding the specified tray of the disc. This permits the elevation movement to be stopped exactly at specified disc tray.

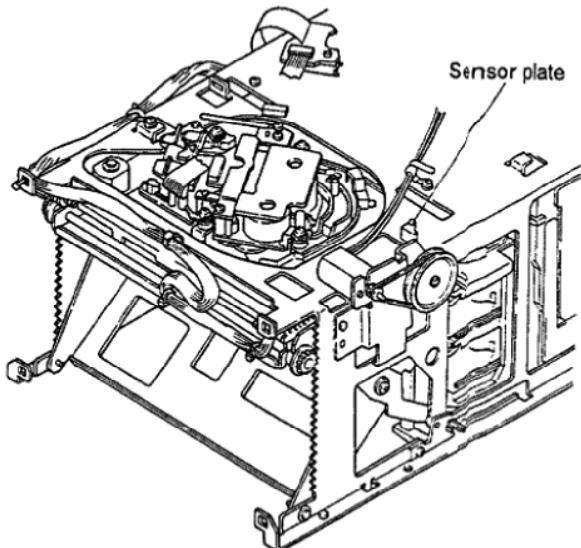


Figure. 7-1

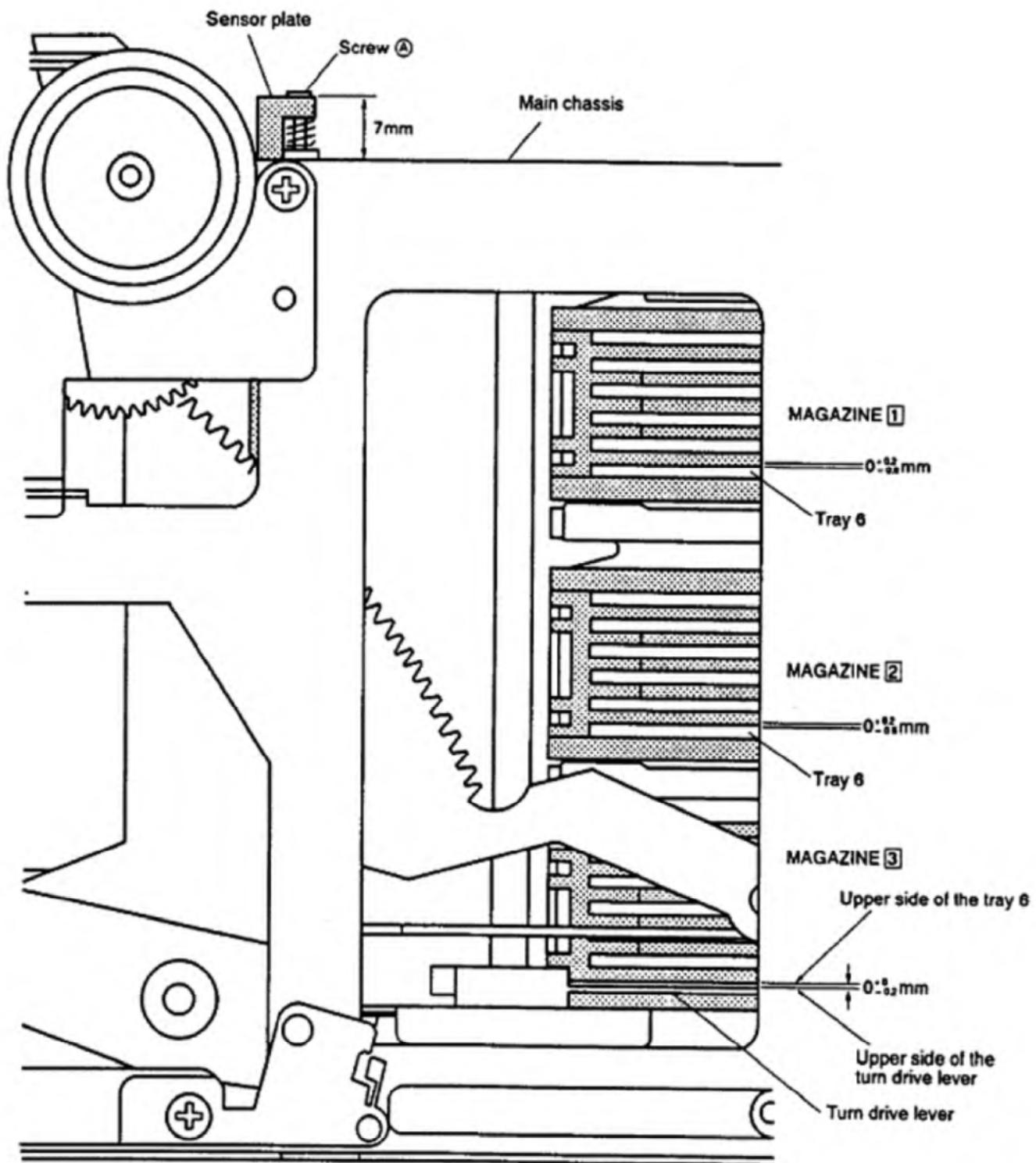


Figure. 7-2

7.2 CD PLAYER ADJUSTMENT

● Adjustment Methods

If a disc player is adjusted incorrectly or inadequately, it may malfunction or not work at all even though there is nothing at all wrong with the pickup or the circuitry. Adjust correctly following the adjustment procedure.

● Adjustment Items/Verification Items and Order

If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in steps 1 - 4, the pickup block may be defective.

● Measuring Instruments and Tools

Step	Item	Test Point	Adjustment Location
1	Focus S curve verification		None
2	Tracking error balance verification	TPI, Pin 2(TRK. ERR)	None
3	Pickup radial/tangential direction tilt adjustment	TPI, Pin 1(RF)	Radial tilt adjustment screw, Tangential tilt adjustment screw
4	RF level verification	TPI, Pin 1(RF)	None

Note : The digital servo IC (CXD2515Q) being used in this set has the following functions and does not provide focus offset, focus servo loop gain and tracking servo loop gain adjustments.

1. Average function

For accurate servo control, VC, FCS. ERR and RF average measurements are performed and the measured values are compensated through a compensation circuit.

Thus, volume control for FCS. OFS adjustment is not provided.

2. Auto gain control function

The gain inside the filter is automatically adjusted to obtain a proper gain in the servo loop. This function permits the optimum gain to be obtained on each disc.

Thus, volume controls for FCS. GAIN and TRK. GAIN adjustments are not provided.

The gain adjustment is done before TOC reading.

● Abbreviation table

FCS. ERR	:Focus Error
TRK. ERR	:Tracking Error
FCS. GAN	:Focus Gain
TRK. GAN	:Tracking Gain
FCS. IN	:Focus In
TRK. IN	:Tracking In

1. Dual trace oscilloscope (10:1 probe)
2. Low-frequency oscillator
3. Test disc (YEDS - 7)
4. Standard tools

● Test Point and Adjustment Variable Resistor Positions

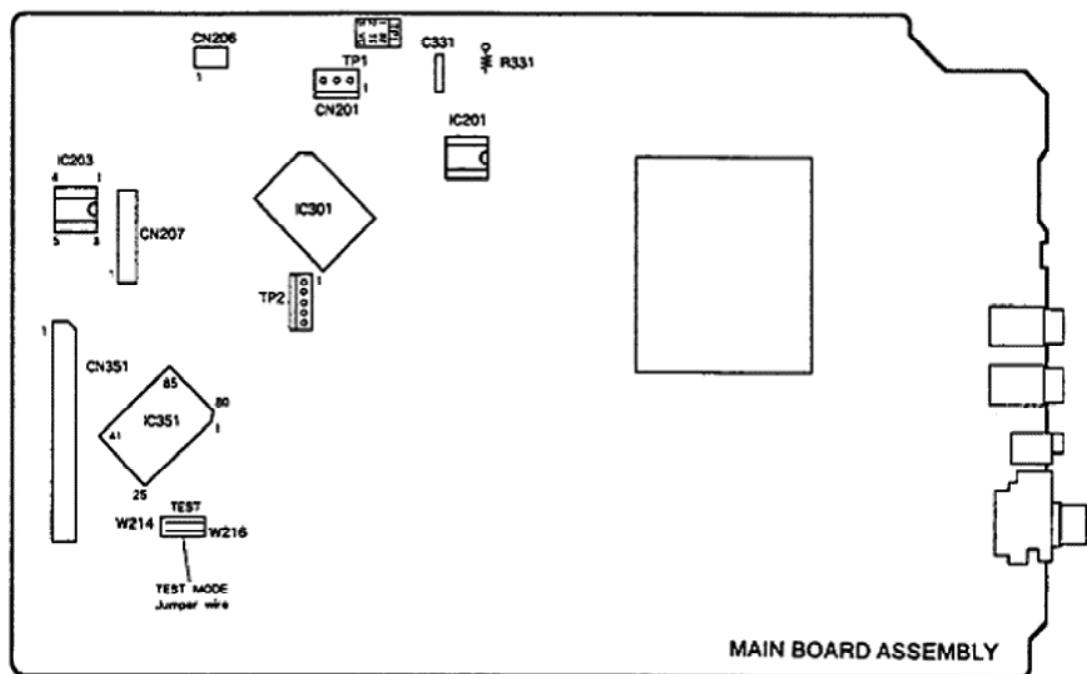


Figure 1 Adjustment Locations

● Notes

1. Use a 10:1 probe for the oscilloscope.
2. All the knob positions (settings) for the oscilloscope in the adjustment procedures are for when a 10:1 probe is used.

● Test Mode

These models have a test mode so that the adjustments and checks required for service can be carried out easily. When these models are in test mode, the keys on the front panel work differently from normal. Adjustments and checks can be carried out by operating these keys with the correct procedure. For these models, all adjustments are carried out in test mode.

[Setting these models to test mode]

How to set this model into test mode.

1. Unplug the power cord from the AC socket.
2. Short the test mode jumper wires. (See Figure 1.)
3. Plug the power cord back into the AC socket.

When the test mode is set correctly, the display is different from what it usually is when the power is turned on. If the display is still the same as usual, test mode has not been set correctly, so repeat Steps 1 – 3.

[Release from test mode]

Here is the procedure for releasing the test mode:

1. Press the STOP key and stop all operations.
2. Unplug the power cord from the AC socket.

[Operations of the keys in test mode]

Code	Key Name	Function In Test Mode	Explanation
	PGM (PROGRAM)	Focus servo close	<p>The laser diode is lit up and the focus actuator is lifted up, then lowered slowly and the focus servo is closed at the point where the objective lens is focused on the disc. With the player in this state, if you lightly rotate the stopped disc by hand, you can hear the sound the focus servo.</p> <p>If you can hear this sound, the focus servo is operating correctly. If you press this key with no disc mounted, the laser diode lights up, the focus actuator is pulled up, then the actuator is lowered and raised three times and returned to its original position.</p>
▷	PLAY	Spindle servo ON	<p>Starts the spindle motor in the clockwise direction and when the disc rotation reaches the prescribed speed (about 500 rpm at the inner periphery), sets the spindle servo in a closed loop.</p> <p>Be careful. Pressing this key when there is no disc mounted makes the spindle motor run at the maximum speed.</p> <p>If the focus servo does not go correctly into a closed loop or the laser light shines on the mirror section at the outermost periphery of the disc, the same symptom is occurred.</p>
□□	PAUSE	Tracking servo close/open	<p>Pressing this key when the focus servo and spindle servo are operating correctly in closed loops puts the tracking servo into a closed loop, displays the track number being played back and the elapsed time on the front panel, and outputs the playback signal.</p> <p>If the elapsed time is not displayed or not counted correctly or the audio is not played back correctly, it may be that the laser is shining on the section with no sound recorded at the outer edge of the disc, that something is out of adjustment, or that there is some other problem.</p> <p>This key is a toggle key and open/close the tracking servo alternately. This key has no effect if no disc is mounted.</p>

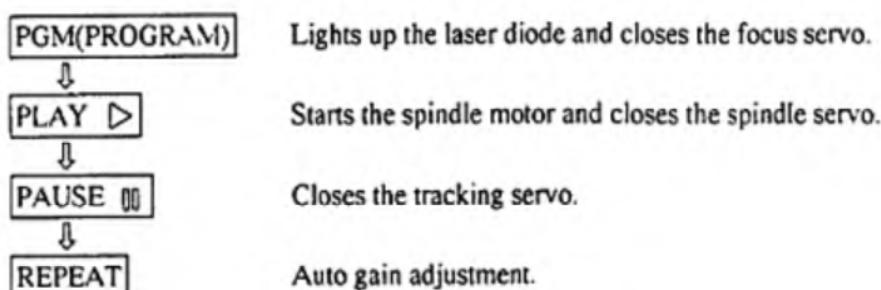
Code	Key Name	Function in Test Mode	Explanation
KKKK	MANUAL/ TRACK SEARCH REV	Carriage reverse (inwards)	Moves the pickup position toward the inner diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
DDDD	MANUAL/ TRACK SEARCH FWD	Carriage forward (outwards)	Moves the pickup position toward the outer diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
	REPEAT	Auto gain adjustment	<ul style="list-style-type: none"> Perform the tracking and focus gain adjustments. The adjustment is performed when this key is pressed during playback. For a proper adjustment, perform it at the inner periphery of a disc. When the key is pressed in other statuses than playback, be sure to disconnect the AC power cord from the AC socket and perform the necessary settings for test mode again.
□	STOP	Stop	Initializes and the disc rotation stops. The pickup and disc remain where they are when this key is pressed.
△	EJECT	CD magazine eject	Stores Disc 1 in the CD magazine, then ejects the CD magazine. However, even though the CD magazine is ejected, the pickup does not return to the park position. Even if the CD magazine is mounted again, the pickup remains where it is.

Note : • When inserting the CD magazine, disc 1 of the magazine is loaded automatically.
 • DISC NUMBER buttons (DISC 1 – DISC 6) and MAGAZINE buttons (MAGAZINE 1 – MAGAZINE 3) function properly on the test mode conditions.
 If it does not function, when you press the DISC NUMBER button once, press the same button twice more.
 When a CD magazine is inserted into MAGAZINE 3, pressing any of DISC NUMBER buttons (DISC 1 – DISC 6) selects the disc in MAGAZINE 1.

[How to play back a disc in test mode]

In test mode, since the servos operate independently, playing back a disc requires that you operate the keys in the correct order to close the servos.

Here is the key operation sequence for playing back a disc in test mode.



Wait at least 2-3 seconds between each of these operations.

1. Focus Error Signal (Focus S Curve) Verification

● Objective	To judge whether the pickup is ok or not by observing the focus error signal. The pickup is judged from the amplitude of the tracking error signal (as discussed in the section on adjusting the tracking error balance) and the waveform for the focus error signal.		
● Symptom when out of adjustment			
● Measurement instrument connections	<p>Connect the oscilloscope to R331 lead wire (marking side) and GND of it to TP1, Pin 3 (VC).</p> <p>[Settings] 100 mV/division 5 ms/division DC mode</p>	<p>● Player state</p> <p>● Adjustment location</p> <p>● Disc</p>	<p>Test mode, stop</p> <p>None</p> <p>YEDS-7</p>

[Procedure]

1. Connect TP1 Pin 3 to ground. Short-circuit the both side of C331.
2. Mount the disc.
3. While watching the oscilloscope screen, press the PROGRAM key and observe the waveform in Figure 2 for a moment. Verify that the amplitude is at least 2.5 Vp-p and that the positive and negative amplitude are about equal. Since the waveform is only output for a moment when the PROGRAM key is pressed, press this key over and over until you have checked the waveform.

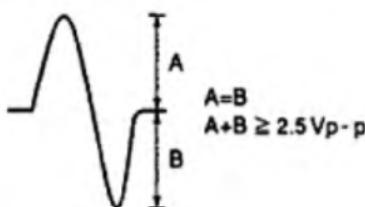


Figure 2

[Judging the pickup]

Do not judge the pickup until all the adjustment have been made correctly. In the following cases, there may be something wrong with the pickup.

1. The tracking error signal amplitude is extremely small (less than 2 Vp-p).
2. The focus error signal amplitude is extremely small (less than 2.5 Vp-p).
3. The positive and negative amplitudes of the focus error signal are extremely asymmetrical (2 : 1 ratio or more).
4. The RF signal is too small (less than 0.8 Vp-p) and even if VR101 (laser power) is adjusted, the RF signal can not be brought up to the standard level.

2. Tracking Error Balance Verification

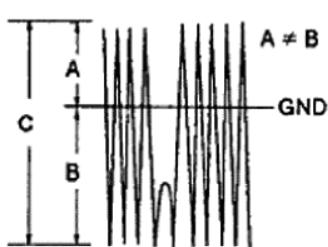
● Objective	To verify that there is no variation in the sensitivity of the tracking photo diode.		
● Symptom when out of adjustment	Play does not start or track search is impossible.		
● Measurement instrument connections	<p>Connect the oscilloscope to TPI, Pin 2 (TRK. ERR) and GND of it to TPI, Pin 3 (VC). (This connection may be via a low pass filter.)</p> <p>[Settings] 50 mV/division 5 ms/division DC mode</p>	<p>● Player state</p> <p>● Adjustment location</p> <p>● Disc</p>	<p>Test mode, focus and spindle servos closed and tracking servo open</p> <p>None</p> <p>YEDS-7</p>

[Procedure]

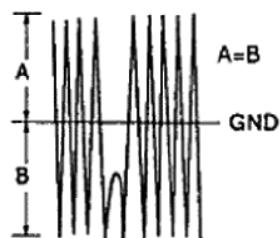
1. Move the pickup to midway across the disc ($R=35\text{ mm}$) with the MANUAL/TRACK SEARCH FWD $\gg\gg$ or REV $\ll\ll$ key.
2. Press the PGM (PROGRAM) key, then the PLAY \triangleright key in that order to close the focus servo then the spindle servo.
3. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode.
4. Supposing that the positive amplitude of the tracking error signal at TPI, pin 2 (TRK. ERR) is (A) and the negative amplitude is (B), the following expression is satisfied.

$$\text{When } A \geq B, \frac{A-B}{C} \times \frac{1}{2} \leq 0.05$$

$$\text{When } A < B, \frac{B-A}{C} \times \frac{1}{2} \leq 0.05$$



When there is a DC component



When there is no DC component

3. Pickup Radial/Tangential Tilt Adjustment

● Objective	To adjust the angle of the pickup relative to the disc so that the laser beams are shone straight down into the disc for the best read out of the RF signals.		
● Symptom when out of adjustment	Sound broken; some discs can be played but not others.		
● Measurement instrument connections	<p>Connect the oscilloscope to TPI, Pin 1 (RF) and GND of it to TPI, Pin 3 (VC).</p> <p>[Settings] 20 mV/division 200 ns/division AC mode</p>	<ul style="list-style-type: none"> ● Player state Test mode, play ● Adjustment location Pickup radial tilt adjustment screw and tangential tilt adjustment screw ● Disc YEDS-7 	

[Procedure]

1. Press the MANUAL/TRACK SEARCH FWD $\gg\gg\gg$ or REV $\ll\ll\ll$ key to move the pickup to halfway across the disc ($R=35\text{mm}$).
Press the PGM(PROGRAM) key, the PLAY \triangleright key, then the PAUSE II key in that order to close the respective servos and put the player into play mode.
2. First, adjust the radial tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly.
3. Next, adjust the tangential tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly (Figure 4).
4. Adjust the radial tilt adjustment screw and the tangential tilt adjustment screw again so that the eye pattern can be seen the most clearly. As necessary, adjust the two screws alternately so that the eye pattern can be seen the most clearly.
5. When the adjustment is completed, lock the radial and tangential adjustment screw.

Note: Radial and tangential mean the directions relative to the disc shown in Figure 3.

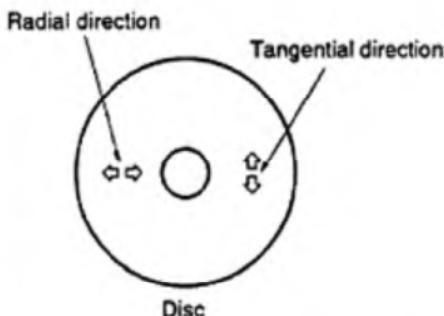
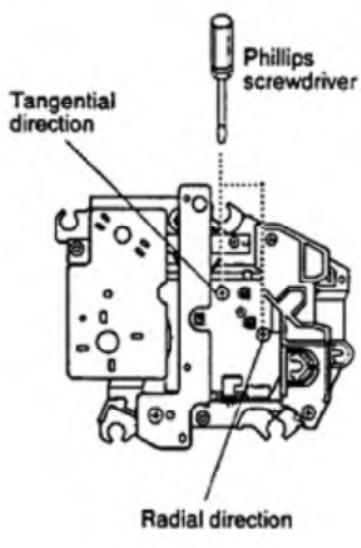


Figure 3



Adjustment locations

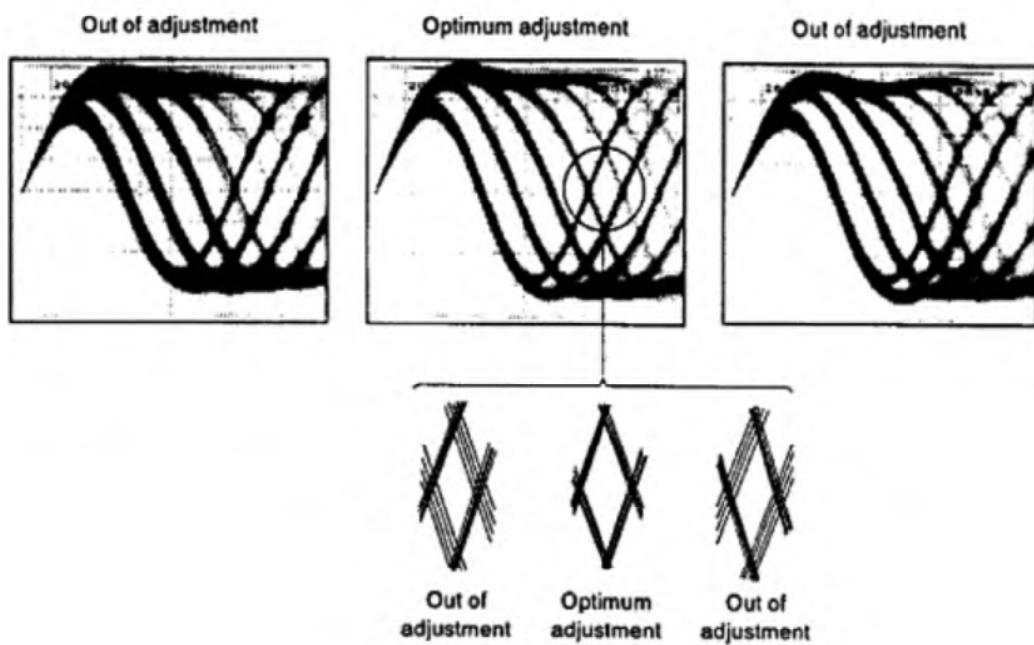


Figure 4 Eye pattern

4. RF Level Verification

● Objective	To verify the playback RF signal amplitude		
● Symptom when out of adjustment	No play or no search		
● Measurement instrument connections	Connect the oscilloscope to TPI, Pin 1 (RF) and GND of it to TPI, Pin 3(VC). [Settings] 50 mV/division 10 ms/division AC mode	● Player state ● Adjustment location ● Disc	Test mode, play None YEDS-7

[Procedure]

1. Move the pickup to midway across the disc ($R=35$ mm) with the MANUAL/TRACK SEARCH FWD $\gg\gg$ or REV $\ll\ll$ key, then press the PGM (PROGRAM) key, the PLAY \triangleright key, then the PAUSE $\|\|$ key in that order to close the respective servos and put the player into play mode.
2. Verify the RF signal amplitude is $1.2 \text{ V}_{\text{p-p}} \pm 0.2 \text{ V}$.

8. IC INFORMATION

- The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

1. PD3241A(IC351) SYSTEM CONTROL

● Pin Function

Pin No.	Mark	Name	I/O	Function	Reset	Initial
1	PO4/AN4	LPS1	I	Loading position SW1 (L: Home)	-	-
2	PO5/AN5	LPS2	I	Loading position SW2 (L: Clamp)	-	-
3	PO6/AN6	DCNT	I	Disc count pulse input	-	-
4	PO7/AN7	DCHM	I	Disc selector home SW (L: Home)	-	-
5	AVss	Not used	GND	(Reference voltage for A/D converter): GND	-	-
6	TEST	Not used	GND	(Test pin for maker): GND	-	-
7	X2	Not used	-	(Sub-clock oscillator connecting pin): OPEN	-	-
8	X1	Not used	+5V	(Sub-clock oscillator connecting pin): Vcc	-	-
9	Vss	Vss	-	GND	-	-
10	OSC1	OSC1	-	System clock oscillator connecting pin. 8 MHz	-	-
11	OSC2	OSC2	-		-	-
12	RES	—RST	I	CPU reset (L: Reset)	-	-
13	P10/IRQ0	RMDT	I	Remote control data input	-	-
14	P11/IRQ1	SCOR	I	Sub-code sync. S0+S1 input	-	-
15	P12/IRQ2	—DLAT	O	DAC control data. Latch pulse	-	H
16	P13/IRQ3	—XRST	O	Reset output for each LSI	-	L
17	P14/IRQ4	—LDON	O	Laser diode output (L: ON, H: OFF)	-	H
18	P15/IRQ5/TMOE	Not used	O	(OPEN)	-	L
19	P16/EVENT	SYNC1	I	Syncro input	-	-
20	P33/FS27	KD3	I	Key data input	-	-
21	P32/FS26	KD2	I		-	-
22	P31/FS25	KD1	I		-	-
23	P30/FS24	KD0/TEST	I	Key data input/Test mode request input (H: Test, L: Normal mode)	-	-
24	P47/FS23	—MUTB	O	Muting output (L: Mute)	-	L
25	P46/FS22	SYNC3	O	Syncro output	-	L
26	P45/FS21	DSGAIN	O	Analog gain control output for DSP	-	L
27	P44/FS20	—EPUP	O	Output port for eject.	-	H
28	P43/FS19	—EPDW	O	When up: EPUP=L, EPDW=H. When down: EPUP=H, EPDW=L	-	H
29	P42/FS18	STBL	O	Standby LED output (L: Goes off, H: Lights). OSCE output	-	L
30	P41/FS17	—TMON	I	Timer switch input (H: OFF, L: ON)	-	-
31	P40/FS16	SEG A	O	Segment output for FL drive	-25V	-26V
32	P50/FS15	SEG B	O			
33	P51/FS14	SEG F	O			
34	P52/FS13	SEG H	O			
35	P53/FS12	SEG I	O			
36	P54/FS11	SEG J	O			
37	P55/FS10	SEG G	O			
38	P56/FS9	SEG K	O			
39	P57/FS8	SEG C	O			
40	P17/Vdisp	Vdisp	I	-26V	-	-

Pin No.	Mark	Name	I/O	Function	Reset	Initial
41	P60/FD0/FS7	SEG E	O	Segment output for FL drive	- 26V	- 26V
42	P61/FD1/FS6	SEG D	O			
43	P62/FD2/FS5	SEG M	O			
44	P63/FD3/FS4	SEG L	O			
45	P64/FD4/FS3	D0	O	Digit output for FL drive	-	L
46	P65/FD5/FS2	D1	O			
47	P66/FD6/FS1	D2	O			
48	P67/FD7/FS0	D3	O			
49	P70/FD8	D4	O			
50	P71/FD9	D5	O			
51	P72/FD10	D6	O			
52	P73/FD11	D7	O			
53	P74/FD12	D8	O			
54	P75/FD13	D9	O			
55	P76/FD14	D10	O			
56	P77/FD15	MUTE	O	Muting output (H: Mute)	-	H
57	Vcc	Vcc	-	+5V	-	-
58	P80	DSDW	O	Disc selector output port. When up: DSUP=H, DSDW=L. When down: DSUP=L, DSDW=H	-	L
59	P81	DSUP	O			
60	P82	LIN	O	Disc tray output port. When returning: LIN=H, LOUT=L. When loading: LIN=L, LOUT=H	-	L
61	P83	LOUT	O			
62	P84	LOC3	I	Magazine 3. IN/OUT SW (L: IN)	-	-
63	P85	SIN3	I	Magazine 3. 6 discs/single SW (H: single)	-	-
64	P86	EJS1	I	Eject mechanism position SW. Eject: EJS1, 2=H. Home: EJS1, 2=L	-	-
65	P87	EJS2	I			
66	P90/PWM	SIN1	I	Magazine 1. 6 discs/single SW (H: single)	-	-
67	P91/SCK1	CLOK	O	LSI serial clock output	-	H
68	P92/SI1	SQSO	I	Sub-code Q data serial input	-	-
69	P93/SO1	MDATA	O	LSI control data serial output	-	L
70	P94/SCK2	SCLK	O	SENS. Clock output for reading serial data	-	H
71	P95/SI2/C2	SENS	I	LSI operation condition multiple modes input	-	-
72	P96/SO2	XLAT	O	LSI control data. Latch pulse	-	H
73	P97/UD	FCOK	I	Focus OK input (H: OK)	-	-
74	PA0	CS	O	Chip select output for DSP	-	H
75	PA1	IFCD	O	Command/data discrimination output for DSP	-	H
76	AVcc	AVcc	+5V	+5V	-	-
77	P00/AN0	GFS	I	Frame sync lock input (H: OK)	-	-
78	P01/AN1	LOC1	I	Magazine 1. IN/OUT SW (L: IN)	-	-
79	P02/AN2	LOC2	I	Magazine 2. IN/OUT SW (L: IN)	-	-
80	P03/AN3	SIN2	I	Magazine 2. 6 discs/single SW (H: single)	-	-

9. FOR KC, HEM AND SD TYPES

CONTRAST OF MISCELLANEOUS PARTS

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "①" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

PD-TM3/KC, HEM, SD and KU have the same construction except for the following:

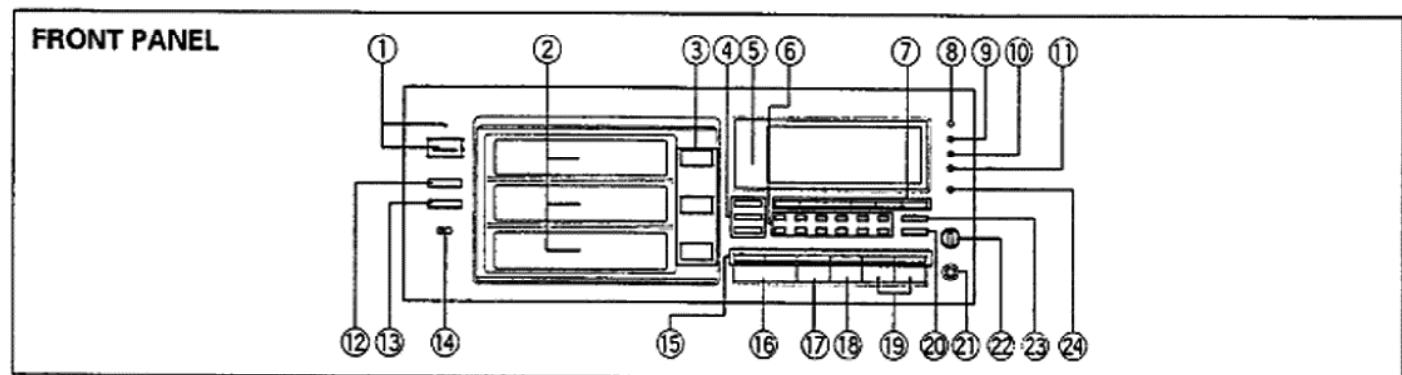
Mark	Symbol & Description	Part No.				Remarks
		KU type	KC type	HEM type	SD type	
NSP	Mother board assembly	PWM1779	PWM1779	PWM1780	PWM1781	
	Main board assembly	PWZ2569	PWZ2569	PWZ2570	PWZ2571	
	 Strain relief	CM - 22C	CM - 22C	CM - 22B	CM - 22B	
	 AC power cord	PDG1015	PDG1015	PDG1003	PDG1013	
	 Power transformer (AC120V)	PTT1282	PTT1282	
	 Power transformer (AC220 - 230/230 - 240V)	PT1283	
	 Power transformer (AC110/120 - 127/220/240V)	PTT1284	
	 Voltage selector (AC110/120 - 127/220/240V)	PSB1002	(Rear base)
	Display window	PAM1603	PAM1603	PAM1618	PAM1603	
	Rear base	PNA1931	PNA1996	PNA1997	PNA1999	
NSP	Packing case	PHG1883	PHG1953	PHG1953	PHG1953	
	Connection cord with mini plug	PDE - 319	PDE - 319	PDE - 319	
	Single magazine assembly	PXA1386	
	PP case	PYY1159	
	Polyethelene bag	Z21 - 038	Z21 - 016	
	Operating instructions (English)	PRB1188	PRB1188	
	Operating instructions (English/French)	PRE1181	PRE1181	
	Operating instructions (German/Italian/Dutch/Swedish/ Spanish/Portuguese)	PRF1065	

MAIN BOARD ASSEMBLY

PWZ2570, PWZ2571 and PWZ2569 have the same construction except for the following:

Mark	Symbol & Description	Part No.			Remarks
		PWZ2569	PWZ2570	PWZ2571	
	IC31 D391 - D394 L391 L392 C393 R391 R392 1SS254 LAUR47K LAUR47K CCCSL101J50 RD1/6PM244J RD1/6PM102J	ICP - N10	ICP - N10 1SS254 LAUR47K LAUR47K CCCSL101J50 RD1/6PM244J RD1/6PM102J

10. PANEL FACILITIES



- ① POWER STANDBY/ON switch and STANDBY indicator
- ② Magazine insertion slots
- ③ Eject buttons (▲) (① - ③)
- ④ MAGAZINE buttons (MAGAZINE 1 - MAGAZINE 3)
- ⑤ Remote sensor

Receives the signal from the remote control unit.
- ⑥ Digit buttons (1-10, +10, ≥20)
- ⑦ DISC number buttons (1 - 6)
- ⑧ ADLC button
- ⑨ REPEAT button
- ⑩ TIME button
- ⑪ FADER button
- ⑫ RANDOM button

- ⑬ HI-LITE SCAN button
- ⑭ TIMER switch (OFF/PLAY)
- ⑮ DIGITAL SIGNAL PROCESSOR buttons (FLAT/JAZZ/CHURCH/DANCE/HALL/STADIUM)
- ⑯ Play button (►)
- ⑰ Pause button (II)
- ⑱ Stop button (■)
- ⑲ Track/Manual search buttons (I◀◀◀◀/▶▶▶▶)
- ⑳ DELETE button
- ㉑ Headphones jack (PHONES)
- ㉒ Headphones volume (PHONES LEVEL)
- ㉓ PROGRAM button
- ㉔ EDIT button (• COMPU PGM/ • • TIME FADE)

11. SPECIFICATIONS

1. General

Type	Compact disc digital audio system
Power requirements	
European models	AC 220 - 230 V, 50/60 Hz
U.K., Australian models	AC 230 - 240 V, 50/60 Hz
U.S., Canadian models	AC 120 V, 60 Hz
Other models	AC 110/120 - 127/220/240V (switchable) 50/60 Hz
Power consumption	14 W
Operating temperature	+5°C - +35°C (+41°F - +95°F)
Weight	6.5 kg (14 lb 5 oz)
External dimensions	420(W) X 342(D) X 174.5(H) mm 16-9/16(W) X 13-7/16(D) X 6-15/16(H) in

2. Audio section

Frequency response	2 Hz - 20 kHz
S/N ratio	102 dB or more (EIAJ)
Dynamic range	96 dB or more (EIAJ)
Channel separation	96 dB or more (EIAJ)
Harmonic distortion	0.003 % or less (EIAJ)
Output voltage	2.0 V
Wow and flutter	less than $\pm 0.001\%$ (W.PEAK) (below measurable level) (EIAJ)
Channels	2-channel (stereo)

3. Output terminal

Audio line output
Headphone jack with volume control
Control input/output jacks (Canadian model only)
CD-DECK SYNCHRO jack

4. Functions

Number of discs to be stored - maximum 18.

Basic Operation Buttons

- PLAY, PAUSE, STOP

Search Function

- Magazine Search
- Disc Search
- Track Search
- Manual Search

Programming

- Maximum 48 steps
- Pause
- Program Check/Correction (remote control unit)
- Program Clear (single track or all tracks)
- Delete Play

Repeat Functions

- 1 Track Repeat
- All Discs Repeat
- Program Repeat
- Random Play Repeat
- Delete Play Repeat
- Delete Random Play Repeat
- Magazine Hi-Lite Scan Repeat

Random Play

- Random Play (repeat also available)
- Delete Random Play (repeat also available)

Switching Display

Time consumed, remaining time (track/disc), and total time

Timer Start

ADLC

Automatic Digital Level Controller

Digital Level Controller

Volume control can be done.

DSP (Digital Signal Processor) function

One-touch Fade

Fade-in and fade-out possible.

Compu Program Editing

Selects the tracks for both sides of the tape within the specified time.

Time Fade Editing

Selects the tracks within the specified time. Playback stops with a fade-out.

Magazine Hi-Lite Scan (repeat also available)

- DISC SCAN
- TRACK SCAN

Power On/Off (remote control unit)

Automatic Power On Function

Power Down Eject Function