

Service Manual

Cassette Deck

RS-M02

(Black Face)
(Silver Face)

Direct-Drive Concise Cassette Deck with
Metal Tape Recording Capability



This is the Service Manual for the following areas.

- For All European areas except United Kingdom.
- ▢ For United Kingdom.
- ▣ For Asia, Latin America, Middle East and Africa areas.
- ▤ For Australia.

RS-M85 MECHANISM SERIES

Specifications

Track system:	4-track 2-channel stereo recording and playback	Outputs:	LINE; output level 650 mV, load impedance 22 k Ω over
Tape speed:	4.8 cm/s		HEADPHONE; output level 75 mV, load impedance 8 Ω
Wow and flutter:	0.035% (WRMS), $\pm 0.10\%$ (DIN)	Bias frequency:	85 kHz
Frequency response:	Metal tape; 20–20,000 Hz 30–18,000 Hz (DIN) 30–17,000 Hz ± 3 dB (0 VU) 40–13,000 Hz ± 3 dB	Motors:	2-motor system Capstan; FG servo control direct-drive motor Reel table; 1-DC coreless motor
	CrO ₂ /Fe-Cr tape; 20–18,000 Hz 30–18,000 Hz (DIN) 30–16,000 Hz ± 3 dB	Heads:	2-head system 1-SX (Sendust Extra) head for record/playback 1-Sendust/ferrite double-gap head for erasure
	Normal tape; 20–18,000 Hz 30–16,000 Hz (DIN) 30–14,000 Hz ± 3 dB	Power requirements:	AC; 110/125/220/240 V, 50-60 Hz Preset power voltage; 240 V for United Kingdom and Australia 220 V for Europe
Signal-to-noise ratio:	Dolby NR in; 68 dB (above 5 kHz) Dolby NR out; 58 dB (signal level = max. recording level, Fe-Cr/CrO ₂ type tape)	Power consumption:	24 W
Fast forward and rewind time:	Approx. 80 seconds with C-60 cassette tape	Dimensions:	29.7 cm (W) $\times$ 9.7 cm (H) $\times$ 22.9 cm (D)
Inputs:	MIC; sensitivity 0.25 mV, applicable microphone impedance 400 Ω –10 k Ω LINE; sensitivity 60 mV, input impedance 47 k Ω	Weight:	5.5 kg

Specifications are subject to change without notice.

* 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories.

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

LOCATION OF CONTROLS AND COMPONENTS

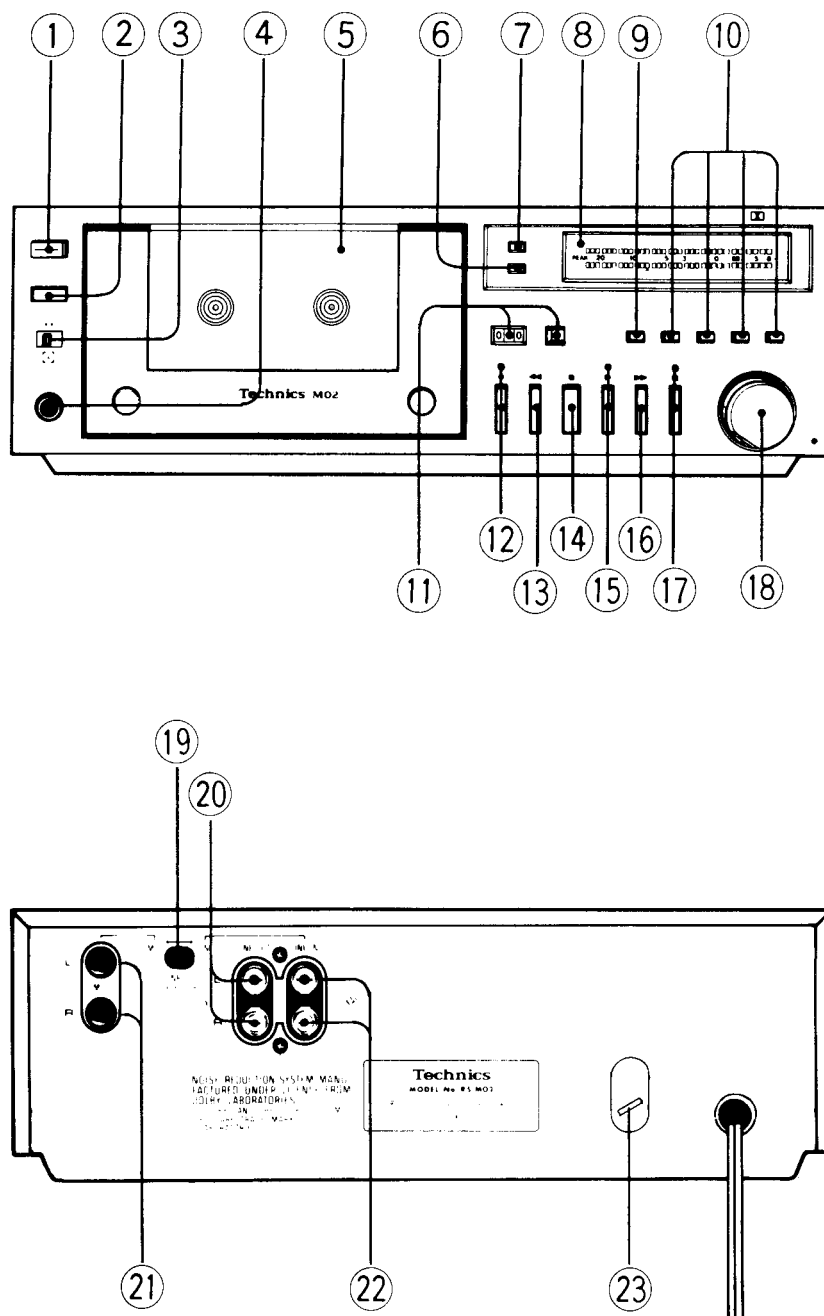


Fig. 1

- | | |
|--|--|
| ① Eject button (eject) | ⑬ Rewind button (rew ◀◀) |
| ② Power switch (power) | ⑭ Stop button (stop ■) |
| ③ Timer start switch (timer rec) | ⑮ Play button with LED (play ▶) |
| ④ Headphones jack (phones) | ⑯ Fast forward button (ff ▶▶) |
| ⑤ Cassette holder | ⑰ Pause button with LED (pause II) |
| ⑥ Microphone indication lamp (mic) | ⑱ Input selector (INPUT SELECTOR MIC/LINE) |
| ⑦ Dolby noise-reduction indication lamp (Dolby NR) | ⑲ Line output jacks (LINE OUT) |
| ⑧ FL (fluorescent level) meters | ⑳ Microphone jacks (MIC) |
| ⑨ Dolby noise-reduction switch (Dolby NR) | ㉑ Line input jacks (LINE IN) |
| ⑩ Tape selectors (tape select-normal/Fe-Cr/CrO ₂ /Metal) | ㉒ Voltage selector (VOLTAGE SELECTOR) |
| ⑪ Tape counter and Reset button (counter) | |
| ⑫ Record button/Record-muting button with LED (rec mute ○) | |

DISASSEMBLY INSTRUCTIONS

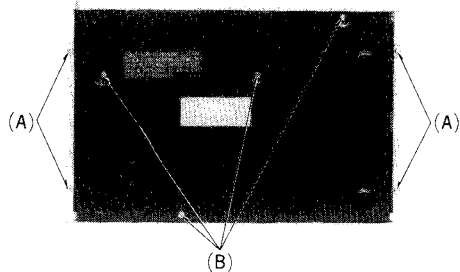


Fig. 2

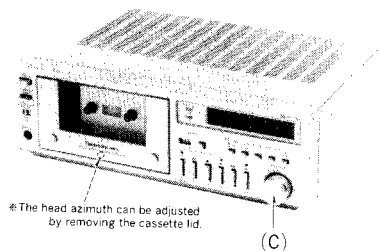


Fig. 3

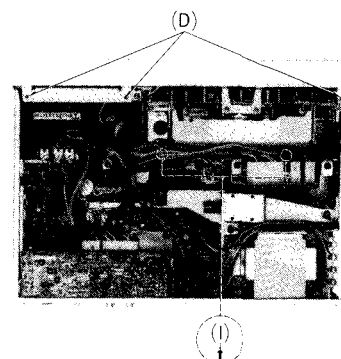


Fig. 4

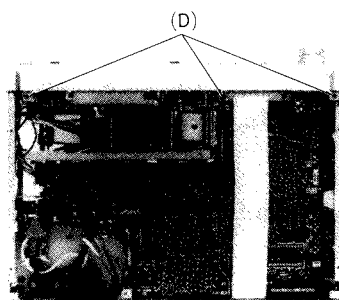


Fig. 5

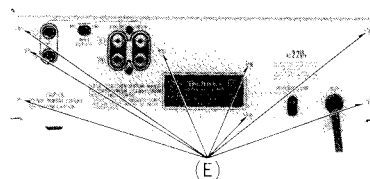


Fig. 6

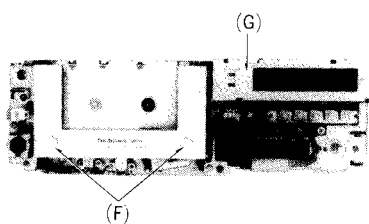


Fig. 7

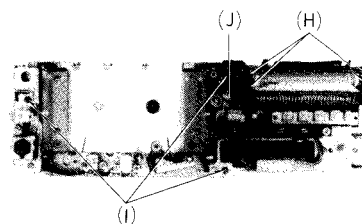


Fig. 8

Procedure	To remove —	Remove —	Shown in fig. —
1	Case cover	• 4 screws (A)	2
2	Bottom cover	• 4 screws (B)	2
3	Front panel	• Control knob (C) • 6 red screws (D)	3 4, 5
3	Back cover	• 8 screws (E)	6
3	Cassette lid	• 2 cassette lid holders (F)	7
6	FL level meter	• Meter cover (G) • 3 meter holders (H)	7 8
6	Mechanism	• 5 red screws (I) • Counter belt (J)	4, 8 8

MAIN CONTROL CIRCUIT OPERATION

Rewind mode

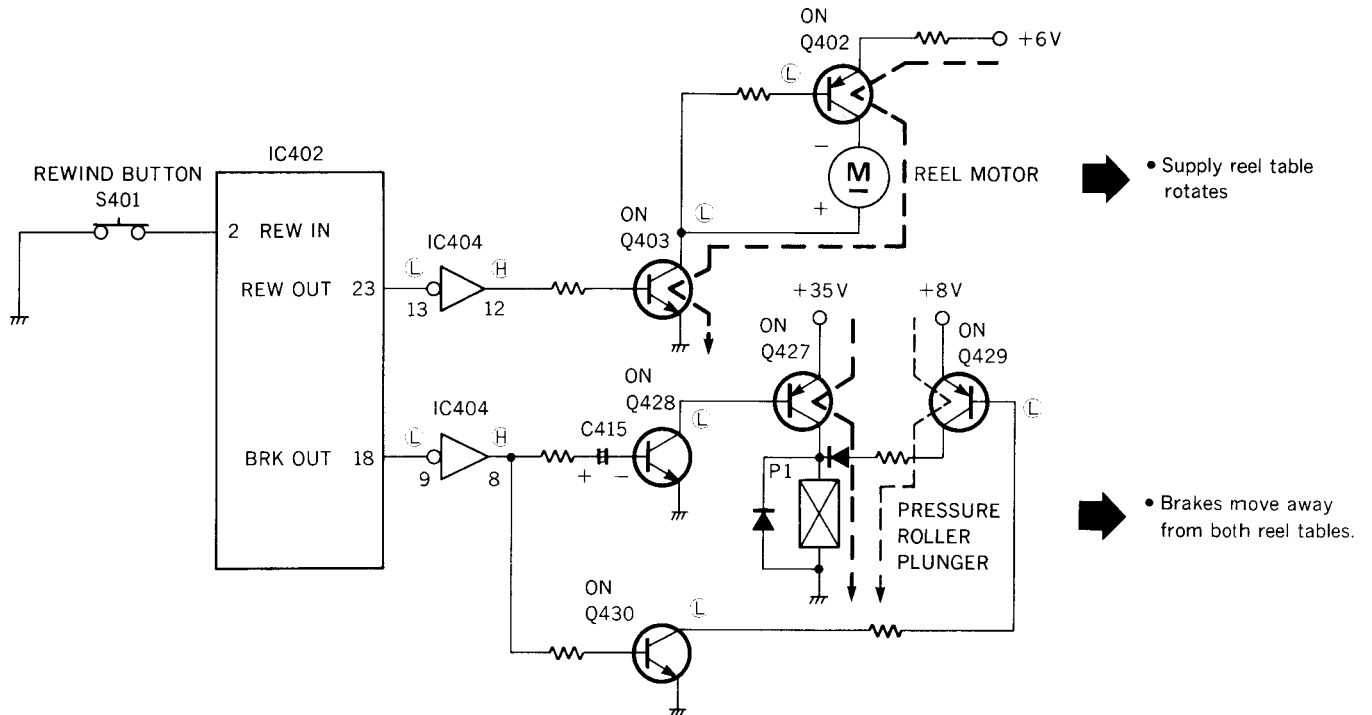


Fig. 9

Fast forward mode

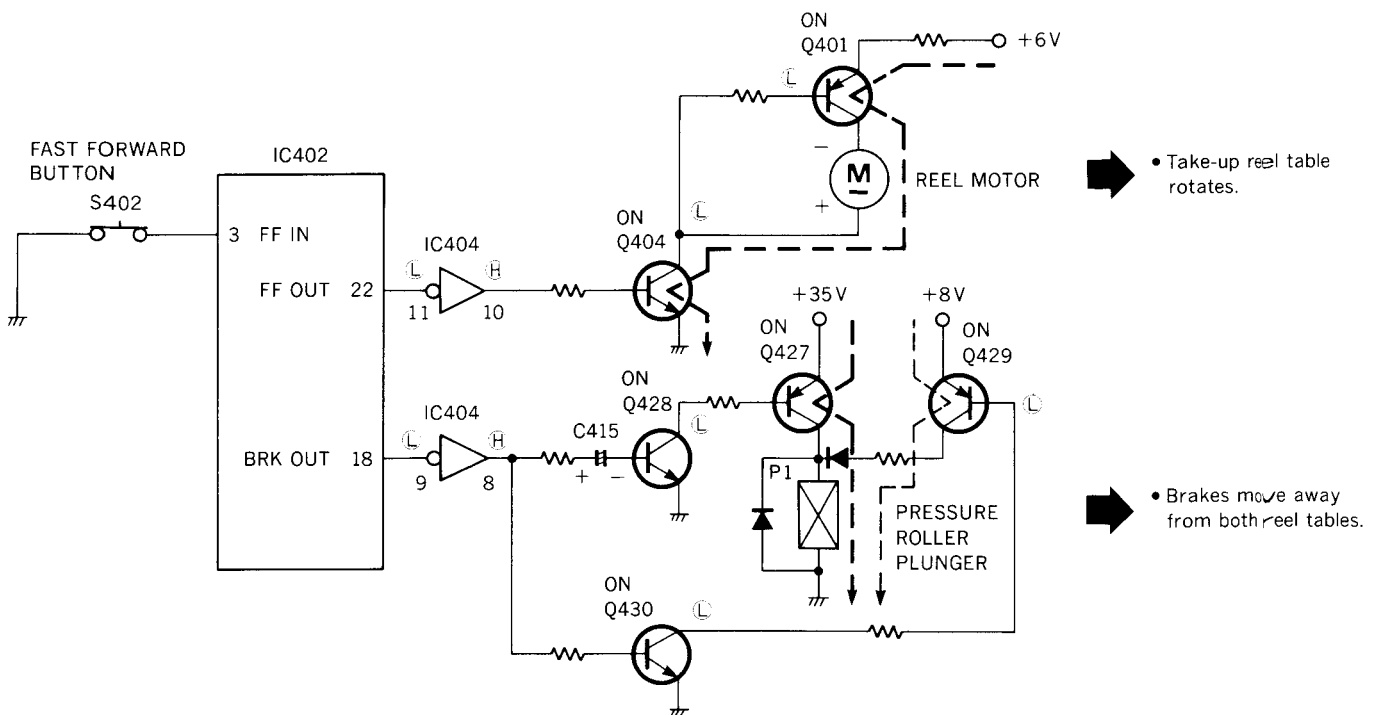
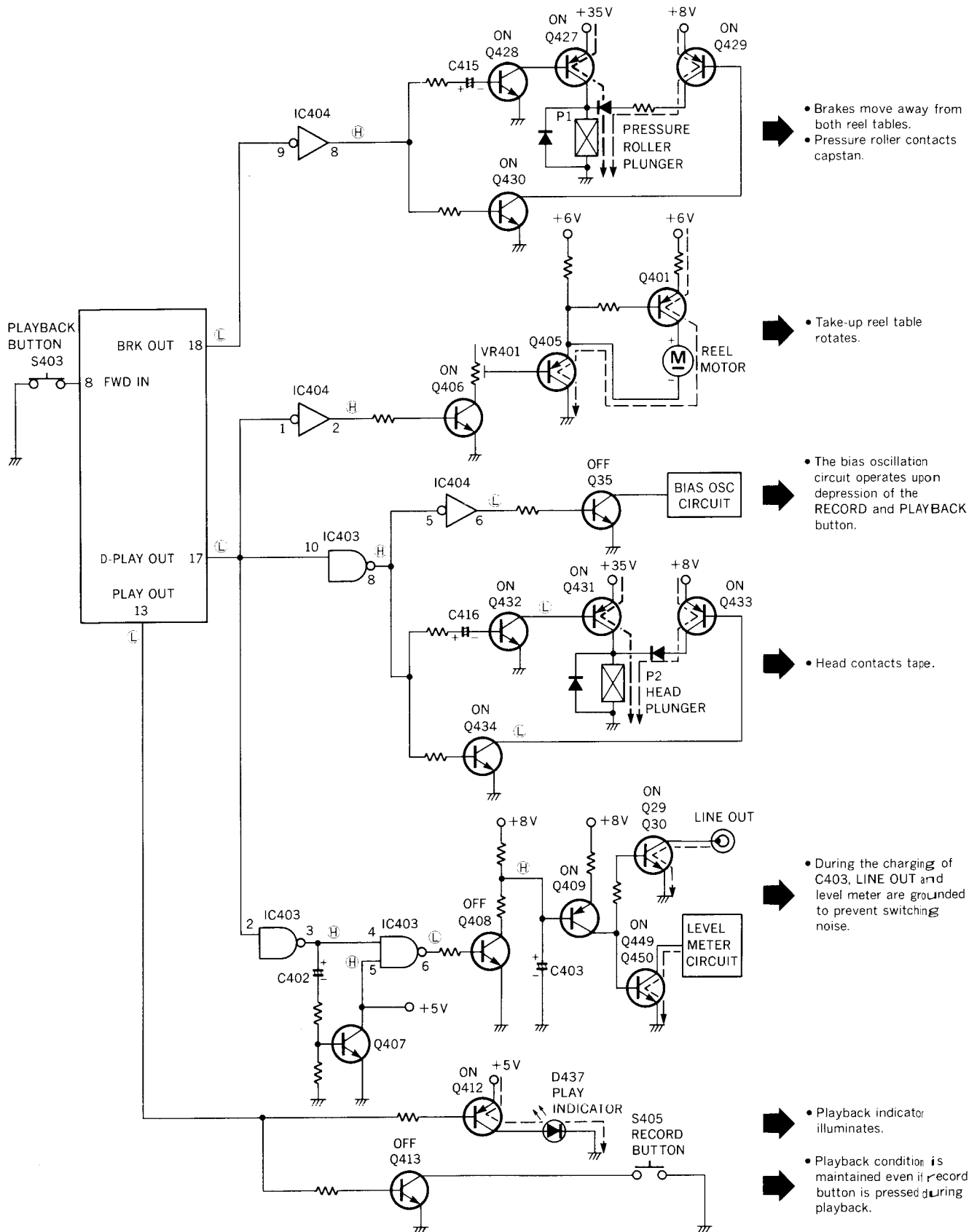


Fig. 10

Playback mode



Record mode

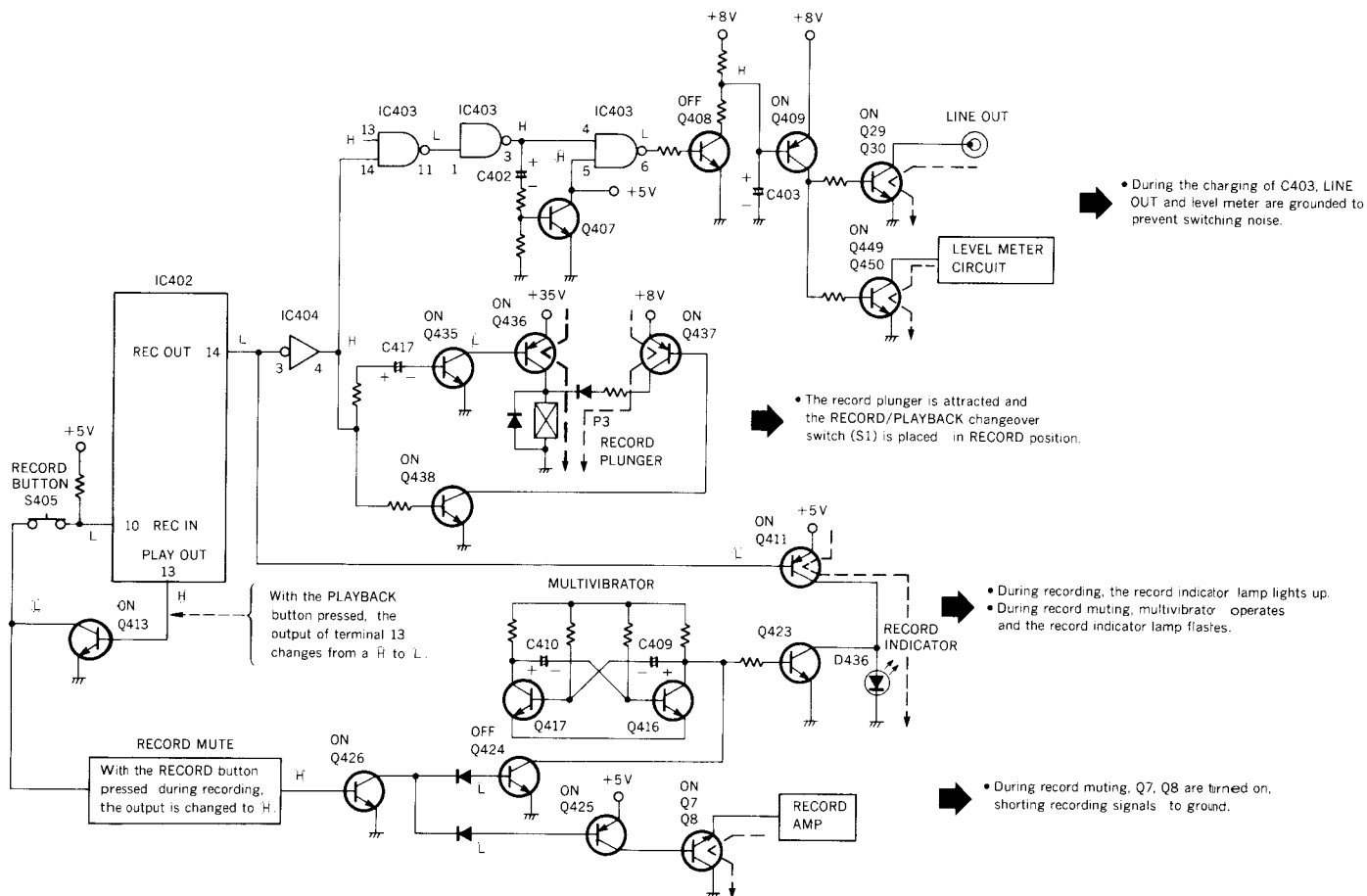


Fig. 12

Pause mode

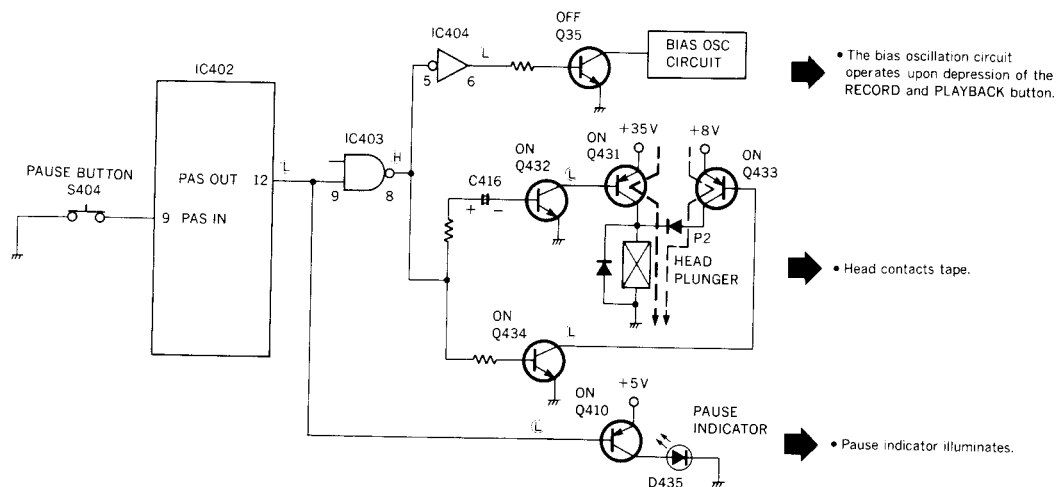


Fig. 13

Timer recording/playback

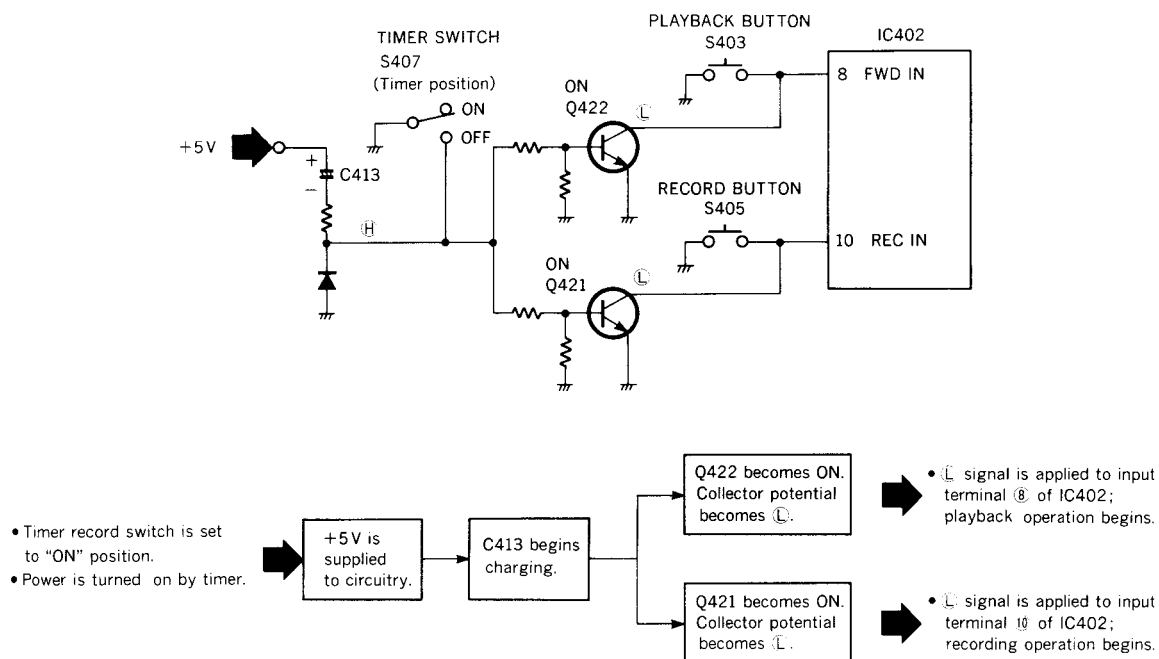


Fig. 14

Full automatic stop

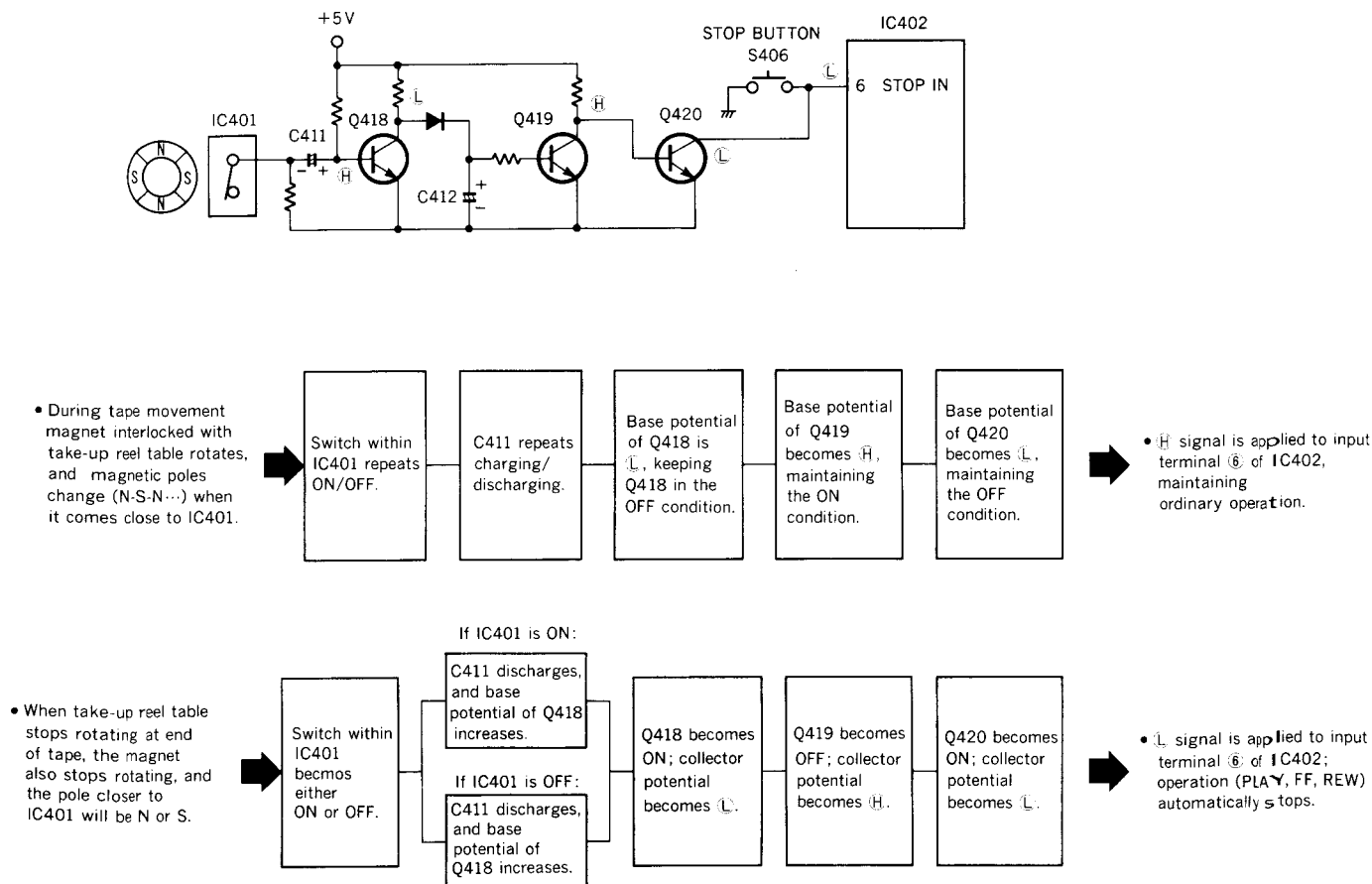


Fig. 15

CIRCUIT BOARDS AND ADJUSTMENT PARTS LOCATION

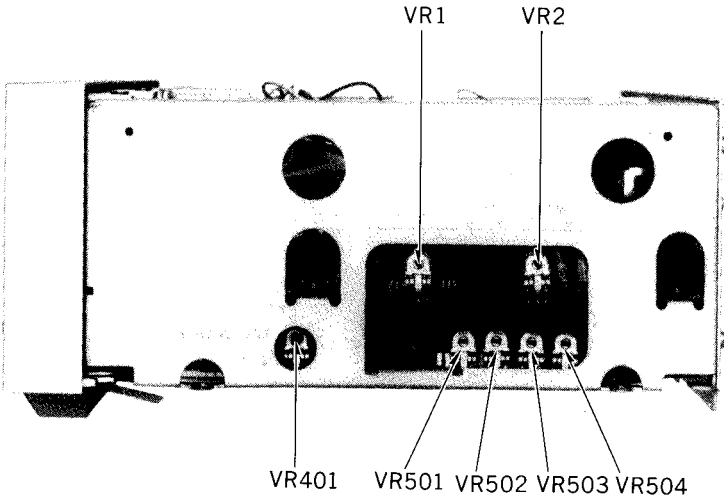
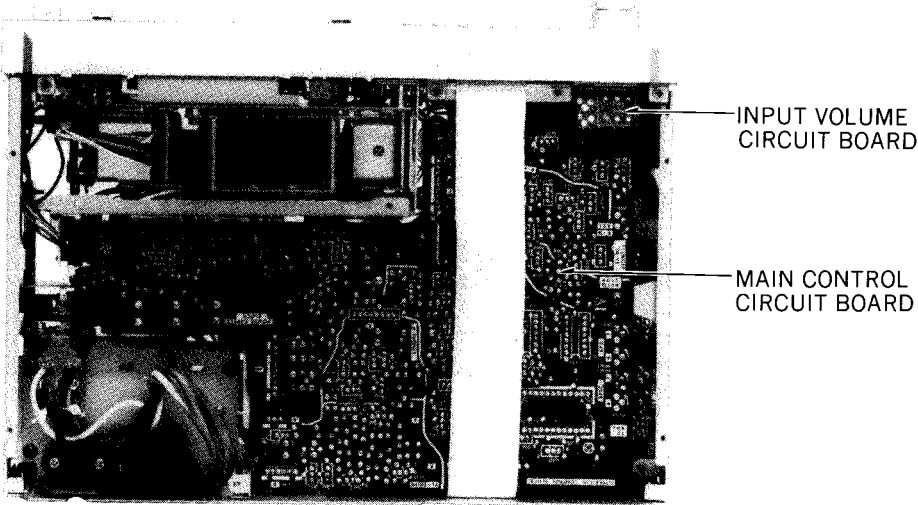
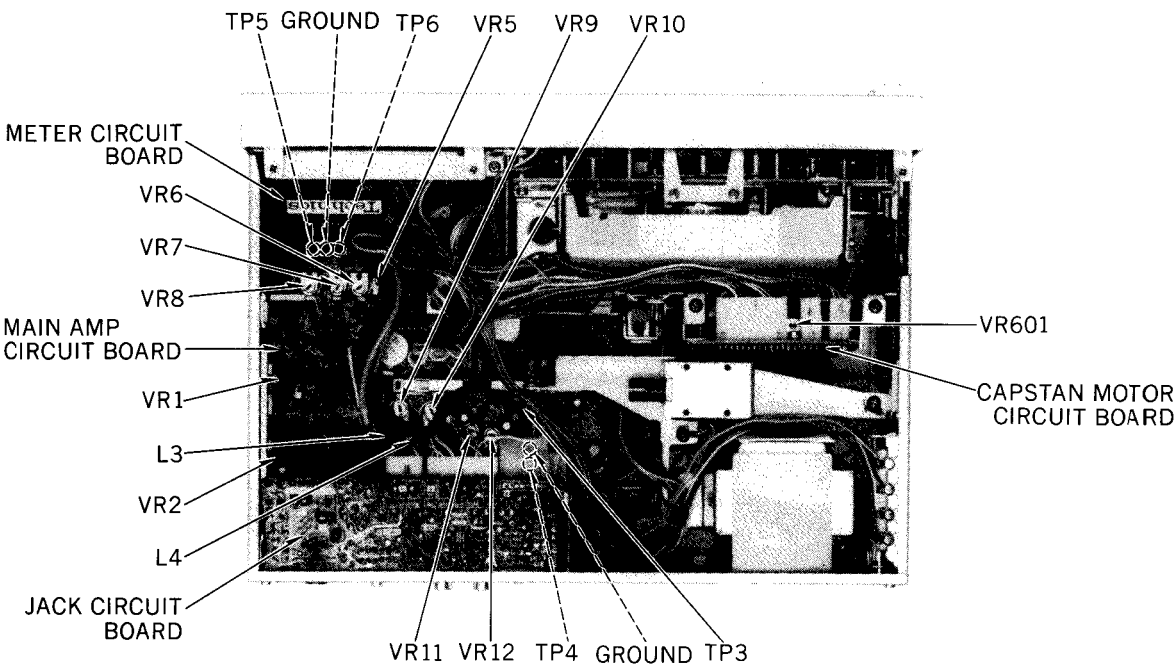
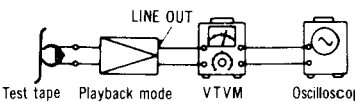
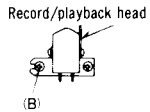
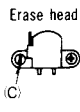
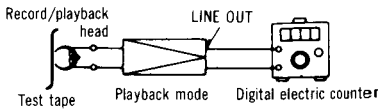


Fig. 16

MEASUREMENT AND ADJUSTMENT METHODS

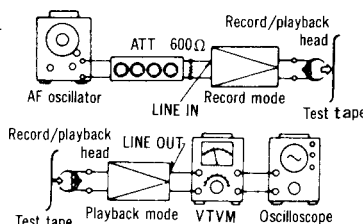
NOTE: Set lever switches and controls in the following positions, unless otherwise specified.

- Make sure heads are clean.
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature: $20 \pm 5^{\circ}\text{C}$ ($68 \pm 9^{\circ}\text{F}$)
- Dolby NR switch: OUT
- Tape selector: Normal
- Input selector: Line in
- Input level control: Maximum

ITEM	MEASUREMENT & ADJUSTMENT
A Takeup tension Condition: * Playback mode Equipment: * Cassette torque meter (QZZSRKCT)	1. Mount cassette torque meter on UNIT. 2. Place UNIT into playback mode and read takeup torque. 3. Measure several times and determine the mean value. Standard value: $35 \pm 5 \text{ gr-cm}$ 4. If measured value is not in standard, adjust VR401.
B Head azimuth adjustment Condition: * Playback mode Equipment: * VTVM * Oscilloscope * Test tape (azimuth) ... QZZCFM * Tape path viewer ... QZZCRD	Record/playback head adjustment 1. Test equipment connection is shown in fig. 17. 2. Playback azimuth tape (QZZCFM 8kHz). 3. Adjust record/playback head angle adjustment screw (B) in fig. 18 so that output level at LINE OUT becomes maximum. 4. Measure both channels, and adjust levels for equal output. 5. After adjustment lock head adjustment screw with lacquer. Erase head adjustment 1. Test equipment connection is the same above but use the tape path viewer (QZZCRD) instead of test tape (QZZCFM). 2. Playback this tape. 3. Adjust screw (C) shown in fig. 19 so that the tape may not get curled or malformed by tape guide of the erase head. 4. After adjustment, lock head adjust screw with lacquer.  Fig. 17  Fig. 18  Fig. 19
C Tape speed Condition: * Playback mode Equipment: * Digital electronic counter * Test tape ... QZZCWAT	Tape speed accuracy 1. Test equipment connection is shown in fig. 20. 2. Playback test tape (QZZCWAT 3,000Hz), and supply playback signal to frequency counter. 3. Measure this frequency. 4. On the basis of 3,000Hz, determine value by following formula: $\text{Tape speed accuracy} = \frac{f - 3,000}{3,000} \times 100 (\%)$ where, f = measured value 5. Take measurement at middle section of tape. Standard value: $\pm 0.5\%$ 6. If measured value is not within standard, adjust VR601. Tape speed fluctuation Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows: $\text{Tape speed fluctuation} = \frac{f_1 - f_2}{3,000} \times 100 (\%)$ f_1 = maximum value, f_2 = minimum value Standard value: Less than 0.3%  Fig. 20

ITEM	MEASUREMENT & ADJUSTMENT
D Playback frequency response Condition: * Playback mode Equipment: * VTVM * Oscilloscope * Test tape ... QZZCFM	1. Test equipment connection is as same as "Head azimuth adjustment" but use the test tape (QZZCFM) instead of head azimuth tape (See fig. 17). 2. Place UNIT into playback mode. 3. Playback the frequency response test tape (QZZCFM). 4. Measure output level at 12.5 kHz, 8 kHz, 4 kHz, 1 kHz, 250 Hz and 63 Hz, and compare each output level with the standard frequency 315 Hz, at LINE OUT. 5. Make measurement for both channels. 6. Make sure that the measured value is within the range specified in the frequency response chart. Playback frequency response chart Fig. 21
E Playback gain Condition: * Playback mode Equipment: * VTVM * Oscilloscope * Test tape ... QZZCFM	1. Test equipment connection is shown in fig. 17. 2. Playback standard recording level portion on test tape (QZZCFM 315Hz), and using VTVM measure the output level at LINE OUT jack. 3. Make measurement for both channels. Standard value: 0.65 ± 0.10 V Adjustment 1. If measured value is not standard, adjust VR11 (L-CH), VR12 (R-CH) (See fig. 16). 2. After adjustment, check "Playback frequency response" again.
F Bias leak Condition: * Record mode * Input level control ... MAX Equipment: * VTVM * Oscilloscope	1. Test equipment connection is shown in fig. 22 (See AMP circuit board on page 10). 2. Place UNIT into record mode. 3. Adjust trap coils L3 (L-CH), L4 (R-CH), so that measured value becomes minimum (See fig. 16). 4. Make adjustment for both channels. Fig. 22
G Erase current Condition: * Record mode Equipment: * VTVM * Oscilloscope	1. Test equipment connection is shown in fig. 23. 2. Place UNIT into record mode and measure voltage at test point 7. 3. Determine erase current with the following formula: $\text{Erase current (A)} = \frac{\text{Voltage across both ends of R274}}{1 (\Omega)}$ Standard value: 95 ± 5 mA (Tape selector ... Metal) 4. If measured value is not within standard, adjust VR8.
H Bias current Condition: * Record mode * Bias adjustment control ... Center Equipment: * VTVM * Oscilloscope	A. Adjustment for metal position 1. Test equipment connection is shown in fig. 24. 2. Place the test tape (QZZCRZ) in the cassette holder. 3. Press the record and pause buttons. 4. Set the tape selector to metal position. 5. Supply 1 kHz signal from AF oscillator, through ATT to LINE IN. 6. Adjust ATT so that input level is -20 dB below standard recording level. 7. At this time, LINE OUT level indicates 0.065 V. 8. Record 1 kHz and 15 kHz signals. 9. Playback and express in dB the difference between output levels of 15 kHz and 1 kHz. 10. Make sure output level of 15 kHz is not within -1 ± 3 dB compared with output level of 1 kHz. 11. If measured value is not within -1 ± 3 dB, adjust VR9 (L-CH only). Fig. 24 Fig. 25



ITEM	MEASUREMENT & ADJUSTMENT
	B. Adjustment for normal position - Set the tape selector to normal position (test tape QZZCRA). - Change test tape to normal tape (QZZCRA). - Press the record and playback buttons. - Record 1 kHz and 13 kHz signals. - Playback and express in dB the difference between output levels of 13 kHz and 1 kHz. - Make sure output level of 13 kHz is not within 0 ± 3 dB compared with output level of 1 kHz. - If measured value is not within 0 ± 3 dB, adjust VR5 (L-CH, R-CH), VR10 (R-CH). C. Adjustment for Fe-Cr and CrO₂ positions - Set the tape selector to Fe-Cr position. - Change test tape to Fe-Cr tape (QZZCRY). - Press the record and playback buttons. - Record 1 kHz and 14 kHz signals. - Playback and express in dB the difference between output levels of 14 kHz and 1 kHz. - Make sure output level of 14 kHz is not within 0 ± 3 dB, compared with output level of 1 kHz. - If measured value is not within 0 ± 3 dB, adjust VR6. - Set the tape selector to CrO₂ position. - Change test tape to CrO₂ tape (QZZCRX). - Make the same measurements described in steps 21 to 24 above. - If measured value is not within 0 ± 3 dB, adjust VR7. Measurement - Test equipment connection is shown in fig. 25. - Place UNIT into record mode. - Read voltage on VTVM and calculate bias current by following formula: $\text{Bias current (A)} = \frac{\text{Value read on VTVM (V)}}{10 (\Omega)}$ Standard value: around 560μA (Metal position), around 300μA (Normal position), around 320μA (Fe-Cr position), around 415μA (CrO₂ position)
① Overall gain Condition: * Record/playback mode * Input level control ... MAX * Standard input level: MIC -72 ± 3 dB LINE IN ... -24 ± 3 dB Equipment: * VTVM * AF oscillator * ATT * Oscilloscope * Test tape (reference blank tape) ... QZZCRA for Normal ... QZZCRX for CrO₂ ... QZZCRY for Fe-Cr ... QZZCRZ for Metal	- Test equipment connection is shown in fig. 26. - Place UNIT into record mode. - Supply 1 kHz signal (-24 dB) from AF oscillator, through ATT to LINE IN. - Adjust ATT until monitor level at LINE OUT becomes 0.65 V. - Using test tape, make recording. - Playback recorded tape, and measure the output level at LINE OUT on VTVM. Standard value: 0.65 ± 0.10 V 7. If measured value is not within standard, adjust the following VR. VR1 (L-CH), VR2 (R-CH)  Fig. 26
② Fluorescent meter Condition: * Record mode * Input level control ... MAX * Tape selectors ... Normal position Equipment: * VTVM * AF oscillator * ATT	- Test equipment connection is shown in fig. 27. - Supply 1 kHz signal (-24 dB) to the LINE IN jack, then press the record button. - Adjust the ATT so that the output level at LINE OUT jack becomes 0.65 V (= standard input level). - Adjustment at "0 dB": - Adjust VR501 (L-CH) and VR502 (R-CH) so that the Fluorescent meters show an illuminated indication up to "0 dB" when the input signal level is 0.9 dB higher than the standard input level.  Fig. 27  Fig. 28

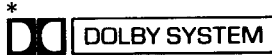
ITEM	MEASUREMENT & ADJUSTMENT
	B. Then confirm that the Fluorescent meters show an illuminated indication up to "+1 dB" when the input signal level is 1 dB higher than the standard input level. 5. Adjustment at "-20 dB": A. Adjust VR503 (L-CH) and VR504 (R-CH) so that the Fluorescent meters show an illuminated indication up to "-20 dB" when the input signal level is 15.1 dB lower than the standard input level. B. Then confirm that the Fluorescent meters show an illuminated indication up to "-15 dB" when the input signal level is 15 dB lower than the standard input level. 6. Repeat twice between steps 2 and 5 above.
K Overall frequency response Condition: * Record/playback mode * Input level control ... MAX Equipment: * VTVM * AF oscillator * ATT * Test tape (reference blank tape) ... QZZCRA for Normal ... QZZCRX for CrO₂ ... QZZCRY for Fe-Cr ... QZZCRZ for Metal	Note: Before measuring and adjusting, make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response). 1. Test equipment connection is shown in fig. 26. 2. Load reference blank test tape and place UNIT into record mode. 3. Supply 1 kHz signal from AF oscillator through ATT to LINE IN. 4. Adjust ATT so that input level is -20 dB below standard recording level (standard recording level = 0 VU). 5. At this time, LINE OUT level indicates 0.065 V. 6. Record each frequency 30 Hz, 70 Hz, 100 Hz, 200 Hz, 700 Hz, 1 kHz, 2 kHz, 5 kHz, 8 kHz, 10 kHz, 12 kHz, and 13 kHz (14 kHz for CrO₂ and Fe-Cr, 15 kHz for Metal). 7. Playback and express in dB the difference between playback output level of each frequency based on playback output level of 1 kHz. 8. Make sure that the measured value is within the range specified in the overall frequency response chart. Overall frequency response chart (Normal) Fig. 29 Overall frequency response chart (Fe-Cr, CrO₂) Fig. 30 Overall frequency response chart (Metal) Fig. 31 Adjustment 1. When the frequency response between the middle and high frequency range becomes higher than the standard value, as shown by the solid line in fig. 32 increase, refer to bias current adjustment. 2. When it becomes lower, as shown by dotted line, refer to bias current adjustment. Fig. 32 Note: 1. For adjustment when the bias current is lower than the standard value use the procedure indicated in adjustment 2, because reducing the bias current beyond this point may worsen the distortion factor. 2. For the method of bias current measurement, refer to "Bias current adjustment" on page 9.

Service Manual

Cassette Deck

RS-M02

(Black Face)
(Silver Face)
Supplement-2

 Direct-Drive Concise Cassette Deck with
Metal Tape Recording Capability


Please use this manual together with the service manual for model No. RS-M02 (original) order No. ARD-7908072C and Supplement-1 order No. ARD-8006066S.

This is the Service Manual for the following areas.

- For all European areas except United Kingdom.
- For United Kingdom.
- For Asia, Latin America, Middle East and Africa areas.
- For Australia.

PARTS COMPARISON TABLE :

Please revise the original parts list in the Service Manual to conform to the changes shown herein.

If new parts number are shown, be sure to use them when ordering parts.

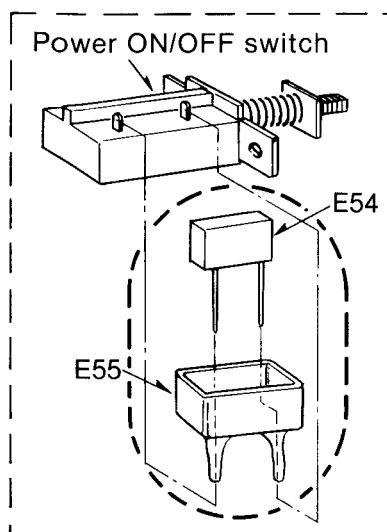
Important safety notice.

Components identified by Δ mark have special characteristics important for safety.

When replacing any of these components, use only manufacturer's specified parts.

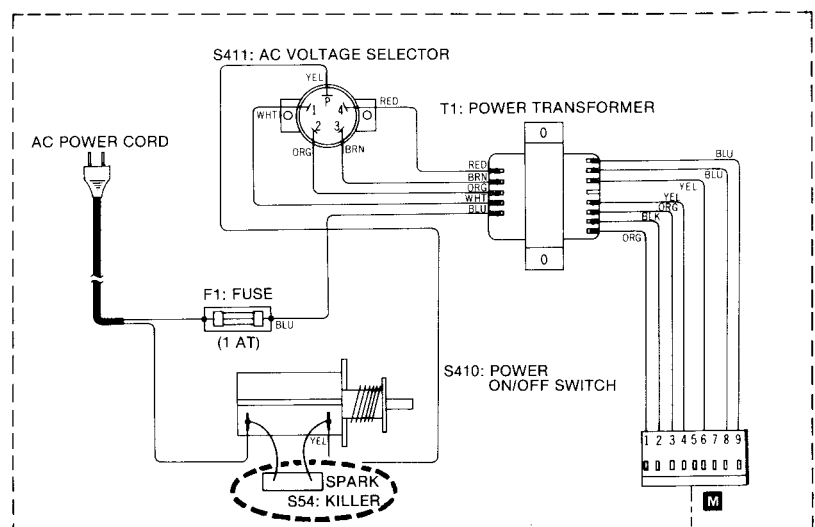
Ref. No.	Parts Name & Description	Parts Number		Remarks
		Former Type	New Type	
M28	Shield Plate	QTS1451	QTS1491	
VR13, 14	Variable Resistor	EWKNXAF22A54	EWJSEAF22A54	
E31	Shield Plate (for T1)	QTS1488	QTS1503	
E54	Spark Killer		QCR008T	Added
※For Asia, Latin America, Middle East and Africa areas.				
E55	Spark Killer Cover		QTW1118	Added
※For Asia, Latin America, Middle East and Africa areas.				

ELECTRICAL PARTS LOCATION (ADDITION)



* For Asia, Latin America, Middle East and Africa areas.

WIRING CONNECTION DIAGRAM



* For Asia, Latin America, Middle East and Africa areas.

* 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories.

Technics

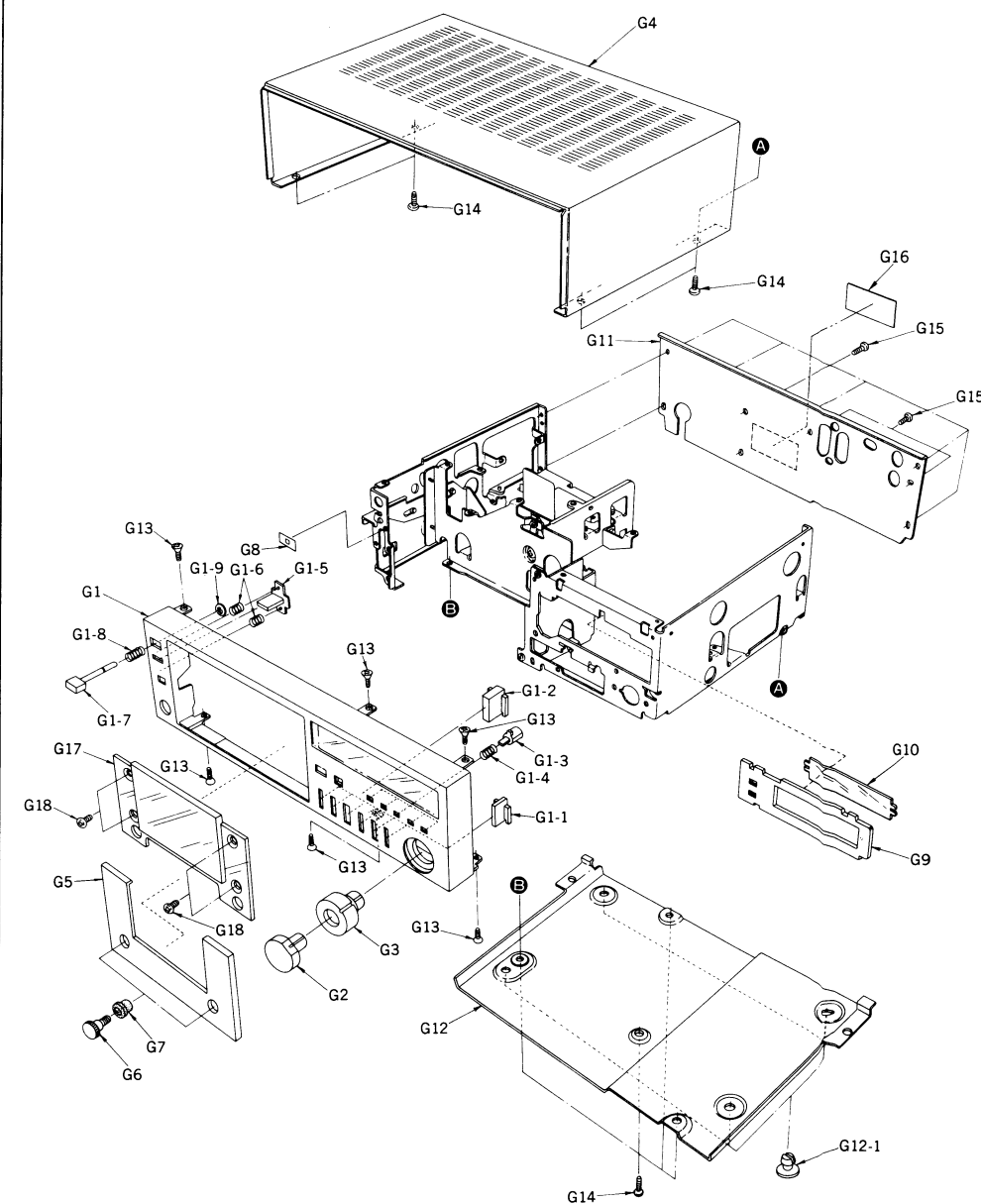
Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

(ARD, H.M) Printed in Japan.

CABINET PARTS

ITEM	MEASUREMENT & ADJUSTMENT
㊦ Dolby NR circuit Condition: * Record mode * Input level control ... MAX Equipment: * VTVM * AF oscillator * ATT * Oscilloscope	1. Place UNIT into record mode, set the Dolby NR switch to OUT position and supply to LINE IN to obtain -34.5dB at TP3 (L-CH), TP4 (R-CH) (frequency 5kHz). 2. Confirm that the value at IN position is $8(\pm 2.5)\text{dB}$ greater than the value at OUT position of Dolby NR switch.
㊦ Record plunger position adjustment	1. Loosen screws (D) shown in fig. 33. 2. Push the plunger all the way into the solenoid as shown in fig. 33. 3. Move plunger angle (E), so that the record/playback select switch (S1) is completely shifted in the direction of arrow (H) as shown in fig. 33. 4. After adjustment, lock screws (D) with lacquer. Fig. 33

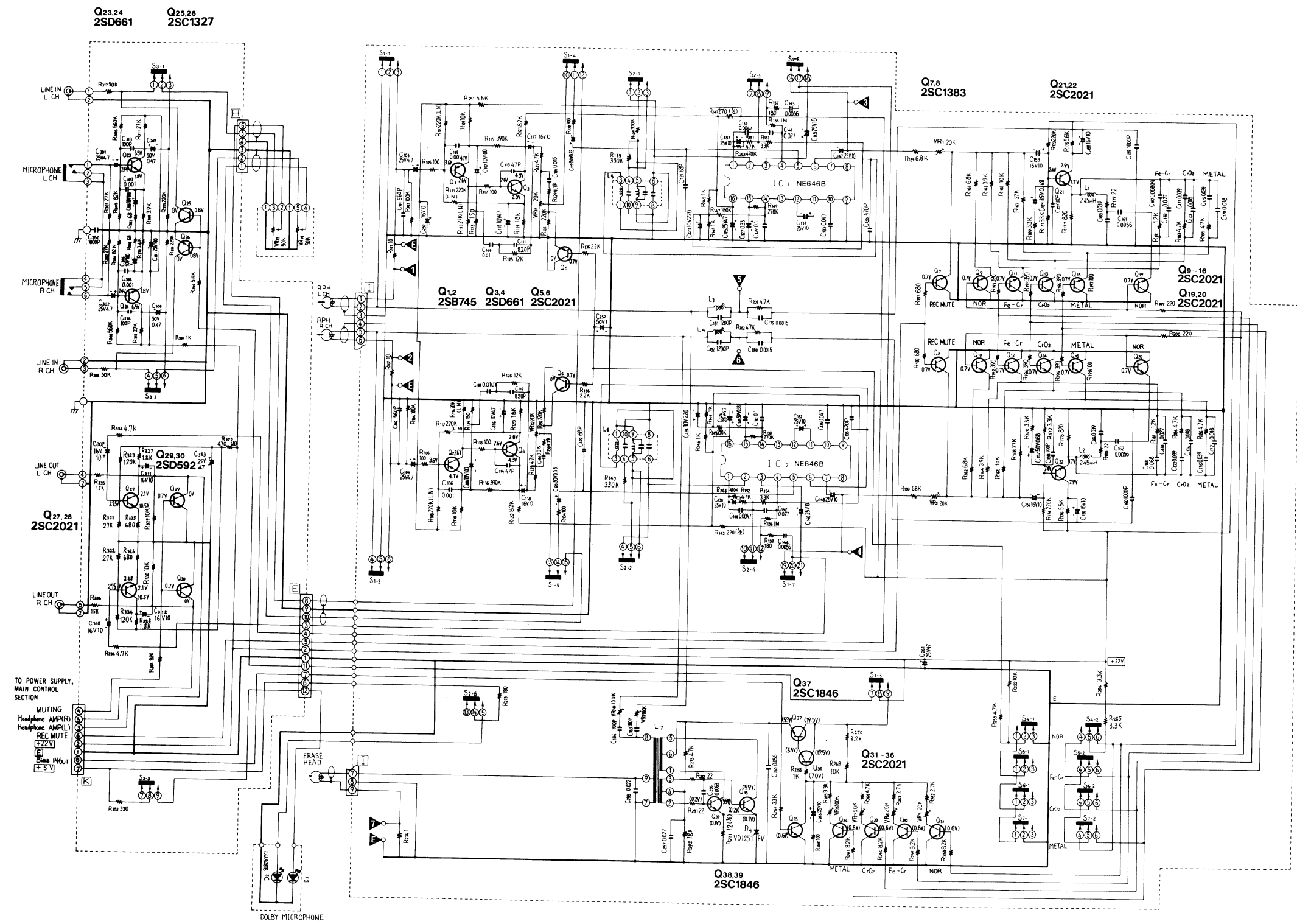
Ref. No.	Part No.	Part Name & Description
<u>CABINET PARTS</u>		
G1	QYP0893 "Silver Type" QYP0893K "Black Type"	Front Panel Assembly " "
G1-1	QG01585 "Silver Type" QG01585K "Black Type"	Push Button (A) "
G1-2	QG01586 "Silver Type" QG01586K "Black Type"	Push Button (B) "
G1-3	QG01596 "Silver Type" QG01596K "Black Type"	Push Button (Select Button) "
G1-4	QBC1148	Spring
G1-5	QG01594 "Silver Type" QG01594K "Black Type"	Push Button (Power ON/OFF) "
G1-6	QBC1187	Spring
G1-7	QXB0642 "Silver Type" QXB0642K "Black Type"	Push Button (Eject Button) "
G1-8	QBC1188	Spring
G1-9	XUC25FT	Stop Ring
G2	QYT0540 "Silver Type" QYT0540K "Black Type"	Volume Knob (A) "
G3	QYT0541 "Silver Type" QYT0541K "Black Type"	Volume Knob (B) "
G4	QGC1145 "Silver Type" QGC1145K "Black Type"	Case Cover "
G5	QGK2967 "Silver Type" QGK2967K "Black Type"	Cassette Lid "
G6	QH1291 "Silver Type" QH1291K "Black Type"	Cassette Lid Holding Screw "
G7	QBG1551	Cushion Rubber
G8	QGB1962 "Silver Type" QGB1962K "Black Type"	Switch Cover "
G9	QKJ0360 "Silver Type" QKJ0360K "Black Type"	Meter Cover (A) "
G10	QGL1140	Meter Cover (B)
G11	QGC1172 "Silver Type" QGC1172K "Black Type"	Rear Board "
G12	 QYB0395	Bottom Cover Assembly
*For All European areas and Australia.		
	 QGC1148	"
*For Asia, Latin America, Middle East and Africa areas.		
G12-1	QKA1080	Rubber Foot
G13	XTS3+8BFN	Screw $\phi 3 \times 8$
G14	XTB3+8JXB "Silver Type" XTB3+8JFX "Black Type"	Screw $\phi 3 \times 8$ " "
G15	XTB3+8JFX	Screw $\phi 3 \times 8$
G16	 QGS2716	Main Name Plate
*For All European areas except United Kingdom.		
	 QGS2717	"
*For United Kingdom and Australia.		
	 QGS2718	"
*For Asia, Latin America, Middle East and Africa areas.		
G17	QGR0108	Cassette Lid
G18	XSN26+4	Screw $\phi 2.6 \times 4$
<u>ACCESSORIES</u>		
A1	RP023A	Connection Cord
A2	QFTC305011TZ	Demonstration Tape



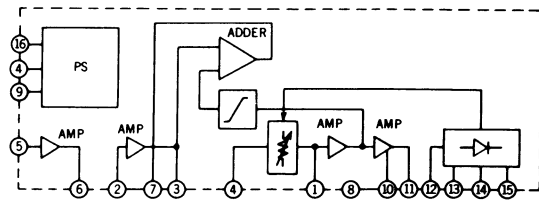
Ref. No.	Part No.	Part Name & Description
A3	QJP0603S	AC Plug Adaptor
	*For Asia, Latin America, Middle East and Africa areas.	
A4	QQT2675	Instruction Book
	*For All European areas except United Kingdom.	
	QQT2674	"
	*For United Kingdom and Australia.	
	QQT2676	"
	*For Asia, Latin America, Middle East and Africa areas.	
<u>PACKINGS</u>		
P1	QPN3901	Inside Carton
P2	QPA0493	Cushion (A)
P3	QPA0494	Cushion (B)
P4	XZB36X46A02	Poly Bag

SCHEMATIC DIAGRAM

MAIN AMP SECTION



IC1,2 NE646B



SPECIFICATIONS

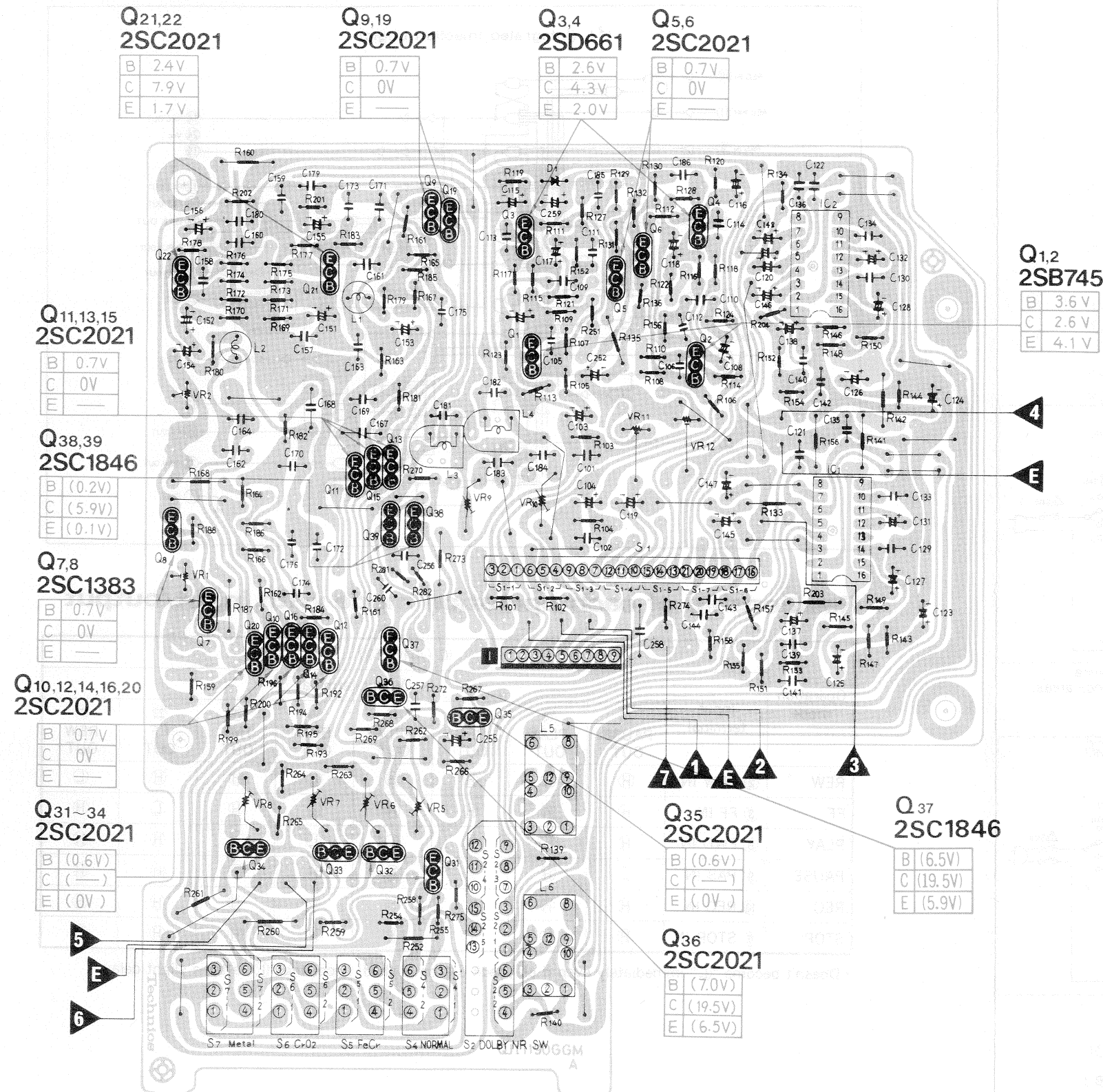
Playback S/N ratio Test tape ... QZZCFM	More than 47 dB
Overall distortion Test tape ... QZZCRA for Normal ... QZZCRX for CrO ₂ ... QZZCRY for Fe-Cr ... QZZCRZ for Metal	Less than 3.5%
Overall S/N ratio Test tape ... QZZCRA	More than 45 dB (without NAB filter)

NOTE:

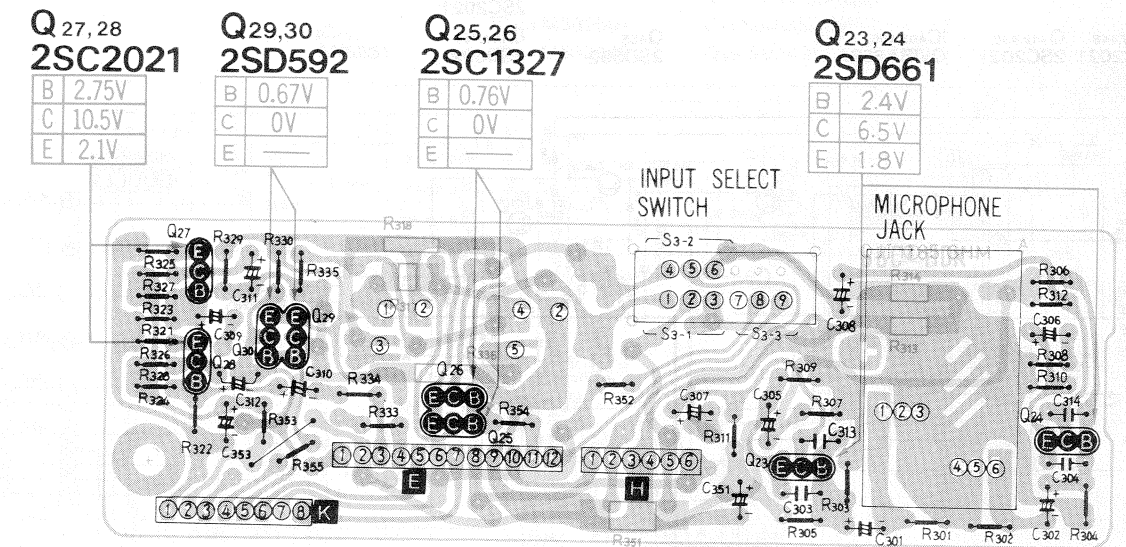
- S1-1~S1-7 Record/playback select switch (shown in playback position).
- S2-1~S2-5 Dolby IN/OUT select switch (shown in OUT position).
- S3-1~S3-3 Input MIC/LINE select switch (shown in LINE position).
- S4-1, S4-2 Tape select switch (for Normal tape).
- S5-1, S5-2 Tape select switch (for Fe-Cr tape).
- S6-1, S6-2 Tape select switch (for CrO₂ tape).
- S7-1, S7-2 Tape select switch (for Metal tape).
- VR1, 2 Recording current adjustment VR.
- VR5 Bias current adjustment VR (for Normal tape).
- VR6 Bias current adjustment VR (for Fe-Cr tape).
- VR7 Bias current adjustment VR (for CrO₂ tape).
- VR8 Erase current adjustment VR (for Metal tape).
- VR9 Bias current adjustment VR (for Metal tape).
- VR10 Bias current adjustment VR (for Normal tape).
- VR11, 12 Playback gain adjustment VR.
- VR13, 14 Input level control.
- L3, 4 Bias trap coil.
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
- K = 1,000 Ω.
- Capacity are in microfarads (μF) unless specified otherwise.
- P = Pico-farads.
- All voltage values shown in circuitry are under no signal condition and record mode with volume control at minimum position.
- For measurement, use VTVM.
- The voltage enclose () indicates are measured during record mode.
- The mark (▼) shows test point. e.g. ▼ = Test point 1.

CIRCUIT BOARD

MAIN AMP CIRCUIT BOARD



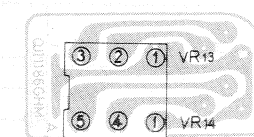
JACK CIRCUIT BOARD



LED CIRCUIT BOARD



INPUT LEVEL CONTROL CIRCUIT BOARD



NOTE: RESISTORS
ERG Carbon
ERG Metal-oxide
ERO Metal-film
ERX Metal-film
ERQ Fuse type metallic
ERC Solid
ERF Cement

CAPACITORS
ECG Ceramic
ECK Ceramic
ECC Ceramic
ECF Ceramic
ECQM Polyester film
ECQE Polyester film
ECQF Polypropylene
ECE Electrolytic
ECE Non polar electrolytic
EQS Polystyrene
ECS Tantalum

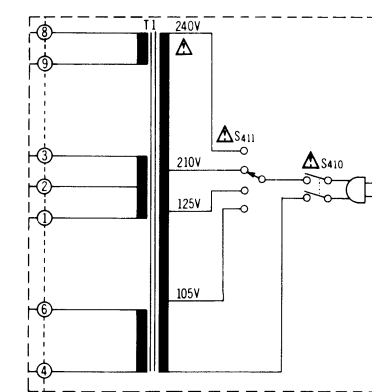
NOTE: Δ indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
RESISTORS					
R101, 102	ERD25FJ100	R147, 148	ERD25TJ184	R201, 202	ERD25FJ472
R103, 104	ERD25TJ104	R149, 150	ERD25TJ274	R203, 204	ERD25TJ474
R105, 106	ERD25FJ101	R151, 152	ERD25TJ473	R251	ERD25FJ562
R107, 108	ERD25TJ224	R153, 154	ERD25FJ332	R252	ERD25FJ103
R109, 110	ERD25FJ103	R155	ERD25FJ332	R254	ERD25FJ332
R111, 112	ERD25TJ224	R156	ERD25TJ105	R255	ERD25FJ472
R113, 114	ERD25TJ273	R157, 158	ERD25FJ682	R258, 259, 260, 261	ERD25FJ822
R115, 116	ERD25TJ394	R159	ERD25FJ181	R262, 263, 264	ERD25FJ272
R117, 118	ERD25FJ101	R160	ERD25FJ682	R265	ERD25FJ332
R119, 120	ERD25FJ182	R161, 162	ERD25FJ682	R266	ERD25FJ101
R121, 122	ERD25FJ822	R163, 164	ERD25FJ392	R267	ERD25FJ333
R123, 124	ERD25FJ151	R165, 166	ERD25FJ103	R268	ERD25FJ102
R125, 126	ERD25TJ123	R167	ERD25TJ273	R269	ERD25FJ103
R127, 128, 129, 130	ERD25FJ472	R168	ERD25TJ273	R271	ERD50FJ120
R131, 132	ERD25TJ224	R169, 170	ERD25FJ332	R272	ERD25FJ182
R133, 134	ERD25FJ101	R171, 172	ERD25FJ332	R273	ERD25FJ472
R135, 136	ERD25FJ222	R173, 174	ERD25TJ224	R274	ERD25FJ180
R139, 140	ERD25TJ334	R175, 176	ERD25FJ562	R275	ERD25FJ181
R141, 142	ERD50FJ271	R177, 178	ERD25FJ821	R281, 282	ERD25FJ220
R143, 144, 145, 146	ERD25FJ102	R179, 180	ERD25FJ220	R285	ERD25FJ332
R199, 200	ERD25FJ221	R181, 182	ERD25FJ122	R301, 302	ERD25TJ273
		R183, 184, 185, 186	ERD25FJ472	R303, 304	ERD25TJ823
		R187, 188	ERD25FJ681	R305, 306	ERD25TJ564
		R191, 192, 193, 194, 195, 196	ERD25FJ391	R307, 308	ERD25FJ680
				R309, 310	ERD25FJ392
				R311, 312	ERD25TJ273
				R321, 322	ERD25TJ273
				R323, 324	ERD25TJ124

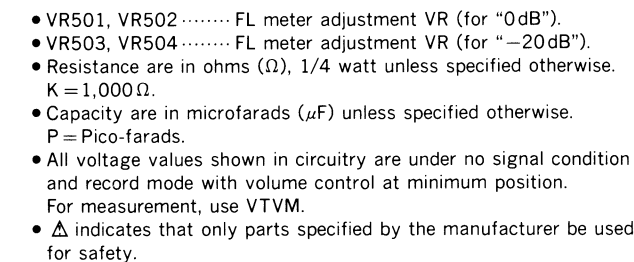
Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
R325, 326	ERD25FJ681	R536	ERQ12HJ180	C105, 106	ECFWD102KVY	C402	ECEA1HS100	Q428	2SC2021	
R327, 328	ERD25FJ182	*For All European areas.		C107, 108		C403	ECEA25N4R7	Q429	2SB641R	
R329, 330	ERD25FJ103	ERQ12ANJ180P		C109, 110	ECEA10M100	C404	ECEA1AS331	Q430	2SC2021	
R333, 334	ERD25FJ472	*For Asia, Latin America, Middle East, Africa areas and Australia.		C111, 112	ECQM1H103JZ	C405	ECEA1AS221	Q431	2SB644	
R335	ERD25FJ152	F2	XBAQ125028	C113, 114	ECKD1H821K	C406	ECEA1HS100	Q432	2SB2021	
R352	ERD25FJ331	*For All European areas.		C115	ECCD1H470K	C407	ECEA2AS010	Q433	2SB641R	
R353	ERD50FJ471	F3	XBAQ0008	C116	ECSF10E47	C408, 409, 410		Q434, 435	2SC2021	
R354	ERD25FJ562	*For All European areas.		C117, 118	ECEA1AS470	C411	ECEA1HS100	Q436	2SB644	
R355	ERD25FJ821	F4	XBAQ100027	C119, 120	ECEA1HS100	C412, 413, 414	ECEA1CS330	Q437	2SB641R	
R405	ERD25FJ562	R496	ERD25TJ183	C121, 122	ECEA50MR33	C415	ECEA2AS3R3	Q438, 439	2SB2021	
R409	ERD25TJ473	R497	ERD25FJ392	C123, 124	ECEA1AS221	C416	ECEA1HS100	Q440	2SC1846	
R412	ERD25FJ2R2	R498	ERD25FJ103	C125, 126	ECEA1ES470	C417	ECEA2AS2R2	Q441	2SC2021	
R415	ERD25FJ2R2	R499	ERD25FJ392	C127, 128	ECEA50MR33	C418	ECEA1ES101	Q443	2SD389	
R416, 417	ERD25FJ471	R500	ERD50FJ151	C129, 130	ECEA1AS221	C419	ECEA1HS470	Q444	2SB641R	
R418	ERD25FJ101	R501, 502	ERD25TJ224	C131, 132	ECEA1ES470	C420	ECEA1HS102	Q445, 446	2SC2021	
R419	ERD25FJ471	R503, 504	ERD25TJ333	C133, 134	ECEA1ES470	C422, 423	ECEA1AS101	Q447, 448, 449, 450	2SC2021	
R420	ERD25FJ331	R505, 506	ERD25TJ102	C135, 136	ECEA1ES470	C424	ECEA1AS472	Q451, 452	2SC2021	
R421	ERD25TJ183	R507, 508	ERD25FJ102	C137, 138	ECEA50MR33	C425	ECEA1VS102	Q453, 454, 455	2SC2021	
R422	ERD25TJ473	R509, 510	ERD50FJ221	C139, 140	ECFWD104MXY	C426	ECFWD104MXY	Q456	2SD592NCS	
R423	ERD25FJ562	R511, 512	ERD25TJ823	C141, 142	ECEA1HS100	C427, 428	ECEA1HS100	Q601, 602, 603, 604	2SA786	
R424	ERD25FJ103	R513, 514	ERD25FJ101	C143, 144	ECEA1HS100	C429, 430	ECFDD683MXY	Q605	2SB643Q	
R425	ERD25FJ562	R515, 516	ERD25FJ222	C145, 146, 147, 148	ECEA1HS100	C431, 432	ECFWD103KVY		2SA885	
R426	ERD25FJ103	R519	ERD50FJ680	C149, 150	ECEA1HS100	C433, 434	ECEA1HS100	INTEGRATED CIRCUITS		
R427	ERD25FJ472	R520	ERD25FJ102	C151	ECKD1H471K	C435, 436	ECEA1HS100	IC1, 2	NE646B	
R428	ERD25FJ101	R521, 522	ERD25FJ472	C152	ECEA1HS100	C437, 438	ECEA1HS100	IC401	DN6838	
R429, 430	ERD25FJ271	R523, 524	ERD25TJ273	C153, 154	ECQM1H472JZ	C441, 442	ECEA1HS100	IC402	AN6251	
R431	ERD25FJ561	R525, 526	ERD25TJ333	C155	ECQM1H273JZ	C443	ECEA1AS221	IC403	M53200P	
R432, 433, 434, 435	ERD25FJ472	R528	ERD25TJ473	C156	ECQM1H562JZ	C444	ECFDD103KVY	IC404	M53204P	
R436, 437	ERD25TJ473	R529, 530	ERD25FJ121	C157, 158	ECEA1HS100	C445	ECEA1ES101	IC405, 406	QVIBA658	
R438	ERD25TJ184	R533, 534	ERD25FJ180	C159, 160	ECEA1HS100	C446	ECEA25N4R7	IC601	AN6633	
R439	ERD25TJ334	R536	ERD50FJ180	C161, 162	ECEA1HS100	C447	ECEA1HS010	TRANSFORMER		
R440	ERD25FJ562	R537	ERD25FJ102	C163, 164	ECEA1HS100	C448	ECEA1ES47R	T1	QLPD40ELC	
R441	ERD25TJ183	R539	ERD25TJ183	C165	ECEA1HS100	C449, 450, 451	ECFDD103KVY	Power Transformer		
R442	ERD25FJ392	R540	ERD25FJ102	C167, 168	ECEA1HS100	C601	ECEA50M1R	*For All European areas except United Kingdom.		
R443	ERD25FJ222	R541	ERD25FJ222	C169, 170	ECQM1H683KZ	C602, 603	ECFDD103KVY	*For United Kingdom, Asia, Latin America, Middle East, Africa areas and Australia.		
R444	ERD25TJ823	R543	ERD25FJ472	C171, 172	ECQM1H273KZ	C604	ECFDD103KVY	COILS		
R445	ERD25TJ333	R545	ERD25FJ221	C173, 174	ECQM1H393KZ	C605	ECFDD103KVY	L1, 2	QLQX2421Y	
R446	ERD25FJ222	R546	ERD25FJ222	C175, 176	ECQM1H393KZ	C606	ECFDD103KVY	L3, 4	QLQM0333	
R447	ERD25TJ153	R547	ERD25FJ103	C177, 180	ECQM1H152KZ	C607	ECEA50Z8R3	L5, 6	QLM927	
R449	ERD25FJ562	R549	ERD25FJ103	C181, 182	ECQM1H562KZ	C608	ECQM1H273KZ	L7	QLB0193K	
R450	ERD25FJ103	R550	ERD25FJ103	C183, 184	ECKD1H102KB	C609	ECEA50Z8R6	Bias Oscillation Coil		
R451	ERD25TJ104	R551, 502	ERD25FJ680	C185, 186	ECEA1HS100	C610	ECSF35ER47	PILOT LAMP		
R452	ERD25TJ183	R553, 504	ERD25FJ391	C252	ECEA1HS100	C611, 612	ECEA25N4R7	PL1	XAMQ41S500	
R453, 454	ERD25TJ473	R555, 506	ERD25FJ103	C255	ECEA1HS100	C613	ECSF25E10	Pilot Lamp		
R455	ERD25FJ331	R557, 508	ERD25FJ103	C256	ECEA1HS100	C614	ECSF25E1Z	FUSES		
R456, 457	ERD25TJ473	R559, 510	ERD25FJ103	C257	ECQM1H682KZ	C615	ECQM1H153KZ	F1	XBAQ0013	
R458, 459	ERD25TJ183	R561, 512	ERD25FJ270	C258	ECQM1H223KZ	C616	ECSF10E3R3	Fuse (200mA/T)		
R460	ERD25FJ562	R563, 514	ERD25FJ103	C259	ECQF4223KZ	C617	EQQS1682JZ	F2	XBAQ005026	
R461, 462	ERD25FJ103	R565, 516	ERD25FJ103	C260	ECFWD563KXY	*For All European areas.				
R464	ERD25FJ103	R567, 518	ERD25FJ103	C261	ECEA1ES470	*For Asia, Latin America, Middle East, Africa areas.				
R465	ERD25TJ473	R569, 520	ERD25FJ103	C301, 302	ECEA25M4R7	*For All European areas.				
R466	ERD25FJ472	R571, 522	ERD25FJ103	C303, 304	ECFWD102KVY	*For All European areas.				
R467	ERD25FJ392	R573, 524	ERD25FJ103	C305, 306	ECEA1AS101	*For All European areas.				
R472	ERD25FJ103	R575, 526	ERD25FJ103	C307, 308	ECEA50MR22	*For All European areas.				
R473	ERD25TJ473	R577, 528	ERD25FJ103	C309, 310, 311, 312	ECEA1HS100	*For All European areas.				
R474	ERD25FJ472	R579, 530	ERD25FJ103	C313, 314	ECCD1H101KC	*For All European areas.				
R475	ERD25FJ392	R581, 532	ERD25FJ103	C351	ECEA1ES101	*For All European areas.				
R476	ERD25FJ102	R583, 534	ERD25FJ103	C353	ECEA1ES470	*For All European areas.				
R477	ERD25TJ473	R585, 536	ERD25FJ103	C401	ECEA0JS101	*For All European areas.				
R478	ERD25FJ331	VR1, 2	EVNKA000B24	TRANSISTORS						
R481	ERD25FJ472	VR5, 6	EVNKA4A00B24	C252	ECEA1HS100	Q1, 2	2SB745	TRANSFORMER		
R482	ERD25FJ392	VR7	EVNKA4A00B54	C255	ECEA1HS100	Q3, 4	2SD661	*For All European areas except United Kingdom.		
R483	ERD50FJ220	VR8, 9, 10	EVNKA4A00B15	C256	ECQM1H682KZ	Q5, 6	2SC2021	*For United Kingdom, Asia, Latin America, Middle East, Africa areas and Australia.		
R484	ERD25FJ392	VR11, 12	EVNKA4A00B24	C257	ECQM1H223KZ	Q7, 8	2SC1383	COILS		
R485	ERD25TJ183	VR13, 14	EWKNXAF22A54	C258	ECQF4223KZ	Q9, 10, 11, 12, 13, 14, 15, 16	2SC2021	L1, 2 QLQX2421Y Peaking Coil		
R486	ERD25FJ222	VR401	EVNKA000B52	C259	ECSF16E10	Q19, 20, 21, 22	2SC2021	L3, 4 QLQM0333 Bias Trap Coil		
R487, 488	ERD25FJ392	VR501, 502	EVNKA000B15	C260	ECFWD563KXY	Q23, 24	2SD661	L5, 6 QLM927 MPX Filter Coil		
R489	ERD25TJ122	VR503, 504	EVNKA000B54	C261	ECEA1ES470	Q25, 26	2SC1327	L7 QLB0193K Bias Oscillation Coil		
R490	ERD25TJ183	VR601	EVNKA000B14	C301, 302	ECEA25M4R7	Q27, 28	2SC2021	PILOT LAMP		
R491	ERD25FJ392			C303, 304	ECFWD102KVY	Q29, 30	2SD592NCS	PL1 XAMQ41S500 Pilot Lamp		
R492	ERD25TJ153			C305, 306	ECEA1AS101	Q31, 32, 33, 34, 35, 36	2SC2021	FUSES		
R493	ERD25FJ392			C307, 308	ECEA50MR22	Q37, 38, 39	2SC1846	F1 XBAQ0013 Fuse (200mA/T)		
R494	ERD25FJ822			C309, 310, 311, 312	ECEA1HS100	Q401, 402	2SB643Q	F2 XBAQ005026 Fuse (500mA/T)		
R495	ERQ12HJ5R6			C313, 314	ECCD1H101KC	Q403, 404	2SD6380	F3 XBAQ0006 Fuse (315mA/T)		
				C351	ECEA1ES101	Q405	2SB643Q	F4 XBAQ0008 Fuse (630mA/T)		
				C353	ECEA1ES470	Q406, 407, 408	2SC2021	*For All European areas.		
				C401	ECEA0JS101	Q409, 410, 411, 412	2SA786	JACKS		
						Q413, 414	2SC2021	J1 QEJ5024S Jack Board		
						Q415, 416, 417, 418	2SC828	J2 QJA0444H Microphone Jack		
						Q419	2SC2021	J3 QJA0247 Headphones Jack		
						Q420	2SC828	SWITCHES		
						Q421, 422, 423	2SC2021	S1 QSS7203 Slide Switch (Record/Playback)		
						Q424	2SC828	S2 QSW2501A Push Switch (Dolby IN/OUT)		
						Q425	2SA564	S3 QSS4207T Slide Switch (Input Selector)		
						Q426	2SC2021	S4, 5, 6, 7 QSW2501A Push Switch (Tape Selector)		
						Q427	2SB644	S401, 402, 403, 404, 405, 406 QSW1111H Control Key Switch		
								S407 QSS1102T Slide Switch		
								S408 QSS1104T "Silver Type" "		
								S408 QSS1104T "Black Type" "		
								S408 QSB0238 Leaf Switch (Cassette Detection Switch)		
								S409 QSM0067 Micro Switch (Accidental Erase Prevention Switch)		
								S410 QSW2214A Power Switch		
								*For All European areas and Australia.		
								*For Asia, Latin America, Middle East and Africa areas.		
								S411 QSR1407H AC Power Voltage Select Switch		

Ref. No.	Part No.	Part Name & Description
<u>TRANSFORMER</u>		
T1	△ QLPD40ELC	Power Transformer
*For All European areas except United Kingdom.		
	△ QLPZ15ELC	"
*For United Kingdom, Asia, Latin America, Middle East, Africa areas and Australia.		
<u>COILS</u>		
L1, 2	QLQX2421Y	Peaking Coil
L3, 4	QLQM0333	Bias Trap Coil
L5, 6	QLM927	MPX Filter Coil
L7	QLB0193K	Bias Oscillation Coil
<u>PILOT LAMP</u>		
PL1	XAMQ41S500	Pilot Lamp
<u>FUSES</u>		
F1	△ XBAQ0013	Fuse (200mA)
*For All European areas.		
	△ XBA2E10NR5	Fuse (1AT)
*For Asia, Latin America, Middle East Africa areas.		
F2	△ XBAQ050026	Fuse (500mA)
*For All European areas.		
F3	△ XBAQ0006	Fuse (315mA)
*For All European areas.		
F4	△ XBAQ0008	Fuse (630mA)
*For All European areas.		
<u>JACKS</u>		
J1	QEJ5024S	Jack Board
J2	QJA0444H	Microphone Jack
J3	QJA0247	Headphones Jack
<u>SWITCHES</u>		
S1	QSS7203	Slide Switch (Record/Playback)
S2	QSWZ501A	Push Switch (Dolby IN/OUT)
S3	QSS4207T	Slide Switch (Input Selector)
S4, 5, 6, 7	QSWZ501A	Push Switch (Tape Selector)
S401, 402, 403, 404, 405, 406	QSW1111H	Control Key Switch
S407	QSS1102T	Slide Switch
	"Silver Type"	
	QSS1104T	"
	"Black Type"	
S408	QSB0238	Leaf Switch (Cassette Detection Switch)
S409	QSM0067	Micro Switch (Accidental Erase Prevention Switch)
S410	△ QSW2214A	Power Switch
*For All European areas and Australia.		
	△ QSW1206AZ	Power Switch
*For Asia, Latin America, Middle East and Africa areas.		
S411	△ QSR1407H	AC Power Voltage Select Switch

IC (V



※For Australia.



**SCHE
CAPSTA**



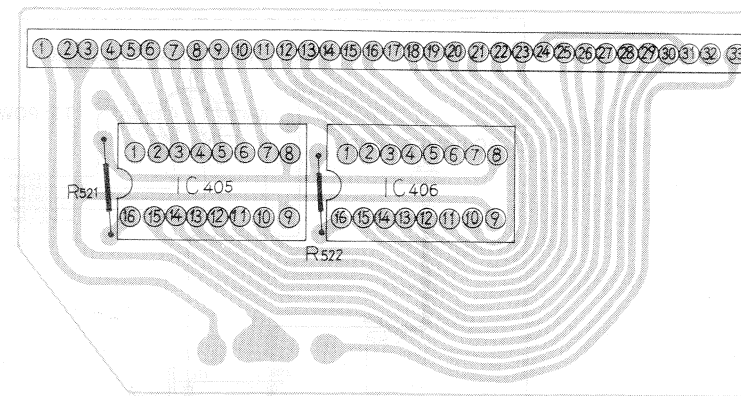
Diagram of the FG COIL assembly. It shows a vertical stack of three terminals labeled 1, 2, and 3. A label 'F' is positioned above terminal 3. To the left of the terminals is a label 'FG COIL' with a wavy line indicating a coil or wire connected to terminal 1.

NOTE:

- VR601.....
- Resistance are
K = 1,000 Ω .
- Capacity are in
P = Pico-farad.
- All voltage val
and record mo
For measureme

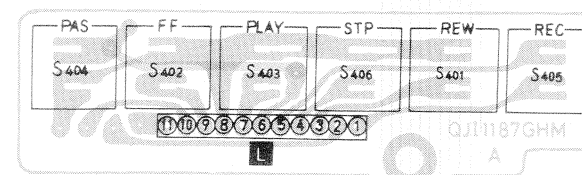
NOTE:
The circuit shown in red on the conductor is +B (bias) circuit.
Values indicated in are DC voltage between the chassis and electrical parts.

FL METER CIRCUIT BOARD

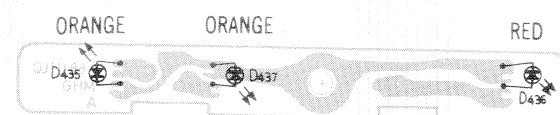


IC405,406
QVIBA658A

CONTROL KEY SWITCH CIRCUIT BOARD



LED CIRCUIT BOARD



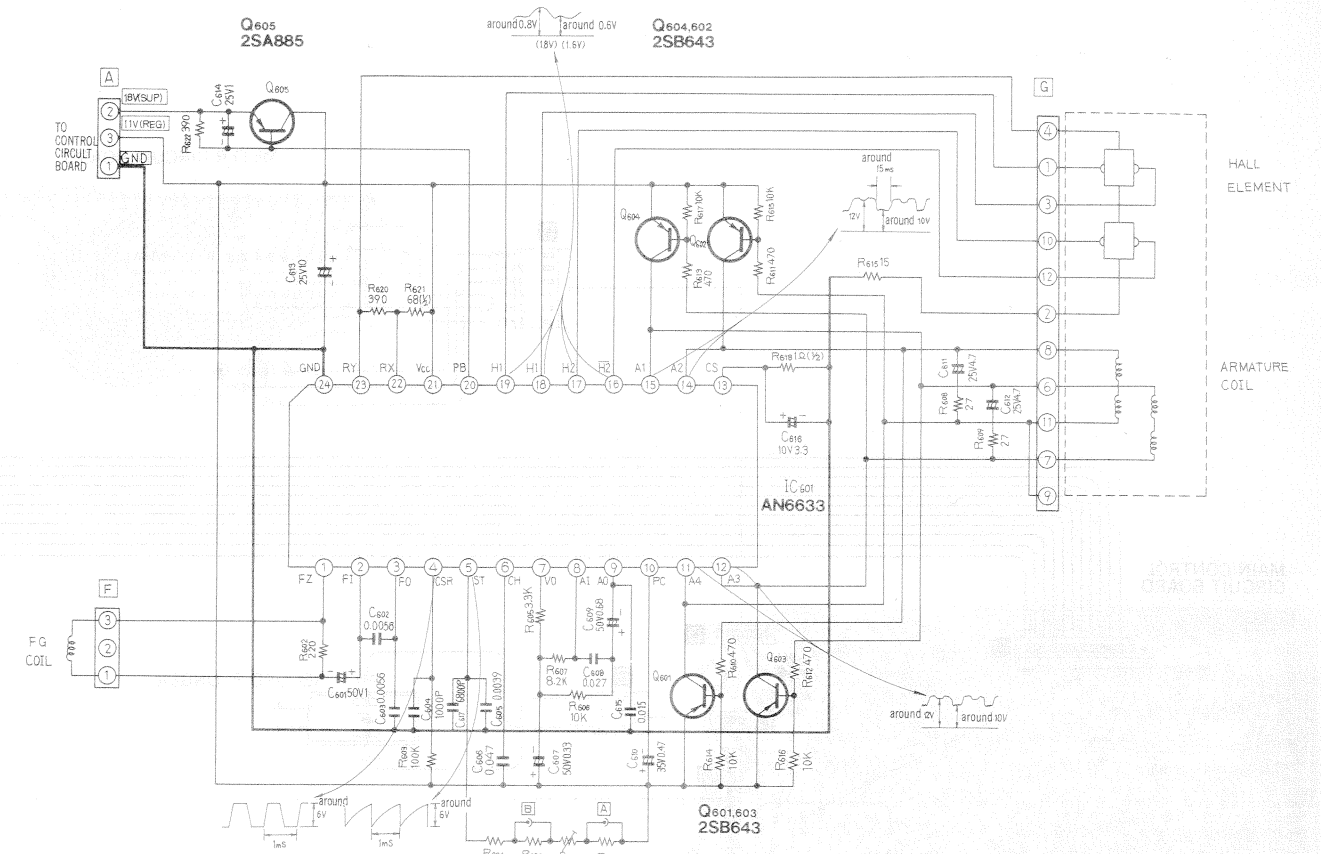
HALL IC CIRCUIT BOARD



NOTE:

The circuit shown in red on the conductor is +B (bias) circuit. Values indicated in are DC voltage between the chassis and electrical parts.

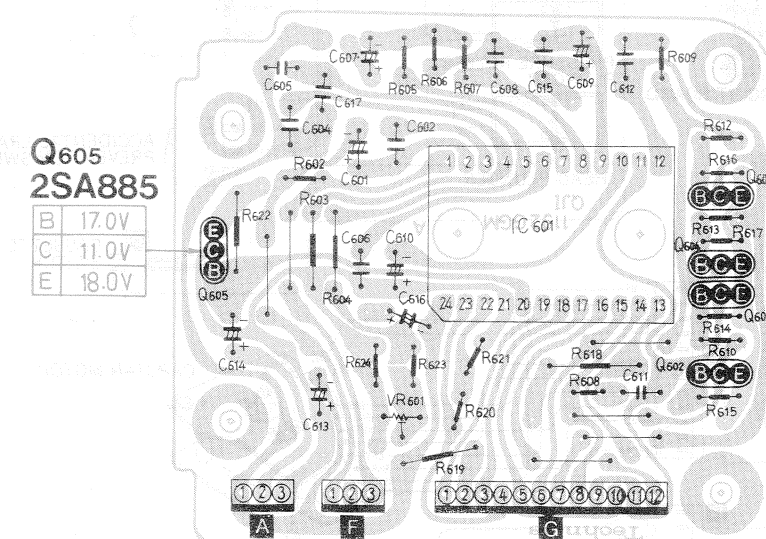
SCHEMATIC DIAGRAM



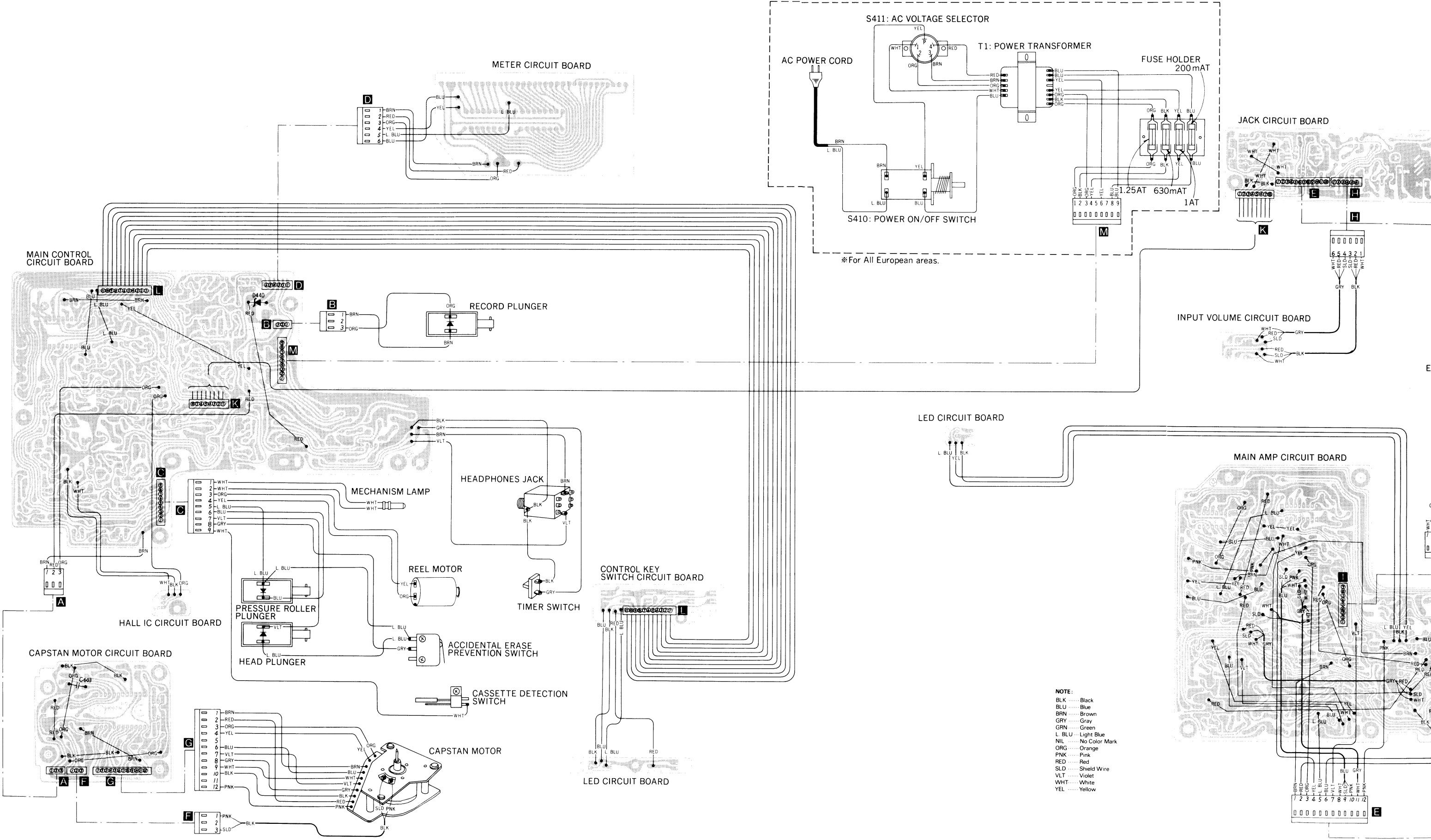
NOTE:

- VR601.....Tape speed adjustment VR.
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
K=1,000 Ω .
- Capacity are in microfarads (μ F) unless specified otherwise.
P=Pico-farads.
- All voltage values shown in circuitry are under no signal condition and record mode with volume control at minimum position.
For measurement, use VTVM.

CAPSTAN MOTOR CIRCUIT BOARD



WIRING CONNECTION DIAGRAM

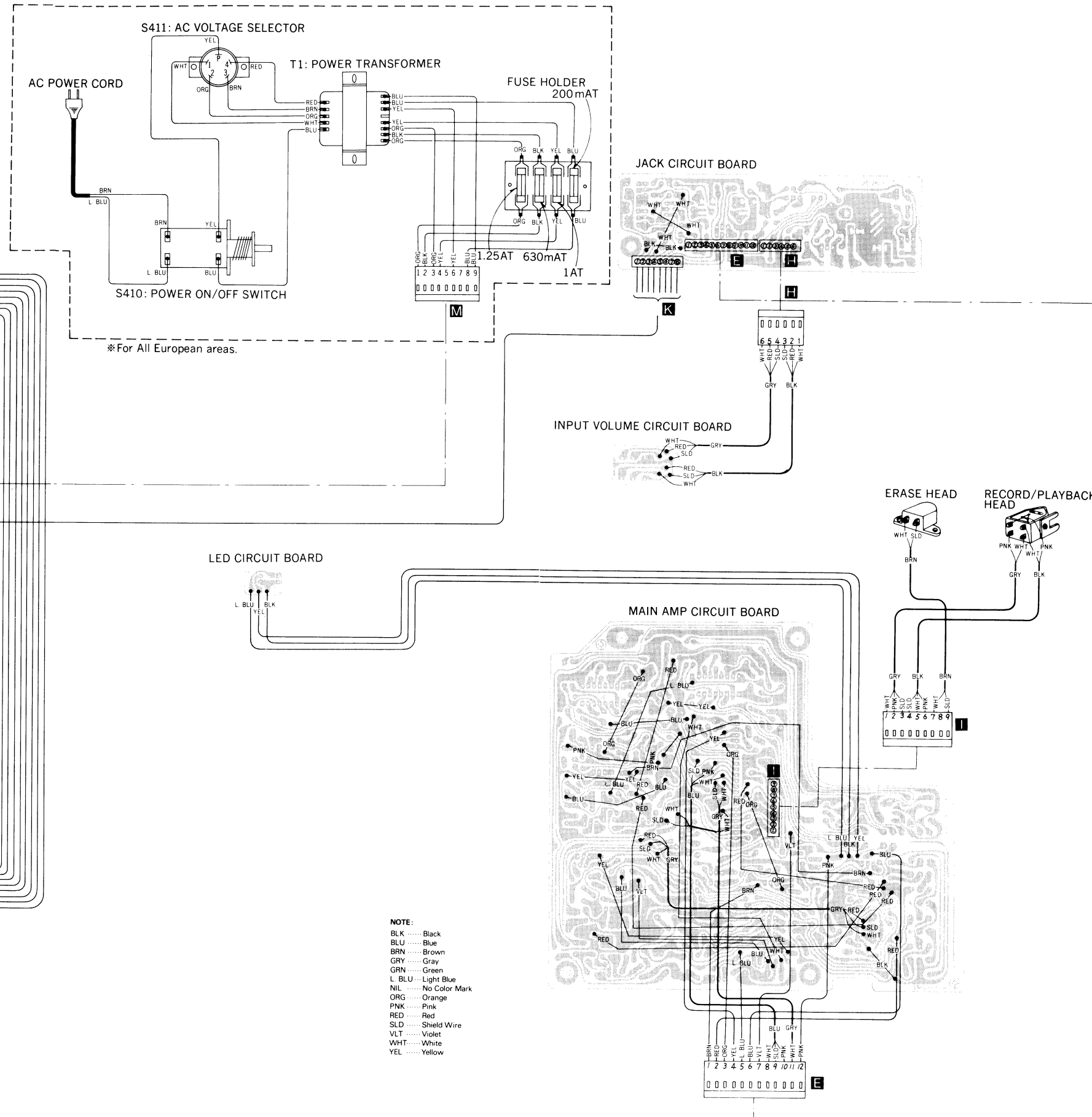


Circuit Board

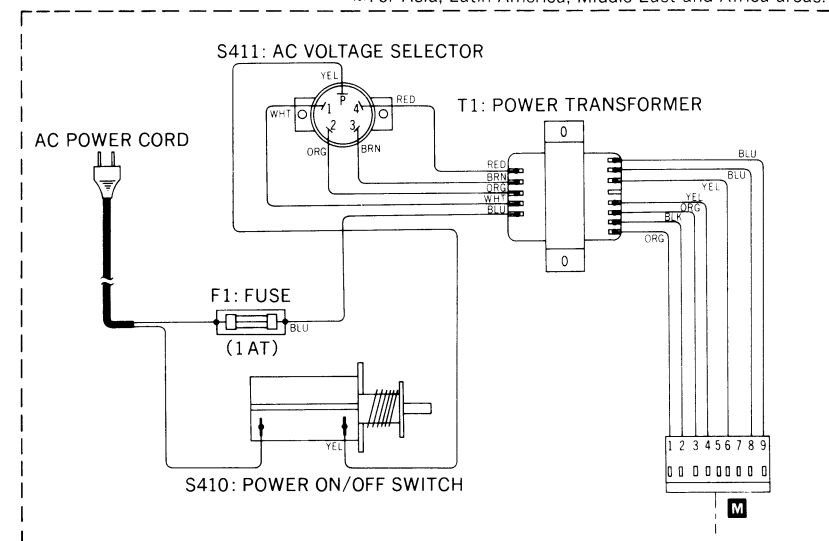
R

SWITCH

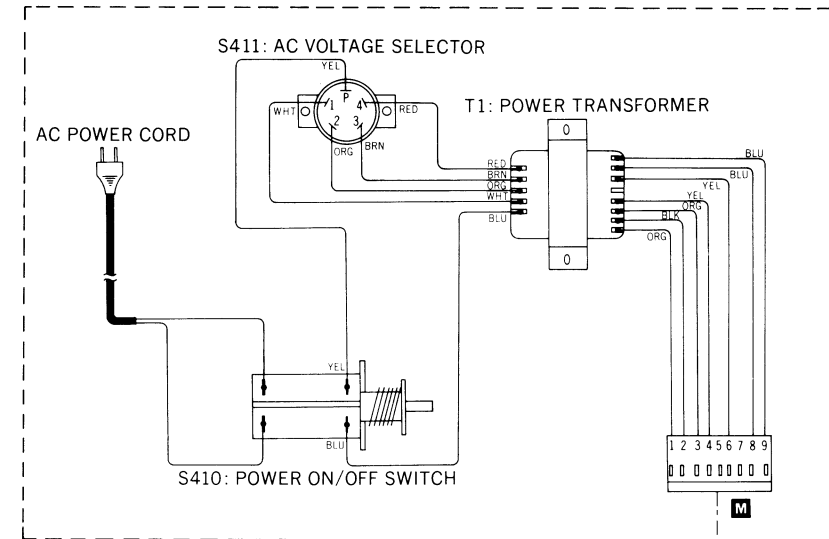
CTION



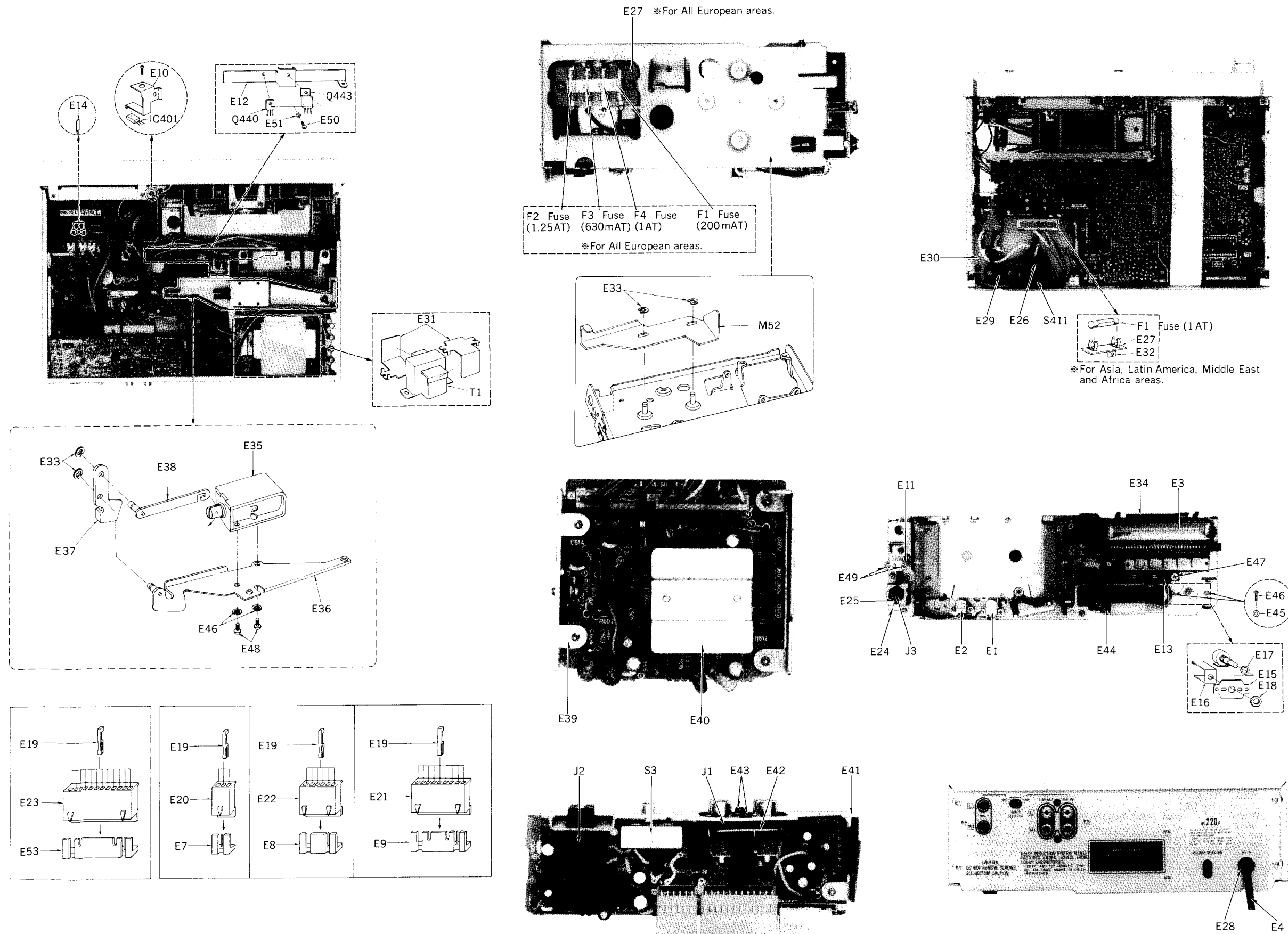
*For Asia, Latin America, Middle East and Africa areas.



*For Australia.



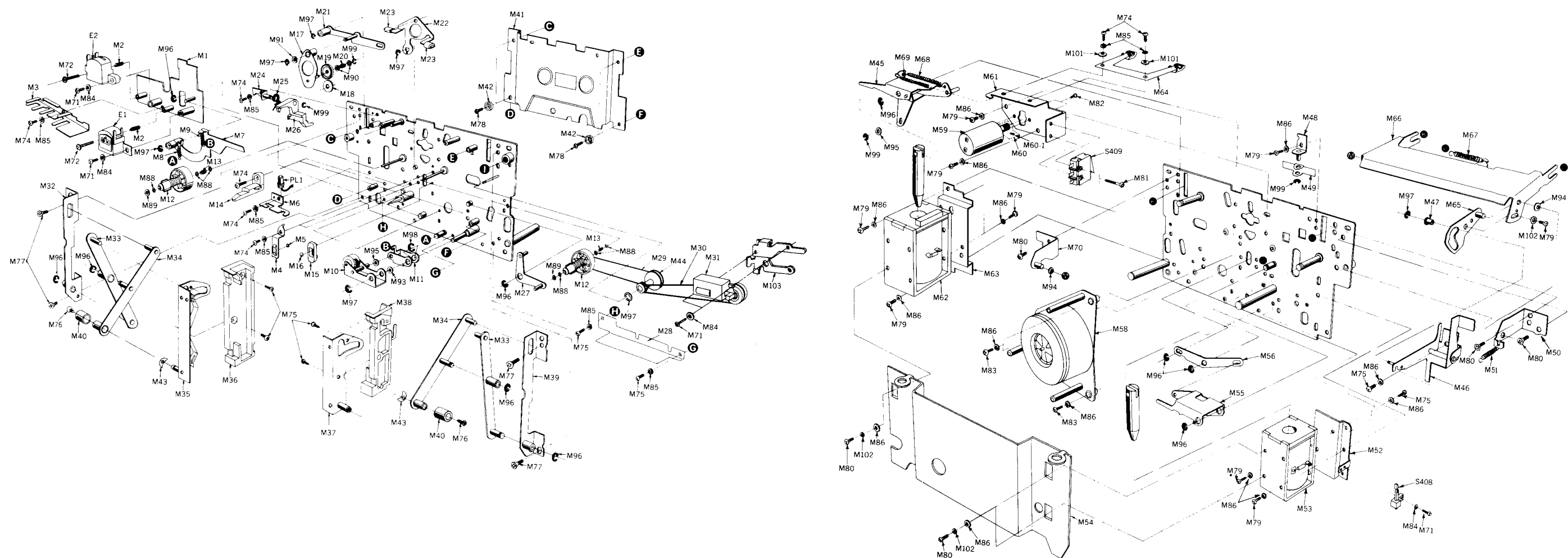
ELECTRICAL PARTS LOCATION



NOTE: ⚠ indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Part Name & Description
ELECTRICAL PARTS		
E1	WY1416ZA	Record/Playback Head
E2	QWY2133Z	Erase Head
E3	QSL5004RF	Fluorescent Level Meter
E4	Ⓜ Ⓜ QFC1204M	AC Power Cord
*For All European areas except		
	Ⓜ Ⓜ QFC1205M	United Kingdom.
*For United Kingdom.		
	Ⓜ Ⓜ QFC1200M	"
*For Asia, Latin America, Middle East and Africa areas.		
	Ⓜ Ⓜ QFC1208M	"
*For Australia.		
E7	QJP1921TN	3 Pin Post
E8	QJP1922TN	6 Pin Post
E9	QJP1923TN	9 Pin Post
E10	QMA3755	Hall IC Angle
E11	QMA3758	Switch Angle (Timer rec)
E12	QTH1148	Heat Sink
E13	QKJ0358	LED Holder (A)
E14	QJT1067	Check Pin
E15	QMF2070	Volume Angle
E16	QTW1166	Insulator Plate
E17	XWS9A	Washer
E18	QNQ1039	Nut
E19	QJT1054	Contact
E20	QJS1921TN	3 Pin Housing
E21	QJS1923TN	9 Pin Housing
E22	QJS1922TN	6 Pin Housing
E23	QJS1924TN	12 Pin Housing
E24	QMA3753	Headphones Angle
E25	QNQ1051	Nut
E26	QTFW0026	Switch Cover
E27	Ⓜ Ⓜ QTF1039A	Fuse Holder
*For All European areas.		
	Ⓜ Ⓜ QTF1033	"
*For Asia, Latin America, Middle East, and Africa areas.		
E28	Ⓜ Ⓜ Ⓜ QBJ1425A	Cord Bushing
*For All European areas and Australia.		
	Ⓜ Ⓜ QTD1129	"
*For Asia, Latin America, Middle East and Africa areas.		
E29	Ⓜ Ⓜ Ⓜ QTD1164	Cord Clamper
*For All European areas and Australia.		
E30	QMA3754A	Transformer Angle
E31	QTS1488	Shield Plate
E32	Ⓜ Ⓜ QMA3122	Fuse Angle
*For Asia, Latin America, Middle East and Africa areas.		
E33	XUC3FT	Stop Ring 3/4
E34	QKJ0357	Meter Angle
E35	QME0147BK	Plunger
E36	QMF2068	Plunger Angle
E37	QML3501	Plunger lever (C1)
E38	QML3502	Plunger lever (C2)
E39	QTH1147	Heat Sink (A)
E40	QTH1136	Heat Sink
E41	QMA3761	Jack Angle
E42	QMF2069	Jack Board Angle
E43	XSN3+6BNS "Silver Type"	Screw Ⓜ x 6
	XSN3+6BNS "Black Type"	"
E44	XTV3+8BFN	Screw Ⓜ x 8
E45	XSN3+6S	Screw Ⓜ x 6
E46	XWA3B	Washer
E47	QH01177S	Step Screw
E48	XSN3+5S	Screw Ⓜ x 5
E49	XQS16A3FZ	Screw Ⓜ x 3
E50	XSN3+8S	Screw Ⓜ x 8
E51	XWG3	Washer
E52	QMR1763	Switch Pad
E53	QJP1924TN	12 Pin Post

EXPLODED VIEWS



Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
MECHANICAL PARTS											
M1	QXK2029	Head Base Plate Assembly	M31	QXC0051	Tape Counter Assembly	M51	QBT1753	Playback Lever Spring	M82	XSN2+3	Screw $\varnothing 2 \times 3$
M2	QBCA0008	Head Spring		QXC0055	"Silver Type"	M52	QMA3591A	Plunger Angle-L	M83	XSN3+8S	Screw $\varnothing 3 \times 8$
M3	QTD1261	Head Wires Clamper		QXC0055	"Black Type"	M53	QME0147	Plunger	M84	XWA2B	Spring Washer 2 ϕ
M4	QBP1733	Steel Ball Holder-A	M32	QXA0703	Angle-L Assembly	M54	QXA0786	Mechanism Reinforcement Angle	M85	XWA26B	Spring Washer 2.6 ϕ
M5	QDK1012	Steel Ball 2.5 ϕ	M33	QXL1191	Link Lever-A Assembly	M55	QXL1171	Plunger Lever-L Assembly	M86	XWA3B	Spring Washer 3 ϕ
M6	QMA3321	Lamp Angle	M34	QXL1190	Link Lever-B Assembly	M56	QML3276	Plunger Lever	M87	QBW2016	Poly Washer
M7	QXL1168	Pressure Roller Lever Assembly	M35	QXA0706	Holder Angle-L Assembly	M58	QXK2172	Capstan Motor Assembly	M88	QBW2012	"
M8	QBT1490	Eject Lever Spring	M36	QMH2027	Cassette Holder-L	M59	MKCN22AE5	Reel Motor	M89	QBW2008	"
M9	QBT1441	Pressure Roller Spring	M37	QXA0705	Holder Angle-R Assembly	M60	QXP0574	Motor Pulley Assembly	M90	QBW2015	"
M10	QXL1166	Pressure Roller Assembly	M38	QMH2028	Cassette Holder-R	M60-1	XXE26D3FZ	Set Screw	M91	QBW2017	"
M11	QML3267	Pressure Roller Lever-1	M39	QXA0704	Angle-R Assembly	M61	QMA3313	Motor Angle	M92	QBW2018	"
M12	QXD0087	Reel Table	M40	QKJ0245	Spacer-A	M62	QXE0249	Plunger	M93	QBW2016	"
M13	QBC1272	Back Tension Spring	M41	QXH0286	Mechanism Cover	M63	QMA3312	Plunger Angle-R	M94	QBW2019	"
M14	QMG0054	Cassette Guide		"Silver Type"		M64	QXH0276	Cassette Holding Cushion	M95	QBK7123	Fiber Washer
M15	QMH2009	Steel Ball Holder-B		"Black Type"		M65	QXL1173	Lock Lever Assembly	M96	XUC3FT	Stop Ring 3 ϕ
M16	QDK1006	Steel Ball 3 ϕ		"Black Type"		M66	QML3282	Connector Lever	M97	XUC25FT	Stop Ring 2.5 ϕ
M17	QXL1189	Idler Lever Assembly		"Black Type"		M67	QBT1553	Holder Spring-R	M98	XUC5FT	Stop Ring 5 ϕ
M18	QBF1260	Idler Felt		"Black Type"		M68	QBT1405	Lever Spring	M99	XUC2FT	Stop Ring 2 ϕ
M19	QXI0101	Idler Assembly		"Black Type"		M69	QBT1713	Record Spring	M100	XSN26+6	Screw $\varnothing 2.6 \times 6$
M20	QBC1308	Idler Spring		"Black Type"							
M21	QXL1164	Brake Lever Assembly		"Black Type"		M70	QXA0702	Connector Angle-R Assembly	M101	XWG26	Flat Washer
M22	QML3273	Brake		"Black Type"		M71	XSN2+6	Screw $\varnothing 2 \times 6$	M102	XWC3B	Lock Washer
M23	QBG1132	Stopper Rubber	M42	QMZ1213	Spacer-B	M72	QH01211	Head Adjustment Screw	M103	QMA3750	Counter Angle
M24	QXA0714	Detection Angle Assembly	M43	QBP1135	Spring Washer	M74	XSN26+4	Screw $\varnothing 2.6 \times 4$	M104	XSN2+4	Screw $\varnothing 2 \times 4$
M25	QBN1573	Detection Lever Spring	M44	QDP1811	Connection Pulley	M75	XSN26+4BV	Screw $\varnothing 2.6 \times 4$	M105	QH01182A	Step Screw
M26	QML3285	Detection Lever	M45	QXL1165	Lever-B Assembly	M76	XSS2+4	Screw $\varnothing 2 \times 4$			
M27	QXL1172	Lever-A Assembly	M46	QXL1311	Eject Lever Assembly	M77	XSS3+4S	Screw $\varnothing 3 \times 4$			
M28	QTS1451	Shield Plate	M47	QDP1758	Roller	M78	QH01185	Step Screw			
M29	QDB0167	Counter Belt-A	M48	QXA0713	Angle Assembly	M79	XSN3+5S	Screw $\varnothing 3 \times 5$			
M30	QDB0259	Counter Belt-B	M49	QML3284	Release Lever	M80	XSS3+6S	Screw $\varnothing 3 \times 6$			
			M50	QMA3314	Connector Angle						
						M81	QH01182	Step Screw			

SPECIFICATIONS	
Pressure of pressure roller	400 $\pm$ 30 gr
Wow and flutter: JIS	Less than 0.04 % (WRMS)