

Service Manual

REPAIR & ADJUSTMENTS

ORDER NO.
ARP-307-0



FM/AM DIGITAL SYNTHESIZED TUNER

TX-940

MODEL TX-940 COMES IN SEVEN VERSIONS DISTINGUISHED AS FOLLOWS:

Type	Voltage	Remarks
KU	AC120V only	U.S.A. model
HE	AC220V, 240V (switchable)	European continent model
S	AC110V, 120V, 220V, 240V (switchable)	General export model
S/G	AC110V, 120V, 220V, 240V (switchable)	U.S. Military model
SS	AC110V, 120V, 220V, 240V (switchable)	South Africa model
YP	AC240V only	Australia model
HEZ	AC220V, 240V (switchable)	West Germany model

- This service manual is applicable to the KU type. For servicing of the HE, YP, S, S/G and SS types, please refer to the PP 23 — 40.
- For servicing of the HEZ type, please refer to the Additional Service Manual.
- For the circuit descriptions, please refer to the TX-940, TX-540, F-50 service manual (ARP-353-0).
- Ce manuel d'instruction se réfère au mode de réglage, en français,
- Este manual de de servicio trata del método de ajuste escrito en español.

CONTENTS

1. SPECIFICATIONS	2	9. ADJUSTMENTS	16
2. FRONT PANEL FACILITIES	3	RÉGLAGE	18
3. PARTS LOCATION	4	AJUSTE	20
4. EXPLODED VIEW	5	10. SAFETY INFORMATION	22
5. PACKING	6	11. FOR HE AND YP TYPES	23
6. P.C. BOARD CONNECTION DIAGRAM	7	12. FOR SS TYPE	29
7. SCHEMATIC DIAGRAM	11	13. FOR S AND S/G TYPES	35
8. ELECTRICAL PARTS LIST	14		

PIONEER ELECTRONIC CORPORATION

4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan
PIONEER ELECTRONICS (USA) INC. 1925 E. Dominguez St., Long Beach, California 90810 U.S.A.
PIONEER ELECTRONIC (EUROPE) N.V. Keetberglaan 1, 2740 Beveren, Belgium
PIONEER ELECTRONICS AUSTRALIA PTY. LTD. 178-184 Boundary Road, Braeside, Victoria 3195, Australia

1. SPECIFICATIONS

FM Tuner Section

Frequency Range	87.5~108.0MHz
Usable Sensitivity	Mono; 10.8dBf (0.95 μ V), 75 Ω
50dB Quieting Sensitivity	Mono; 16.2dBf (1.8 μ V), 75 Ω
	Stereo; 37.2dBf (19.8 μ V), 75 Ω
Sensitivity (DIN)	Mono; 1 μ V/75 Ω
	Stereo; 42 μ V/75 Ω
Signal-to-Noise Ratio (at 85dBf input)	Mono; 85dB
	Stereo; 80dB
Signal-to-Noise Ratio (DIN)	Mono; 77dB
	Stereo; 60dB
Total Harmonic Distortion	Mono; 0.05% (1kHz)
	Stereo; 0.08% (1kHz)
Capture Ratio	1.0dB
Alternate Channel Selectivity	400kHz; 56dB
Stereo Separation	1kHz; 50dB
Frequency Response	30Hz~15kHz ^{+0.5} _{-1.0} dB
Image Response Ratio	50dB
IF Response Ratio	80dB
Spurious Response Ratio	70dB
AM Suppression Ratio	60dB
Muting Threshold	30dBf (8.5 μ V), 75 Ω
Antenna Input	300 Ω balanced
	75 Ω unbalanced

• The above figures are measured values obtained under the new IHF method.

AM Tuner Section

Frequency Range	522~1611kHz
Usable Sensitivity (accessory loop antenna)	150 μ V/m
Selectivity	40dB
Signal-to-Noise Ratio	50dB
Image Response Ratio	40dB
IF Response Ratio	60dB
Antenna	Loop antenna (supplied)

Output Section

Output Terminals (Output Level)	
FM (100% MOD)	Fixed 700mV
AM (30% MOD)	Fixed 150mV

Miscellaneous

Power Requirements	
KU model	AC 120 volts, 60Hz
S, SS, S/G models	AC110V/120V/220V/240V (switchable), 50/60Hz
YP model	a.c. 240 volts ~, 50Hz
HE type	a.c. 220V/240V, 50/60Hz
Power Consumption	
KU model	8 watts
HE, YP, S, SS and S/G models	8.5 watts
Dimensions	420(W) x 60(H) x 223(D)mm
	16.9/16(W) x 2.3/8(H) x 8.13/16(D) in
Weight	2.5kg (5 lb 8 oz)

Furnished Parts

T-type FM Antenna	1
AM Loop Antenna	1
Connection Cord with Pin Plugs	1
Operating Instructions	1

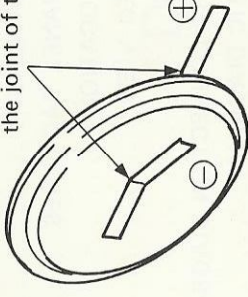
NOTE:

Specifications and design subject to possible modification without notice.

PRECAUTIONS ON LITHIUM BATTERY

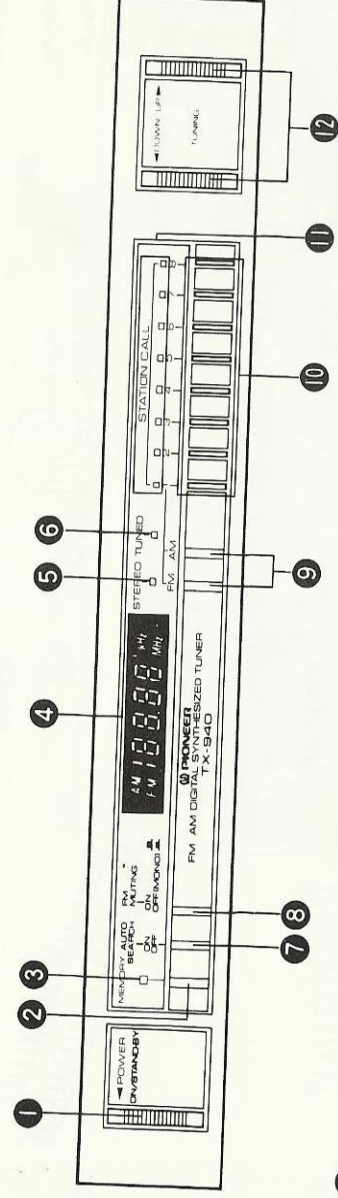
1. Solder it at the ends of the leads prewelded to the battery in the factory.
2. Be sure to use it within the specified temperature limits. (100°C)
3. Do not short the battery.
Do not dispose it in fire.
Do not try to recharge it.
Do not mis-connect its polarity (+/-).
Do not disassemble it.
Do not expose it to water.
4. Please refer to the schematic diagram when replacing it.

Please do not solder the joint of the lead.



Lithium Battery (AEX-008)

2. FRONT PANEL FACILITIES



1 POWER SWITCH (POWER)

When this switch is set to the ON position, power is supplied to the tuner's main circuits. The unit's power switch is geared to selecting the transformer's secondary and so even at the STAND-BY position, the unit's circuitry will work as long as the power cord is connected to the power outlet. Disconnect the power cord from the AC power outlet when the unit is not in regular use.

2 MEMORY SWITCH

This switch is pressed when presetting the frequency of a broadcast station into one of the STATION CALL switches. Once the station has been preset (or memorized), all you have to do in order to tune in that station is simply press the STATION CALL switch. In other words, there is no need to tune in the same station again every time you want to listen to a program using the tuning switches.

3 MEMORY INDICATOR

This lights when the MEMORY switch is pressed. A station can be preset into one of the STATION CALL switches while this indicator is lighted.

4 FREQUENCY DISPLAY

This indicates the frequency of the station which has been picked up. The frequency is displayed in MHz units for the FM band and in kHz units for the AM band.

5 STEREO INDICATOR

This lights when an FM stereo station has been picked up.

6 TUNED INDICATOR

This lights when a station is picked up. Operate the TUNING switches so that this indicator lights. It will not light, however, if a station's signals are too weak, even if the frequency of that station has been tuned in properly.

7 AUTO SEARCH SWITCH

This is used to select the tuning mode: auto search or manual search.

8 FM MUTING SWITCH

Normally this switch is kept at the ON (released) position. When an FM station is picked up, the muting circuit is activated, the inter-station noise is suppressed and the tuning operation itself is made more pleasant. When the desired station cannot be received with this switch at ON (for instance, when the station is too distant and its signals are weak or when noise drowns out stereo reception), depress the switch to the OFF (MONO) position.

9 BAND SELECTOR SWITCHES

FM : Press this for FM reception.
AM : Press this for AM reception.

10 STATION CALL SWITCHES

These switches are pressed when presetting broadcast stations and also when recalling preset stations. Each switch can accommodate an FM station and an AM station: since there are 8 switches in all, a total of 16 stations can be preset.

11 STATION CALL INDICATORS

When any of the STATION CALL switches 1 through 8 is pressed, the corresponding indicator above the switch lights to indicate that a station is preset.

12 TUNING SWITCHES

These are used for tuning in stations. Press the UP switch to tune in a station with a frequency higher than that displayed; press the DOWN switch to tune in a station with a frequency lower than that displayed. The frequency will change continuously when the TUNING switches are kept in the depressed position.

CAUTION WITH AUTO-SEARCH:

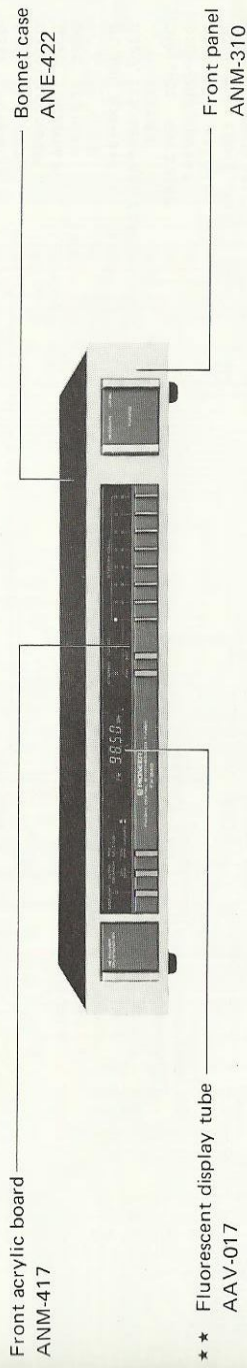
- Since this is a highly sensitive mechanism, the frequency search operation may stop even with weak foreign broadcasts, particularly at night. Also, frequency noise in large cities may also cause the search operation to stop.
- When using Auto-Search to preset AM stations, if the frequency search operation stops too frequently, changing the position of the AM loop antenna may be of help in reducing its sensitivity so that only powerful, nearby stations are received. After tuning in the station, be sure to reposition the antenna to its best position for reception.
- For very weak stations, use the manual tuning mode to preset stations.

3. PARTS LOCATION

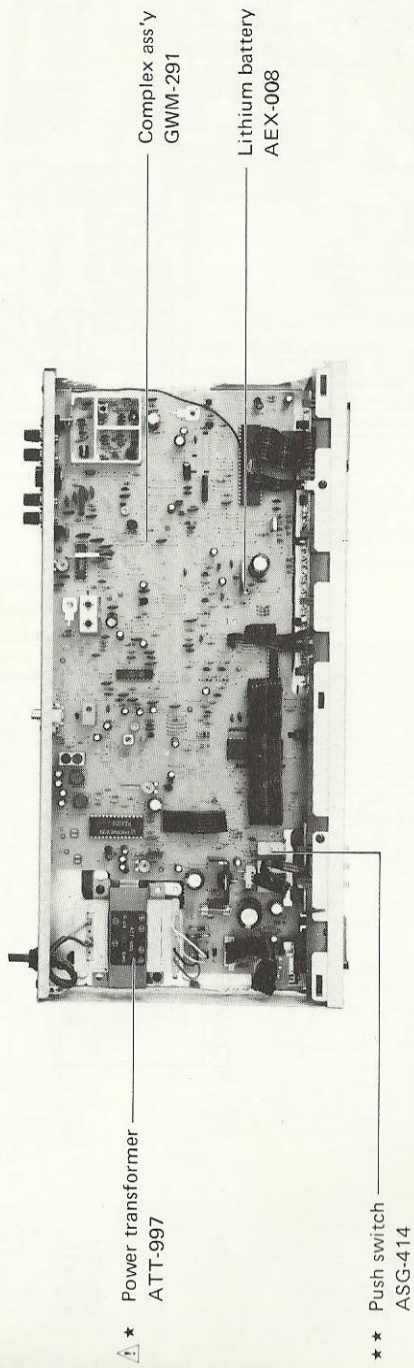
NOTES:

- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.
- ★★ **GENERALLY MOVES FASTER THAN ★**
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

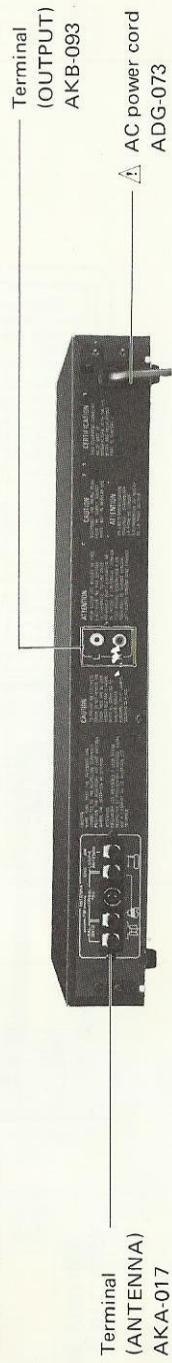
Front Panel View



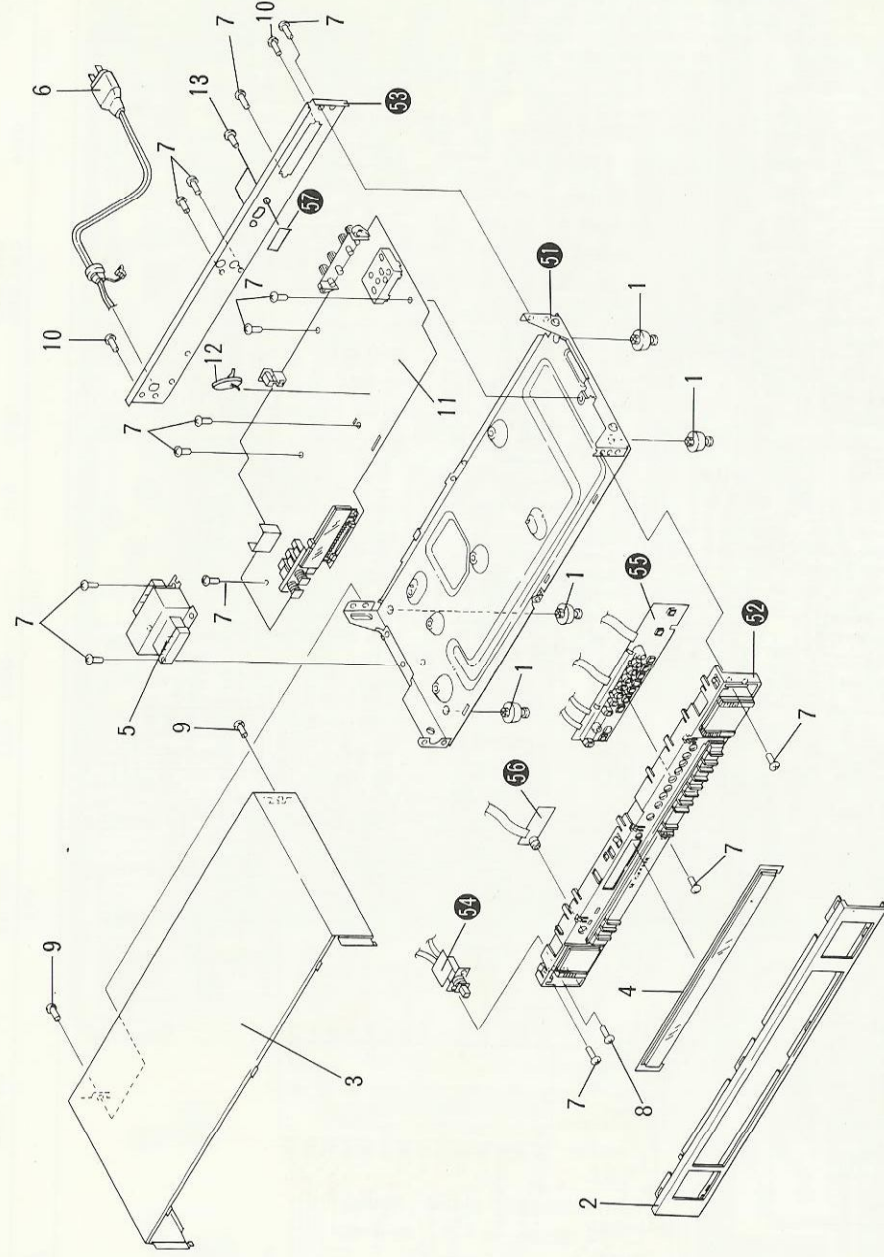
Top View



Rear Panel View



4. EXPLODED VIEW



Parts List

NOTES:

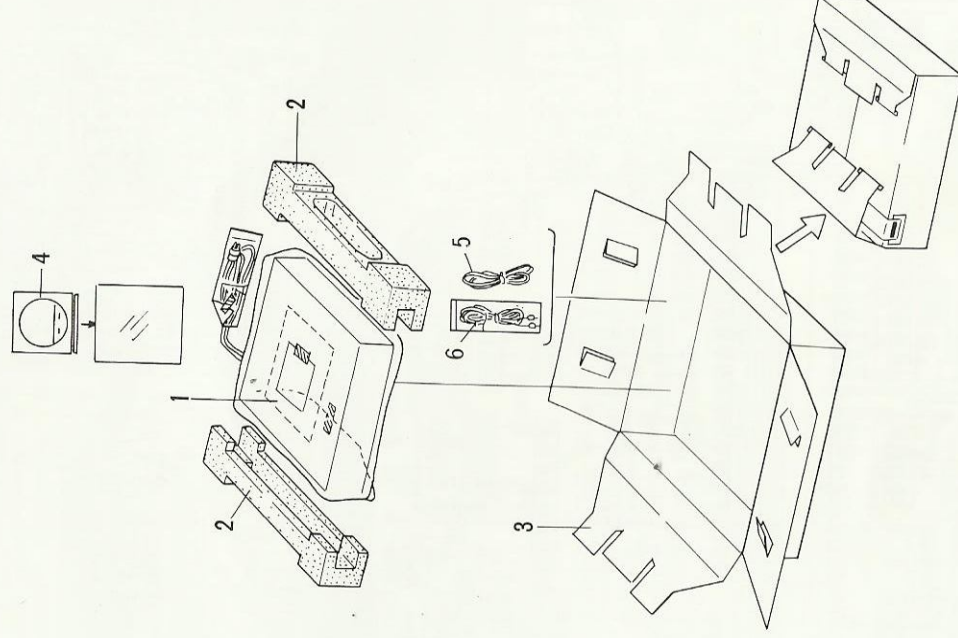
- Parts without part number cannot be supplied.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks $\star\star$ and $\star$.
- $\star\star$ GENERALLY MOVES FASTER THAN $\star$
- This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

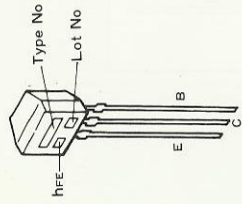
Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1.	AEC-903	Leg ass'y		11.	GWM-291	Complex ass'y
	2.	ANM-310	Front panel		12.	AEX-008	Lithium battery
	3.	ANE-422	Bonnet case		13.	PMZ30P040FZB	Screw (3x4)
$\star$	4.	ANM-417	Front acrylic board		51.		Chassis
	5.	ATT-997	Power transformer		52.		Panel stay ass'y
	6.	ADG-073	AC power cord		53.		Rear panel
Δ	7.	BBZ30P080FZK	Screw (3x8)		54.		Power switch ass'y
	8.	PMZ30P060FMC	Screw (3x6)		55.		LED ass'y
	9.	BBT30P080FZK	Screw (3x8)		56.		LED ass'y S
	10.	ABA-115	Screw		57.		Switch ass'y 1

5. PACKING

Parts List

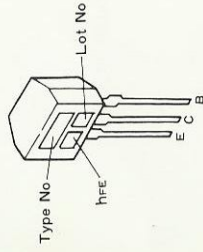
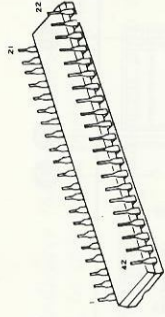
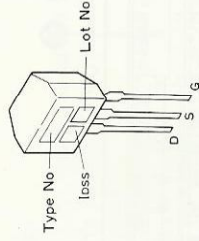
Mark	No.	Part No.	Description
	1.	ARB-558	Operating instructions
	2.	AHA-341	Side pad
	3.	AHE-198	Packing case
	4.	ATB-086	Loop antenna ass'y
	5.	ADH-005	FM antenna
	6.	ADE-015	Connection cord





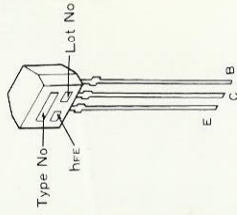
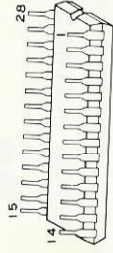
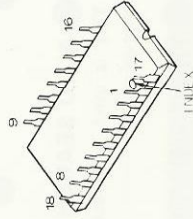
2SK241

TC9157P



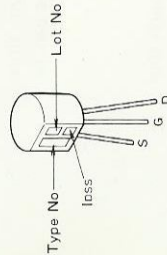
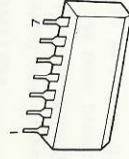
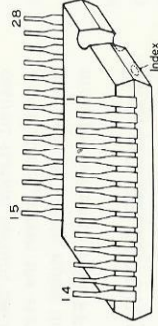
PA3007

TD6301AP

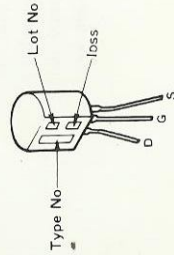
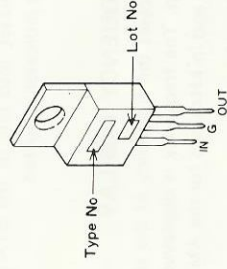
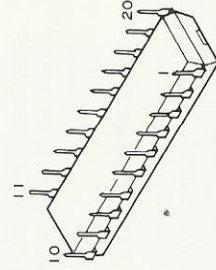


PA4006A

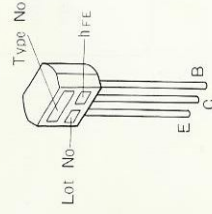
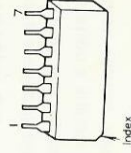
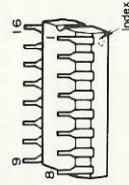
TD6104P



LA1247

 μ PC78M12H

M54562P

 μ PC1163H

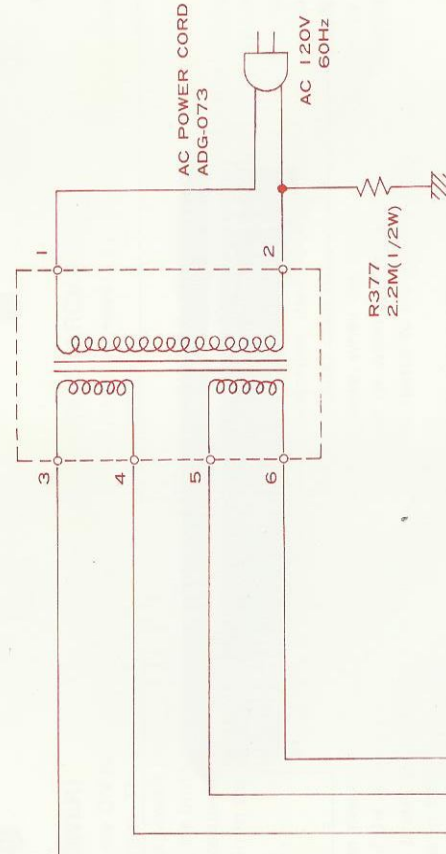
External Ap

2SC2786

Q327

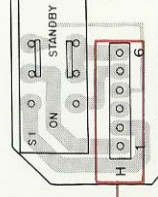
Q1 μ PC1163H
 Q2 PA3007
 Q3 2SK246-Y
 Q4 PA4006A
 Q101 2SK117-Y
 Q102 LA1247
 Q201, 204, 205 2SK241-Y
 Q202 2SC2786-L
 Q203 2SC2668
 Q301, 309, 311
 2SA1048
 Q302, 303, 310, 312~316, 327, 328
 2SC2458
 Q304 2SK246-Y
 Q308 2SJ103-Y
 Q317 μ PC78M12H
 Q323 TD6104P
 Q324 M54562P
 Q325 TD6301AP
 Q326 TC9157P
 D1, 301, 306~314,
 D320, 323, 327~331, 334
 1S1555
 D101, 102 SVC321SP
 D201~203 1SV147
 D315 WZ-046
 D316~319 EPOIZ
 D321 2-1K261
 D322 WZ-056
 D326 RD3.3EB

T2 : POWER TRANSFORMER
ATT-997



2SC2668

2SC2458
2SA1048

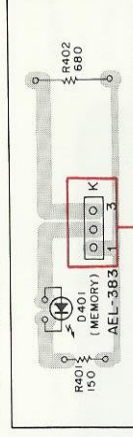


2SK246
2SJ103

POWER SWITCH
Ass'y

2SK117

LED Ass'y S



2SK2603
2SA1115

P ANTENNA
086

COMPLEX Ass'y (GWM-291)

Q301 Q101
Q302

Q328

Q315 Q102
Q314 Q326

Q312 Q313

Q325

TC102

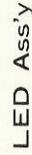
VR2

Q4 Q316

Q317

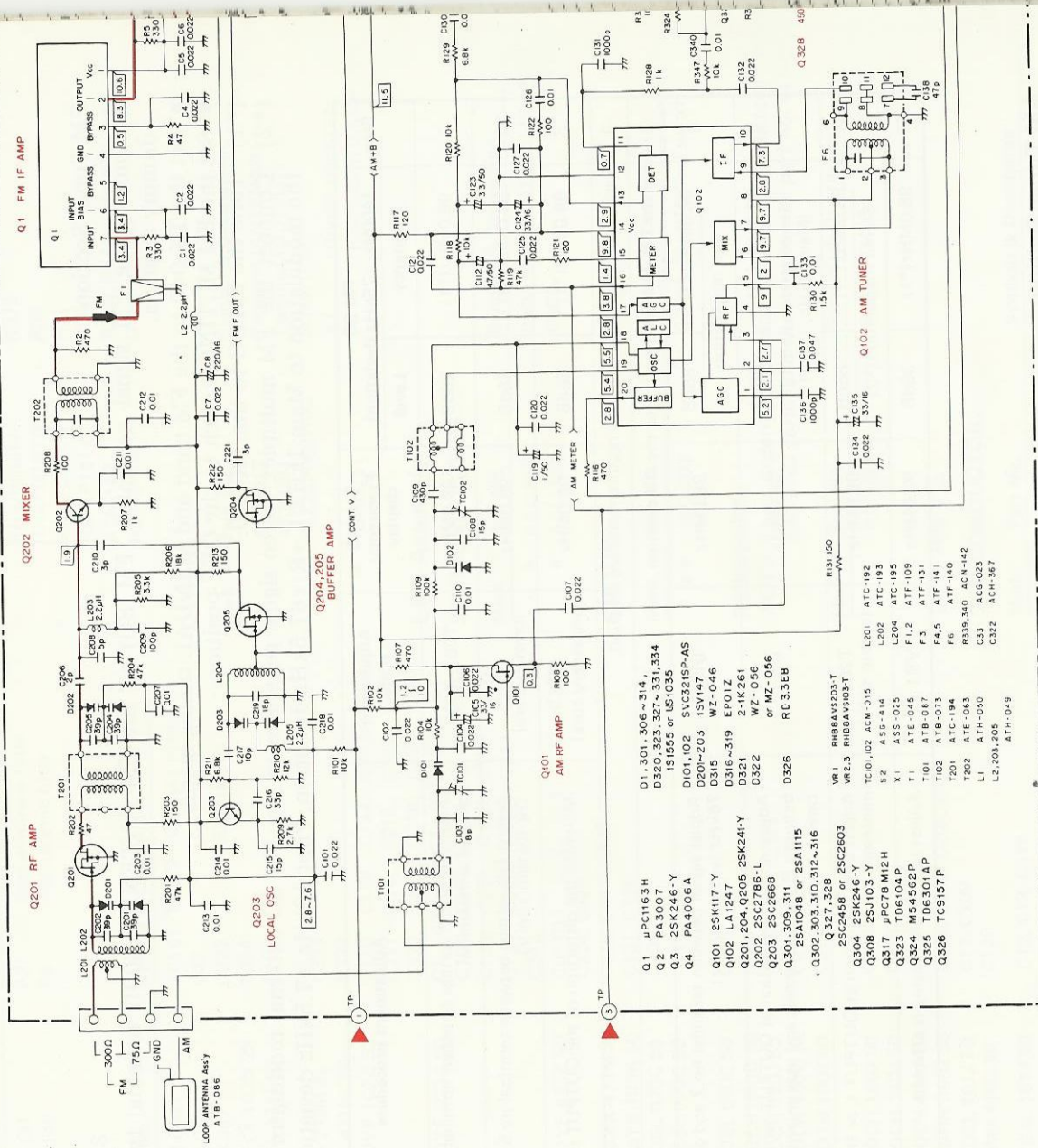
VR3





SCHEMATIC DIAGRAM

COMPLEX ASSY GW-291



1. RESISTORS:
Indicated in Ω , $k\Omega$, $M\Omega$, $\pm 5\%$ tolerance unless otherwise noted k: $k\Omega$,
M: $M\Omega$, (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$ (M): $\pm 20\%$ tolerance

2. CAPACITORS:
Indicated in capacity (μF) voltage (V) unless otherwise noted p: pF
Indication without voltage is 50V except electrolytic capacitor.

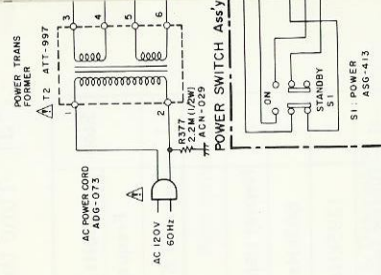
3. VOLTAGE, CURRENT:
DC voltage (V) at no input signal
mV: Signal voltage at FM 400Hz $\pm 75\mu V$ DEV.

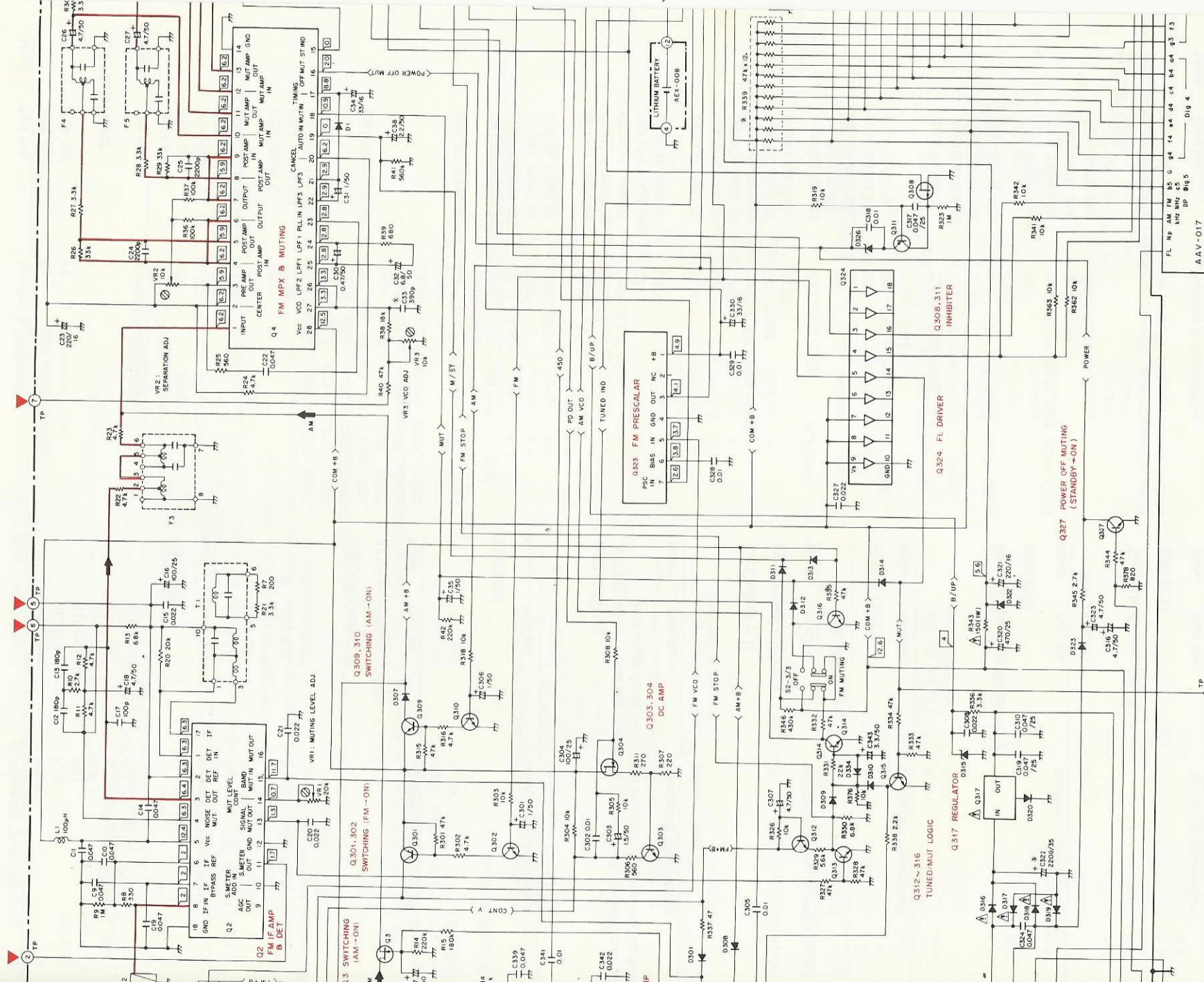
4. OTHERS:
Signal route.
Adjusting point.
The Δ in the safety factor of the part. Therefore, when replacing,
be sure to use parts of identical designation.
marked capacitors and resistors have parts numbers.
This is the basic schematic diagram, but the actual circuit may vary
due to improvements in design.

SWITCHES

S1	POWER	ON - STANDBY
S2-1/3	AUTO SCAN	ON - OFF
S2-2/3	MEMORY	ON - OFF
S2-3/3	FM MUTING	ON - OFF (MONO)
S3	FM	ON - OFF
S4	AM	ON - OFF
S5	STATION CALL (1)	ON - OFF
S6	STATION CALL (2)	ON - OFF
S7	STATION CALL (3)	ON - OFF
S8	STATION CALL (4)	ON - OFF
S9	STATION CALL (5)	ON - OFF
S10	STATION CALL (6)	ON - OFF
S11	STATION CALL (7)	ON - OFF
S12	STATION CALL (8)	ON - OFF
S13	DOWN	ON - OFF
S14	UP	ON - OFF
S15	AM CHANNEL STEP	9 kHz - 10 kHz
S16	AM CHANNEL STEP	9 kHz - 10 kHz

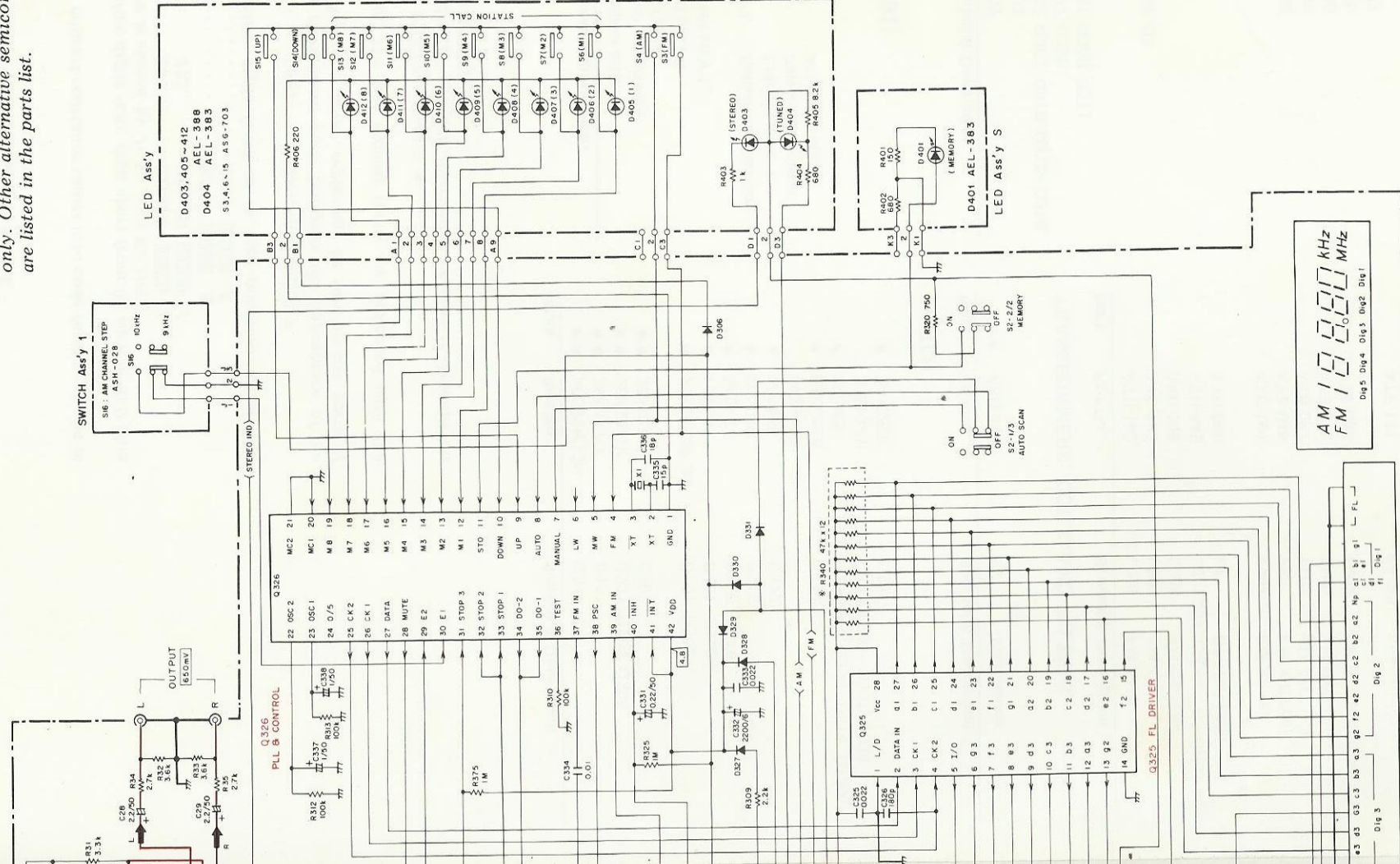
The underlined indicates the switch position.





AAV-017

NOTE:
The indicated semiconductors are representative ones only. Other alternative semiconductors may be used and are listed in the parts list.



9. ADJUSTMENTS

FM Tuner Section

- Connect the FM signal generator (FM SG) to the FM ANTENNA 300Ω terminal through a 300Ω dummy antenna.
 - Set the TX-940 to the FM band and MANUAL tuning mode.
 - Set the FM MUTING switch to the OFF position.
- (*1) Tune the FM SG to the TX-940.
- (*2) Connect the FM multiplex stereo signal generator to the FM SG external modulator terminal. Set the modulation to Main 1kHz/L +R/±67.5kHz deviation, Pilot 19kHz/±7.5kHz deviation.

Step	FM SG (400Hz, ±75kHz deviation)		TX-940 Frequency display	Adjustment point	Adjustment procedure
	Frequency	Level			
1	98.0MHz(*1)	20dB	98.0MHz	T201, T202	Adjust until DC voltage between terminal no.2 and ground is maximum.
2	98.0MHz(*1)	66dB	98.0MHz	T1 (primary core)	Adjust DC voltage between terminal no.5 and no.6 to 0V (within ±3mV).
3	98.0MHz(*1)	86dB	98.0MHz	T1 (secondary core)	Minimize the distortion of the OUTPUT terminal signal.
4	Repeat steps 2 and 3 until both requirements are satisfied.				
5	Set the FM MUTING switch to the ON position.				
6	98.0MHz(*1)	86dB not modulation	98.0MHz	VR3	Adjust signal between terminal no.7 and ground to 76kHz (within ±76Hz).
7	98.0MHz(*1)	86dB Stereo modulation(*2) (Main=1kHz, L or R)	98.0MHz	VR2	Adjust so that separation at OUTPUT terminal is balanced between R and L channels and maximized at the same time.
8	98.0MHz(*1)	86dB Stereo modulation(*2)	98.0MHz	T202 (within ±90°)	Adjust until distortion at OUTPUT L or R terminal is minimum.
9	98.0MHz(*1)	36dB	98.0MHz	VR1	Adjust just before muting is effected.

AM Tuner Section

- Connect the furnished AM loop antenna between terminals AM ANTENNA and GND.
 - Connect the AM signal generator (AM SG) to the AM ANTENNA terminal through a 10kΩ resistor.
 - Set the TX-940 to the AM (MW) band and MANUAL tuning mode.
 - Set the AM CHANNEL STEP switch to the 9kHz position (KU, S and S/G types).
- (*3) Tune the AM SG to the TX-940.

Step	AM SG (400Hz, 30% modulation)		TX-940 Frequency display	Adjustment point	Adjustment procedure
	Frequency	Level			
1	No signal		522kHz	T102	1.2V DC between terminal no.1 and ground.
2	No signal		1611 kHz	TC102	10V DC between terminal no.1 and ground.
3	Repeat steps 1 and 2 until both specifications are correct.				
4	603kHz(*3)	76dB	603kHz	T101	Adjust until DC voltage between terminal no.3 and ground is maximum.
5	1395kHz(*3)	76dB	1395kHz	TC101	
6	Repeat steps 4 and 5 until maximum sensitivity is attained.				

Mark	Part No.	Symbol & Description
	ATF-131	F3 Beat eliminate filter
	ATF-140	F6 AM ceramic filter

CAPACITORS

Mark	Part No.	Symbol & Description
	ACM-015	TC101, TC102 Ceramic trimmer
	ACG-023	C33 Ceramic
	ACH-367	C322 Electrolytic
	CKPYX 103N 25	C334
	CQSA 431J 50	C109

CEA 222M 6L	C332
CEA 471M 25L	C320
CKDYF 103Z 50	C110, C126, C133, C203, C207, C211~C214, C218, C302, C305, C329, C341, C318, C328, C340

CKDYF 223Z 50	C1, C2, C4~C7, C15, C20, C21, C101, C102, C104, C106, C107, C120, C121, C125, C127, C132, C134, C308, C325, C327, C333, C342
CKDYF 473Z 50	C9~C11, C19, C14, C22, C137, C324, C339

CKDYX 473M 25	C310, C317, C319
CKDYB 102K 50	C131, C136
CCDSL 020C 50	C206
CCDSL 030C 50	C210, C221

CCDSL 050C 50	C208
CCDCH 080D 50	C103
CCDCH 150J 50	C108, C215, C335
CCDCH 100D 50	C217
CCDTH 180J 50	C219

CCDCH 180J 50	C336
CCDCH 330J 50	C216
CCDCH 470J 50	C138
CCDRH 390J 50	C201, C202, C204, C205
CCDSL 101J 50	C17, C209
CQMA 683J 50	C130

CCDSL 181J 50	C12, C13, C326
CQMA 222J50	C24, C25
CEA R22M 50L	C331
CEA R47M 50L	C30
CEA 010M 50L	C31, C35, C119, C301, C37, C306, C337, C338

CEA 1R5M 50L	C303, C316, C323
CEA 2R2M 50L	C28, C29, C38
CEA 3R3M 50L	C123
CEA 4R7M 50L	C18, C26, C27, C122, C307, C316, C323

CEA 6R8M 50L	C32
CEA 330M 16L	C105, C124, C135, C34, C330, C343
CEA 101M 25L	C16, C304
CEA 221M 16L	C8, C23, C321

RESISTORS

NOTE: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbol & Description
★	RHB8AVS203-T	VR1 Semifixed
★	RHB8AVS103-T	VR2, VR3 Semifixed

Mark	Part No.	Symbol & Description
	RD¼PM821J	R378
	RN¼PQ1802F	R38
	RN¼PQ3301F	R21
	RS1LF151J	R343
	ACN-142	R339, R340 Resistor array
	RD1/8PM□□□J	Other resistors

OTHERS

Mark	Part No.	Symbol & Description
	AKA-017	Terminal (ANTENNA)
	AKB-093	Terminal (OUTPUT)
	PBZ30P060FMC	Screw (3x6)
★	ASS-025	X1 Crystal resonator
★	AAV-017	Flourescent display tube

LED Assembly

SEMICONDUCTORS

Mark	Part No.	Symbols & Description
★	AEL-388	D403, D405~D412 LED (Red)
★	AEL-383	D404 LED (Green)

SWITCH

Mark	Part No.	Symbols & Description
★★	ASG-703	S3, S4, S6~S15 Tact switch

RESISTORS

NOTE: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

Mark	Part No.	Symbols & Description
	RD 1/8 PM □ □ □ J	R403 ~ R406

LED Ass'y S

SEMICONDUCTOR.

Mark	Part No.	Symbols & Description
★	AEL-383	D401 LED (Green)

RESISTORS

Mark	Part No.	Symbols & Description
	RD 1/8 PM 151J	R401
	RD 1/4 PM 681J	R402

Power Switch Assembly

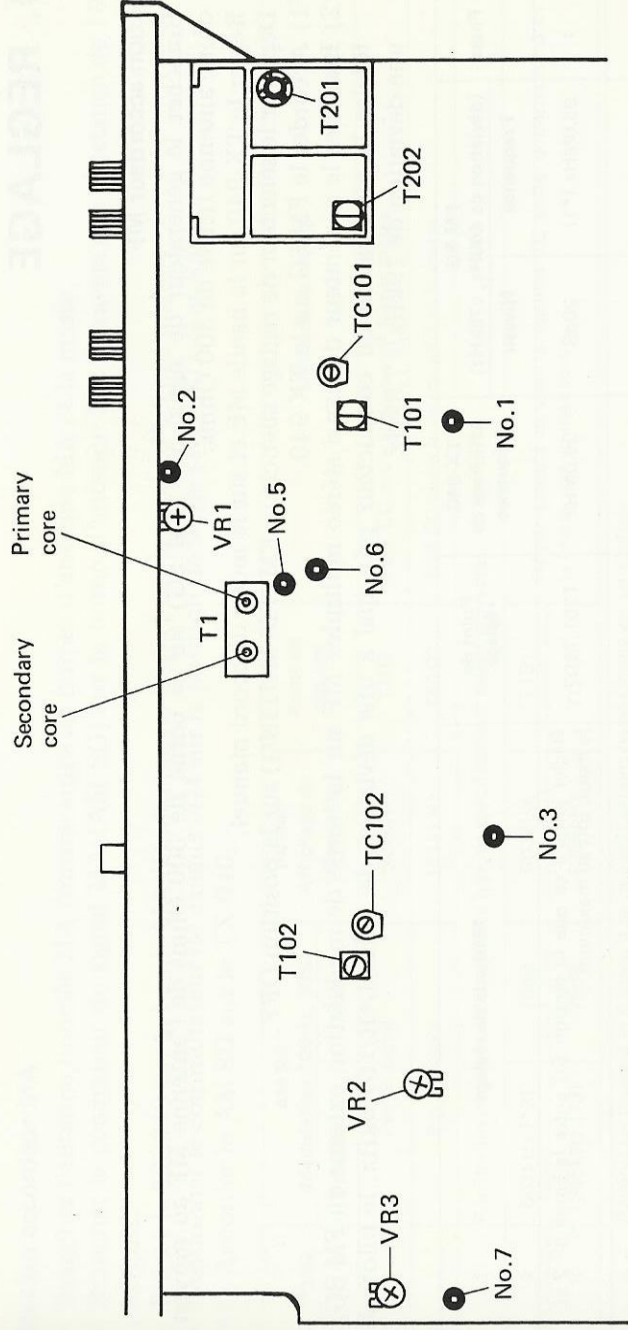
SWITCH

Mark	Part No.	Symbol & Description
★★	ASG-413	S1 Push switch

Switch Assembly 1

SWITCH

Mark	Part No.	Symbol & Description
★★	ASH-028	S16 Slide switch (AM CHANNEL STEP)



9. RÉGLAGE

Section accordeur MF

- Brancher le générateur de signal MF (FM SG) sur la borne de 300 Ohms de l'antenne MF au moyen d'une antenne fictive de 300 Ohms.
 - Régler le TX-940 sur la bande MF et sur le mode d'accord manuel.
 - Déplacer le sélecteur de réglage silencieux FM (FM MUTING) sur la position OFF.
- (*1) Accorder le FM SG sur le TX-940.
- (*2) Brancher le générateur de signal stéréo multiplex MF sur la borne de modulation externe du FM SG. Régler la modulation du conducteur principal à une déviation de $1\text{kHz}/L+R/\pm 67,5\text{kHz}$, le pilote à une déviation de $19\text{kHz}/\pm 7,5\text{kHz}$.

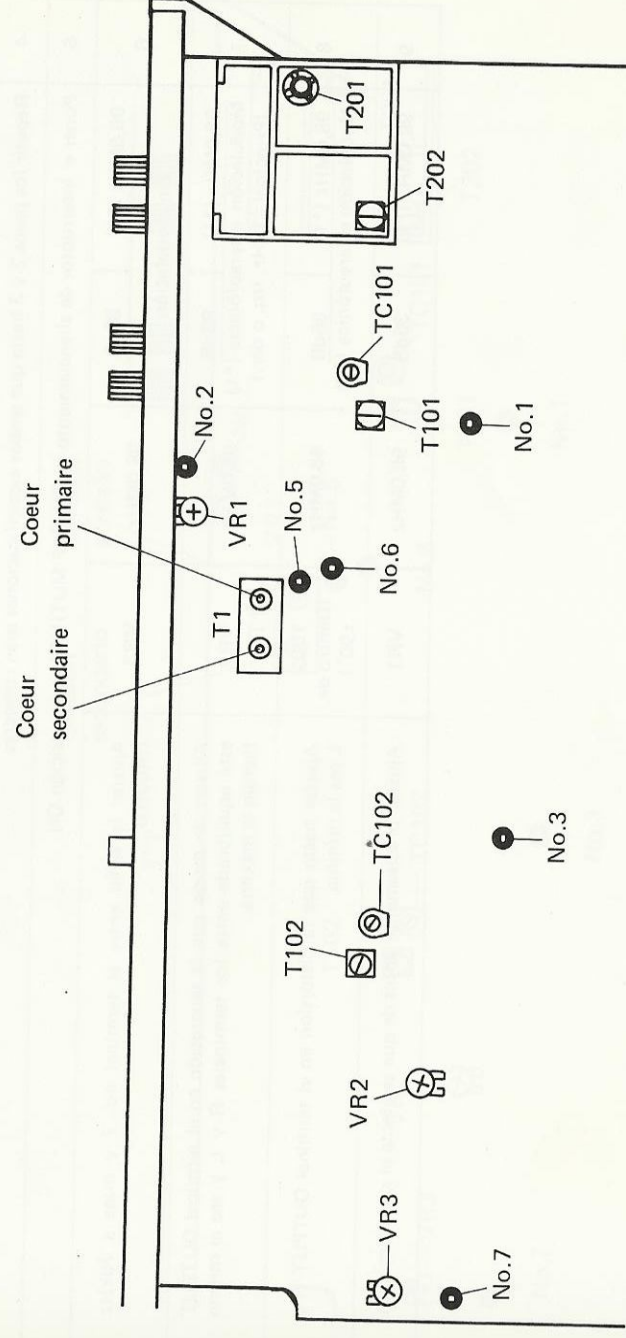
Phase	FM SG		TX-940 Affichage de fréquence	Point de réglage	Méthode de réglage
	Fréquence	Niveau			
1	98,0MHz (*1)	20dB	98,0MHz	T201, T202	Régler jusqu'à ce que la tension CC entre la borne n° 2 et la masse soit au maximum.
2	98,0MHz (*1)	66dB	98,0MHz	T1 (cœur primaire)	Régler jusqu'à ce que la tension CC entre les bornes n° 5 et n° 6 au 0V ($\pm 3\text{mV}$).
3	98,0MHz (*1)	86dB	98,0MHz	T1 (cœur secondaire)	Régler au minimum la distortion du signal de la borne de sortie (OUTPUT)
4	Répéter les phase 2 et 3 jusqu'à ce que les spécifications soient correctes.				
5	Déplacer le sélecteur de réglage silencieux FM (FM MUTING) sur la position ON.				
6	98,0MHz (*1) pas de modulation	86dB	98,0MHz	VR3	Régler le signal à 76kHz ($\pm 400\text{Hz}$) entre la borne n° 7 et la masse.
7	98,0MHz (*1) (Modulation stéréo (*2) (Principal = 1kHz gauche ou droite)	86dB	98,0MHz	VR2	Procéder au réglage afin qu'au niveau de la borne de sortie (OUTPUT) la séparation soit répartie d'une façon optimale entre les canaux droit et gauche.
8	98,0MHz (*1) Modulation stéréo (*2)	86dB	98,0MHz	T202 (Entre $\pm 90^\circ$)	Régler jusqu'à ce que la distortion aux bornes de sortie gauche et droite soit au minimum.
9	98,0MHz (*1)	36dB	98,0MHz	VR1	Procéder au réglage juste avant d'enclencher le commutateur de silence (MUTING).

Section accordeur MA

- Brancher l'antenne bouclée MA fournie entre les bornes d'antenne MA et la masse.
- Brancher le générateur de signal MA (AM SG) sur la borne d'antenne MA à travers une résistance de 10 kOhms.
- Régler le TX-940 sur la bande MA (Ondes moyennes) et sur le mode d'accord manuel.
- Positionner le commutateur de canaux AM sur la position de 9kHz (type KU, S et S/G).

(*3) Accorder le AM SG sur le TX-940.

Phase	AM SG (Modulation 400Hz, 30%)		TX-940 Affichage de fréquence	Point de réglage	Méthode de réglage
	Fréquence	Niveau			
1	Pas de signal		522kHz	T102	1,2V CC entre la borne n° 1 et la masse.
2	Pas de signal		1611kHz	TC102	10V CC entre la borne n° 1 et la masse.
3	Répéter les phase 1 et 2 jusqu'à ce que les spécifications soient correctes.				
4	603kHz (*3)	76dB	603kHz	T101	Régler jusqu'à ce que la tension CC entre la borne n° 3 et la masse soit au maximum.
5	1395kHz (*3)	76dB	1395kHz	TC101	
6	Répéter les phase 4 et 5 jusqu'à ce que soit atteint le maximum de sensibilité.				



9. AJUSTE

Sección del sintonizador de FM

- Conectar el generador de señales de FM (FM SG) al terminal FM ANTENNA 300Ω a través de una antena ficticia de 300Ω .
- Ajustar el TX-940 a la banda de AM (MW) y al modo de sintonización MANUAL.
- Poner el interruptor de silenciamiento en FM (FM MUTING) en la posición OFF.

(*1) Sintonizar el FM SG con el TX-940.

(*2) Conectar el generador de señales estereofónicas de multiplex de FM al terminal de modulación exterior del FM SG.

Ajustar la modulación a Principal $1\text{kHz}/L+R/\pm 67,5\text{kHz}$ de desviación y Piloto $19\text{kHz}/\pm 7,5\text{kHz}$ de desviación.

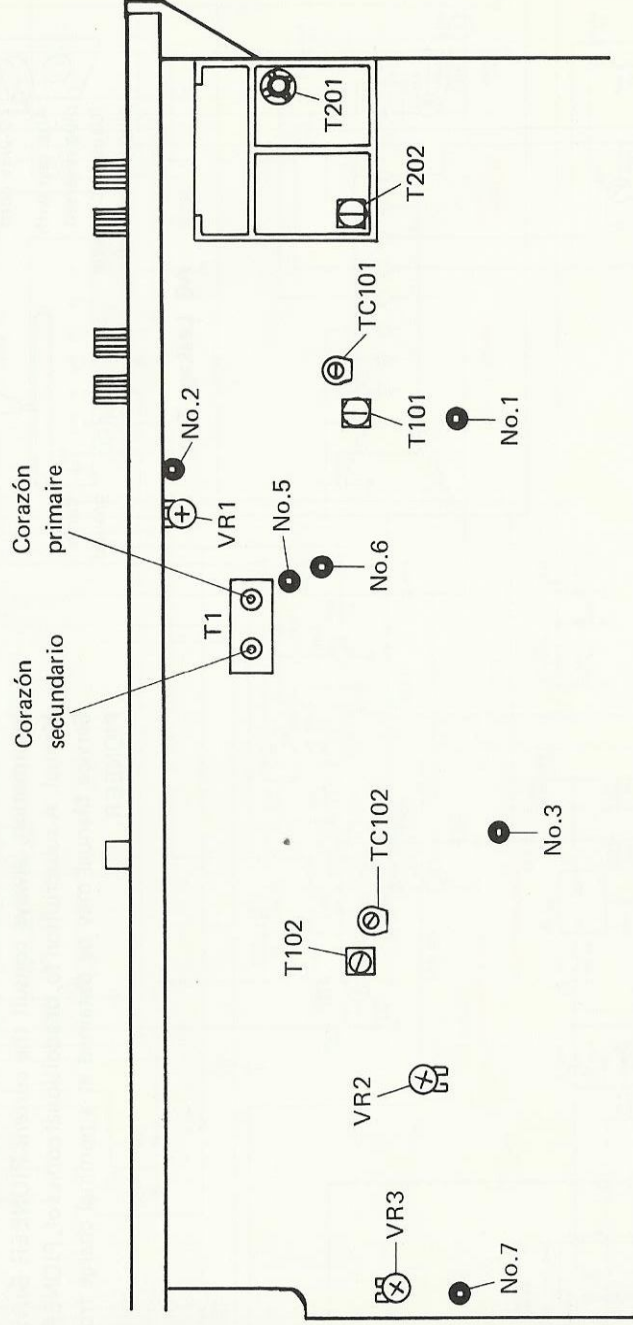
Paso	FM SG		Frecuencia metro del TX-940	Puntos de ajuste	Procedimientos de ajuste
	Frecuencia	Nivel			
1	98,0MHz (*1)	20dB	98,0MHz	T201, T202	Ajustar hasta que la tensión de CC entre el terminal no. 2 y masa sea la máxima.
2	98,0MHz (*1)	66dB	98,0MHz	T1 (corazón primario)	Ajustar hasta que la tensión de CC entre los terminals no. 5 no. 6 a 0V (dentro de $\pm 3\text{mV}$).
3	98,0MHz (*1)	86dB	98,0MHz	T1 (corazón secundario)	Minimizar la distorsión de la señal del terminal de salida (OUTPUT).
4	Repetir los pasos 2 y 3 hasta que ambas especificaciones sean correctas.				
5	Poner el interruptor de silenciamiento en FM (MF MUTING) en la posición ON.				
6	98,0MHz (*1)	86dB	98,0MHz	VR3	Ajustar la señal entre el terminal no. 7 y masa a 76kHz ($\pm 400\text{Hz}$).
7	98,0MHz (*1) Modulación estereofónica (*1) (Principal=1kHz, izq. o der.)	86dB	98,0MHz	VR2	Ajustar de modo que la separación en el terminal OUTPUT está equilibrada entre los terminales R y L y sea al mismo tiempo la máxima.
8	98,0MHz (*1) Modulación estereofónica (*2)	86dB	98,0MHz	T202 (Dentro de $\pm 90^\circ$)	Ajustar hasta que la distorsión en el terminal OUTPUT R o L sea la mínima.
9	98,0MHz (*1)	36dB	98,0MHz	VR1	Ajustar precisamente antes de que se afecte el silenciamiento.

Sección del sintonizador de AM

- Conectar la antena de cuadro de AM suministrada entre los terminales AM ANTENNA y GND.
- Conectar el generador de señales de AM (AM SG) al terminal AM ANTENNA a través de un resistor de 10k Ω .
- Ajustar el TX-940 a la banda de AM (MW) y al modo de sintonización MANUAL.
- Ajustar el selector de paso del canal de AM (AM CHANNEL STEP) en la posición de 9kHz (tipos KU, S y S/G).

(*3) Sintonizador el AM SG con el TX-940.

Paso	AM SG (400Hz, 30% de modulación)		Frecuenci- metro del TX-940	Puntos de ajuste	Procedimientos de ajuste
	Frecuencia	Nivel			
1	Sin señal		522kHz	T102	1,2V CC entre el terminal no. 1 y masa.
2	Sin señal		1611kHz	TC102	10V CC entre el terminal no. 1 y masa.
3	Repetir los pasos 1 y 2 hasta que ambas especificaciones sean correctas.				
4	603kHz (*3)	76dB	603kHz	T101	Ajustar hasta que la tension de CC entre el terminal no. 3 y masa sea la máxima.
5	1395kHz (*3)	76dB	1395kHz	TC101	
6	Repetir los pasos 4 y 5 hasta lograrse la máxima sensibilidad.				



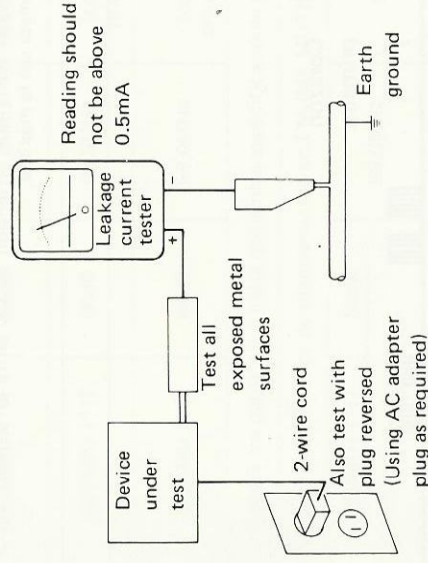
10. SAFETY INFORMATION

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a ⚡ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

11. FOR HE AND YP TYPES

The HE and YP types are the same as the KU type with the exception of the following section.
Contrast of Miscellaneous Parts

Mark	Symbol & Description	Part No.			Remarks
		KU type	HE type	YP type	
	Complex ass'y	GWM-291	GWM-292	GWM-292	
★ ★	Switch ass'y 1	non supply			
△	FU1 Fuse (T250mA)		AEK-037	AEK-037	
★	T2 Power transformer (120V)	ATT-997			
	(220V, 240V)		ATT-996	ATT-996	
	AC power cord	ADG-073	ADG-071	ADG-064	
△	R377 (2.2M, 1/2 W)	ACN-029			
	Operating instructions (English)	ARB-558		ARB-558	
	(English, French, German, Italian)		ARE-075		
	Packing case	AHE-198	AHE-199	AHE-201	

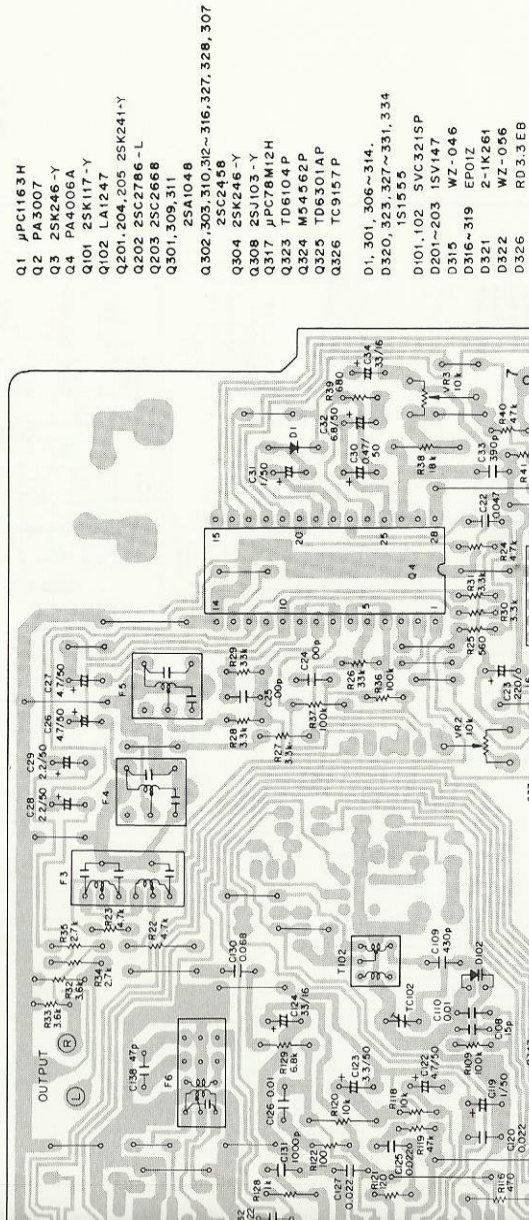
Complex Ass'y (GWM-292)

The complex ass'y GWM-292 (for HE and YP types) is the same as the GWM-291 (for KU type) with the exception of following sections.

Mark	Symbol & Description	Part No.		Remark
		GWM-291	GWM-292	
★ ★	Terminal (ANTENNA)	AKA-017	AKA-018	
	Q307		2SC2458 (2SC2603)	
	C24, C25	COMA 222J 50	COMA 152J 50	

A

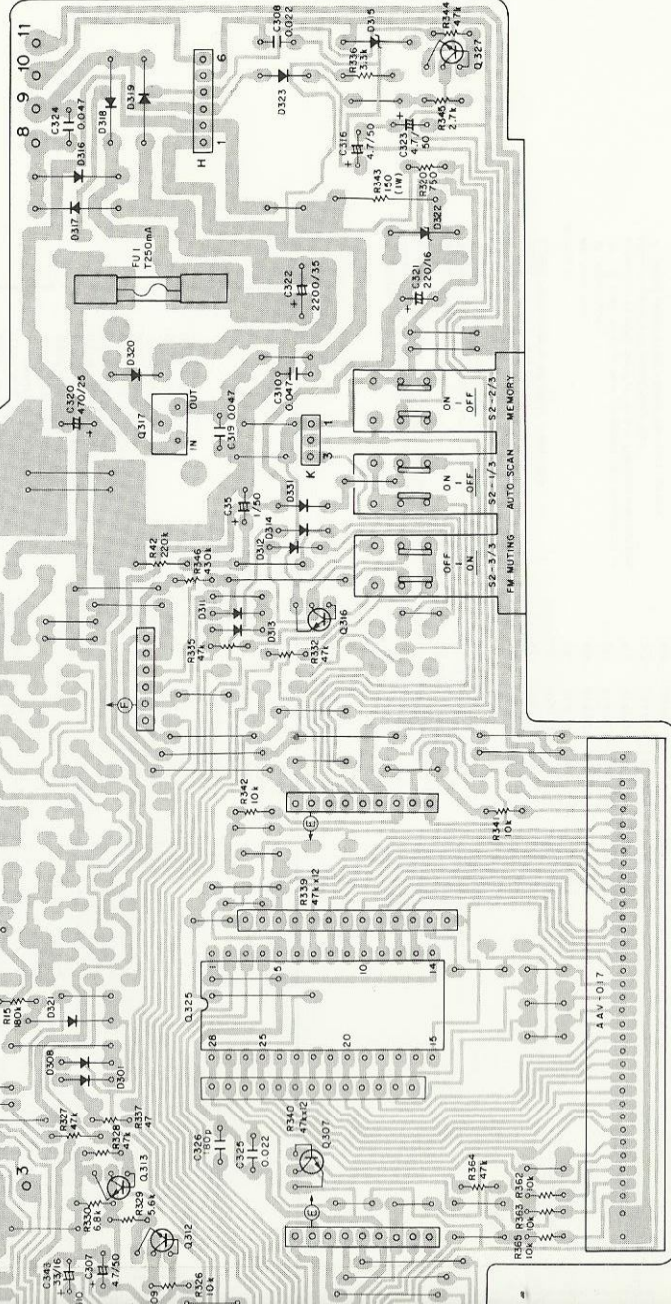
Q312 Q313 Q307 TC102 Q325 Q3 Q316 Q317 VR3 Q327



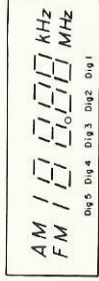
B

C

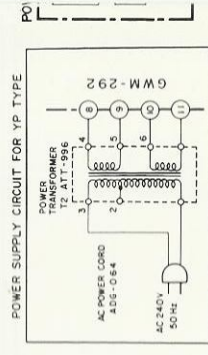
D



NOTE: The indicated semiconductors are representative only. Other alternative semiconductors may be used if listed in the parts list.







12. FOR SS TYPE

The SS type is the same as the KU type with the exception of the following sections.
Contrast of Miscellaneous Parts

Mark	Symbol & Description	Part No.		Remark
		KU type	SS type	
	Complex ass'y	GWM-291	GWM-294	
★ ★	Switch ass'y 1	non supply		
★	FU1 Fuse (250mA)		AEK-037	
	T2 Power transformer (120V)	ATT-997		
	(110V, 120V, 220V, 240V)		ATS-020	
	AC power cord	ADG-073	ADG-072	
	S17 Line voltage selector		AKX-502	
	R377 (2.2M, 1/2W)	ACN-029		
	Screw (3x10)		MTZ30P100FZK	for line voltage selector
	Packing case	AHE-198	AHE-201	

Complex Ass'y (GWM-294)

The complex ass'y GWM-294 (for SS type) is the same as the GWM-291 (for KU type) with the exception of following sections.

Mark	Symbol & Description	Part No.		Remark
		GWM-291	GWM-294	
★ ★	Q307		2SC2458 (2SC2603)	
★ ★	Q5		2SJ103-Y	
	L204 FM OSC coil	ATC-195	ATC-196	
	C217	CCDCH 100D 50	CCDCH 080D 50	
	C219	CCDTH 180J 50	CCDTH 150J 50	
	C24, C25	CQMA 222J 50	CQMA 152J 50	



A

Q327

Q317

VR3

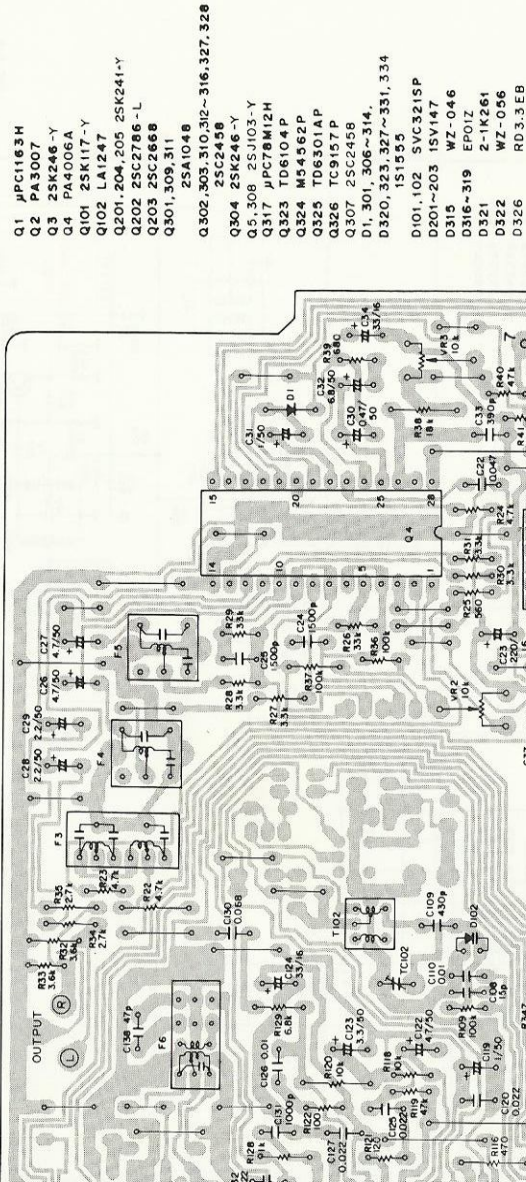
Q4 Q316

Q3 Q312

Q325

Q312 Q313 Q307

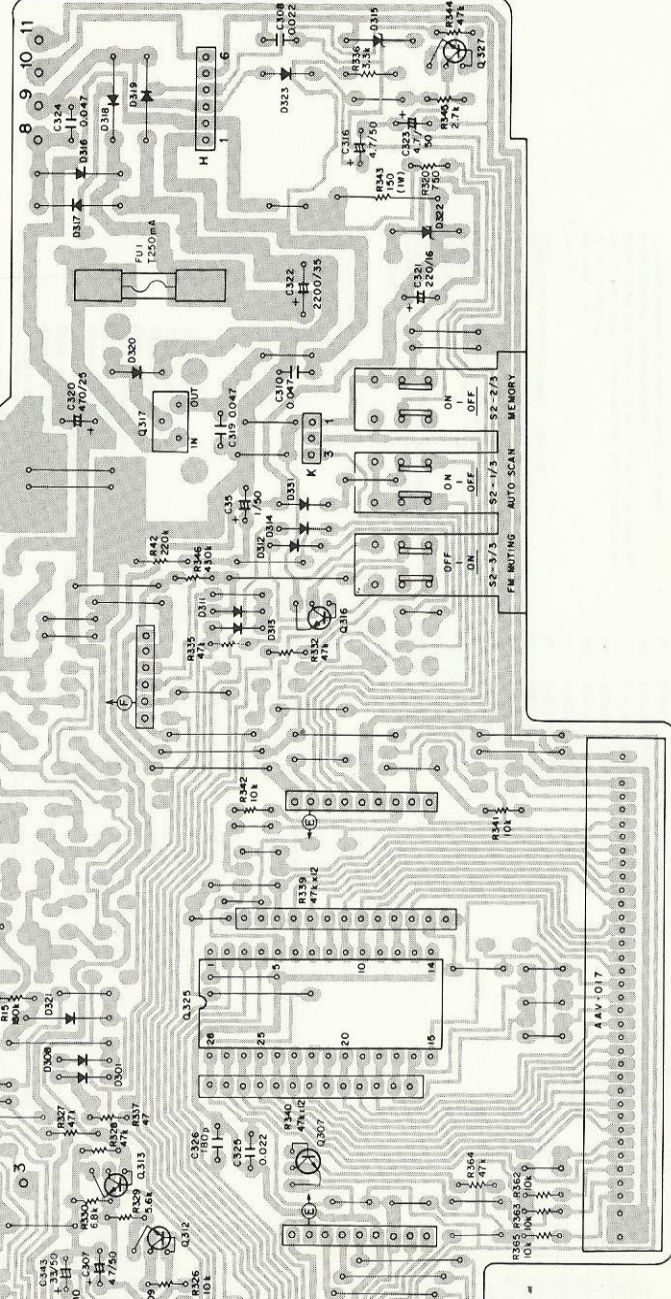
TC102



B

C

D





13. FOR S AND S/G TYPES

The S and S/G types are the same as the KU type with the exception of the following sections.
Contrast of Miscellaneous Parts

Mark	Symbol & Description	Part No.			Remarks
		KU type	S type	S/G type	
⚠ ★ ⚠ ⚠ ⚠	Complex ass'y	GWM-291	GWM-296	GWM-296	(DE-EMPHASIS)
	Switch ass'y 2		non supply	non supply	
	S101 Line voltage selector		AKX-502	AKX-502	
	T2 Power transformer (120V)	ATT-997			
	(110V, 120V, 220V, 240V)		ATS-020	ATS-020	
	AC power cord	ADG-073	ADG-072	ADG-072	
	R377 (2.2M, 1/2W)	ACN-029			
	Screw (3x10)		MTZ30P 100FZK	MTZ30P 100FZK	for line voltage selector
	Operating instructions (English)	ARB-558	ARB-558	ARB-558	
	(Spanish)		ARC-048		
	Packing case	AHE-198	AHE-201	AHE-201	

Complex Ass'y (GWM-296)

The complex ass'y GWM-296 (for S and S/G types) is the same as the GWM-291 (for KU type) with the exception of following sections.

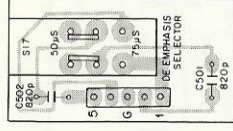
Mark	Symbol & Description	Part No.		Remark
		GWM-291	GWM-296	
Q307	.		2SC2458 (2SC2603)	
D315		WZ-046	RD4.7EB (HZ4.7EB)	
D322		WZ-056 (MZ-056)	RD5.6EB (HZ5.6EB)	
C24, C25		COMA 222J 50	COMA 152J 50	
C343			CEA 330M 16L	

Switch Ass'y 2

Mark	Part No.	Symbol & Description
ASH-028	S17	Slide switch (DE-EMPHASIS)

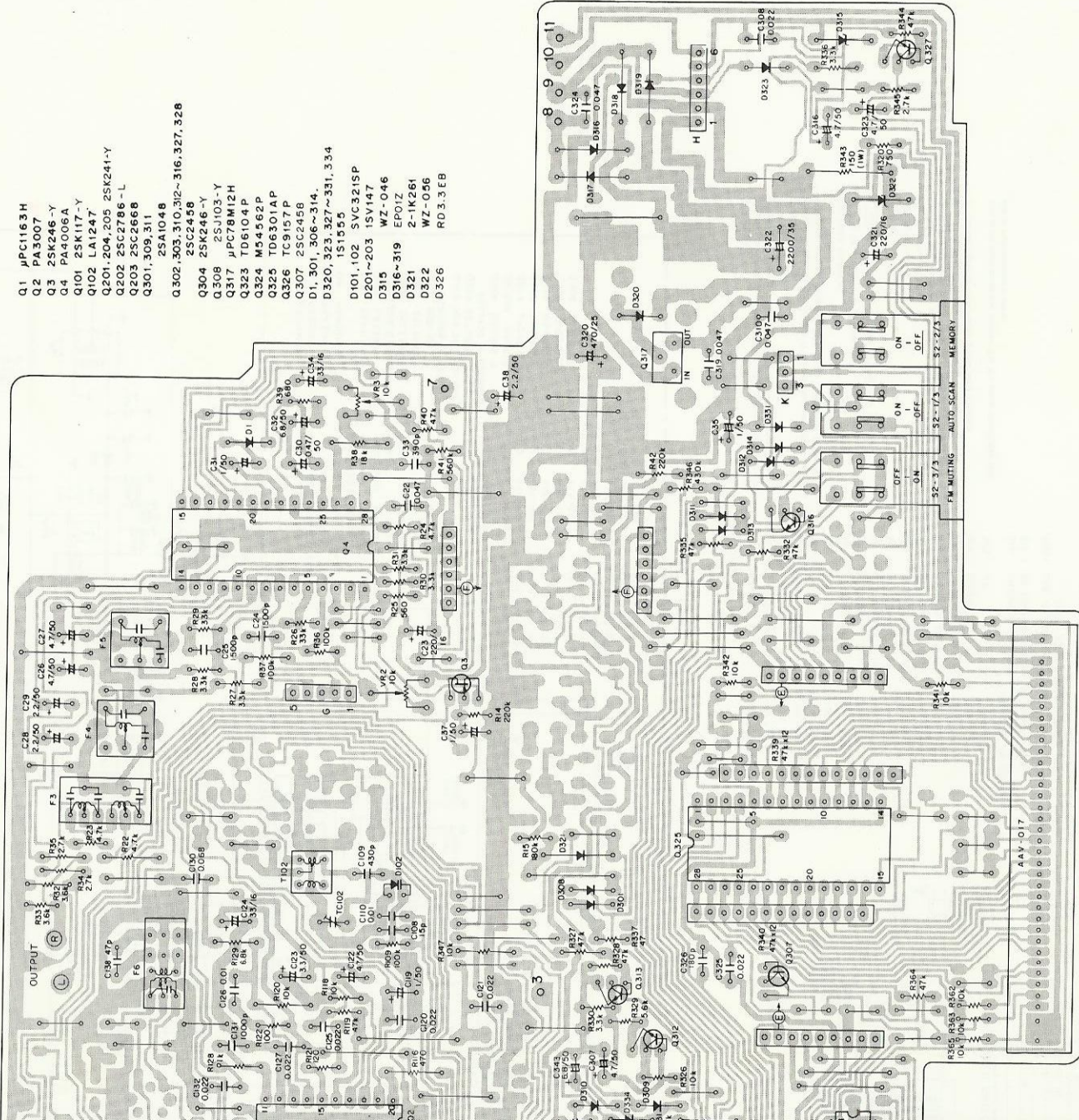
Switch Ass'y 2

A

102
326Q312
Q317
Q325
Q327

Q312 Q313 Q307 Q325 Q3 Q316 Q317 VR3

TC102

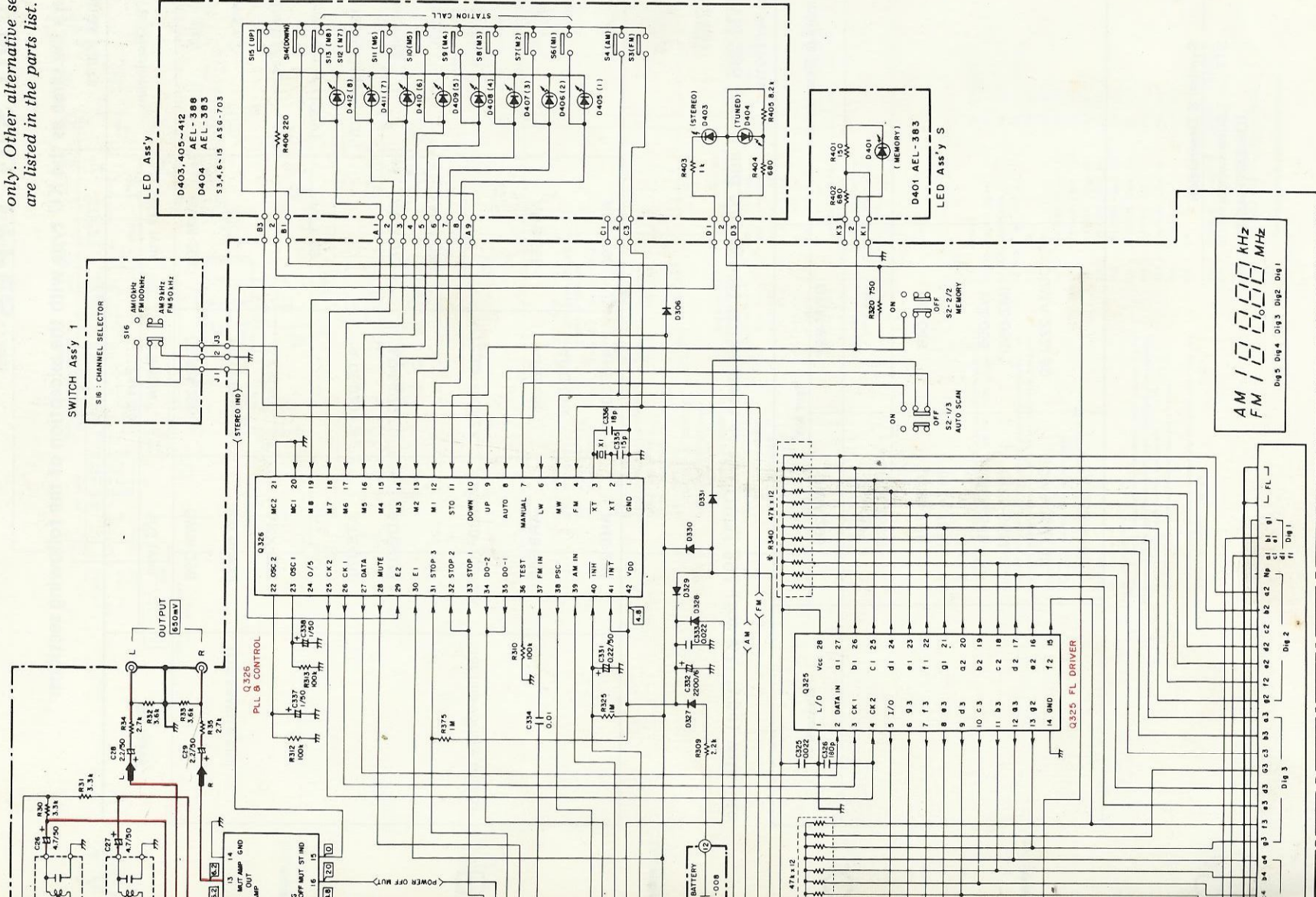


Q1 μ PC1163H
Q2 PA3007
Q3 2SK246-Y
Q4 PA4006A
Q101 2SK117-Y
Q102 LA1247
Q201, 204, 205 2SK241-Y
Q202 2SC2786-L
Q203 2SC2668
Q301, 309, 311
2SA1048
Q302, 303, 310, 312~316, 327, 328
2SC2456
Q304 2SK246-Y
Q308 2SJ103-Y
Q317 μ PC78M12H
Q323 T06104P
Q324 M54562P
Q325 T06301AP
Q326 TC9157P
Q307 2SC2458
D1, 301, 306~314
D320, 323, 327~331, 334
1S1555
D101, 102 SVC321SP
D201~203 1SV147
D315 WZ-046
D316~319 EP01Z
D321 2-1K261
D322 WZ-056
D326 RD3.3EB

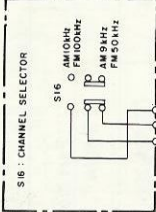
C

D

NOTE:
The indicated semiconductors are representative ones
only. Other alternative semiconductors may be used and
are listed in the parts list.



SWITCH Ass'y 1



LED Ass'y

D403, 405-412
AEL-388
D404 AEL-383
53, 4, 6-15 ASG-703

B

C

D

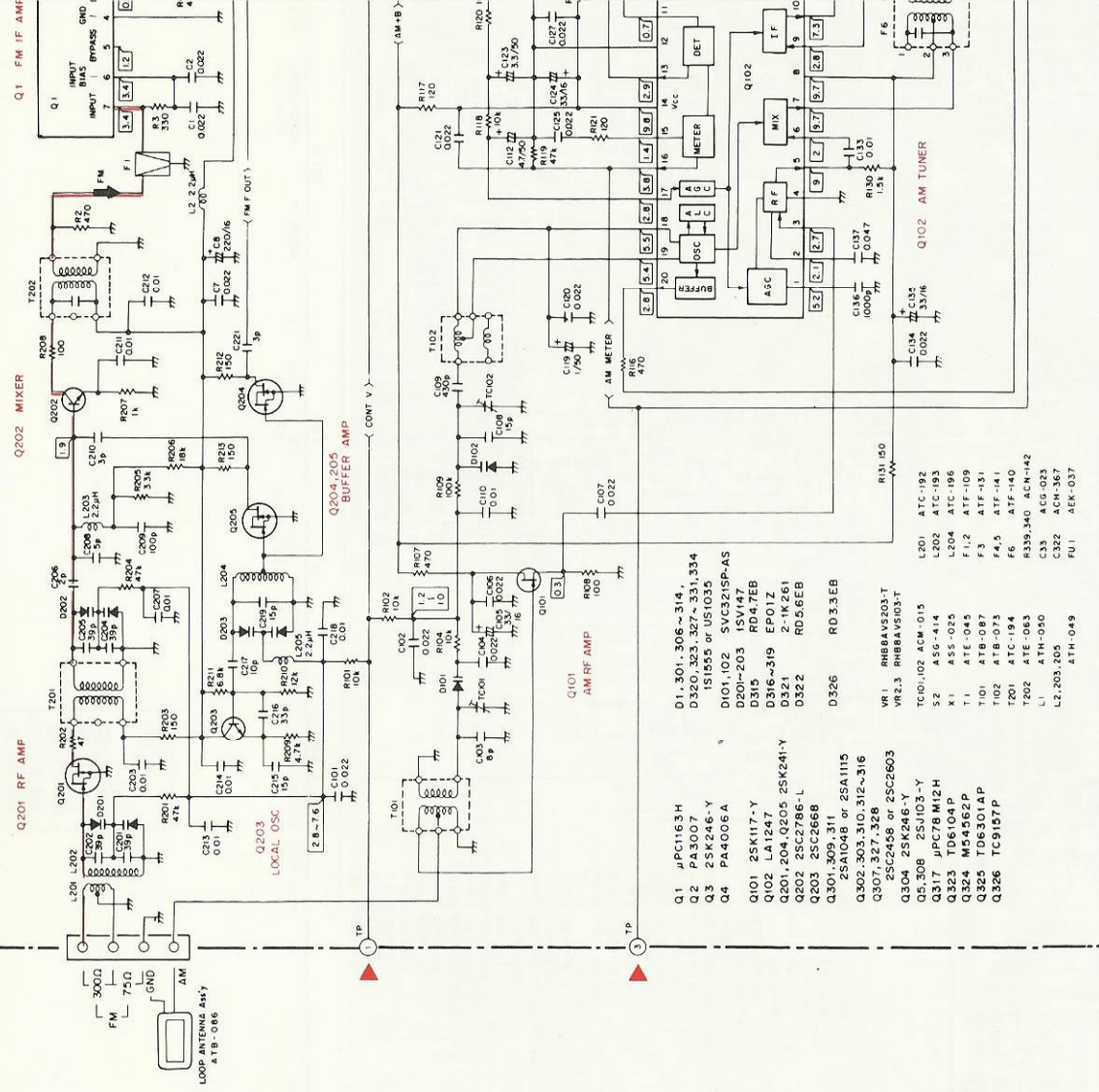
AM 18.000 KHz
FM 18.000 MHz

Dig5 Dig4 Dig3 Dig2 Dig1



SCHEMATIC DIAGRAM (FOR S AND S/G TYPES)

COMPLEX ASS'Y GWM-296



1. RESISTORS:
Indicated in Ω , $\%W$, $\%W$: $\pm 5\%$ tolerance unless otherwise noted k, k Ω ,
M: M Ω , (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$ (M): $\pm 20\%$ tolerance

2. CAPACITORS:
Indicated in capacity (μ F)/voltage (V) unless otherwise noted p : pF
Indication without voltage is 50V except electrolytic capacitor.

3. VOLTAGE, CURRENT:

☐ : DC voltage (V) at no input signal

☐ mV: Signal voltage at FM 400Hz + 75kHz DEV.

4. OTHERS:

- ↑ : Signal route.
- ⊗ : Adjusting point.

The  mark found on the product indicates the importance of the safety instructions.

be sure to use parts of identical designation.

✕ marked capacitors and resistors have parts numbers.

This is the basic schematic diagram, but the actual circuit may vary

due to improvements in design.

1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 26

100

100

Journal of Management Inquiry 22(4) 399-414

SWITCHES

S1	POWER	ON - STANDBY
S2-V/3	AUTO SCAN	ON - OFF
S2-Z/3	MEMORY	ON - OFF
S2-V/3	FM MUTING	ON - OFF (MONO)
S3	F M	ON - OFF
S4	AM	ON - OFF
S6	STATION CALL (1)	ON - OFF
S7	STATION CALL (2)	ON - OFF
S8	STATION CALL (3)	ON - OFF
S9	STATION CALL (4)	ON - OFF
S10	STATION CALL (5)	ON - OFF
S11	STATION CALL (6)	ON - OFF
S12	STATION CALL (7)	ON - OFF
S13	STATION CALL (8)	ON - OFF
S14	DOWN	ON - OFF
S15	UP	ON - OFF
S16	CHANNEL SELECTOR	FMSOUND - FM SOUND AM SOUND - AM SOUND
S17	DE EMPHASIS SELECTOR	50J25 - 75pfs
S101	LINE VOLTAGE SELECTOR	110V - 120V - 220V - 240V

The underlined indicates the switch position.

