

Service Manual

dbx*/Dolby B-C NR, Auto-Reverse
Double Cassette Deck
with Series Recording Function

Cassette Deck
RS-T80R



Color
(K)...Black Type



RS-B49R MECHANISM SERIES

SPECIFICATIONS

Deck system	Stereo cassette deck
Track system	4-track, 2-channel
Heads	
(TAPE 1) REC/PLAY	MX head
(TAPE 2) REC/PLAY	MX head
Erasing	Double-gap ferrite head
Motors	
(TAPE 1) Capstan/reel table drive	
2 speed electronically controlled DC motor	
(TAPE 2) Capstan/reel table drive	
2 speed electronically controlled DC motor	
Recording system	AC bias
Bias frequency	90 kHz
Erasing system	AC erase
Tape speed	4.8 cm/sec. (1 7/8 ips.)
Frequency response (w/o Dolby N.R.)	
METAL	30 Hz~18 kHz
	40 Hz~17 kHz (DIN)
	50 Hz~16 kHz (±3 dB)
CrO₂	30 Hz~17 kHz
	40 Hz~16 kHz (DIN)
	50 Hz~15 kHz (±3 dB)
NORMAL	30 Hz~16 kHz
	40 Hz~15 kHz (DIN)
	50 Hz~14 kHz (±3 dB)
Dynamic Range (with dbx in)	110 dB (1 kHz)
Max. Input level improvement (with dbx in)	10 dB
S/N (signal level = max recording level, CrO ₂ type tape)	
dbx in	92 dB (A weighted)

Dolby C NR in	75 dB (CCIR)
Dolby B NR in	67 dB (CCIR)
NR out	57 dB (A weighted)
Wow and flutter	0.08% (WRMS)
	±0.18% (DIN)

Fast Forward and Rewind Time
Approx. 100 seconds with C-60 cassette tape

Input sensitivity and impedance	
LINE	60 mV/47 kΩ

Output voltage and impedance	
LINE	400 mV/1.5 kΩ
HEADPHONES	80 mV/8 Ω

Power consumption 25W

Power supply	
[M] [MC]AC 120V, 60 Hz	
[E] [EH] [EG]AC 220V, 50 Hz/60 Hz	
[Other]AC 110V/127V/220V/240V, 50 Hz/60 Hz	
	Preset power voltage 240V

Dimensions (W×H×D)	430×110.7×275 mm
	(16-15/16"×4-11/32"×10-13/16")

Weight	5.4 kg
	(11.7 lb.)

Note:
Specifications are subject to change without notice.
Weight and dimensions are approximate.

* The term dbx is a registered trademark of dbx Inc.
** Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
"Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Matsushita Services Company
50 Meadowland Parkway,
Secaucus, New Jersey 07094

Panasonic Hawaii Inc.
91-238 Kauhū St. Ewa Beach
P.O. Box 774
Honolulu, Hawaii 96808-0774

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka, Japan

Technics

Panasonic Sales Company,
Division of Matsushita Electric
of Puerto Rico, Inc.
Ave. 65 De Infanteria, KM 9.7
Victoria Industrial Park
Carolina, Puerto Rico 00630

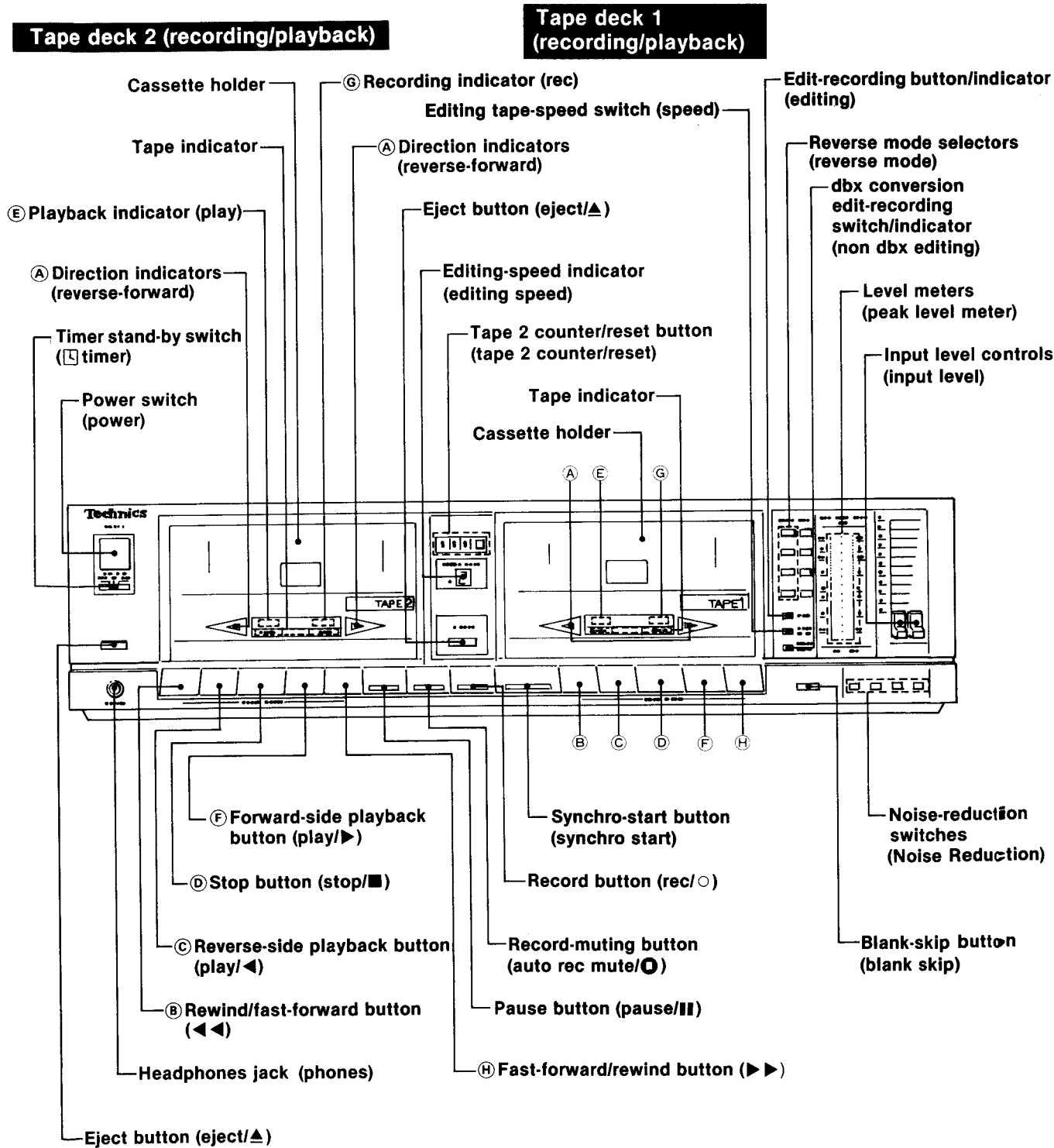
Matsushita Electric
of Canada Limited
5770 Ambler Drive, Mississauga,
Ontario, L4W 2T3

Panasonic Tokyo Office
Matsushita Electric Trading Co., Ltd.
6th Floor, World Trade Center Bldg.,
No. 4-1, Hamamatsu-cho 2-Chome, Minato-ku,
Tokyo 105, Japan

CONTENTS

	Page		Page
• Location of Controls.....	2	• Schematic Diagram.....	17~23
• Safety Precaution.....	3	• Printed Circuit Boards.....	24~27
• Operation.....	3~5	• Wiring Connection Diagram.....	28, 29
• Disassembly Instructions.....	5~7	• Microcomputer Terminal Function and Waveform.....	30~33
• Measurement and Adjustment Methodes.....	8~10	• Mechanical Parts Location.....	34, 35
• Resistors and Capacitors.....	11, 12	• Cabinet Parts Location.....	36~38
• Electrical Parts List.....	13		
• Block Diagram.....	14~16		

LOCATION OF CONTROLS



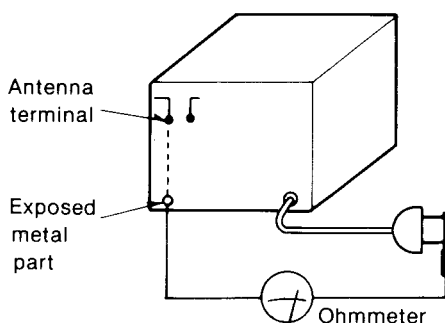
■ SAFETY PRECAUTION (This "safety precaution" is applied only in U.S.A.)

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only manufacturer's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

● INSULATION RESISTANCE TEST

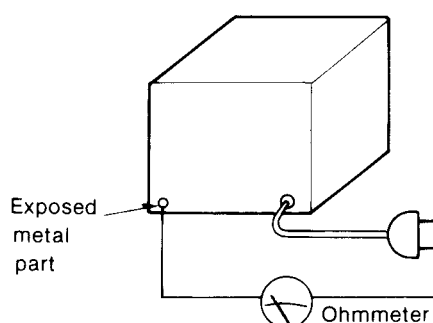
1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between $3\text{M}\Omega$ and $5.2\text{M}\Omega$ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



(Fig. A)

Resistance = $3\text{M}\Omega$ — $5.2\text{M}\Omega$



(Fig. B)

Resistance = Approx ∞

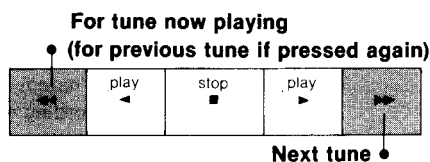
4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

■ OPERATION

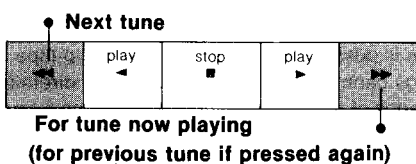
Auto music select

This feature is used to locate the beginning of the current or following song.

During playback of "front" side of tape



During playback of "reverse" side of tape



- To locate the beginning previous or subsequent songs, repeat the auto-music select mode as necessary.

- During automatic reverse mode (⏮) or series mode (⏮⏮) playback, if no music is located on the forward or reverse side, the tape will automatically stop when it reaches the end of the reverse side. (e.g. it does not automatically scan the other tape.)

Notes:

The following describes those instances in which the tape that is fast-forwarded or rewound does not stop at the beginning, or stops in the middle, of a song:

- When the music is very soft, e.g., classical music which is mainly pianissimo
- When there is sustained silence of 4 seconds or more within the recording (e.g., of a conversation or a lecture)
- When the interval between songs is very short or contains audible noise
- Tapes recorded using fade-in or fade-out techniques.

• Fade-in and fade-out

To start a recording with the volume level at minimum ("0") and gradually increase to the ordinary recording level is called the "fade-in" technique. Conversely, ending a recording by gradually reducing the volume level to minimum is called the "fade-out" technique.

- The auto music select function can not be switched from tape deck 1 to tape deck 2 or vice-versa.

- Music select system manufactured under license of Starr S.A., Bruxelles, Belgium.

Record muting

This is a feature which makes it possible to make a non-recorded portion on the tape while a recording is in progress.

- To avoid recording unwanted commercial announcements and to avoid recording the noise produced when the phono needle descends to a disc.

During recording...

To make the non-recorded portion of about 4 seconds between tunes:

Press once.

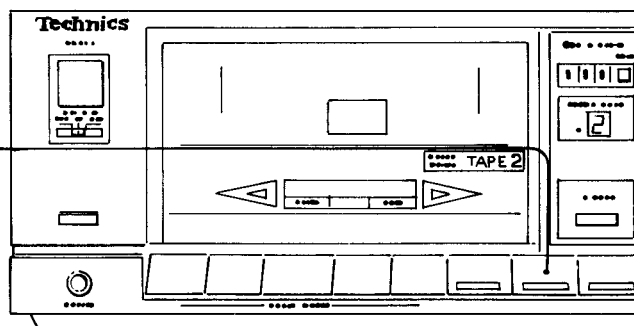
(After 4 seconds, the unit will automatically change to the recording stand-by mode.)

To make a non-recorded portion of more than 4 seconds:

Press for more than 4 seconds.

(The unit will automatically change to the recording stand-by mode when the button is released.)

- A recording can be started immediately, even during the record-muting operation, by pressing the playback button for the side to be recorded.



Edit-Recording

Edit-recording is the recording by tape deck 2 of the signals sent from tape deck 1.

1 Timer start switch: "off"

2 Power: "on" (■ → ■)

3 Press, then insert a tape to be used recording.

4 Press, then insert a tape to be playback.

5 editing: Press
(The indication lamp will illuminate.)

8 Press.
(TAPE 1 playback and TAPE 2 recording will then begin.)

9 Press.
(Tape deck 1 will stop; tape deck 2 will change to the re-pause mode after an unrecorded space of about 4 seconds has been made automatically.)

6 Select the desired reverse mode.

7 Press.

- X1 (indicator not illuminated)
For marking a edit-recording enables you to monitor recordings.
- X2 (indicator will illuminate)
For making high, (double) speed edit-recordings.

Notes:

- A edit-recording employing one of the noise-reduction systems cannot be made (except dbx-conversion edit-recordings). Thus, even if a noise-reduction switch is pressed while the editing switch is being pressed and held (while the indicator is illuminated), there will be no effect upon the edit-recording: When a edit-recording is finished and the recorded tape is played back, be sure to press the edit-recording switch to cancel the mode, and then press the noise-reduction switch.

- Edit-recording is possible only from tape deck 1 to tape deck 2. Edit-recordings cannot be made in the opposite direction.
- To avoid changes of the tone quality, use the same type of tape in tape deck 2 as the type to be played back in tape deck 1.
- Check to make sure that the correct sides of the tapes to be played or recorded are indicated by the proper direction indicator. To change the direction (forward or reverse), press the playback button for that direction while pressing the stop button.

■ Synchro-start function

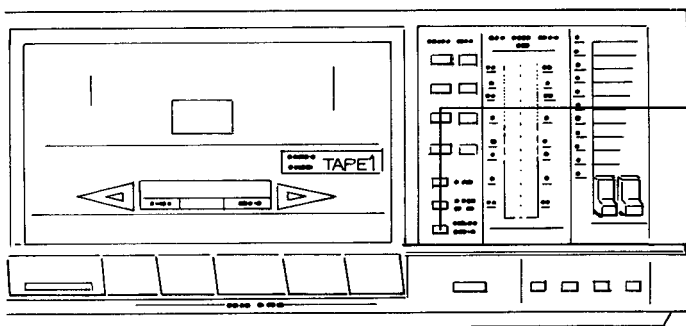
The playback from tape deck 1 and the recording by tape deck 2 can be started simultaneously, thus assuring no loss of recorded material, by simply pressing the synchro-start button.

■ Synchro-stop function

- To stop tape deck 1 and tape deck 2 simultaneously, press the stop button on tape deck 2.
- If, during edit-recording, the tape in tape deck 1 reaches its end before the tape in tape deck 2, tape deck 2 will change to the recording stand-by (pause) mode.
- If, during edit-recording, the tape in tape deck 2 reaches its end before the tape in tape deck 1, tape deck 1 will stop.

How to make dbx-conversion edit-recordings

Add the following to the steps for edit-recording. (See page 4.)



■ Edit-recording stand-by function

If, while the edit-recording indicator is illuminated, the music-select system (see page 3) is used at tape deck 1, it will stop after the tune is located.

Monitoring normal speed edit-recordings

• Tapes recorded by the dbx system

Press the noise-reduction switch marked "dbx". (The correct monitored sound can't be heard if any other button is pressed.)

• Tapes recorded by the Dolby type B or type C noise-reduction system

Use the volume control, etc. of the amplifier to make adjustment. (The noise-reduction switches do not function.)

■ Cancellation of the dbx-conversion edit-recording mode

Press the dbx-conversion edit-recording switch once again and then check to be sure that the indicator is not illuminated.

Non-dbx editing: Press.

(The indication lamp will illuminate.)

- When the edit-recording switch is pressed once again, the indicator illumination will stop and the edit-recording mode will also be cancelled.
- When an edited tape is played back, be sure to cancel the edit-recording mode and then press the noise-reduction switch marked "out".

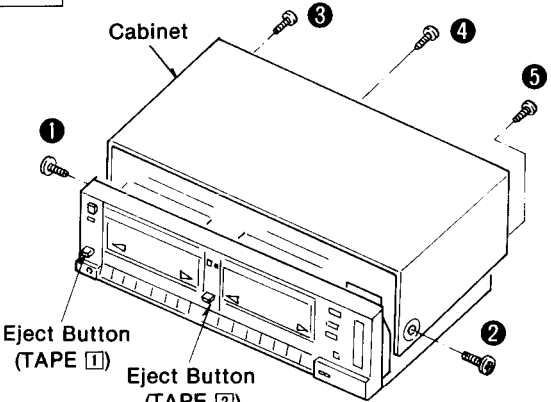
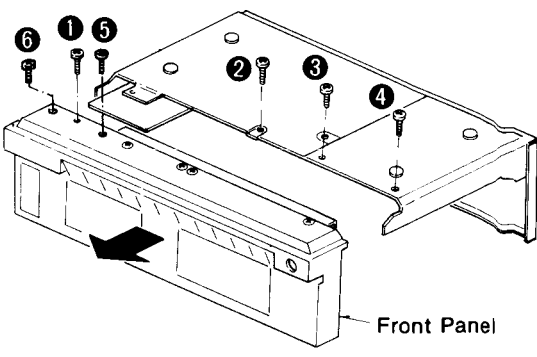
Note:

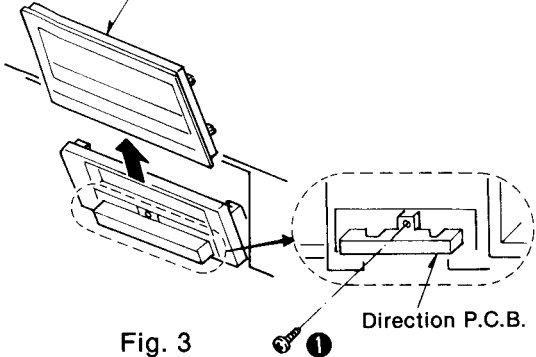
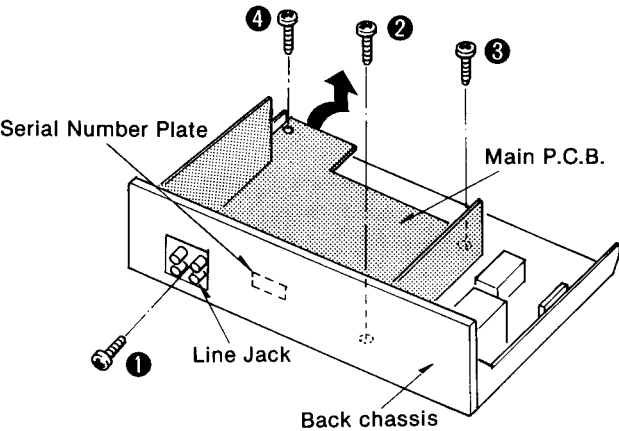
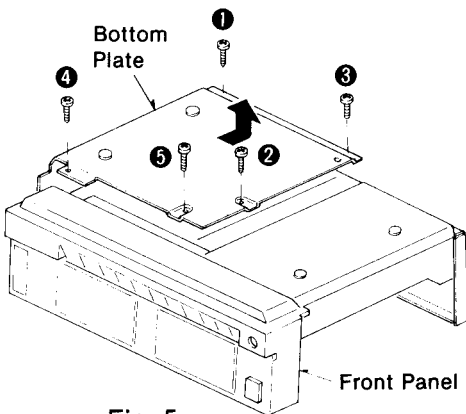
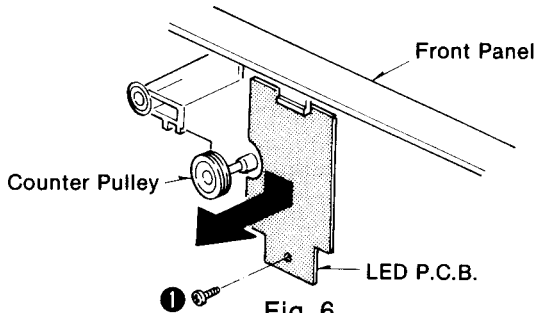
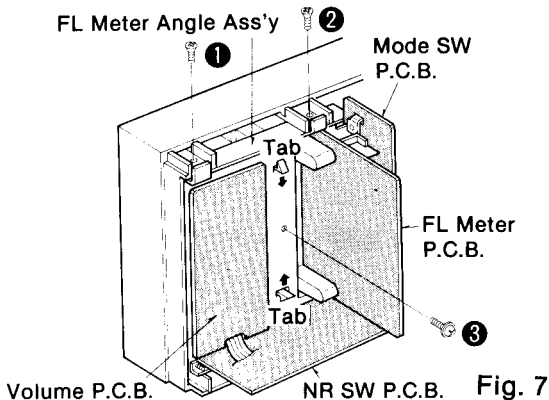
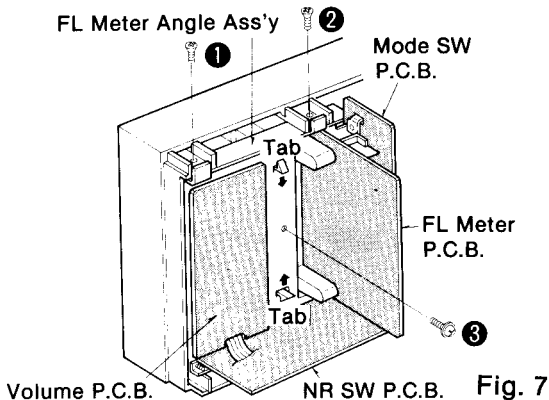
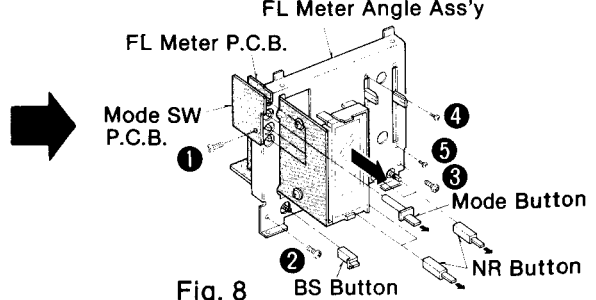
dbx-conversion edit-recordings cannot be made at the double speed. Also, you cannot change directly from the double speed edit-recording mode to the dbx-conversion edit-recording mode. First press the edit-recording switch to select "X1" (editing-speed indicator not illuminate) and then press the dbx conversion switch.

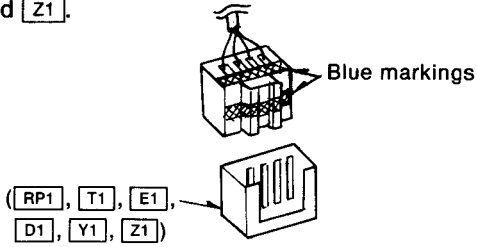
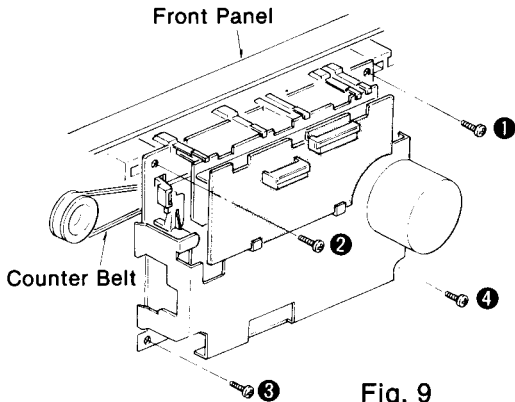
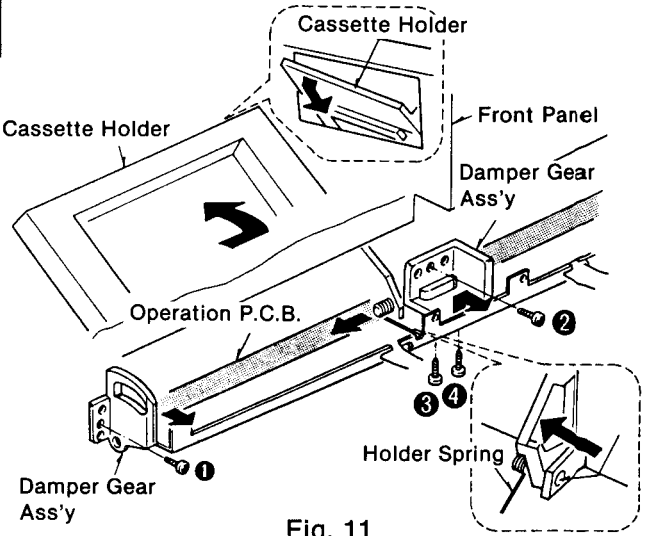
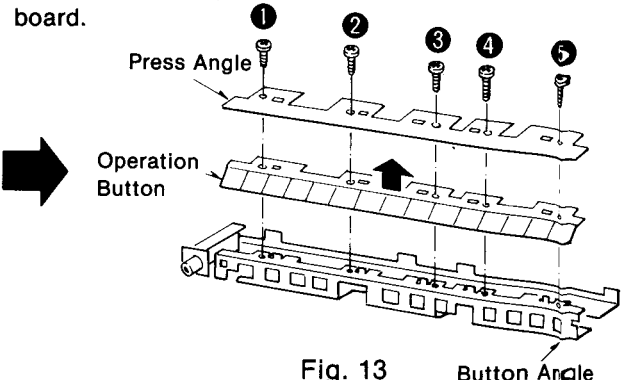
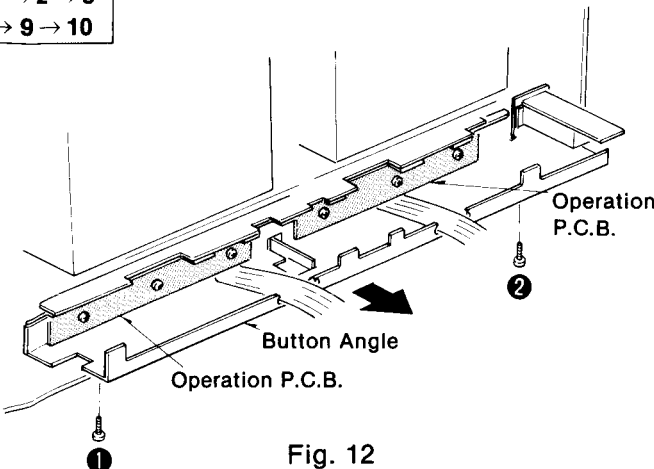
Example

This is convenient for editing a tape which was recorded through the dbx noise-reduction system to another tape for use in a "head-phones stereo" unit or for a car stereo system.

■ DISASSEMBLY INSTRUCTIONS

Ref. No. 1	How to remove the cabinet	Ref. No. 2	How to remove the front panel
Procedure 1	• Remove the 5 screws (①~⑤).  Fig. 1	Procedure 1 → 2	• Remove the 4 screws (①~④).  Fig. 2

Ref. No. 3	How to remove the direction P.C.B.	Ref. No. 4	How to remove the main P.C.B.
Procedure 3	• Push the eject button (see fig. 1). • Remove the cassette lid. • Remove the one screw (①).	Procedure 1 → 2 → 4	• Remove the 4 screws (①~④). • Pull the main P.C.B. in the direction of the arrow so that the line jack is removed from the back chassis, and then remove the main P.C.B. upward.
 Fig. 3		 Fig. 4	
Ref. No. 5	How to remove the bottom plate ass'y	Ref. No. 6	How to remove the LED P.C.B.
Procedure 5	• Remove the 5 screws (①~⑤). • Remove the one screws (④ of fig. 4).	Procedure 1 → 6	• Remove the counter belt. • Remove the one screw (①).
 Fig. 5		 Fig. 6	
Ref. No. 7	How to remove the FL meter P.C.B., volume P.C.B., mode SW P.C.B. and NR SW P.C.B.	• Remove the 2 tabs aside (see fig. 7), and then pull out the FL meter P.C.B. as shown in fig. 8. • Pull out the mode button. • Remove the one screw (①), and then remove the mode SW P.C.B. • Pull out the NR button, and the BS button. • Remove the 2 screws (②, ③), and then remove the NR SW P.C.B. • Remove the 2 screws (④, ⑤), and then remove the volume P.C.B.	
Procedure 1 → 2 → 7	• Remove the 2 screws (⑤, ⑥) (see fig. 2). • Remove the 2 screws (①, ②) (see fig. 7), and then remove the FL meter angle ass'y from the front panel. • Remove the one screw (③) (see fig. 7).	 Fig. 7	
 Fig. 8		 Fig. 8	

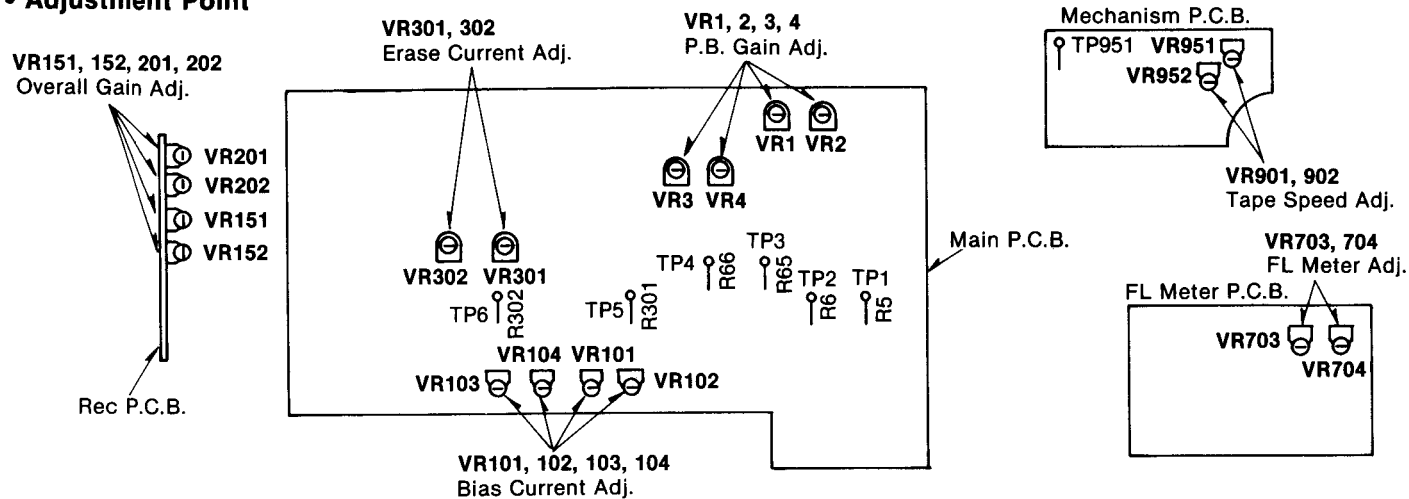
Ref. No. 8	How to remove the mechanism unit	Note) Remove connectors RP1, T1, E1 and D1 (mechanism of tape 1), connectors Y1 and Z1 (Direction P.C.B. of tape 1), connectors RP2, T2, E2 and D2 (mechanism of tape 2) and connectors Y2 and Z2 (Direction P.C.B. of tape 2). When assembling, see the blue markings provided on tops or sides of connectors RP1, T1, E1 and D1 and connectors Y1 and Z1.  Blue markings (RP1, T1, E1, D1, Y1, Z1)
Procedure 1 → 2 → 8	• Push the eject button (see fig. 1). • Remove the counter belt (mechanism only of Tape 2). • Remove the 4 screws (①~④).  Front Panel Counter Belt ① ② ③ ④ Fig. 9	
Ref. No. 9	How to remove the operation P.C.B.	 Cassette Holder Front Panel Damper Gear Ass'y Operation P.C.B. Damper Gear Ass'y Holder Spring Fig. 11
Procedure 1 → 2 → 8 → 9	• Remove the 4 screws (①~④). • Remove the damper gear ass'y. • Remove the cassette holder in the direction of arrow.	
Ref. No. 10	How to remove the operation button	• Remove the 5 screws (①~⑤). Note) Remove the operation P.C.B., and then slowly remove the operation button upward holding the middle. Take care not to give excess forces to the board.  Press Angle Operation Button Button Angle Fig. 13
Procedure 1 → 2 → 8 → 9 → 10	• Remove the 2 screws (①, ②).  Operation P.C.B. Button Angle Operation P.C.B. ① ② Fig. 12	

* **Serial No. Indication**

- The serial number plate of this product is attached to the back chassis (shown in fig. 4).

MEASUREMENT AND ADJUSTMENT METHODES

Adjustment Point



Measurement Condition

- Input level controls; Maximum
- Timer start switch; Off
- Noise reduction select switch; Out
- Editing switch; Off
- Editing tape speed switch; X1
- Make sure heads are clean
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature $20 \pm 5^{\circ}\text{C}$ ($68 \pm 9^{\circ}\text{F}$)

Measuring instrument

- EVM (Electronic Voltmeter)
- Oscilloscope
- Digital frequency counter
- AF oscillator
- ATT (Attenuator)
- DC voltmeter
- Resistor (600Ω)

Test tape

- Head azimuth adjustment (8kHz, -20dB); QZZCFM
- Tape speed adjustment (3kHz, -10dB); QZZCWAT
- Playback frequency response (315Hz, 12.5kHz, 10kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz, 63Hz, -20dB); QZZCFM
- Playback gain adjustment (315Hz, 0dB); QZZCFM
- Overall frequency response, Overall gain adjustment
 - Normal reference blank tape; QZZCRA
 - CrO₂ reference blank tape; QZZCRX
 - Metal reference blank tape; QZZCRZ

Head azimuth adjustment

1. Test equipment connection is shown in Fig. 1.
2. Playback the azimuth adjusted part (8kHz, -20dB) of the test tape (QZZCFM) and regulate the angle adjusting screw so that the outputs of L-CH and R-CH are maximized. (When the adjusting positions are different with L-CH and R-CH, find a position where are the outputs of L-CH and R-CH are balanced, and then make the adjustment.)
3. At the same time, draw a lissajous waveform and eliminate phase deflection.
4. Perform the same adjustment in reverse play mode.

Forward and reverse rotation level difference check

5. Playback the playback gain adjusted part (315Hz, 0dB) of the test tape (QZZCFM), and then check that the forward and reverse rotation level difference is with in 1dB.
6. After the adjustment apply screw-lock to the angle adjusting screw.

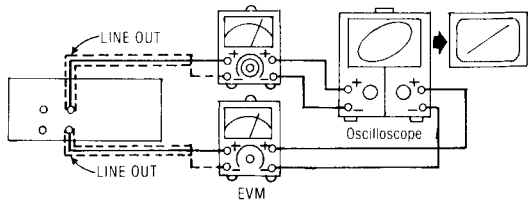


Fig. 1

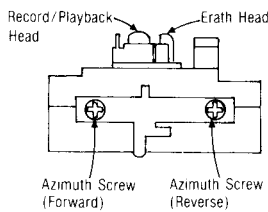


Fig. 2

Tape speed adjustment**Normal speed**

1. Test equipment connection is shown in Fig. 3.
2. Playback the middle part of the test tape (QZZCWAT).
3. Adjust VR952 so that the output is within the standard.

High speed

4. Set the editing speed switch to "X2" and ground the TP951.
5. Playback the middle part of the test tape (QZZCWAT).
6. Adjust VR951 so that the output is within the standard.

Standard value: 3000 ± 10 Hz (Normal) 6000 Hz ± 20 Hz (High)

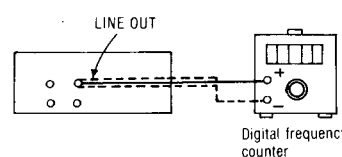


Fig. 3

Playback frequency response

1. Test equipment connection is shown in Fig. 4.
2. Playback the playback frequency response part (315 Hz, 12.5 kHz ~ 63 Hz, -20 dB) of the test tape (QZZCFM).
3. Check that the frequency is within the range shown in Fig. 5 for both L-CH and R-CH.

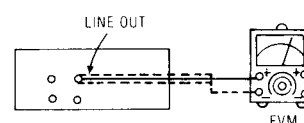


Fig. 4

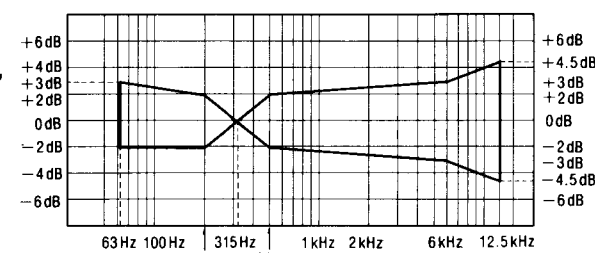


Fig. 5

Playback gain adjustment

1. Test equipment connection is shown in Fig. 4.
2. Playback the playback gain adjusted part (315 Hz, 0 dB) of the test tape (QZZCFM).
3. Adjust Tape 1: VR1 (L-CH) (VR2 (R-CH)) and Tape 2: VR3 (L-CH) (VR4 (R-CH)) so that the output is within the standard.

Standard value: 0.4 ± 0.02 V

Erase current adjustment

1. Test equipment connection is shown in Fig. 6.
2. Insert the metal tape.
3. Press the record and pause buttons.
4. Adjust Tape 1: VR301 and Tape 2: VR302 so that the output between Tape 1: TP5 and Tape 2: TP6 and ground is within the standard.

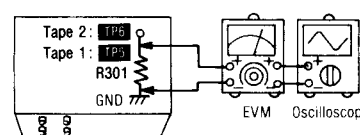


Fig. 6

$$\text{Erase current (A)} = \frac{\text{Voltage across resistor R301}}{1(\Omega)}$$

Standard value: 185 ± 5 mA (Metal) (185 ± 5 mV)

Bias current adjustment

1. Test equipment connection is shown in Fig. 7.
2. Insert the normal tape.
3. Press the record and pause buttons.
4. Minimize the input level control and adjust Tape 1: VR101 (L-CH) and Tape 2: VR103 (L-CH) (Tape 1: VR102 (R-CH) and Tape 2: VR104 (R-CH)) so that the output between Tape 1: TP1 (L-CH) and Tape 2: TP3 (L-CH) (Tape 1: TP2 (R-CH) and Tape 2: TP4 (R-CH)) and ground is within the standard.
5. After that check in the same way as for CrO₂ and metal tape.

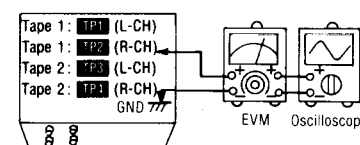


Fig. 7

Reference value: 800 μA (CrO₂) (8 mV)
: 600 μA (Normal) (6 mV)
: 1200 μA (Metal) (12 mV)

Overall frequency response

1. Test equipment connection is shown in Fig. 8, and ground the base of transistor Q41 (L-CH) (Q42 (R-CH)).
2. Set a normal blank tape (QZZCRA) and record by applying signal (50 Hz, 100 Hz, 200 Hz, 500 Hz, 1 kHz, 4 kHz, 8 kHz, 10 kHz, and 12.5 kHz), 20 dB attenuated from the reference input level signal (1 kHz, -24 dB).
3. Playback the signal recorded in step 2, and check that the level of each output frequency is within the range shown in Fig. 9 in comparison with the reference frequency (1 kHz).
4. If it is not within the standard range, adjust the bias current by Tape 1: VR101 (L-CH) and Tape 2: VR103 (L-CH) (Tape 1: VR102 (R-CH) and Tape 2: VR104 (R-CH)) so that the frequency level is within the standard.
 - Level up in high frequency range.....Increase the bias current.
 - Level down in high frequency range...Decrease the bias current.
5. After that increase the signal recorded on CrO₂ blank tape (QZZCRX) and metal blank tape (QZZCRZ) up to 15 kHz and adjust in the same way as mentioned above and check that the frequency level is within the range shown in Fig. 10.

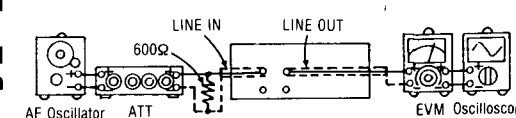


Fig. 8

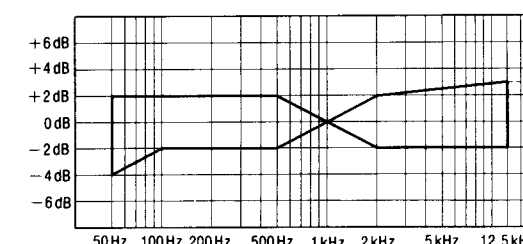


Fig. 9

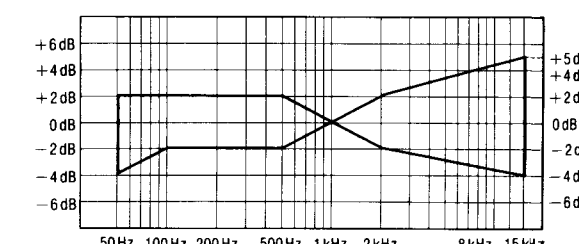


Fig. 10

Overall gain adjustment

1. Test equipment connection is shown in Fig. 8, and ground the base of transistor Q41 (L-CH) (Q42 (R-CH)).
2. Set a normal blank tape (QZZCRA) and apply the reference input level signal (1 kHz, -24 dB) in record pause mode.
3. Adjust the output 0.4 V by attenuator and then record.
4. Playback the signal recorded in step 3, and check that the output is within the standard.
5. If it is not within the standard, adjust Tape 1: VR151 (L-CH) and Tape 2: VR201 (L-CH) (Tape 1: VR152 (R-CH) and Tape 2: VR202 (R-CH)) and repeat the step (2), (3) and (4) until the output is within the standard.

Standard value: 0.4 V ± 0.5 dB (0.02 V)

Fluorescent meter adjustment

1. Test equipment connection is shown in Fig. 8, and ground the base of transistor Q41 (L-CH) (Q42 (R-CH)).
2. Set a normal blank tape (QZZCRA) and apply the reference input level signal (1 kHz, -24 dB) in record pause mode.
3. Adjust the output to 0.4 V by attenuator.
4. Adjust VR703 (L-CH) (VR704 (R-CH)) so that the 0 dB segment part is half lighted. (See Fig. 11.)

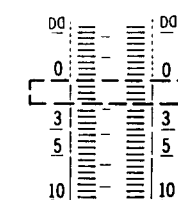


Fig. 11

Dolby NR circuit

1. Test equipment connection is shown in Fig. 2.
2. Set a normal tape and apply 1 kHz signal in record pause mode.
3. Adjust by attenuator so that the output between terminal 7 of IC401 (L-CH) (IC402 (R-CH)) and ground is 12.3 mV.

— Dolby B (Encode characteristic) —

4. Set NR switch to "Dolby B" and change the input signal to 1 kHz, 5 kHz.
5. Check that the output between terminal 21 of IC401 (L-CH) (IC402 (R-CH)) and ground change as specified from the level in NR out mode.

Standard value: 6 ± 2.5 dB (1 kHz), 8 ± 2.5 dB (5 kHz)

— Dolby C (Encode characteristic) —

6. Set NR switch to "Dolby C" and change the input signal to 1 kHz, 5 kHz.
7. Check that the output between terminal 21 of IC401 (L-CH) (IC402 (R-CH)) and ground change as specified from the level in NR out mode.

Standard value: 11.5 ± 2.5 dB (1 kHz), 8.5 ± 2.5 dB (5 kHz)

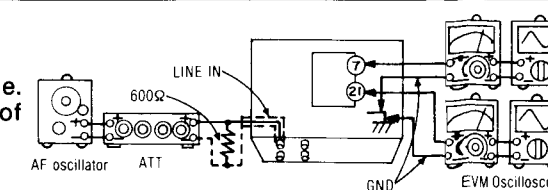


Fig. 12

RESISTORS AND CAPACITORS

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts order.
 - The unit of resistance is Ω (ohm).
K=1000 Ω , M=1000k Ω

- The unit of capacitance is μF (microfarad).
P=10 μF .
- Bracketed indications in Ref. columns specify the area.
Parts without these indications can be used for all area.

Resistor Type	Wattage	Tolerance
ERD : Carbon	10 : 1/8W	G : $\pm 2\%$
ERO : Film	12 : 1/2W	J : $\pm 5\%$
ERG : Metal Oxide	25 : 1/4W	
ERC : Solid	1 : 1W	
	2 : 2W	
	S1 : 1/2W	
	S2 : 1/4W	

ERD10TLJ□□□ → Chip type carbon
ERO10MKG□□□ → Chip type metal film

Capacitor Type	Voltage		Tolerance
	ECEA Type	Other	
ECEA : Electrolytic	0J : 6.3V	1H : 50V	CJ : $\pm 0.25\mu\text{F}$
ECCD : Ceramic	1A : 10V	2H : 500V	J : $\pm 5\%$
ECKD : Ceramic	1C : 16V	1 : 100V	K : $\pm 10\%$
ECQM : Polyester	1E : 25V	KC : 400V	Z : $\pm 80\%$, -20%
ECQP : Polyester	1H : 50V		Y : $\pm 22\%$
ECET : Electrolytic	1J : 63V		
ECEA...N : Non-polar Electrolytic	1V : 35V		
	25 : 25V		
	56 : 56V		

RESISTORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
R1, 2	ERDS2TJ332	3.3k	R112	ERDS2TJ472	4.7k	R258	ERDS2TJ821	820	R351	ERDS2TJ223	22k
R3	ERDS2TJ561	560	R113	ERDS2TJ103	10k	R259	ERDS2TJ561	560	R352	ERDS2TJ103	10k
R4	ERDS2TJ223	22k	R121, 122	ERDS2TJ102	1k	R260	ERDS2TJ472	4.7k	R353, 354	ERDS2TJ103	10k
R5, 6	ERD25FJ100	10	R123, 124	ERDS2TJ222	2.2k	R261	ERDS2TJ472	4.7k	R355	ERD25FJ122	1.2k
R7	ERDS2TJ103	10k	R127, 128	ERDS2TJ563	56k	R262	ERDS2TJ681	680	R356	ERD25FJ681	680
R8	ERDS2TJ221	220	R129, 130	ERDS2TJ152	1.5k	R263	ERDS2TJ681	680	R357 [M] [MC]	ERDS2TJ103	10k
R9, 10	ERDS2TJ102	1k	R131, 132	ERDS2TJ474	470k	R264	ERDS2TJ122	1.2k	R358 [M] [MC]	ERDS2TJ471	470
R11, 12	ERDS2TJ274	270k				R265	ERDS2TJ472	4.7k	[PA] [PE]		
R13, 14	ERDS2TJ101	100	R135, 136	ERDS2TJ333	33k	R266	ERDS2TJ472	4.7k	R359 [M] [MC]	ERDS2TJ102	1k
R15, 16	ERDS2TJ101	100	R137, 138	ERDS2TJ273	27k	R271	ERDS2TJ473	4.7k	[PA] [PE]		
			R139, 140	ERDS2TJ124	120k	R272	ERDS2TJ473	4.7k			
R17, 18	ERDS2TJ224	220k	R141, 142	ERDS2TJ121	120	R273	ERDS2TJ473	4.7k			
R19, 20	ERDS2TJ153	15k	R143, 144	ERDS2TJ680	68	R274	ERDS2TJ103	10k			
R21, 22	ERDS2TJ123	12k	R148	ERD25TJ104	100k	R275	ERDS2TJ182	1.8k	R360 [M] [MC]	ERDS2TJ102	1k
R23, 24	ERDS2TJ103	10k	R149, 150	ERDS2TJ473	47k	R276	ERDS2TJ223	22k	[PA] [PE]		
R25, 26	ERDS2TJ563	56k	R151, 152	ERDS2TJ272	2.7k				R360 except	ERDS2TJ561	560
R27, 28	ERDS2TJ103	10k	R153, 154	ERDS2TJ182	1.8k	R277	ERD25TJ104	100k	[M] [MC] [PA]		
R29, 30	ERDS25J103	10k	R155, 156	ERDS2TJ272	2.7k	R278	ERD25FJ222	2.2k	[PE]		
R31, 32	ERDS2TJ103	10k				R280	ERDS2TJ473	4.7k			
R33, 34	ERDS2TJ103	10k	R157, 158	ERDS2TJ272	2.7k	R281	ERDS2TJ473	4.7k	R361, 362	ERDS2TJ102	1k
R35, 36	ERDS2TJ472	4.7k	R159, 160	ERDS2TJ470	47	R282	ERDS2TJ152	1.5k	R363, 364	ERDS2TJ105	1M
			R161, 162	ERDS2TJ822	8.2k	R283	ERDS2TJ223	22k	R365, 366	ERDS2TJ103	10k
R37, 38	ERDS2TJ472	4.7k	R163, 164	ERDS2TJ102	1k	R284	ERDS2TJ103	10k	R367, 368	ERDS2TJ561	560
R39, 40	ERDS2TJ393	39k	R165, 166	ERDS2TJ103	10k	R285	ERD25FJ472	4.7k	R369, 370	ERDS2TJ122	1.2k
R41	ERD25FJ103	10k	R167, 168	ERDS2TJ272	2.7k	R286	ERDS2TJ822	8.2k	R371, 372	ERDS2TJ561	560
R43, 44	ERDS2TJ105	1M	R169, 170	ERDS2TJ123	12k	R287	ERDS2TJ563	56k	R375, 376	ERDS2TJ103	10k
R45, 46	ERDS2TJ183	18k	R171	ERDS2TJ472	4.7k	R288	ERDS2TJ103	10k	R377, 378	ERDS2TJ153	15k
R47	ERDS2TJ562	5.6k	R172	ERDS2TJ103	10k	R289	ERDS2TJ151	150	R379, 380	ERDS2TJ823	82k
R49, 50	ERDS2TJ393	39k	R173	ERDS2TJ103	10k				R401, 402	ERDS2TJ472	2.4k
R51, 52	ERDS2TJ622	6.2k							R403, 404	ERDS2TJ472	4.7k
R53	ERDS2TJ103	10k	R175, 176	ERDS2TJ222	2.2k	R290	ERD25FJ470	47	R405, 406	ERDS2TJ332	3.3k
R55, 56	ERDS2TJ223	22k	R177	ERDS2TJ104	100k	[M] [MC] only			R407, 408	ERDS2TJ102	1k
			R178	ERDS2TJ103	10k	R290 except	ERD2FCG470	47	R409, 410	ERDS2TJ333	33k
			R179, 180	ERDS2TJ332	3.3k	[M] [MC]			R411, 412	ERDS2TJ823	82k
R57, 58	ERDS2TJ474	470k	R181, 182	ERDS2TJ103	10k				R413, 414	ERDS2TJ102	1k
R59	ERDS25J472	4.7k	R183, 184	ERDS2TJ103	10k	R291	ERDS2TJ272	2.7k	R415, 416	ERDS2TJ512	5.1k
R61, 62	ERDS2TJ332	3.3k	R189	ERDS2TJ822	8.2k	R292	ERDS2TJ102	1k	R417, 418	ERDS2TJ683	68k
R63	ERDS2TJ561	560	R190	ERDS2TJ103	10k	R293	ERDS2TJ122	1.2k	R419, 420	ERDS2TJ222	2.2k
R64	ERDS2TJ223	22k	R193, 194	ERDS2TJ103	10k	R301, 302	ERD25FJ1R0	1	R421, 422	ERDS2TJ823	82k
R65, 66	ERD25FJ100	10	R195	ERDS2TJ822	8.2k	R303, 304	ERD25FJ6R8	6.8			
R67	ERDS2TJ103	10k				R305, 306	ERDS2TJ393	39k	R423, 424	ERDS2TJ472	4.7k
R68	ERDS2TJ221	220	R196	ERDS2TJ103	10k	R307, 308	ERDS2TJ393	39k	R431, 432	ERDS2TJ822	8.2k
R69, 70	ERDS2TJ102	1k	R199, 200	ERDS2TJ103	10k	R309, 310	ERDS2TJ220	22	R433, 434	ERDS2TJ153	15k
R71, 72	ERDS2TJ274	270k	R201, 202	ERDS2TJ272	2.7k	R311, 312	ERDS2TJ220	22	R502	ERDS2TJ123	12k
			R203, 204	ERDS2TJ182	1.8k	R315, 316	ERDS2TJ334	330k	R503, 504	ERDS2TJ102	1k
R73, 74	ERDS2TJ101	100	R205, 206	ERDS2TJ272	2.7k				R505, 506	ERDS2TJ104	100k
R75, 76	ERDS2TJ101	100	R207, 208	ERDS2TJ272	2.7k	R317, 318	ERDS2TJ151	150	R507, 508	ERDS2TJ104	100k
R77, 78	ERDS2TJ224	220k	R213, 214	ERDS2TJ470	47	R319, 320	ERDS2TJ152	1.5k	R510	ERDS2TJ103	10k
R79, 80	ERDS2TJ103	10k	R215, 216	ERDS2TJ560	56				R511, 512	ERDS2TJ563	56k
R81, 82	ERDS2TJ153	15k	R217, 218	ERDS2TJ473	47k	R321	ERD25FJ470	47	R513, 514	ERDS2TJ223	22k
R83, 84	ERDS2TJ103	10k	R221, 222	ERDS2TJ822	8.2k	[M] [MC] only					
R85, 86	ERDS2TJ103	10k				R321 except	ERD2FCG470	47			
R87, 88	ERDS2TJ563	56k				[M] [MC]			R515, 516	ERDS2TJ332	3.3k
R91, 92	ERD25FJ472	4.7k	R223, 224	ERDS2TJ102	1k				R517, 518	ERDS2TJ563	56k
R93, 94	ERD25FJ472	4.7k	R225, 226	ERDS2TJ103	10k				R519, 520	ERDS2TJ153	15k
			R227, 228	ERDS2TJ123	12k				R521, 522	ERDS2TJ472	4.7k
R95, 96	ERDS2TJ393	39k	R231, 232	ERDS2TJ472	4.7k	R323, 324	ERDS2TJ152	1.5k	R523, 524	ERDS2TJ822	8.2k
R97	ERDS2TJ103	10k	R233	ERDS2TJ472	4.7k	R325, 326	ERDS2TJ472	4.7k	R525, 526	ERDS2TJ102	1k
R99	ERDS2TJ102	1k	R237, 238	ERDS2TJ104	100k	R327, 328	ERDS2TJ472	4.7k	R527, 528	ERDS2TJ103	10k
R100	ERDS2TJ332	3.3k	R241, 242	ERDS2TJ155	1.5M	R329, 330	ERDS2TJ472	4.7k	R529, 530	ERDS2TJ333	33k
R101	ERDS2TJ470	47	R243, 244	ERDS2TJ155	1.5M	R331, 332	ERDS2TJ470	47	R531, 532	ERDS2TJ151	150
R102	ERDS2TJ683	68k	R245, 246	ERDS2TJ155	1.5M	[M] [MC] only			R533, 534	ERDS2TJ472	4.7k
R103	ERDS2TJ473	47k	R247, 248	ERDS2TJ155	1.5M	R333, 334	ERDS2TJ271	270			
R104	ERDS2TJ103	10k				R340	ERDS2TJ472	4.7k			
R105	ERDS2TJ102	1k	R249, 250	ERDS2TJ223	22k	R341	ERD25FJ103	10k	R535, 536	ERDS2TJ153	15k
R106	ERDS2TJ103	10k	R251	ERDS2TJ821	820	R342	ERDS2TJ473	47k	R537, 538	ERDS2TJ154	150k
			R252	ERDS2TJ561	560	R343	ERDS2TJ332	3.3k	R539, 540	ERDS2TJ244	240k
									R541, 542	ERDS2TJ472	4.7k
R107, 108	ERDS2TJ103	10k	R253, 254	ERDS2TJ472	4.7k	R345, 346	ERD25FJ103	10k	R543, 544	ERDS2TJ153	15k
R109, 110	ERDS2TJ333	33k	R255, 256	ERDS2TJ681	680	R347	ERDS2TJ222	2.2k	R545, 546	ERDS2TJ153	15k
R111	ERDS2TJ124	120k	R257	ERDS2TJ122	1.2k	R348	ERDS2TJ105	1M	R547	ERD25FJ102	1k

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
R549, 550	ERDS2TJ332	3.3k	R581	ERDS2TJ331	330	R607, 608	ERD25FJ221	220	R953	ERDS2TJ103	10k
R551, 552	ERDS2TJ104	100k	R601	ERD25FJ682	6.8k	R731, 732	ERDS2TJ103	10k	R954, 955	ERDS2TJ681	680
R553, 554	ERDS2TJ102	1k				R733, 734	ERDS2TJ822	8.2k	R956	ERDS2TJ681	680
			R602	ERD25FJ562	5.6k	R735, 736	ERDS2TJ103	10k	R957, 958	ERDS2TJ472	4.7k
R559	ERDS2TJ222	2.2k	R603, 604	ERX1S2R2	2.2	R750	ERDS2TJ472	4.7k	R959	ERDS2TJ472	4.7k
R560	ERDS2TJ333	33k				R752	ERDS2TJ103	10k	R960	ERDS2TJ105	1M
R562	ERDS2TJ822	8.2k	R605, 606	ERD25FJ471	470	R753, 754	ERDS2TJ103	10k	R961	ERDS2TJ153	15k
R563, 564	ERDS2TJ153	15k	[M] [MC] only			R755	ERDS2TJ474	470k	R962	ERDS2TJ103	10k
R565	ERDS2TJ272	2.7k	R605, 606	ERD25FJ331	330	R756	ERDS2TJ223	22k			
R566	ERDS2TJ104	100k	except [M]			R851	ERDS2TJ681	680			
R571, 572	ERD25FJ152	1.5k	[MC]			R951, 952	ERDS2TJ103	10k			
R573, 574	ERDS2TJ682	6.8k									

CAPACITORS

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
C1	ECEA0JU471	470	C165, 166	RCBS1H221KBY	220p	C321, 322	RCBS1H102KBY	0.001	C505, 506	ECEA50ZR68	0.68
C2	ECQM1H334JZ	0.33	C167, 168	ECEA1HU010	1				C507, 508	ECKD1H471KB	470p
C3, 4	ECKD1H391KB	390p	C169, 170	RCBS1H331KBY	330p	C323, 324	ECEA1CU100	10	C509, 510	ECQB1H223JZ	0.022
C5, 6	RCBS1H271KBY	270p	C201, 202	ECQB1H223JZ	0.022	except			C511, 512	ECEA16Z10	10
C7, 8	ECEA0JU101	100	C203, 204	ECQB1H223JZ	0.022	[M] [MC]			C513, 514	ECQM1H333JZ	0.033
C9, 10	ECQB1H123JZ	0.012	C209, 210	ECQB1H822JZ	0.0082	C331, 332	ECEA1AU331	330	C515, 516	ECEA0JU470	47
C11, 12	ECEA1CU010	1	C211, 212	ECKD1H152KB	0.0015	C333, 334	ECEA1AU331	330	C517, 518	ECQM1H104JZ	0.1
C13, 14	ECEA1EU4R7	4.7				C341	ECEA1HU3R3	3.3	C519, 520	ECQM1H104JZ	0.1
C15	ECQB1H103JZ	0.01	C213, 214	ECQB1H223JZ	0.022	C342, 343	ECCD1H121J	120p	C521, 522	ECEA1HUR33	0.33
C21	ECEA0JU471	470	C215, 216	ECQB1H222JZ	0.0022	C345	ECEA1AU101	100	C523, 524	ECCD1H391J	390p
			C219, 220	ECQB1H822JZ	0.0082	C346	RCBS1H102KBY	0.001			
C22	ECQM1H334JZ	0.33	C221, 222	RCBS1H221KBY	220p	C347, 348	ECEA1CU220	22	C525, 526	ECQB1H472JZ	0.0047
C23, 24	ECKD1H681KB	680p	C223, 224	ECEA1HU010	1	C349, 350	ECEA1EU2R2	2.2	C527, 528	ECQB1H223JZ	0.022
C27, 28	ECEA0JU101	100	C225, 226	RCBS1H331KBY	330p	C352	ECEA0JU101	100	C529, 530	ECQB1H332JZ	0.0033
C29, 30	ECQB1H123JZ	0.012	C231	ECEA1EU4R7	4.7				C531	ECEA1CU100	10
C31, 32	ECEA1CU010	1	C251	ECEA1HU010	1	C355	ECFR1E104ZF	0.1	C532	ECEA1HU010	1
C35	ECEA1CU100	10	C252	ECEA1CU100	10	C356, 357	ECFR1E104ZF	0.1	C533, 534	ECQB1H332JZ	0.0033
C36	ECCD1H470KC	47p	C253	ECEA1EU102	1000	C401, 402	ECKD1H152KB	0.0015	C535, 536	ECEA1CU100	10
C37	ECEA1HU010	1				C403, 404	ECQB1H472JZ	0.0047	C537, 538	ECCD1H391J	390p
C41, 42	ECEA1HU010	1	C301, 302	ECQP1682JZ	0.0068	C405, 406	ECEA1CU100	10	C539, 540	ECEA1HUR33	0.33
C43, 44	ECEA1HUR47	0.47				C407, 408	ECQM1H473JZ	0.047	C541, 542	ECEA1CU100	10
			C303, 304	ECEA1EU4R7	4.7	C409, 410	ECQM1H224JZ	0.22			
C45, 46	ECCD1H101K	100p	[M] [MC] only			C411, 412	ECEA50ZR68	0.68	C543, 544	RCBS1H221KBY	220p
C47, 48	ECCD1H101K	100p	C303, 304	ECEA1CU100	10	C413, 414	ECQB1H103JZ	0.01	C551	ECEA0JU331	330
C51, 52	ECEA1CN100S	10	except			C415, 416	ECQB1H472JZ	0.0047	C601	ECEA0JU331	330
C55, 56	ECCD1H220K	22p	[M] [MC]						C602	ECEA1CU471	470
C101, 102	ECCD1H221J	220p				C417, 418	ECEA1CU100	10	C603	ECEA1CU472	4700
C103, 104	ECCD1H221J	220p	C305, 306	ECQB1H153JZ	0.015	C419, 420	ECQM1H473JZ	0.047	C605	ECEA1CU220	22
C151, 152	ECQB1H223JZ	0.022	C307, 308	ECQB1H102JZ	0.001	C421, 422	ECQM1H224JZ	0.22	C606	ECEA1CU100	10
C153, 154	ECQB1H223JZ	0.022	C309, 310	ECQB1H102JZ	0.001	C423, 424	ECEA50ZR68	0.68	C607, 608	ECKD1H102KB	0.001
C155, 156	ECEA1CU100	10	C311	ECEA1EU4R7	4.7	C425, 426	ECEA1EU4R7	4.7	C609, 610	ECEA1CU471	470
C157, 158	ECEA1HU010	1	C312	ECQP1682JZ	0.0068	C427, 428	ECEA1CU100	10	C611, 612	ECEA1EU222	2200
			C313, 314	ECQB1H222JZ	0.0022	C429, 430	ECKD1H122KB	0.0012			
C159, 160	ECQB1H822JZ	0.0082	C315	ECQB1H103JZ	0.01	C500	ECQV1H333JZ	0.033	C619	ECKDKC103PF	0.01
C161, 162	ECKD1H152KB	0.0015	C317, 318	RCBS1H102KBY	0.001	C502	ECEA1CU100	10	C731, 732	ECQM1H104JZ	0.1
C163, 164	ECQB1H223JZ	0.022	C319	ECEA1CU100	10	C503, 504	ECEA1HUR33	0.33	C733, 734	ECEA1CU330	33
									C741	ECEA1EU4R7	4.7

■ ELECTRICAL PARTS LIST

Notes: 1. Part numbers are indicated on most mechanical parts.
Please use this part number for parts order.

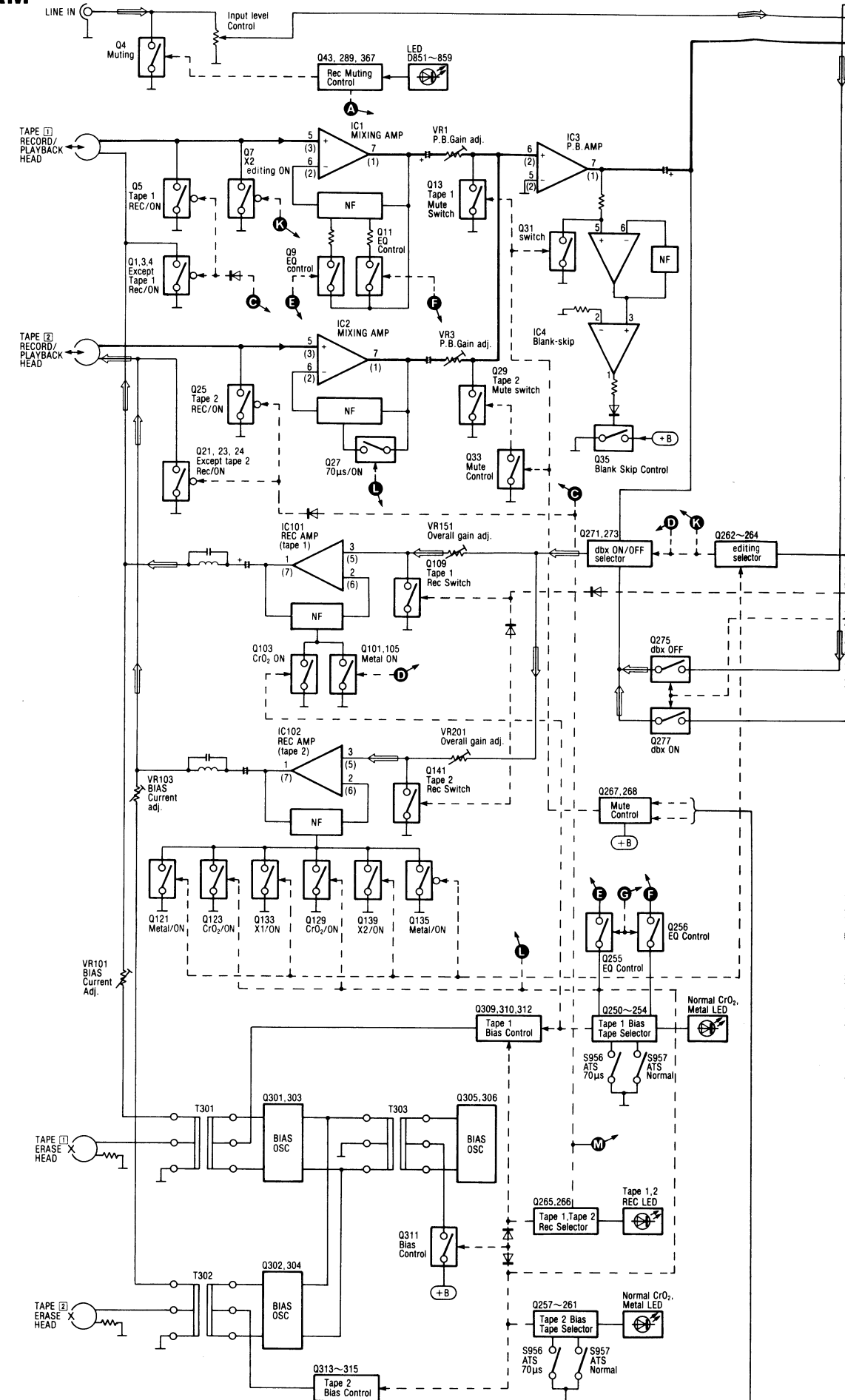
2. Important safety notice:
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

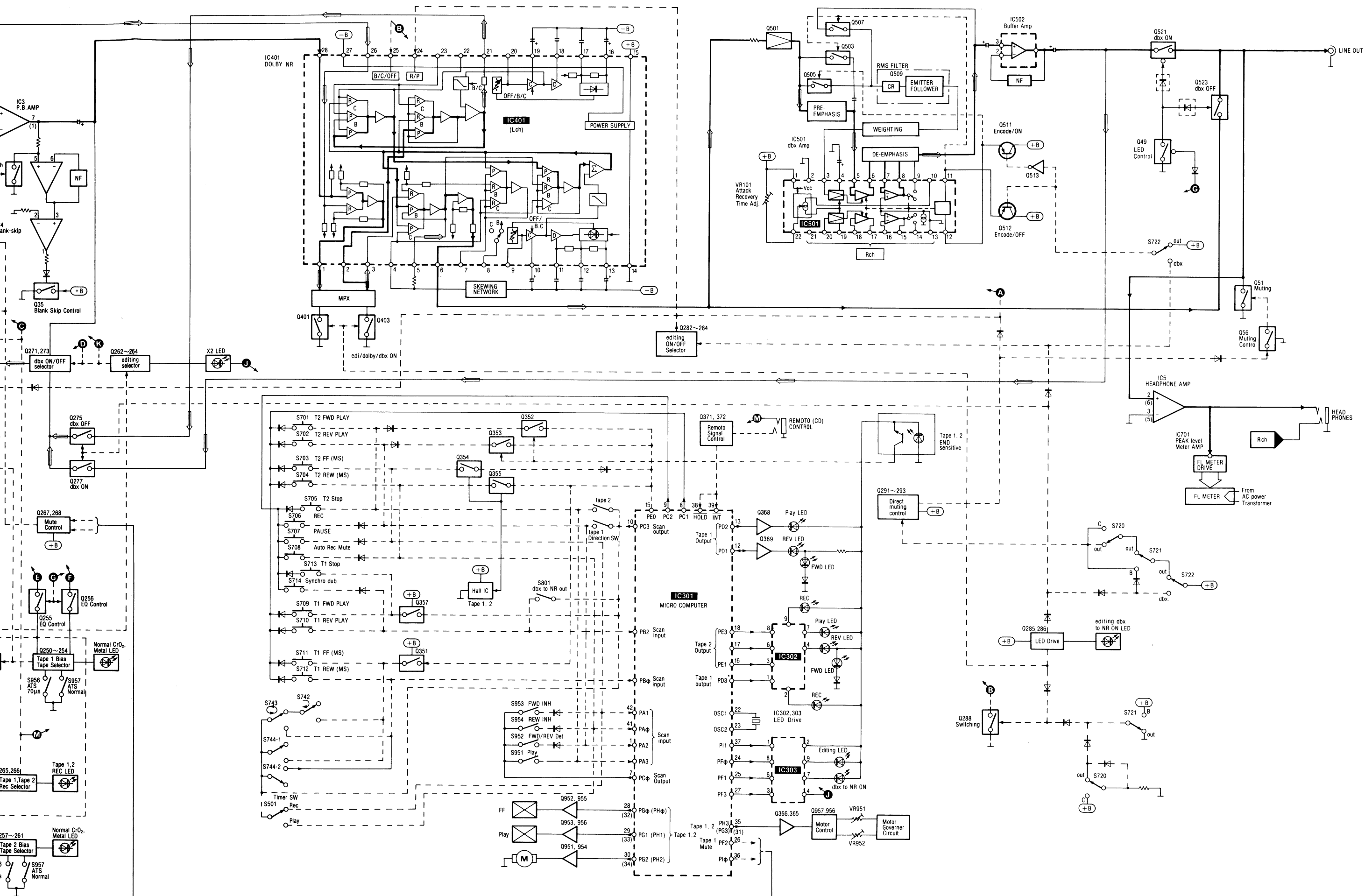
Area

* [M].....U.S.A.
* [MC].....Canada.
* [E].....All European areas except United Kingdom.
* [EK].....United Kingdom.
* [EG].....F.R. Germany.
* [EH].....Holland.
* [XL].....Australia.
* [XA].....Asia, Latin America, Middle East and Africa.
* [PA].....Far East PX.
* [PE].....European Military.
* [XB].....Saudi Arabia.

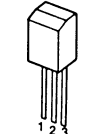
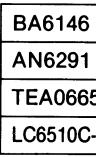
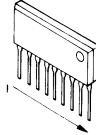
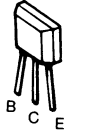
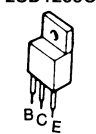
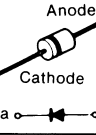
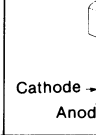
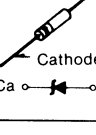
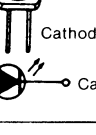
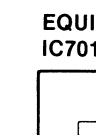
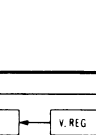
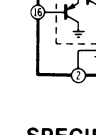
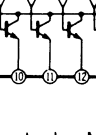
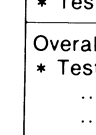
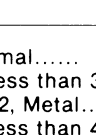
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
INTEGRATED CIRCUITS			Q511, 512	2SA933SQ	Transistor	VR701, 702	QVNB3A00B224	FL Meter Adj.
IC1, 2	M5220L	Integrated Circuit	Q513	UN4212	Transistor	VR951	RVNCC14B1 – A	Tape Speed Adj.
IC3 – 5, 101, 102	M5218L	Integrated Circuit	Q521, 522	2SJ40D	FET	VR952	RVNCC24B1 – A	Tape Speed Adj.
IC301	LC6510C – 3053	Integrated Circuit	Q523, 524	2SK381D	FET	COILS		
IC302, 303	AN90C21	Integrated Circuit	Q601	2SA933SQ	Transistor	L1 – 4	SLQX303 – 1K	Bias Trap Coil
IC401, 402	TEA0665	Integrated Circuit	Q603	2SD1265 – O	Transistor	L151, 152, 201, 202	QLQX2722D	Peaking Coil
IC501	AN6291	Integrated Circuit	Q604	2SB941 – Q	Transistor	L301, 302	SLO9C23 – Z	Bias Oscillation Coil
IC502	M5218L	Integrated Circuit	Q701, 702	2SD1468R	Transistor	L303	SLO9C22 – Z	Erase Coil
IC601	AN78N05	Integrated Circuit	DIODES & RECTIFIERS			L305 – 307	SLQX102 – 3K	Choke Coil
IC 701, 702	BA6146	Integrated Circuit	D1	1SS133	Diode	L306	QLQX102 – 3K	Choke Coil
TRANSISTORS			D2	MTZ5R1BT77	Zener	L350, 351	QLQX1011Y	Choke Coil
Q1 – 3	2SD1011 – T	Transistor, Si	D4, 11	1SS133	Diode	L401, 402	QLM9Z10K	MPX Coil
Q4	2SA921 – T	Transistor	D12	MTZ5R1BT77	Zener	L403, 404	SLM1B8 – K	Skewing Network
Q5 – 14	2SC2603EFG	Transistor	D14, 15, 51, 53	1SS133	Diode	SPARK LILLERS OR COMBINATION PARTS		
Q21 – 24	2SD1011 – T	Transistor	D101	SVDMC921	Diode	Z5	EXBF5E562J8R	Combination Part
Q25 – 31, 33, 35, 41, 42	2SC2603EFG	Transistor	D151	1SS133	Diode	Z6	EXBF5E472J8R	Combination Part
Q43, 49	UN4111	Transistor	D201, 202	SVDMC921	Diode	Z7	EXBF5E562J8R	Combination Part
Q51, 52	2SD1330R	Transistor	D251	MA162A	Diode	FLOURESCENT DISPLAY TUBE		
Q56	UN4111	Transistor	D252 – 263	1SS133	Diode	FL1	SADBG269Z	FL Meter
Q101 – 104	2SC2603EFG	Transistor	D265 – 267, 277	MA162A	Diode	RESONATORS		
Q105, 106	2SA933SQ	Transistor	D278	MA162A	Diode	X 1	SVFCSB800K	Ceramic Filter
Q109, 110	2SD1330R	Transistor	D280 – 285	1SS133	Diode	TRANSFORMERS		
Q121 – 124	2SC2603EFG	Transistor	D287 – 291	SVDMC921	Diode	T1 [M] [MC]	Δ SLT5L259W	Power Transformer
Q129, 130	2SA933SQ	Transistor	D286	MA162A	Diode	T1 [EK] [XL] [XA] Δ	SLT5L261W	Power Transformer
Q133, 134	2SC2603EFG	Transistor	D292	MTZ8R2BT77	Zener	[PA] [PE] [XB]	SLT5L261W	Power Transformer
Q135, 136	2SA933SQ	Transistor	D293	1SS133	Diode	T1 [E] [EH] [EG] Δ	SLT5L262W	Power Transformer
Q139, 140	2SC2603EFG	Transistor	D294 – 297	1SS133	Diode	FUSES		
Q141, 142	2SD1330R	Transistor	D301, 302	MA162A	Diode	F1, 2 [EK] only	Δ XBA2C10TB0	Fuse (T1.0A)
Q250 – 252	UN4111	Transistor	D298	MA162A	Diode	F1, 2 [E] [EH]	Δ XBAQ0004	Fuse (T1.0A)
Q253, 254	UN4211	Transistor	D337, 338	MA162A	Diode	[EG] [XA] [XL]		
Q255 – 259	UN4111	Transistor	D340 – 345	1SS133	Diode	[PA] [PE] [XB]		
Q260 – 263	UN4211	Transistor	D346	MA162A	Diode	F3 [EK] only	Δ XBA2C16TB0	Fuse (T1.6A)
Q264 – 266	UN4111	Transistor	D347	SVDMC921	Diode	F3 [E] [EH] [EG]	Δ XBAQ0010	Fuse (T1.6A)
Q267, 268	UN4211	Transistor	D350, 351	1SS133	Diode	[XA] [XL] [PA]		
Q271, 272	2SK381D	FET	D353	MTZ10BT77	Zener	[PE] [XB]		
Q273 – 276	2SJ40D	FET	D355	1SS133	Diode	SWITCHES		
Q277, 278	2SK381D	FET	D356, 357	MA162A	Diode	S601	Δ SSH1057	Power Switch
Q281	UN4211	Transistor	D358, 371 – 373	1SS133	Diode	S602 [EK] [XA]	Δ SSR227	Rotary Switch
Q282 – 284	2SC2603EFG	Transistor	D374 [M] [MC]	MA162A	Diode	[XL] [PA] [PE]		(AC Power)
Q285, 286	UN4111	Transistor	[PA] [PE] only			[XB]		Power Voltage Selector)
Q287, 288	2SC2603EFG	Transistor	D375, 376 [M]	1SS133	Diode	S700	SSS157	Timer Switch
			[MC] [PA] [PE] only			S701 – 714	SSG13	Touch Switch
Q289	UN4111	Transistor	D501, 502	1SS133	Diode	S720 – 722, 725	SSH575	NR Switch
Q291	2SA933SQ	Transistor	D503	MTZ5R1BT77	Zener	S741 – 744	SSH4100	Mode Switch
Q292	2SC2603EFG	Transistor	D505	SVDMC911	Diode	S801	SSG20 – 3	Touch Switch
Q293	2SA933SQ	Transistor	D506	SVDMC921	Diode	S802	SSG20 – 5	Touch Switch
Q301 – 304	2SD471L	Transistor	D601	Δ SVD1SR35200A	Rectifier	S803	SSG20 – 6	Touch Switch
Q305, 306	2SC2603EFG	Transistor	D602	MA162A	Diode	S951, 952	RSH1B12ZA – U	Leaf Switch
Q307, 308	2SA885R	Transistor	D603, 604	Δ MA1110	Zener	S953 – 956	RSH1A46ZA – U	Leaf Switch
Q309	2SD471L	Transistor	D605 – 612	SVD1SR35200A	Rectifier	S957	RSH1A60ZA – U	Leaf Switch
Q310, 311	2SB909Q	Transistor	D701 – 714, 721	1SS133	Diode	JACKS		
Q312	UN4211	Transistor	D731	SLV31VC3	LED	J 1	SJJ126B	Headphones
Q313	2SD471L	Transistor	D740 – 745, 747, 748	1SS133	Diode	J 2 [M] [MC] [PA]	SJJ73BK	Jack
Q314	2SB909Q	Transistor	D781	MA4030M	Zener	[PE] only		(Remote)
Q315	UN4211	Transistor	VARIABLE RESISTORS					
Q350 – 357	2SC2603EFG	Transistor	VR1 – 4	QVNB3A00B223	P.B. Gain Adj.			
Q361	2SD471L	Transistor	VR7, 8	EWAPGX010A54	Input Level Control			
Q363, 364	2SC2603EFG	Transistor	VR15	EVNM0AA00B23	Attack Recovery time Adj.			
Q365, 366	UN4211	Transistor	VR101 – 104	QVNB3A00B104	Bias Current Adj.			
Q367	2SC2603EFG	Transistor	VR151, 152, 201, 202	EVNM0AA00B24	Overall Gain Adj.			
Q368, 369	UN4211	Transistor	VR301, 302	QVNB3A00B103	Erase Current Adj.			
Q371 [M] [MC] [PA] [PE] only	UN4211	Transistor						
Q372 [M] [MC] [PA] [PE] only	2SA933SQ	Transistor						
Q401 – 404, 501 – 510	2SC2603EFG	Transistor						

■ BLOCK DIAGRAM

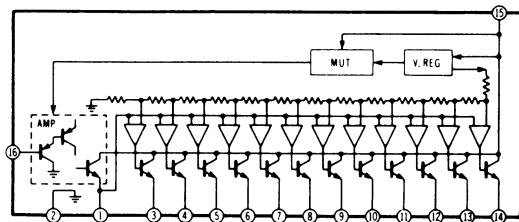




Terminal Guide of Transistors, Diodes and IC's

 AN78N05	 BA6146	16 Pin
 M5218L	 2SA921	22 Pin
 M5220L	 2SC2603EFG	28 Pin
 AN90C21	 UN4111	42 Pin
 2SB941-P	 2SD471L	8 Pin
 2SD1265O	 2SA885R	8 Pin
 1SS133	 SVDMC921	9 Pin
 MTZ5R1BT77	 2SD1011R	8 Pin
 MTZ10BT77	 2SD1468R	8 Pin
 MA1110	 2SJ40D	9 Pin
 MA4030M	 2SK381D	8 Pin

EQUIVALENT CIRCUIT



SPECIFICATIONS

Playback S/N ratio	Greater than 45dB
* Test tape...QZZCFM	
Overall distortion	Normal.....
* Test tape	Less than 3.5%
...QZZCRA for Normal	CrO2, Metal.....
...QZZCRX for CrO2	Less than 4%
...QZZCRZ for Metal	
Overall S/N ratio	Greater than 43dB
* Test tape...QZZCRA	(without NAB filter)

SCHEMATIC DIAGRAM

Notes:

- S601 : Power switch in "on" position.
- S602 : Power voltage selector. (E) [X] [A] [XL] [PA] [PE] areas)
- S700 : Timer switch in "off" position.
- S701 : Tape2 forward Play switch in "off" position.
- S702 : Tape2 reverse play switch in "off" position.
- S703 : Tape2 FF (MS) switch in "off" position.
- S704 : Tape2 REW (MS) switch in "off" position.
- S705 : Tape2 stop switch in "off" position.
- S706 : Rec switch in "off" position.
- S707 : Pause switch in "off" position.
- S708 : Auto rec mute switch in "off" position.
- S709 : Tape1 forward play switch in "off" position.
- S710 : Tape1 reverse play switch in "off" position.
- S711 : Tape1 FF (MS) switch in "off" position.
- S712 : Tape1 REW (MS) switch in "off" position.
- S713 : Tape1 stop switch in "off" position.
- S714 : Synchro start switch in "off" position.
- S720 : Dolby C NR switch in "out" position.
- S721 : Dolby B NR switch in "out" position.
- S722 : dbx switch in "out" position.
- S725 : Blank skip switch in "off" position.
- S741 : Mode () switch in "off" position.
- S742 : Mode () switch in "off" position.
- S743 : Mode () switch in "off" position.
- S744 : Mode () switch in "off" position.
- S801 : Non dbx editing switch in "off" position.
- S802 : Tape speed select switch in "X1" position.
- S803 : Editing switch in "off" position.
- S951 : Play switch in "off" position.
- S952 : FF/REW switch in "off" position.
- S953 : FWD inhibit switch in "off" position.
- S954 : REV inhibit switch in "off" position.
- S955 : 70μs switch in "off" position.
- S956 : Metal switch in "off" position.
- S957 : Direction switch in "off" position.

Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
1K=1,000 (Ω), 1M=1,000K (Ω)
Capacity are in micro-farads (μF) unless specified otherwise.
All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.

- ()Voltage values at record mode.
- CrO2Voltage values at CrO2 tape mode.
- MetalVoltage values at Metal tape mode.
- ediVoltage values at editing mode.
- X2Voltage values at X2 mode.
- BVoltage values at Dolby B NR mode.
- CVoltage values at Dolby C NR mode.
- RevVoltage values at reverse mode.

For measurement use EVM.

• () indicates B (bias).
• () indicates the flow of the playback signal.
• () indicates the flow of the record signal.

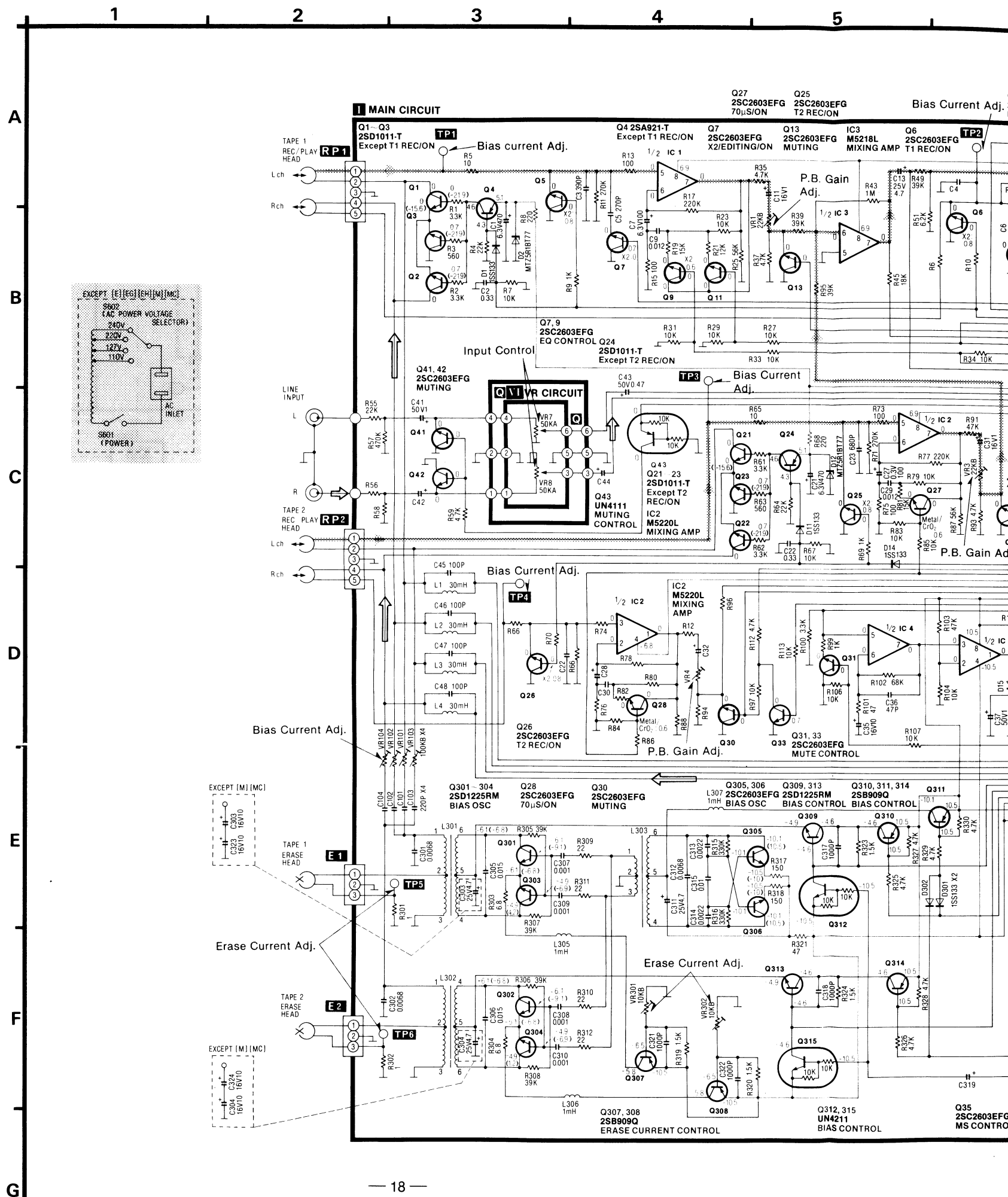
IMPORTANT SAFETY NOTICE

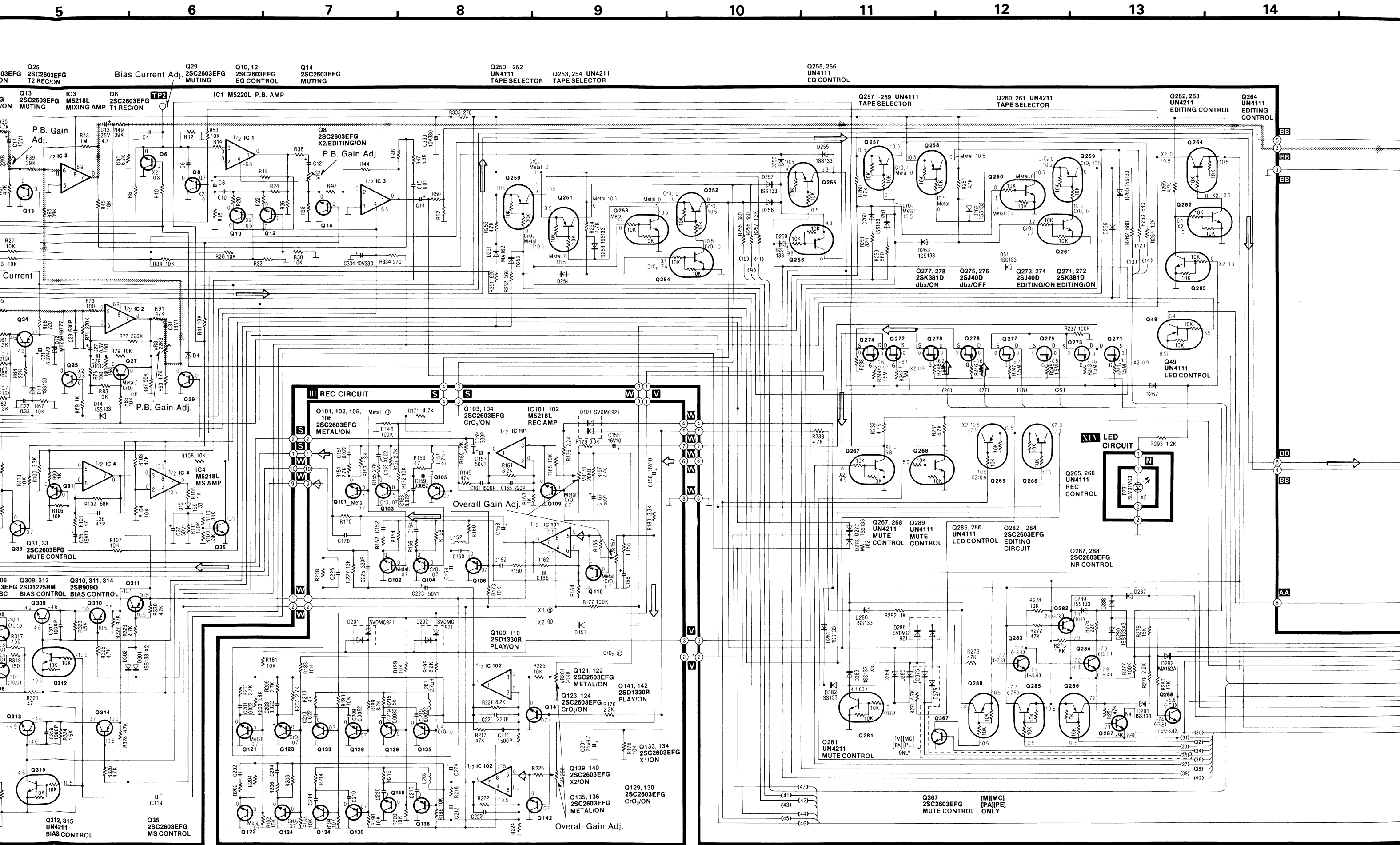
The shaded area on this schematic diagram incorporates special features important for protection from fire and electrical shock hazards.

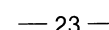
When servicing it is essential that only manufacturer's specified parts be used for the critical components in the shaded areas of the schematic.

* Caution!

- IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.
- * Cover the parts boxes made of plastics with aluminum foil.
- * Ground the soldering iron.
- * Put a conductive mat on the work table.
- * Do not touch the legs of IC or LSI with the fingers directly.







PRINTED CIRCUIT BOARD

I MAIN P.C.B.

A

B

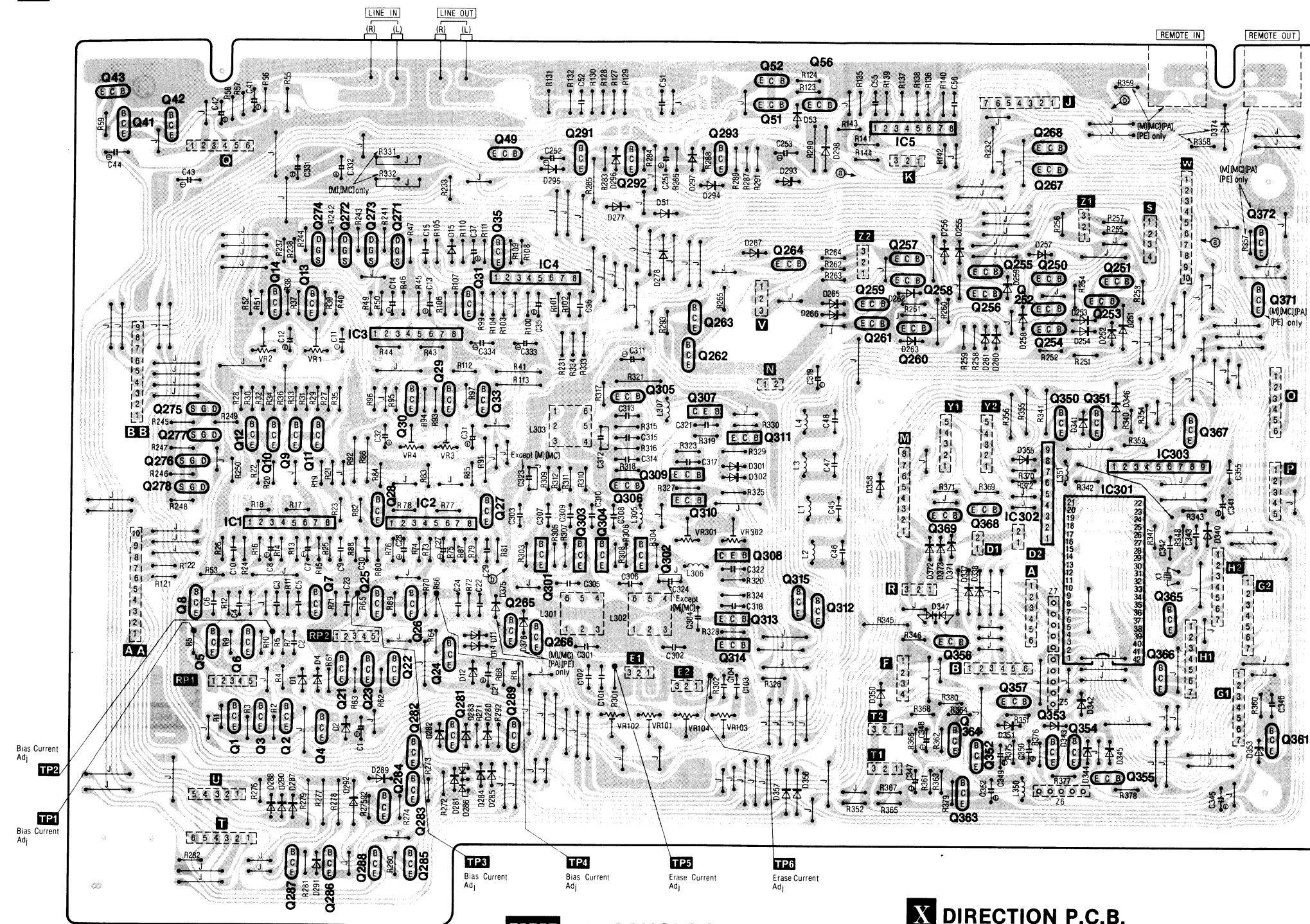
C

D

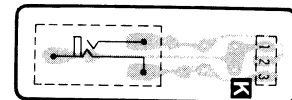
E

F

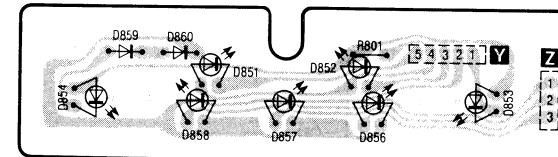
G



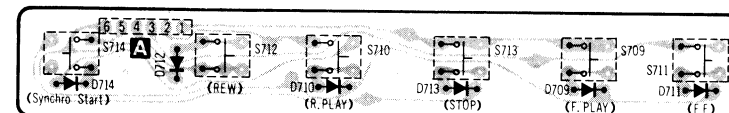
XVI HEADPHONES P.C.B.



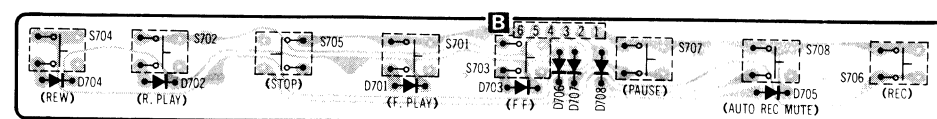
X DIRECTION P.C.B.



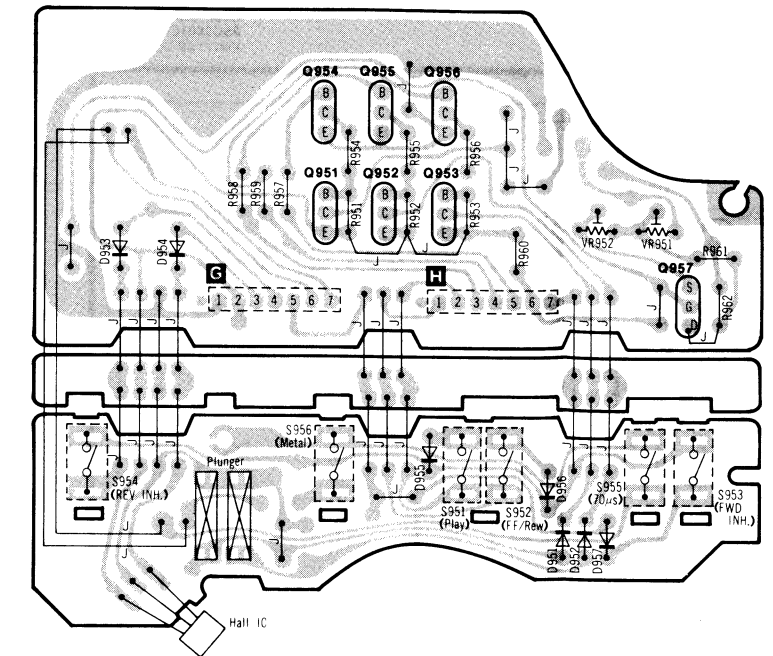
XI OPERATION (1) P.C.B.



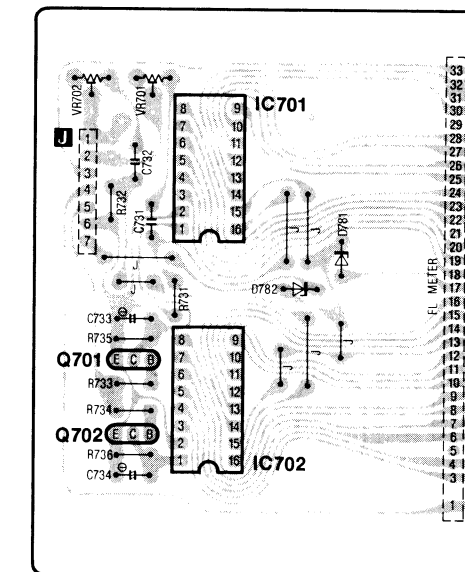
XII OPERATION (2) P.C.B.



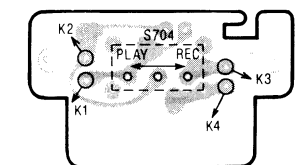
XVII MECHANISM P.C.B.



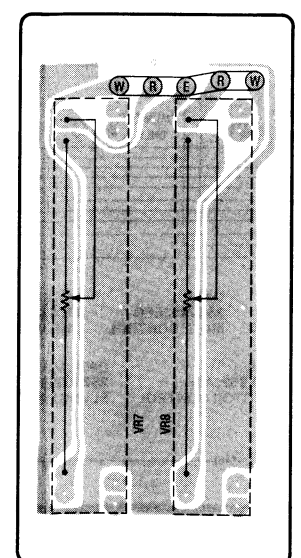
V FL METER P.C.B.



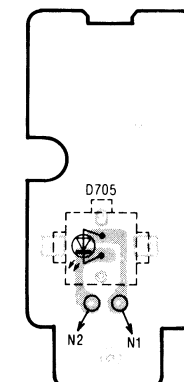
XV TIMER P.C.B.



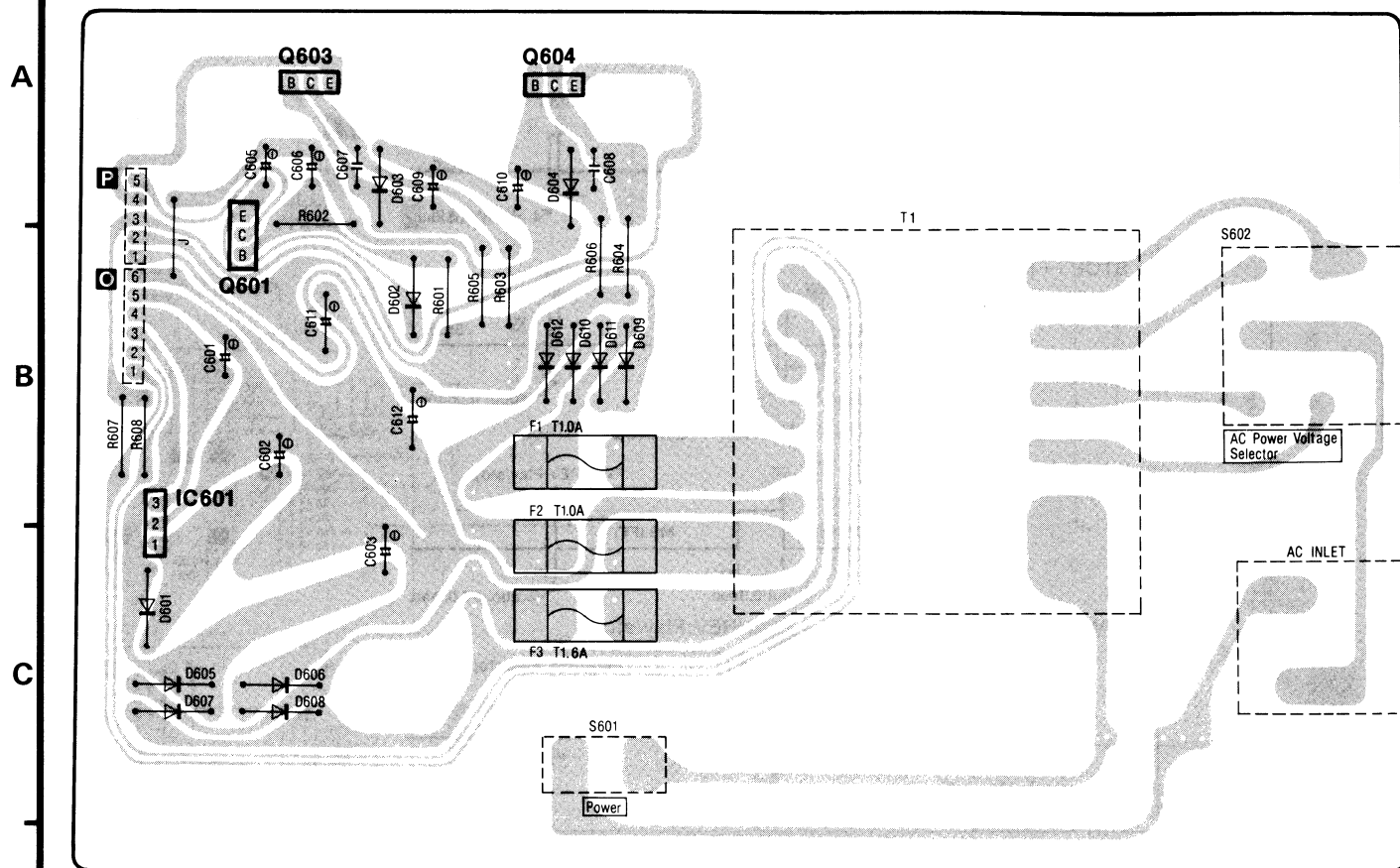
VI VR P.C.B.



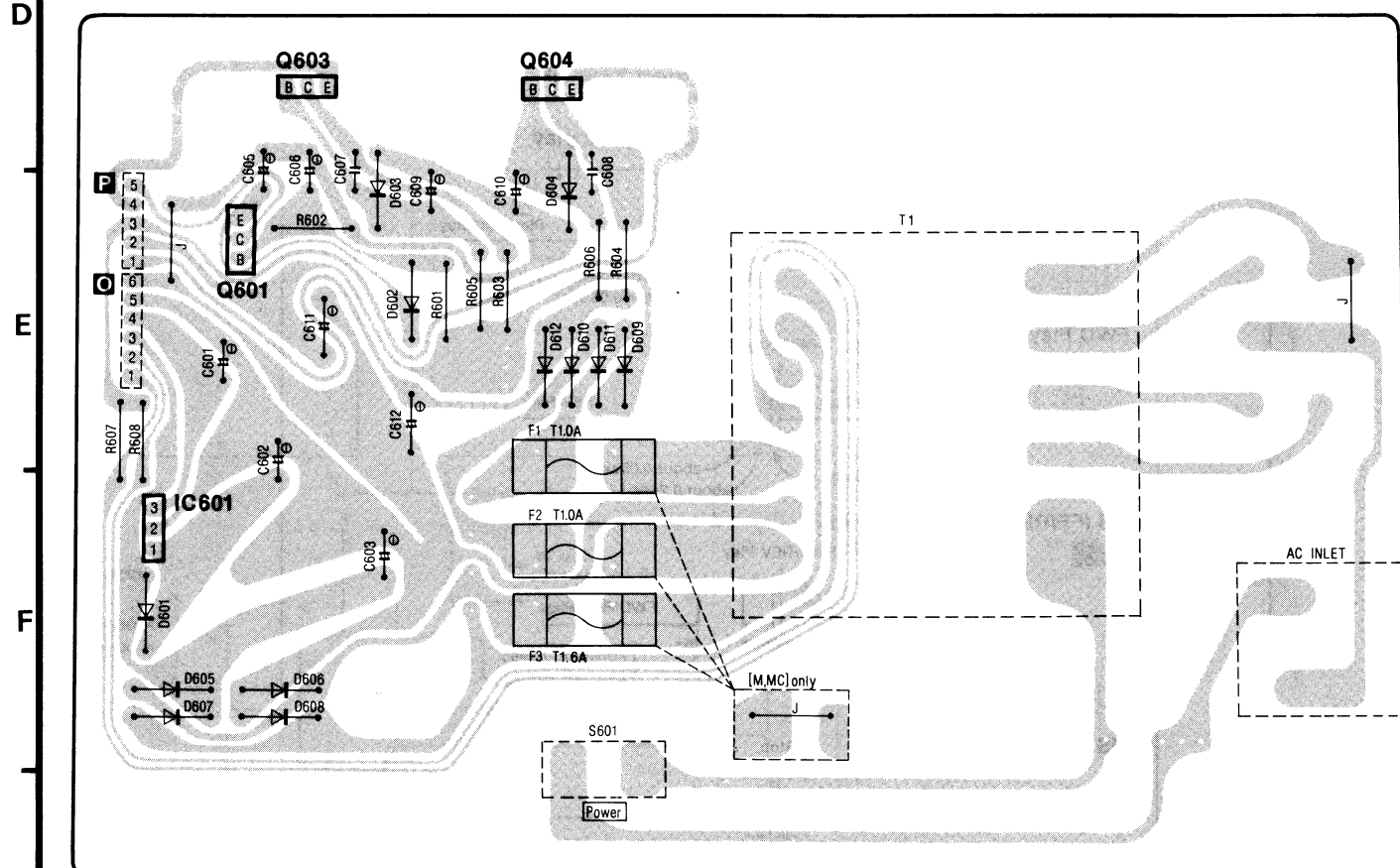
XIV LED P.C.B.



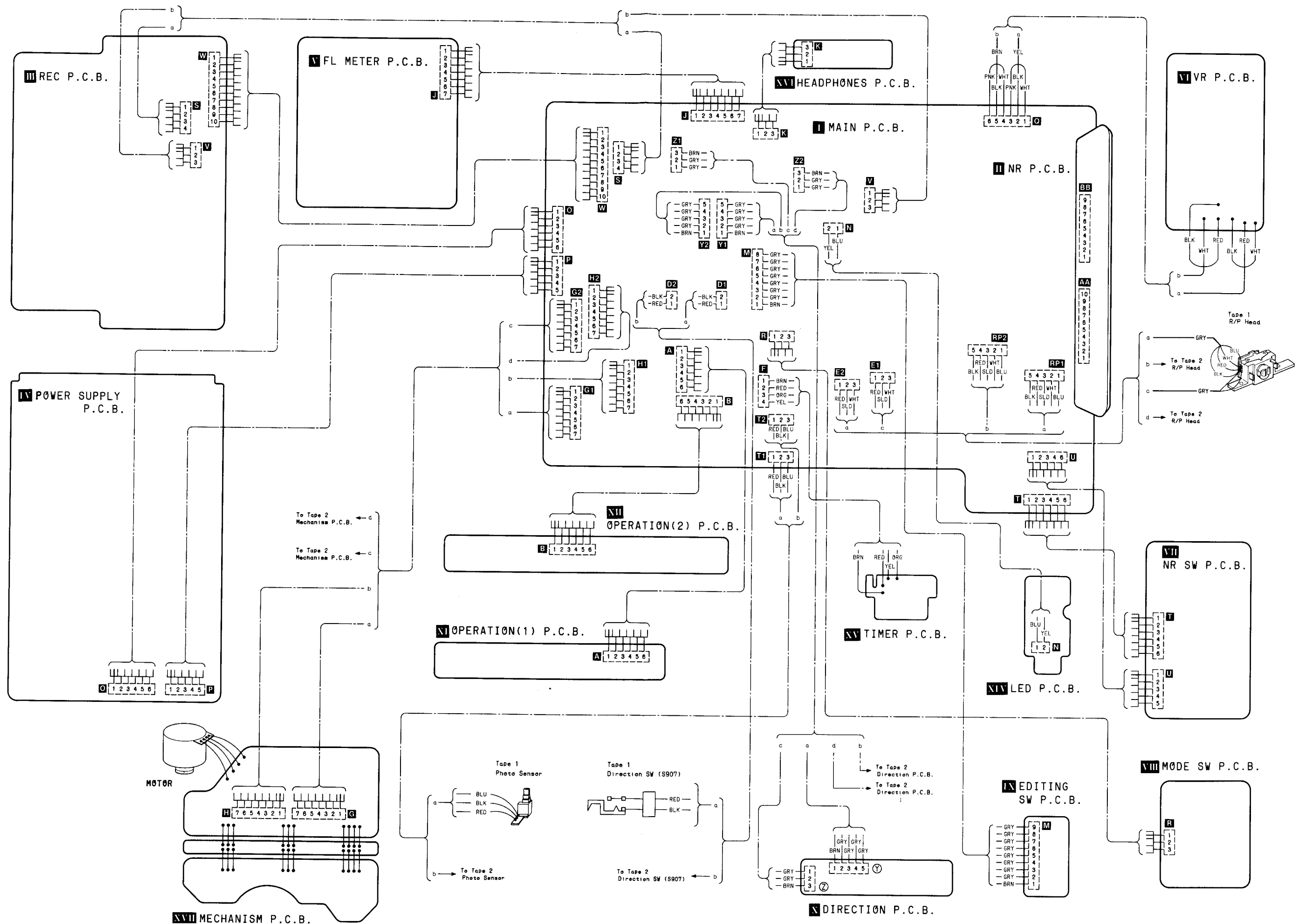
IV POWER SUPPLY P.C.B. [other]



IV POWER SUPPLY P.C.B. [EG, EH, E, M, MC]



■ WIRING CONNECTION DIAGRAM

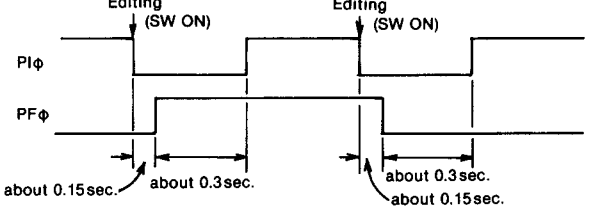
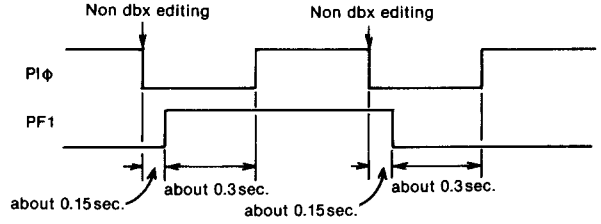
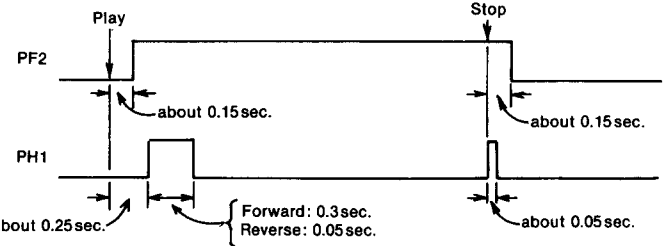
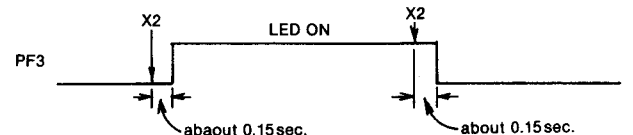


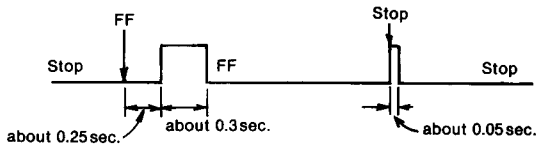
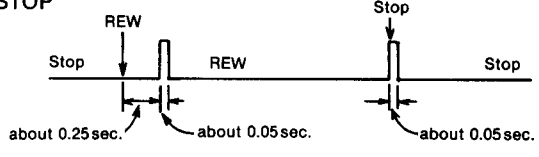
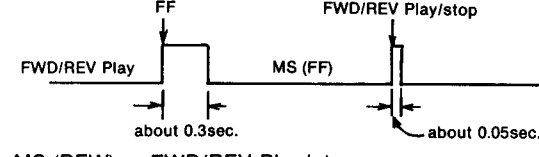
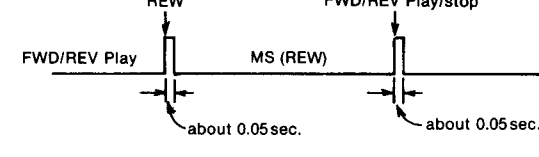
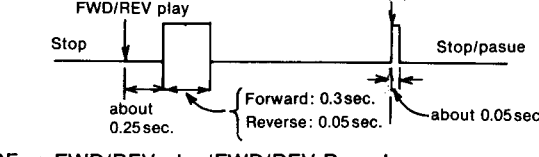
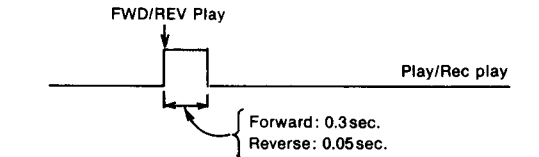
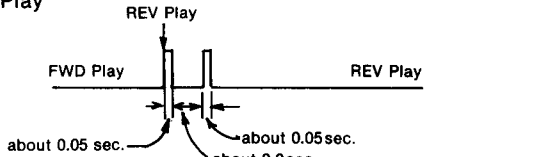
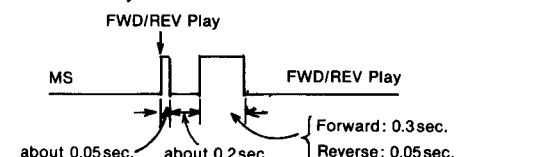
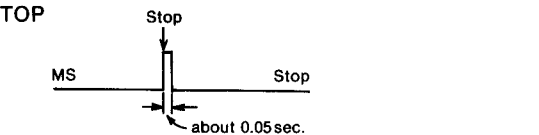
■ MICROCOMPUTER TERMINAL FUNCTION AND WAVEFORM (IC301: LC6510C-3053)

Terminal No.	Symbol	Function/operation																																																												
41. 42. 1. 6.	PAφ PA3 PBφ PB3	Input switch scanning - PCφ~PC3, PEφ are scan output terminals. - The switches in the matrix table can be turned ON with these terminals connected to PAφ~3 and PBφ~3 scan input terminals and diodes. Tape 2 key scan matrix table <table><tr><th></th><th>PCφ</th><th>PC1</th><th>PC2</th><th>PC3</th><th>PEφ</th></tr><tr><td>PAφ</td><td>REC INH (F)</td><td>REW</td><td>Auto rec Mute</td><td>Timer Play</td><td>Tape 1 Hall IC</td></tr><tr><td>PA1</td><td>REC INH (R)</td><td>FF</td><td>Pause</td><td>Timer Rec</td><td>Tape 2 Hall IC</td></tr><tr><td>PA2</td><td>FF/ REW</td><td>Reverse Play</td><td>Rec</td><td>Tape 1 Direction</td><td>Tape 1 Quick</td></tr><tr><td>PA3</td><td>Play</td><td>Forward Play</td><td>Stop</td><td>Tape 2 Direction</td><td>Tape 2 Quick</td></tr></table> Tape 1 key scan matrix table <table><tr><th></th><th>PCφ</th><th>PC1</th><th>PC2</th><th>PC3</th><th>PEφ</th></tr><tr><td>PBφ</td><td>REC INH (F)</td><td>REW</td><td>X2</td><td></td><td>Synchro rec</td></tr><tr><td>PB1</td><td>REC INH (R)</td><td>FF</td><td>editing</td><td></td><td>MS</td></tr><tr><td>PB2</td><td>FF/ REW</td><td>Reverse Play</td><td>Synchro start</td><td>dbx to NR out</td><td>Count</td></tr><tr><td>PB3</td><td>Play</td><td>Forward Play</td><td>stop</td><td>BS</td><td>X1/X2</td></tr></table>		PCφ	PC1	PC2	PC3	PEφ	PAφ	REC INH (F)	REW	Auto rec Mute	Timer Play	Tape 1 Hall IC	PA1	REC INH (R)	FF	Pause	Timer Rec	Tape 2 Hall IC	PA2	FF/ REW	Reverse Play	Rec	Tape 1 Direction	Tape 1 Quick	PA3	Play	Forward Play	Stop	Tape 2 Direction	Tape 2 Quick		PCφ	PC1	PC2	PC3	PEφ	PBφ	REC INH (F)	REW	X2		Synchro rec	PB1	REC INH (R)	FF	editing		MS	PB2	FF/ REW	Reverse Play	Synchro start	dbx to NR out	Count	PB3	Play	Forward Play	stop	BS	X1/X2
	PCφ	PC1	PC2	PC3	PEφ																																																									
PAφ	REC INH (F)	REW	Auto rec Mute	Timer Play	Tape 1 Hall IC																																																									
PA1	REC INH (R)	FF	Pause	Timer Rec	Tape 2 Hall IC																																																									
PA2	FF/ REW	Reverse Play	Rec	Tape 1 Direction	Tape 1 Quick																																																									
PA3	Play	Forward Play	Stop	Tape 2 Direction	Tape 2 Quick																																																									
	PCφ	PC1	PC2	PC3	PEφ																																																									
PBφ	REC INH (F)	REW	X2		Synchro rec																																																									
PB1	REC INH (R)	FF	editing		MS																																																									
PB2	FF/ REW	Reverse Play	Synchro start	dbx to NR out	Count																																																									
PB3	Play	Forward Play	stop	BS	X1/X2																																																									
7. 10. 15.	PCφ PC3 PEφ	Scan output																																																												
11.	PDφ	• Non connection.																																																												
12. 16.	PD1 PE1	Direction LED • “L” in Forward mode, “H” in Reverse mode. • Forward and Reverse modes are set according to the state of direction switch with power ON.																																																												
13. 17.	PD2 PE2	Play LED • “H” in play command, “L” in about 0.25sec. after stop command. • In timer play mode, “H” in about 0.5sec. after power ON. • In pause mode, with pause command given, “L” and “H” are repeated at intervals of about 1sec., “L” in immediately after stop command given. • In MS mode.																																																												

Terminal No.	Symbol	Function/operation
14. 18.	PD3 PE3	REC LED “H” in immediately after rec command given, “L” in about 0.25sec. after stop command. - In timer rec mode, when mode, only when tape is loaded for both Tape 1 and Tape 2, it goes “H” about 0.5sec. after power ON. - when mode, only when tape is loaded for Tape 1, it goes “H” about 0.5sec. after power ON. - No change in , mode.
19.	RES	Reset terminal - Used to reset the microcomputer when power is thrown in. - Reset at “L” (less than 0.3 Volt).
20.	TEST	• Connection to GND.
21.	Vss	• Connection to GND.
22. 23.	OSC1 OSC2	Clock OSC Terminal Clock oscillation of about 800kHz.
24.	PFφ	Editing LED In play mode, about 0.15sec. after editing command, “L” → “H” or “H” → “L”.
25.	PF1	Non dbx editing LED In editing ON, X2 OFF, about 0.5sec. after non dbx editing command, “L” → “H” or “H” → “L”.
26.	PF2	Tape 1 P.B. amp muting In tape 1, “H” in play, MS mode, “L” in stop, rec, pause, FF/REW, rec mode.
27.	PF3	X2 LED In editing ON, stop mode, about 0.15sec. after X2 command, “L” → “H” or “H” → “L”.

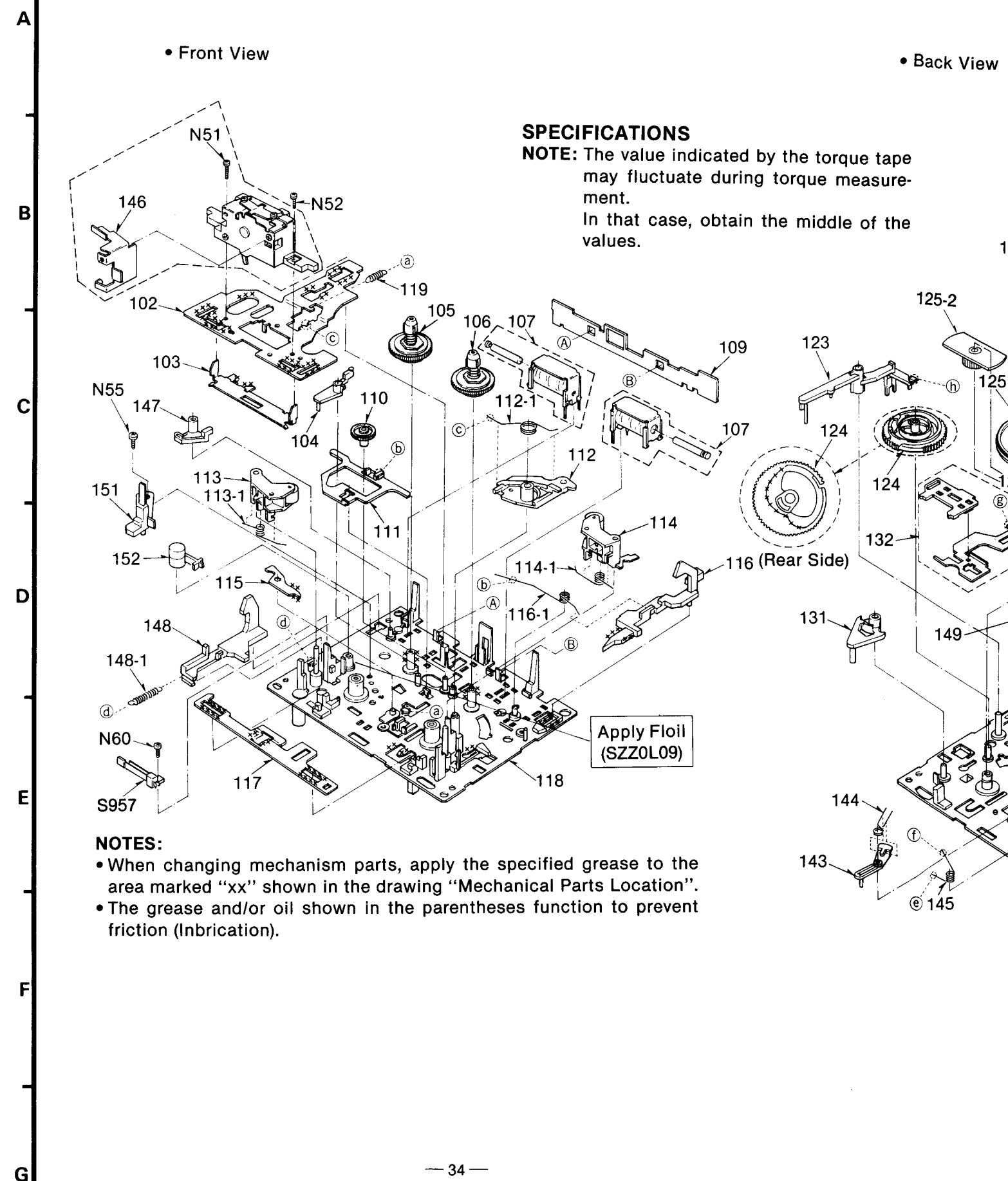
Terminal No.	Symbol
28. 32.	PGφ PHφ
29. 33.	PG1 PH1

Terminal No.	Symbol	Function/operation
14. 18.	PD3 PE3	REC LED • "H" in immediately after rec command given, "L" in about 0.25sec. after stop command. • In timer rec mode, when  mode, only when tape is loaded for both Tape 1 and Tape 2, it goes "H" about 0.5sec. after power ON. • when  mode, only when tape is loaded for Tape 1, it goes "H" about 0.5sec. after power ON. • No change in ,  mode. 
19.	RES	Reset terminal • Used to reset the microcomputer when power is thrown in. • Reset at "L" (less than 0.3 Volt).
20.	TEST	• Connection to GND.
21.	Vss	• Connection to GND.
22. 23.	OSC1 OSC2	Clock OSC Terminal • Clock oscillation of about 800kHz.
24.	PF ϕ	Editing LED • In play mode, about 0.15sec. after editing command, "L" $\rightarrow$ "H" or "H" $\rightarrow$ "L". 
25.	PF1	Non dbx editing LED • In editing ON, X2 OFF, about 0.5sec. after non dbx editing command, "L" $\rightarrow$ "H" or "H" $\rightarrow$ "L". 
26.	PF2	Tape 1 P.B. amp muting • In tape 1, "H" in play, MS mode, "L" in stop, rec, pause, FF/REW, rec mode. 
27.	PF3	X2 LED • In editing ON, stop mode, about 0.15sec. after X2 command, "L" $\rightarrow$ "H" or "H" $\rightarrow$ "L". 

Terminal No.	Symbol	Function/operation
28. 32.	PG ϕ PH ϕ	FF/REW plunger output • "H" in a short period of time during selection of FF/REW/MS. STOP $\rightarrow$ FF $\rightarrow$ STOP  STOP $\rightarrow$ REW $\rightarrow$ STOP  FWD/REV Play $\rightarrow$ MS (FF) $\rightarrow$ FWD/REV Play/stop  FWD/REV Play $\rightarrow$ MS (REW) $\rightarrow$ FWD/REV Play/stop 
29. 33.	PG1 PH1	Play plunger output • "H" in a short period of time during selection of PLAY/REC PLAY/MS. STOP $\rightarrow$ FWD/REV Play $\rightarrow$ STOP PAUSE  PAUSE/REC PAUSE $\rightarrow$ FWD/REV play/FWD/REV Rec play  FWD Play $\rightarrow$ REV Play  MS (FF/REW) $\rightarrow$ FWD/REV Play  MS (FF/REW) $\rightarrow$ STOP 

Terminal No.	Symbol	Function/operation
30. 34.	PG2 PH2	Motor output • "L" in stop mode, and "H" in other mode.
31. 35.	PG3 PH3	High speed (Motor speed selector) • In editing ON, X2 ON. Note) For Tape 1 and Tape 2 play mode switches, the actual measurement cannot be made because of scanning input.
36.	PIφ	Direct muting • In stop → play mode, "H" in about 0.85sec. after play command. • In pause → play mode, "H" in about 0.6sec. after play command. • In stop → rec pause mode, "H" in about 0.3sec. after rec command. • In MS → play mode, "H" in about 0.85sec. after play command.
37.	PI1	Rec mute • In rec pause mode, it goes "L" with auto rec mute button pressed, and "H" with it released. • In rec play mode, it goes "L" with auto rec mute button pressed, and "H" about 4.5sec. later in rec pause. • When auto rec mute button is depressed for over 4.5sec., it goes "H" in rec pause mode on releasing the button. • When play button is pressed within about 4.5sec. after pressing the auto rec mute button, it goes "H" in rec play mode. • In a mode other than rec, the operation is the same as for direct muting.
38. 39.	HOLD INT	Input terminal of remote control serial signal • Input terminal of serial signal from external remote terminal. The serial signal is processed by the microcomputer to operate the mechanism. • "H" without input, negative logic serial signal with input given. Note) This microcomputer should be used with terminal No. 38 and 39 connected.
40.	V _{DD}	Power supply terminal • Operative on 5 Volts.

MECHANICAL PARTS LOCATION



MECHANICAL PARTS LOCATION

A

• Front View

• Back View

SPECIFICATIONS

NOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values.

B

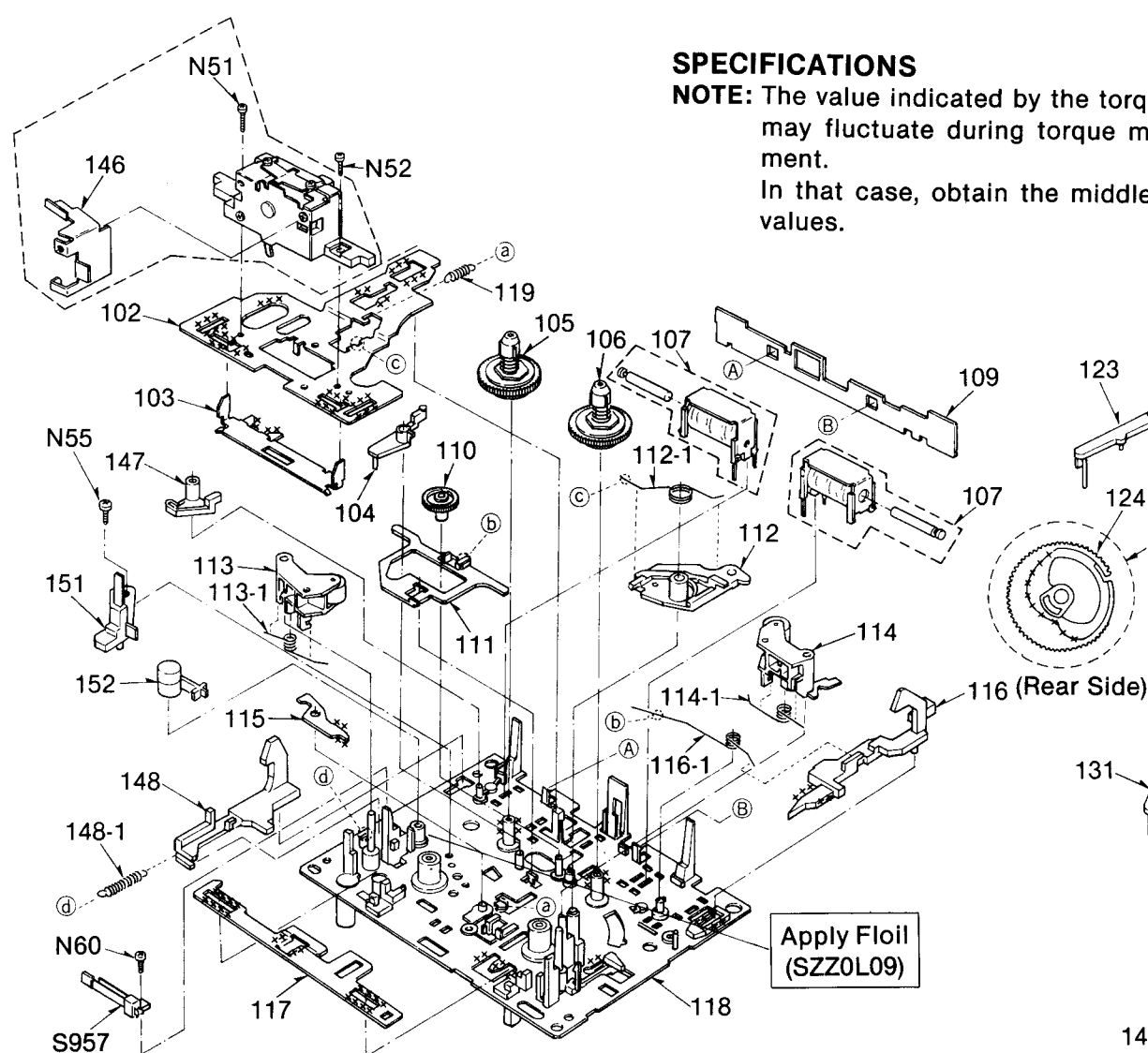
C

D

E

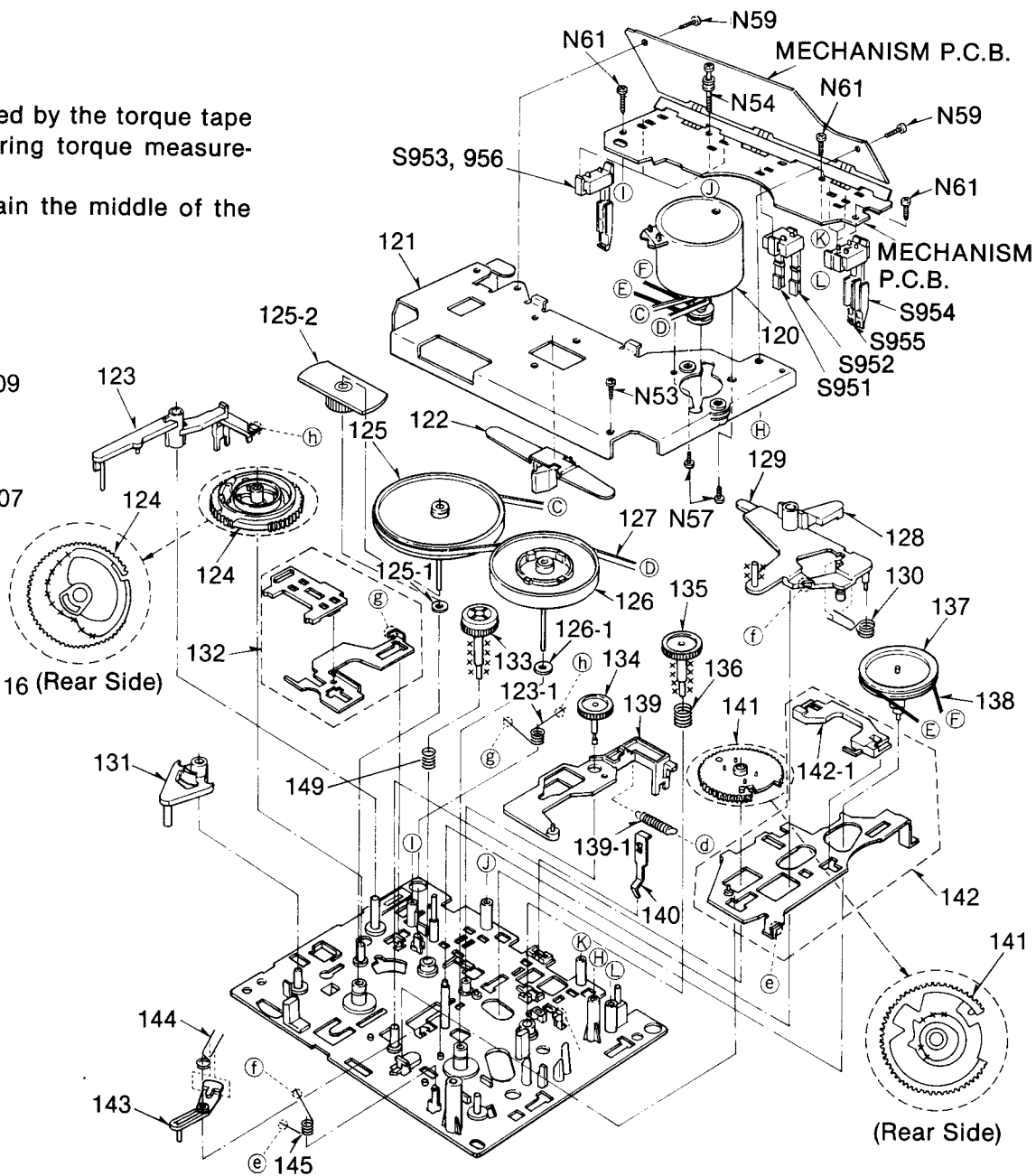
F

G



NOTES:

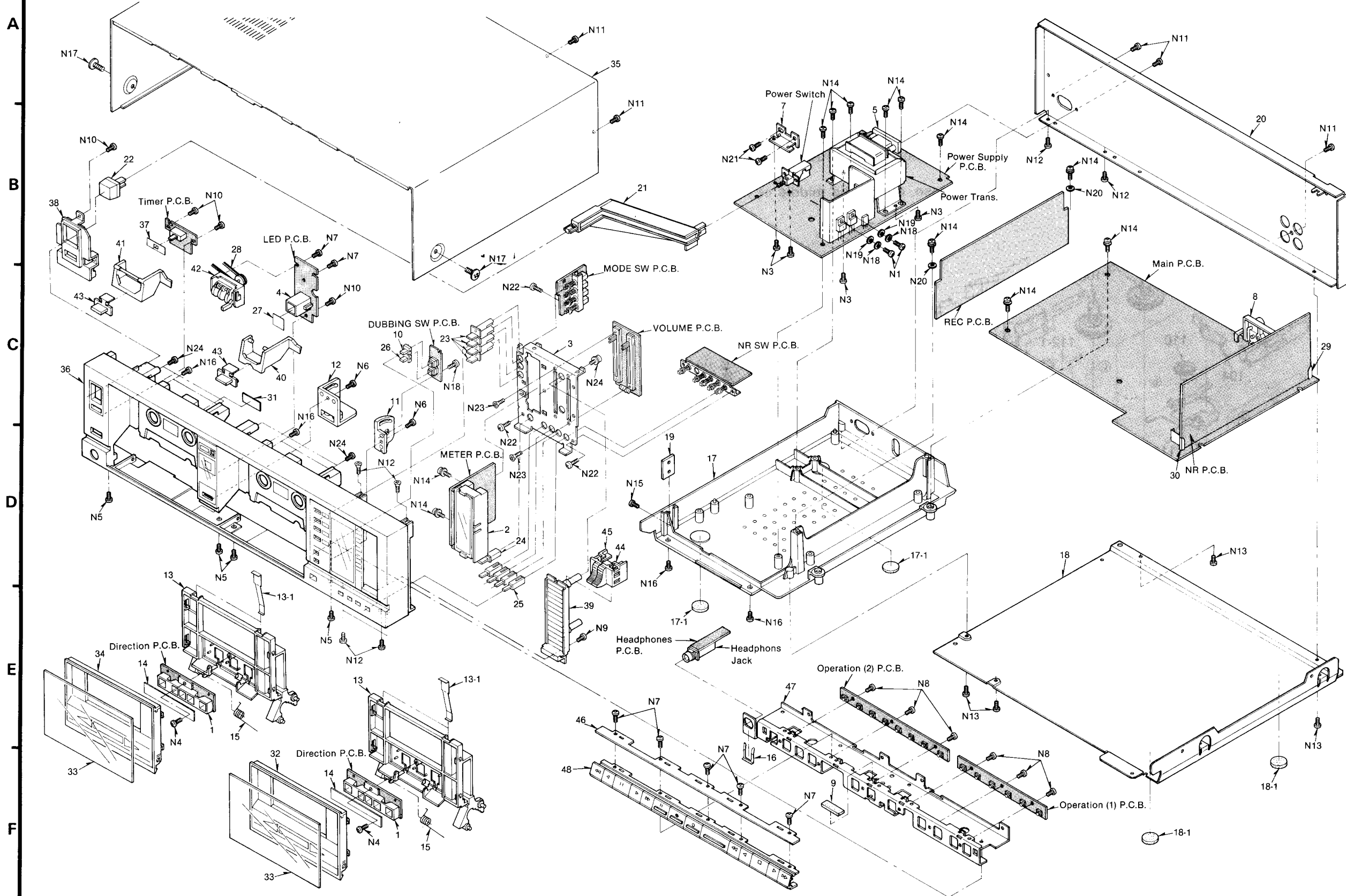
- When changing mechanism parts, apply the specified grease to the area marked "xx" shown in the drawing "Mechanical Parts Location".
- The grease and/or oil shown in the parentheses function to prevent friction (Inbrication).



REPLACEMENT PARTS LIST

Ref. No.	Part No.	Description	
MECHANISM PARTS			
101	RMDG0014Z	Head Block Assy'	(2)
102	RUA9029X	Head Base Plate	(2)
103	RUB342Z	Rod	(2)
104	RUB347Z	Arm	(2)
105	RDMG0007Z	Reel Table (R) Ass'y	(2)
106	RDMG0008Z	Reel Table (F) Ass'y	(2)
107	RFP14Z	Plunger Ass'y	(4)
109	RUB344Z	Lever	(2)
110	RDG5772Z	Gear	(2)
111	RUB353Z	Rod	(2)
112	RUBG0001Z	Main Lever Ass'y	(2)
112-1	(RUW14Z	Spring	(2)
113	RUBG0006Z	Pinch Roller (R) Ass'y	(2)
113-1	(RUW12Z	Spring	(2)
114	RUBG0007Z	Pinch Roller (F) Ass'y	(2)
114-1	(RUW13Z	Spring	(2)
115	RUB343Z	Lever	(2)
116	RUB351Y	Rod	(2)
116-1	(RUW17Z	Spring	(2)
117	RUB341Z	Rod	(2)
118	RUAG0047Z	Mecha Chassis	(2)
119	RUD9Z	Spring	(2)
120	MMA6B2LWJSX	DC Motor Ass'y	(2)
121	RUL734Z	Bracket, Flywheel	(2)
122	RMD5001Z	Spacer	(2)
123	RUB350Z	Lever	(2)
123-1	(RUW10Z	Spring	(2)
124	RDG5776Z	Gear, Main	(2)
125	RDWG0019Z	Flywheel (F) Ass'y	(2)
125-1	(QBW2049A	Washer (φ2.5)	(2)
125-2	(RNG2Z	Gear, Capstan	(2)
126	RDWG0012Z	Flywheel (R) Ass'y	(2)
126-1	(QBW2099	Washer (φ2.2)	(2)
127	RDV57Z	Belt, Main (Flat)	(2)
128	RUB346Z	Arm	(2)
129	RUB348Z	Lever	(2)
130	RUW9Z	Spring	(2)
131	RUB354Z	Arm	(2)
132	RUBG0003Z	FR Rod Ass'y	(2)
133	RDGG0003Z	Reel Table Gear Ass'y	(2)
134	RDG5773Z	Gear, FF	(2)
135	RDG5768Z	Gear, Reel	(2)
136	RUQ10Z	Spring	(2)
137	RDRG0001Z	Main Pulley Ass'y	(2)
138	RDV42Z	Belt, FF (Square)	(2)
139	RUB349Z	Lever	(2)
139-1	(RUD8Z	Spring	(2)
140	RUS609Z	Spring	(2)
141	RDG5775Z	Gear, Sub	(2)
142	RUBG0004Z	FF Rod Ass'y	(2)
142-1	(RUB345Z	Rod	(2)
143	RUB359Z	Lever	(2)
144	RUW15Z	Spring Lever	(2)
145	RUW8Z	Spring	(2)
146	RMC1042Y	Shield Plate	(2)
147	RNL3Z	Arm	(2)
148	RNR3Z	Rod	(2)
148-1	(RUD22Z	Spring	(2)
149	RUQ30Z	Spring	(2)
151	RHRG0001Z	Reflection Plate Ass'y	(2)
152	RNL1Z	Arm	(2)
SCREWS			
N51	XTW2+8L	Screw, ⌀2×8	(2)
N52	XTW2+5L	Screw, ⌀2×5	(2)
N53	XTN26+7J	Screw, ⌀26×7	(2)
N54	XYC2+JF16	Screw, ⌀2×16	(2)
N55	XTN26+6F	Screw, ⌀26×6	(2)
N57	XSN26+3	Screw, ⌀26×3	(4)
N59	XTW26+8S	Screw, ⌀26×8	(2)
N60	XQN17+CF6	Screw, ⌀17×6	(2)
N61	XTW2+8S	Screw, ⌀2×8	(6)

CABINET PARTS LOCATION

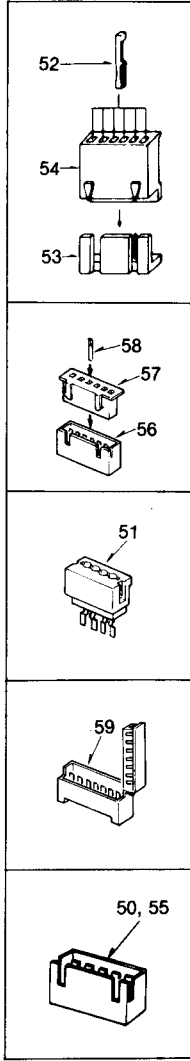


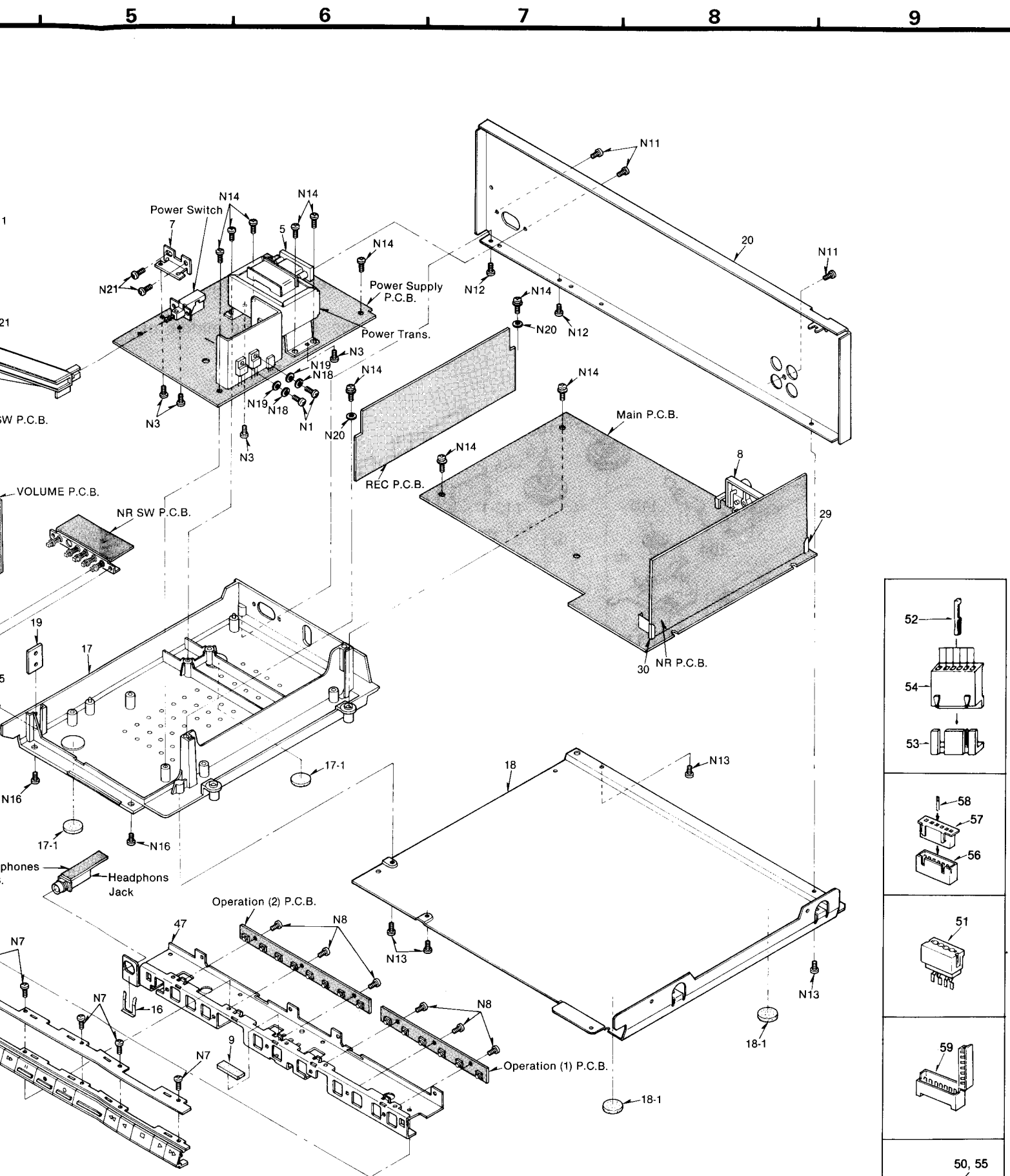
REPLACEMENT PA

Notes: • Part numbers a
Please use this
• Important safe
Components i
teristics impor
When replacing
turer's specific

- Areas
- * [M].....U.S.A.
 - * [MC].....Canada.
 - * [E].....All European and
Kingdom.
 - * [EK].....United Kingdom

Ref. No.	Part No.	P.
CABINET and CHASSIS P.		
1	SMPM9	
2	SGXM30	
3	SUWM7	
4	SMPM10	
5	Δ SJS9230-1	
except [XL]		
5 [XL] only	Δ SJS9235-1	
7	SUWM6	
8	QJ5033	
9	SHGM6003-1	
10	SBC793	
11	QYF0627A	
12	SXDM16	
13	SGXMSW8R-KN1	
13-1	QBP2006A	
14	SHRM5008	
15	SUSM10	
16	QMA4624	
17	SKUST80R-KM1	
17-1	SKL245-3	
18	SKUST80R-KM2	
18-1	SKL245-3	
19	SUWM5	
20 [E]	SGP6690-10	
20 [M]	SGP6690-2	
20 [MC]	SGP6690-4	
20 [EK]	SGP6690-6	
20 [EH]	SGP6690-8	
[EG]		
20 [XA]	SGP6690-12	
20 [PA]	SGP6690-15	
[PE]		
20 [XL]	SGP6690-17	
[XB]		
21	SUBM12-2	
22	SBC666-3	
23	SBC791	
24	SBC792	
25	SBC794	
26	SBC793-1	
27	SHRM2	
28	QDB0218	
29	SME103-4	
30	SME103-5	
31	SGXM29	
32	SGXST80R-KM1	
33	SGUM21	
34	SGXST80R-KM2	
35	SKC1850K991	
36	SGYST80R-KM	
37	SHRM5007	





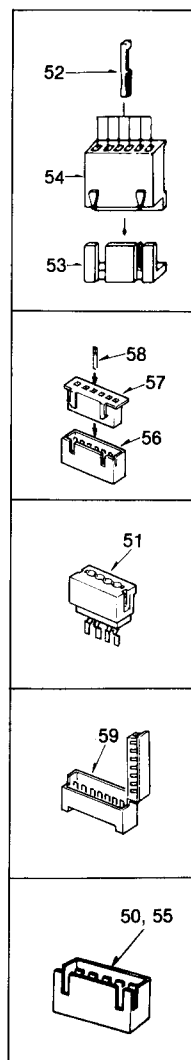
REPLACEMENT PARTS LIST

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts order.
 - Important safety notice: Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
 - The parenthesized numbers in the column of description stand for the quantity per set.

Areas

* [M].....U.S.A.	* [EG].....F.R. Germany.	* [PA].....Far East PX.
* [MC].....Canada.	* [EH].....Holland.	* [PE].....European Military.
* [E].....All European areas except United Kingdom.	* [XL].....Australia.	* [XB].....Saudi Arabia.
* [EK].....United Kingdom.	* [XA].....Asia, Latin America, Middle East and Africa.	

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS			38	SHRM9014	Power Button Guide	N15	XTS3 + 10J	Tapping, $\phi 3 \times 10$
1	SMPM9	LED Case	39	SHRMSW8R-KN	Slide Guide Ass'y	N16	XTS3 + 6FR	Tapping, $\phi 3 \times 6$
2	SGXM30	FL Meter Holder	40	SMQM30013	Eject Lever 1	N17	SNE2118-1	Ornament Screw
3	SUWM7	FL Angle	41	SMQM30014	Eject Lever 2	N18	XWA3B	Washer, $\phi 3$
4	SMPM10	Case	42	SJN17	Tape Counter	N19	XWG3	Washer, $\phi 3$
5	Δ SJS9230-1	AC Inlet	43	SBC776	Eject Button	N20	SHWM32F100	Washer
except [XL]			44	SBD128	Knob R	N21	XSN3 + 6S	Screw, $\phi 3 \times 6$
5 [XL] only	Δ SJS9235-1	AC Inlet	45	SBD129	Knob L	N22	XTV3 + 6FR	Tapping, $\phi 3 \times 6$
			46	SUWM3	Bracket	N23	XSS2 + 3	Screw, $\phi 2 \times 3$
			47	SUWM4	Button Angle	N24	XTW3 + 10TR	Tapping, $\phi 3 \times 10$
			48	SBCSW8R-KN	Operation Button Ass'y			
7	SUWM6	Switch Angle	50	SJT30939MB	9 Pin Terminal	ACCESSORIES		
8	QJ5033	Jack Board	50	SJT31039MB	10 Pin Terminal	A1 [M]	SQFM35	Instruction Book
9	SHGM6003-1	Spacer	51	SJT30343-V	3 Pin Terminal	A1 [MC]	SQFM39	Instruction Book
10	SBC793	Dubbing Button	51	SJT30543-V	5 Pin Terminal	A1 [E]	SQFM40	Instruction Book
11	QYF0627A	Damper Gear Ass'y	51	SJT30643-V	6 Pin Terminal	[EH] [XA]		
12	SXDM16	Damper Gear Ass'y	51	SJT30743-V	7 Pin Terminal	[XL] [XB]		
13	SGXMSW8R-KN1	Cassette Holder Ass'y	51	SJT31043-V	10 Pin Terminal	A1 [EK]	SQFM41	Instruction Book
13-1	QBP2006A	Tape Pressure Spring	51	SJT30443-V	4 Pin Terminal	A1 [EG]	SQFM42	Instruction Book
14	SHRM5008	Plastic Spacer	52	QJT1054	Contact	A1 [PA]	SQFM43	Instruction Book
15	SUSM10	Holder Spring	52			[PE]		
16	QMA4624	Headphones Angle	53	QJP1920TN	2 Pin Plug	A2	SJP2264	Connection Cord
17	SKUST80R-KM1	Bottom Cover Ass'y	53	QJP1921TN	3 Pin Plug	A3 [XB]	SJA183	Power Cord
17-1	SKL245-3	Case Foot	53	QJP1922TN	6 Pin Plug	A3 [M]	Δ SJA166	Power Cord
18	SKUST80R-KM2	Bottom Plate Ass'y	54	QJS1920TN	2 Pin Socket	A3 [MC]	Δ SFDAC05E02	Power Cord
18-1	SKL245-3	Case Foot	54	QJS1921TN	3 Pin Socket	A3 [E]	Δ SFDAC05G02	Power Cord
19	SUWM5	Bracket (Case Cover)	54	QJS1922TN	6 Pin Socket	A3 [EH]	Δ SJA173	Power Cord
20 [E]	SGP6690-10	Back Chassis	54			A3 [EK]	Δ SJA168-1	Power Cord
20 [M]	SGP6690-2	Back Chassis	55	SJT30342PH	3 Pin Terminal	A3 [XL]	Δ SJA168-1	Power Cord
20 [MC]	SGP6690-4	Back Chassis	55	SJT30542PH	5 Pin Terminal	A3 [XA]	Δ SJA168-1	Power Cord
20 [EK]	SGP6690-6	Back Chassis	56	SJT3319	3 Pin Connector	[PA] [PE]		
20 [EH]	SGP6690-8	Back Chassis	56	SJT3415	4 Pin Connector	A4 [XA]	Δ SJP9215	AC Plug Adaptor
20 [EG]			56	SJT3511	5 Pin Connector	[XB] only		
20 [XA]	SGP6690-12	Back Chassis	56	SJT3809	8 Pin Connector	A5 [M]	SJP2257	Synchro Cord
20 [PA]	SGP6690-15	Back Chassis	57	SJS5331	3 Pin Socket	[MC] [PA]		
20 [PE]			57	SJS5425	4 Pin Socket	[PE]		
20 [XL]	SGP6690-17	Back Chassis	57	SJS5523	5 Pin Socket			
20 [XB]			57	SJS5811	8 Pin Socket			
21	SUBM12-2	Power Rod	58	SJT795	Contact	PACKINGS		
22	SBC666-3	Power Button				P1 [M]	SPGM61	Carton Box
23	SBC791	Mode Select Button				P1 [MC]	SPGM63	Carton Box
24	SBC792	BS Button				[E] [EH]		
25	SBC794	NR Button				[EG] [XL]		
26	SBC793-1	Dubbing Button				[PA] [PE]		
27	SHRM2	Plastic Parts				P1 [EK]	SPGM64	Carton Box
28	QDB0218	Counter Belt				P1 [XA]	SPGM65	Carton Box
29	SME103-4	Shield Parts				[XB]		
30	SME103-5	Magnetic Shield Parts				P2	SPSM10-1	Pad-F
31	SGXM29	Ornament				P3	SPSM11	Pad-R
32	SGXST80R-KM1	Cassette Lid (1) Ass'y				P4	SPSM12	Pad
33	SGUM21	Glass Plate				except [XA] [XB]		
34	SGXST80R-KM2	Cassette Lid (2) Ass'y				P5	XZB40X60A02	Protection Cover
35	SKC1850K991	Case Cover						
36	SGYST80R-KM	Front panel Ass'y						
37	SHRM5007	Plastic Spacer						



Dolby B • C NR, Auto-Reverse Double Cassette Deck with Series Recording Function

RS-T80R

DEUTSCH

DEUTSCH

■ MESSUNGEN UND EINSTELL METHODEN

Meßinstrumente

- Elektronisches Voltmeter (EVM)
- Oszilloskop
- Digitaler Frequenzmesser
- Audiofrequenz-Oszillator
- Dämpfungswiderstand
- Gleichstrom-Voltmeter
- Widerstand (600Ω)

Kopfazimut-Justierung

1. Die Anschlußverbindungen für die Testgeräte sind in Abb. 1 gezeigt.
2. Den Azimut-Justierungsteil (8kHz, -20dB) des Testbandes (QZZCFM) wiedergeben und die Winkeljustierungs-Einstellschraube so verstellen, daß der Ausgang vom linken und rechten Kanal maximal wird. (Wenn die Justierpositionen für den linken und rechten Kanal verschieden sind, ist eine Position zu finden, wo der Ausgang des linken und rechten Kanals ausgeglichen ist, und dann ist die Justierung durchzuführen.)
3. Gleichzeitig eine Lissajous-Wellenform ziehen und Phasenablenkung eliminieren.
4. Dieselbe Justierung ist auch für die Rückwärts-Wiedergabe-Betriebsart durchzuführen.

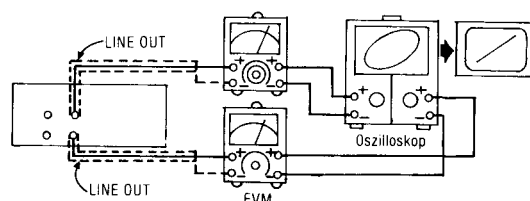


Abb. 1

Prüfung des Vorwärts-und Rückwärts-Rotationspegel-Unterschieds.

5. Den für Wiedergabe-Verstärkungsgrad justierten Teil (315Hz, 0dB) des Testbandes (QZZCFM) wiedergeben und dann prüfen, ob der Vorwärts-und Rückwärts-Rotationspegel-Unterschied innerhalb 1dB liegt.
6. Nach der Justierung ist die Winkel-Justierschraube mit Lack zu sichern.

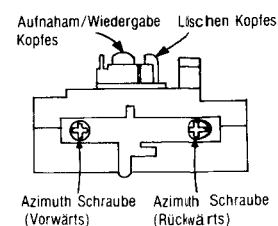


Abb. 2

Bandgeschwindigkeits-Justierung

Normalgeschwindigkeit

1. Der Testaufbau ist in Abb. 3 gezeigt.
2. Den mittleren Teil des Testbandes (QZZCWAT) wiedergeben.
3. Den Drehwiderstand 952 so justieren, daß die Ausgangsleistung dem Standard-Wert entspricht.

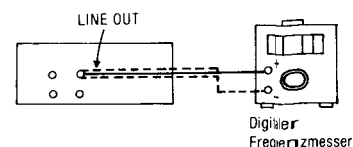


Abb. 3

Hohe Geschwindigkeit

4. Den Überspielungsgeschwindigkeits-Wahlschalter auf "X2" einstellen und den Testpunkt 951 an Masse legen.
5. Den mittleren Teil des Testbandes (QZZCWAT) wiedergeben.
6. Den Drehwiderstand 951 so justieren daß die Ausgangsleistung dem Standard-Wert entspricht.

Standard-Wert: 3000 ± 10 Hz (Normal), 6000 ± 20 Hz (High)

Wiedergabe-Frequenzgang

1. Der Testaufbau ist in Abb. 4 gezeigt.
2. Den Wiedergabe-Frequenzgangteil (315Hz, 12,5kHz ~ 63Hz, -20dB) des Testbandes (QZZCFM) wiedergeben.
3. Überprüfen, ob der Frequenzgang innerhalb des in Abb. 5 für den linken und rechten Kanal gezeigten Bereichs liegt.

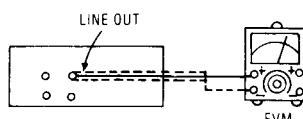


Abb. 4

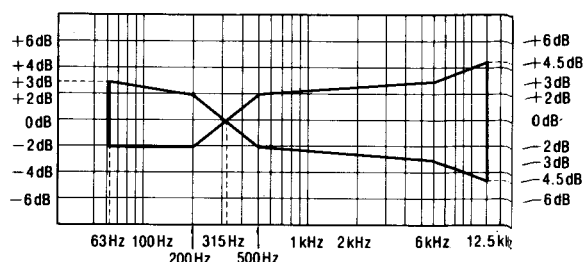


Abb. 5

Justierung des Wiedergabe-Verstärkungsgrades

1. Der Testaufbau ist in Abb. 4 gezeigt.
2. Den für den Wiedergabe-Verstärkungsgrad justierten Teil (315Hz, 0dB) des Testbandes (QZZCFM) wiedergeben.
3. Den Drehwiderstand 1 (linker Kanal) (Drehwiderstand 2 (rechter Kanal)) für TAPE 1 und den Drehwiderstand 3 (linker Kanal) (Drehwiderstand 4 (rechter Kanal)) für TAPE 2 so justieren, daß die Ausgangsleistung dem Standard-Wert entspricht.

Standard-Wert: $0,4 \pm 0,02$ V

Löschstrom-Justierung

1. Der Testaufbau ist in Abb. 6 gezeigt.
2. Eine Reineisenband-Cassette einsetzen.
3. Die Aufnahmetaste und die Pausentaste drücken.
4. Den Drehwiderstand 301 für TAPE 1 und den Drehwiderstand 302 für TAPE 2 so justieren, daß die Ausgangsleistung zwischen Testpunkt 5 für TAPE 1 und Testpunkt 6 für TAPE 2 und Masse dem Standard-Wert entspricht.

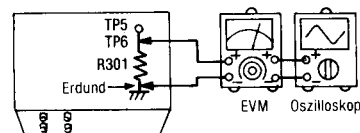


Abb. 6

$$\text{Löschstrom (A)} = \frac{\text{Spannung über Widerstand R301}}{1 (\Omega)}$$

Standard-Wert: 185 ± 5 mA (Metal), (185 ± 5) mV

Justierung des Vormagnetisierungsstroms

1. Der Testaufbau ist in Abb. 7 gezeigt.
2. Eine Normalband-Cassette einsetzen.
3. Die Aufnahmetaste und die Pausentaste drücken.
4. Den Eingangspegelregler auf Minimum einstellen und den Drehwiderstand 101 (linker Kanal) (Drehwiderstand 102 (rechter Kanal)) für TAPE 1 und den Drehwiderstand 103 (linker Kanal) (Drehwiderstand 104 (rechter Kanal)) für TAPE 2 so einstellen, daß die Ausgangsleistung zwischen Testpunkt 1 (linker Kanal) (Testpunkt 2 (rechter Kanal)) für TAPE 1 und Testpunkt 3 (linker Kanal) (Testpunkt 4 (rechter Kanal)) für TAPE 2 und Masse dem Standard-Wert entspricht.
5. Anschließend für CrO₂- und Reineisenband auf gleiche Weise prüfen.

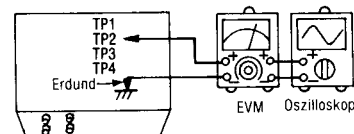


Abb. 7

600 μ A (Normal) (6 mV)
Referenzwert: 800 μ A (CrO₂) (8 mV)
1200 μ A (Metal) (12 mV)

Gesamtfrequenzgang

1. Der Testaufbau ist in Abb. 8 gezeigt.
2. Die Basis des Transistors Q41 (linker Kanal) (Q42 (rechter Kanal)) an Masse anschließen.
3. Eine Normalband-Leercassette (QZZCRA) einsetzen und aufnehmen, während ein Signal von nacheinander 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz und 12,5kHz bei 20dB, abgeschwächt vom Referenz-Eingangssignalsignal (1kHz, -24dB) eingegeben wird.
4. Das in Schritt 3 aufgezeichnete Signal wiedergeben und prüfen, ob der Pegel jeder Ausgangsfrequenz im Bereich liegt, der in Abb. 9 in Vergleich zur Referenzfrequenz (1kHz) gezeigt wird.
5. Falls er nicht im Standard-Bereich liegt, ist der Vormagnetisierungsstrom mit Drehwiderstand 101 (linker Kanal) (Drehwiderstand 102 (rechter Kanal)) für TAPE 1 und den Drehwiderstand 103 (linker Kanal) (Drehwiderstand 104 (rechter Kanal)) für TAPE 2 so zu justieren, daß der Frequenzpegel innerhalb des standards zuliegen kommt.
 - Erhöhter Pegel im Frequenzbereich..... Den Vormagnetisierungsstrom erhöhen.
 - Reduzierter Pegel im Frequenzbereich..... Den Vormagnetisierungsstrom senken.
6. Anschließend das auf der CrO₂-Leercassette (QZZCRX) und der Reineisenband-Leercassette (QZZCRZ) aufgezeichnete Signal auf 15kHz erhöhen und auf gleiche Weise justieren, wie vorgehend beschrieben. Dann überprüfen, ob der Frequenzpegel innerhalb des in Abb. 10 gezeigten Bereichs liegt.

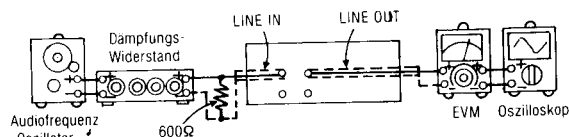


Abb. 8

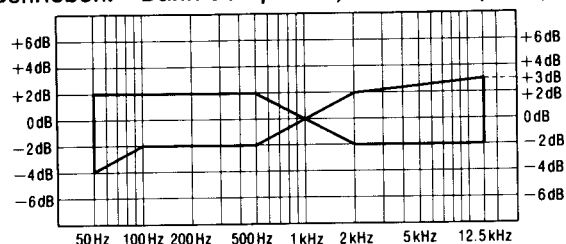


Abb. 9

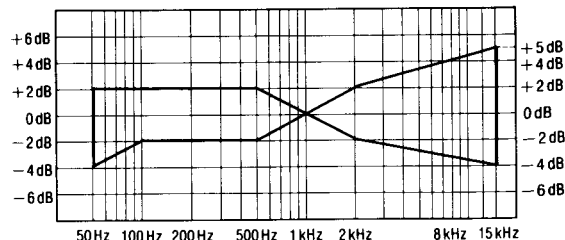


Abb. 10

Justierung des Gesamtverstärkungsgrades

1. Der Testaufbau ist in Abb. 8 gezeigt.
2. Die Basis des Transistors Q41 (Linker Kanal) {Q42 (Rechter Kanal)} an Masse anschließen.
3. Ein Normalband-Leercassette (QZZCRA) einsetzen und im Aufnahmepause-Zustand des Gerätes das Referenzsignal (1 kHz, -24 dB) eingeben.
4. Die Ausgangsleistung mit dem Dämpfungswiderstand auf 0,4 V justieren und dann aufnehmen.
5. Das in Schritt 4 aufgezeichnete Signal wiedergeben und überprüfen, ob die Ausgangsleistung dem Standard-Wert entspricht.
6. Falls sie nicht dem Standard-Wert entspricht, ist der Drehwiderstand 151 (linker Kanal) {Drehwiderstand 152 (rechter Kanal)} für TAPE 1 und den Drehwiderstand 201 (linker Kanal) {Drehwiderstand 202 (rechter Kanal)} für TAPE 2 zu justieren, und dann sind die Schritte (2), (3) und (4) zu Wiederholen, bis die Ausgangsleistung dem Standard-Wert entspricht.

Standard-Wert: 0,4 V $\pm$ 0,5 dB (0,02 V)

Justierung des Fluoreszenzometers

1. Der Testaufbau ist in Abb. 8 gezeigt.
2. Die Basis des Transistors Q41 (Linker Kanal) {Q42 (Rechter Kanal)} an Masse anschließen.
3. Eine Normalband-Leercassette (QZZCRA) einsetzen und im Aufnahmepause-Zustand des Gerätes das Referenzeingangspegelsignal (1 kHz, -24 dB) eingeben.
4. Die Ausgangsleistung mit dem Dämpfungswiderstand auf 0,4 V justieren.
5. Den Drehwiderstand 703 (linker Kanal) {Drehwiderstand 704 (rechter Kanal)} so justieren, daß der 0 dB-Segmentteil halb beleuchtet ist. (Siehe Abb. 11)

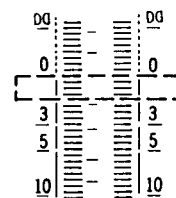


Abb. 11

Dolby-Rauschunterdrückungs-Schaltkreis

1. Der Testaufbau ist in Abb. 12 gezeigt.
2. Eine Normalband-Cassette einsetzen und im Aufnahmepause-Zustand des Gerätes ein 5 kHz-Signal eingeben.
3. Mit dem Dämpfungswiderstand so justieren, daß die Ausgangsleistung zwischen Anschluß ⑦ des IC401 (linker Kanal) {IC402 (rechter Kanal)} und Masse 12,3 mV beträgt.

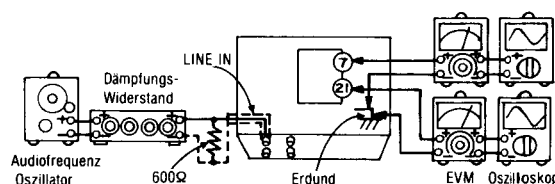


Abb. 12

— Dolby-B (Kodierungseigenschaft) —

4. Den Rauschunterdrückungs-Schaltkreis (NR) auf "Dolby B" einstellen und das Eingangssignal auf 1 kHz, 5 kHz verändern.
5. Überprüfen, ob die Ausgangsleistung zwischen Anschluß ② des IC401 (linker Kanal) {IC402 (rechter Kanal)} und Masse wie vorgeschrieben gegenüber dem Pegel im rauschunterdrückungsfreiem Zustand verändert wird.

Standard-Wert: 6 $\pm$ 2,5 dB (1 kHz), 8 $\pm$ 2,5 dB (5 kHz)

— Dolby-C (Kodierungseigenschaft) —

6. Den Rauschunterdrückungs-Schalter (NR) auf "Dolby C" einstellen und das Eingangssignal auf 1 kHz, 5 kHz verändern.
7. Überprüfen, ob die Ausgangsleistung zwischen Anschluß ② des IC401 (linker Kanal) {IC402 (rechter Kanal)} und Masse wie vorgeschrieben gegenüber dem Pegel im rauschunterdrückungsfreiem Zustand verändert wird.

Standard-Wert: 11,5 $\pm$ 2,5 dB (1 kHz), 8,5 $\pm$ 2,5 dB (5 kHz)

FRANÇAIS

■ METHODES DES MEASURES ET REGLAGES

Appareils de mesurage

- Voltmètre électronique
- Oscilloscope
- Compteur de fréquence numérique
- Oscillateur de fréquence audio

- A.T.T. (Atténuateur)
- Voltmètre à C.C.
- Résistance (600 Ω)

Réglage de l'angle des têtes de lecture

1. Le raccordement de l'équipement d'essai est montré à la Fig. 1.
2. Faire jouer la partie réglée azimutale (8kHz, -20dB) de la bande d'essai (QZZCFM) et régler la vis de mise au point azimutale de telle sorte que les puissances de sortie du canal de gauche et du canal de droite soient au maximum. (Si les positions de réglage du canal de gauche et du canal de droite sont différentes, trouver une position où les puissances de sortie des canaux de gauche et de droite soient équilibrées, puis effectuer la mise au point.)
3. En même temps, établir une forme d'onde de Lissajous et éliminer la déviation de phase.
4. Effectuer le même réglage sur le mode d'audition en sens inverse. Vérifier la différence de niveau de rotation en marche avant et en marche arrière.

Vérifier la différence de niveau de rotation en marche avant et en marche arrière.

5. Faire jouer la partie réglée de l'amplification de la lecture (315Hz, 0dB) de la bande d'essai (QZZCFM), puis vérifier que la différence de niveau de rotation de la marche avant et de la marche arrière soit en deçà de 1dB.
6. Après le réglage, appliquer un blocage de vis à la vis de réglage azimutale.

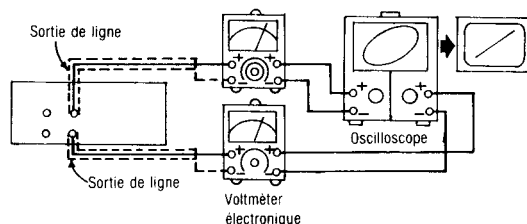


Fig. 1

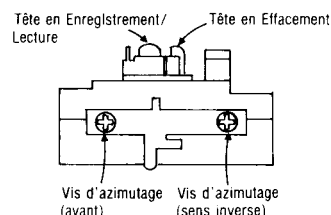


Fig. 2

Réglage de la vitesse de défilement de la bande

Vitesse de défilement normale

1. Le raccordement de l'équipement d'essai est montré à la Fig. 3.
2. Faire jouer la partie centrale de la bande d'essai (QZZCWAT).
3. Régler La VR952 de telle sorte que la puissance de sortie soit en deçà de la normale.

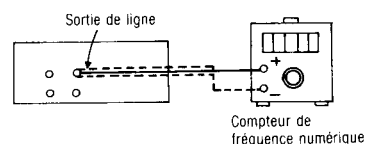


Fig. 3

Vitesse de défilement élevée

4. Régler le commutateur de vitesse de mixage sur "X2" et relier à la terre TP951.
5. Faire jouer la partie centrale de la bande d'essai (QZZCWAT).
6. Régler La VR951 de telle sorte que la puissance de sortie soit en deçà de la normale.

Valeur normalisée: 3000 ± 10 Hz (Normale), 6000 ± 20 Hz (Elevée)

Réponse en fréquence de la lecture

1. Le raccordement de l'équipement d'essai est montré à la Fig. 4.
2. Faire jouer la partie de la réponse en fréquence de la lecture (315Hz, 12,5kHz~63Hz, -20dB) de la bande d'essai (QZZCFM).
3. Vérifier que la fréquence soit en deçà de la plage montrée à la Fig. 5, à la fois pour le canal de gauche et le canal de droite.

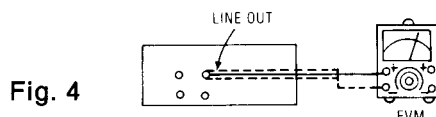


Fig. 4

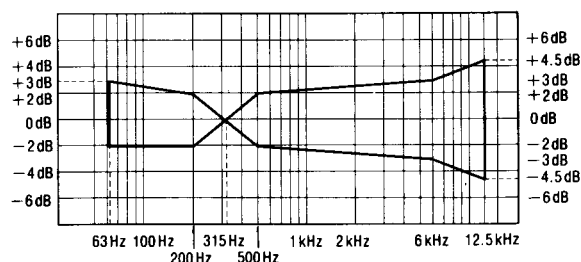


Fig. 5

Réglage d'amplification de la lecture

1. Le raccordement de l'équipement d'essai est montré à la Fig. 4.
2. Faire jouer la partie réglée d'amplification de la lecture (315Hz, 0dB) de la bande d'essai (QZZCFM).
3. Régler la BANDE 1: VR1 (canal de gauche) [VR2 (canal de droite)] et la BANDE 2: VR3 (canal de gauche) [VR4 (canal de droite)] de telle sorte que la puissance de sortie soit en deçà de la normale.

Valeur normalisée: 0,4 ± 0,02 V

Réglage de la tension d'effacement

1. Le raccordement de l'équipement d'essai est montré à la Fig. 6.
2. Introduire la bande métallisée.
3. Appuyer sur les touches d'enregistrement et d'intermission.
4. Régler BANDE 1: VR301 et BANDE 2: VR302 de telle sorte que la puissance de sortie entre BANDE 1: TP5 et BANDE 2: TP6 et la masse soit en deçà de la normale.

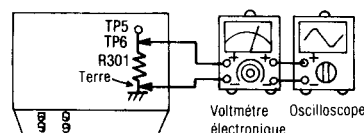


Fig. 6

Valeur normalisée: 185 ± 5 mA (Métallisée) (185 ± 5 mV)

$$\text{Caurant d'effacement} = \frac{\text{Tension à travers la résistance R301}}{1 (\Omega)}$$

Réglage du courant de polarisation

1. Le raccordement de l'équipement d'essai est montré à la Fig. 7.
2. Introduire la bande normale.
3. Appuyer sur les touches d'enregistrement et d'intermission.
4. Réduire au minimum la commande du niveau d'entrée et régler BANDE 1: VR101 (canal de gauche) {VR102 (canal de droite)} et BANDE 2: VR103 (canal de gauche) {VR104 (canal de droite)} de telle sorte que la puissance de sortie entre BANDE 1: TP1 (canal de gauche) {TP2 (canal de droite)} et BANDE 2: TP3 (canal de gauche) {TP4 (canal de droite)} et la masse soit en deçà de la normale.
5. Après cela, vérifier de la même manière pour la bande CrO₂ et la bande métallisée.

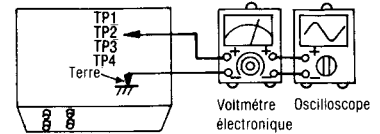


Fig. 7

600 μ A (Normale), (6 mV)
Valeur de référence: 800 μ A (CrO₂) (8 mV)
1200 μ A (Métallisée) (12 mV)

Réponse en fréquence globale

1. Le raccordement de l'équipement d'essai est montré à la Fig. 8.
2. Relier à la terre la base du transistor Q41 (canal de gauche) {Q42 (canal de droite)}.
3. Installer une bande vierge normale (QZZCRA) et enregistrer en appliquant un signal (50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, et 12,5kHz) de 20dB atténués provenant du signal du niveau d'entrée de référence (1kHz, -24dB).
4. Faire jouer le signal enregistré à l'étape 3 et vérifier que le niveau de chaque fréquence de sortie soit en deçà de la plage montrée à la Fig. 9 en comparaison avec la fréquence de référence (1kHz).
5. S'il n'est pas en deçà de la plage standard, régler le courant de polarisation avec BANDE 1: VR101 (canal de gauche) {VR102 (canal de droite)} et BANDE 2: VR103 (canal de gauche) {VR104 (canal de droite)} de telle sorte que le niveau de fréquence soit en deçà de la normale.
 - Niveau vers le haut dans la plage de fréquence élevée..... Augmenter le courant de polarisation.
 - Niveau vers le bas dans la plage de fréquence élevée..... Diminuer le courant de polarisation.
6. Après cela, amplifier le signal enregistré sur la bande vierge CrO₂ (QZZCRX) et la bande vierge métallisée (QZZCRZ) jusqu'à 15kHz et régler de la même manière que celle mentionnée ci-dessus. Puis, vérifier que le niveau de fréquence soit en deçà de la plage montrée à la Fig. 10.

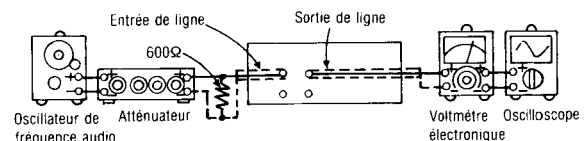


Fig. 8

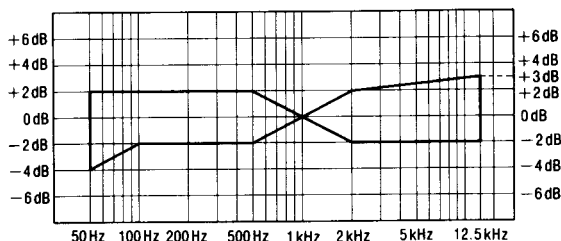


Fig. 9

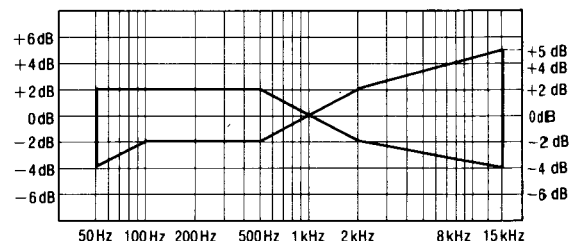


Fig. 10

Réglage d'amplification globale

1. Le raccordement de l'équipement d'essai est montré à la Fig. 8.
2. Relier à la terre la base du transistor Q41 (canal de gauche) {Q42 (canal de droite)}.
3. Installer une bande vierge normale (QZZCRA) et appliquer le signal de niveau d'entrée de référence (1 kHz, -24dB) sur le mode d'intermission d'enregistrement.
4. Régler la puissance de sortie 0,4 V avec l'atténuateur, puis enregistrer.
5. Faire jouer le signal enregistré à l'étape 4 et vérifier que la puissance de sortie soit en deçà de la normale.
6. Si elle n'est pas en deçà de la normale, régler BANDE 1: VR151 (canal de gauche) {VR152 (canal de droite)} et BANDE 2: VR201 (canal de gauche) {VR202 (canal de droite)} et répéter les étapes (2), (3) et (4) jusqu'à ce que la puissance de sortie soit en deçà de la normale.

Valeur normalisée: 0,4 V $\pm$ 0,5 dB (0,02 V)

Réglage du compteur fluorescent

1. Le raccordement de l'équipement d'essai est montré à la Fig. 8.
2. Relier à la terre la base du transistor Q41 (canal de gauche) (Q42 (canal de droite)).
3. Installer une bande vierge normale (QZZCRA) et appliquer le signal du niveau d'entrée de référence (1 kHz, -24 dB) sur le mode d'intermission d'enregistrement.
4. Régler la puissance de sortie sur 0,4 V avec l'atténuateur.
5. Régler VR703 (canal de gauche) [VR704 (canal de droite)] de telle sorte que la partie segmentée de 0 dB soit à moitié éclairée. (Voir la Fig. 11.)

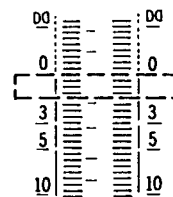


Fig. 11

Circuit de réduction des bruits Dolby

1. Le raccordement de l'équipement d'essai est montré à la Fig. 12.
2. Installer une bande normale et appliquer un signal de 5 kHz sur le mode d'intermission d'enregistrement.
3. Régler avec l'atténuateur de telle sorte que la puissance de sortie entre la borne ⑦ de IC401 (canal de gauche) [IC402 (canal de droite)] et la masse soit de 12,3 mV.

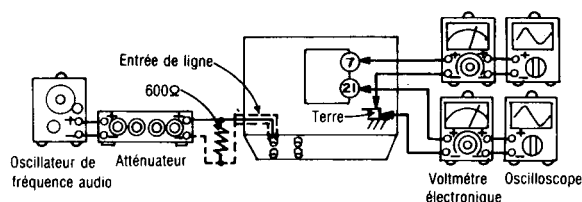


Fig. 12

— Dolby B (Caractéristiques de codage) —

4. Régler le commutateur de réduction des bruits sur "Dolby B" et changer le signal d'entrée sur 1 kHz, 5 kHz.
5. Vérifier que la puissance de sortie entre la borne 21 de IC401 (canal de gauche) [IC402 (canal de droite)] et la masse change tel qu'il est spécifié à partir du niveau d'entrée sur le mode de sortie de réduction des bruits.

Valeur normalisée: $6 \pm 2,5$ dB (1 kHz), $8 \pm 2,5$ dB (5 kHz)

— Dolby C (Caractéristiques de codage) —

6. Régler le commutateur de réduction des bruits sur "Dolby C" et changer le signal d'entrée sur 1 kHz, 5 kHz.
7. Vérifier que la puissance de sortie entre la borne 21 de IC401 (canal de gauche) [IC402 (canal de droite)] et la masse change tel qu'il est spécifié à partir du niveau d'entrée sur le mode de sortie de réduction des bruits.

Valeur normalisée: $11,5 \pm 2,5$ dB (1 kHz), $8,5 \pm 2,5$ dB (5 kHz)

ESPAÑOL

MÉTODOS DE AJUSTE Y MEDIDA

Instrumento de medición

- EVM (Voltímetro electrónico)
- Osciloscopio
- Frecuencímetro digital
- Oscilador AF
- ATT (Atenuador)
- Voltímetro CC
- Resistor (600Ω)

Ajuste acimutal de cabeza

1. La conexión del equipo de prueba se muestra en la Fig. 1.
2. Reproducir la parte ajustada de acimut (8 kHz, -20 dB) de la cinta de prueba (QZZCFM) y regular el tornillo de ajuste de ángulo de manera que las salidas de CH-I y CH-D sean maximizadas. (Cuando las posiciones de ajuste sean diferentes de CH-I y CH-D, encontrar una posición donde las salidas de CH-I y CH-D estén equilibradas y, luego, hacer el ajuste.)
3. Al mismo tiempo, trazar una forma de onda de lissajous y eliminar la deflexión de fase.
4. Efectuar el ajuste en la modalidad de función regresiva. Comprobación de diferencia de nivel de rotación progresiva y regresiva.
5. Reproducir la parte ajustada de ganancia de reproducción (315 Hz, 0 dB) de la cinta de prueba (QZZCFM) y, luego, comprobar que la diferencia de nivel de rotación progresiva y regresiva esté dentro de 1 dB.
6. Después del ajuste, aplicar cierre por tornillo al tornillo de ajuste de ángulo.

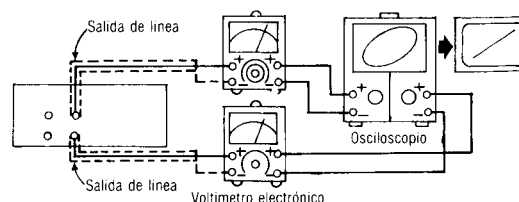


Fig. 1

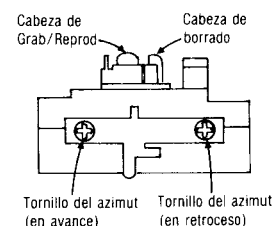


Fig. 2

Ajuste de velocidad de cinta

Velocidad normal

1. La conexión del equipo de prueba se muestra en la Fig. 3.
2. Reproducir la parte media de la cinta de prueba (QZZCWAT).
3. Ajustar La RV952 de manera que la salida esté dentro de la standard.

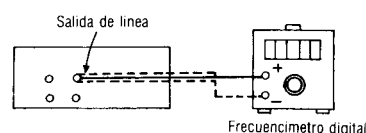


Fig. 3

Alta velocidad

4. Poner el interruptor de velocidad de copia en "X2" (alto) y poner a tierra el La TP951.
5. Reproducir la parte media de la cinta de prueba (QZZCWAT).
6. Ajustar La RV951 de manera que la salida esté dentro de la standard.

Valor estándar: 3000 ± 10 Hz (Normal), 6000 ± 20 Hz (Alto)

Respuesta de frecuencia de reproducción

1. La conexión del equipo de prueba se muestra en la Fig. 4.
2. Reproducir la parte de respuesta de frecuencia de reproducción (315 Hz, 12,5 kHz — 63 Hz, -20 dB) de la cinta de prueba (QZZCFM).
3. Comprobar que la frecuencia esté dentro de la gama mostrada en la Fig. 5 tanto para CH-I como para CH-D.

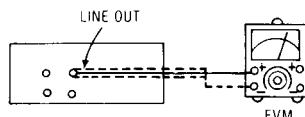


Fig. 4

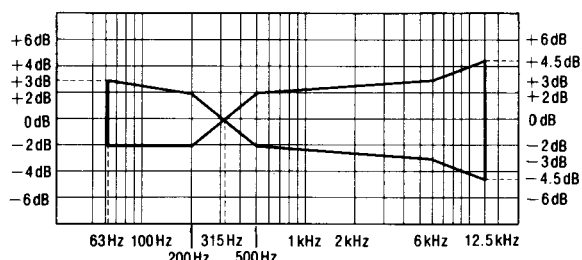


Fig. 5

Ajuste de ganancia de reproducción

1. La conexión del equipo de prueba se muestra en la Fig. 4.
2. Reproducir la parte ajustada de la ganancia de reproducción (315 Hz, 0 dB) de la cinta de prueba (QZZCFM).
3. Ajustar la CINTA 1: RV1 (CH-I) {RV2 (CH-D)} y la CINTA 2: RV3 (CH-I) {RV4 (CH-D)} de manera que la salida esté dentro de la standard.

Valor estándar: $0,4 \pm 0,02$ V

Ajuste de corriente de borrado

1. La conexión del equipo de prueba se muestra en la Fig. 6.
2. Insertar la cinta metálica.
3. Apretar los botones de grabación y pausa.
4. Ajustar la CINTA 1: RV301 y la CINTA 2: RV302 de manera que la salida entre la CINTA 1: TP5 y la CINTA 2: TP6 y tierra esté dentro de la standard.

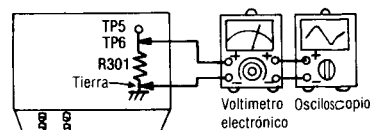


Fig. 6

Valor estándar: 185 ± 5 mA (Metal) 185 ± 5 mV

$$\text{Corriente de borrado (A)} = \frac{\text{Voltaje a través de resistor R301}}{1 (\Omega)}$$

Ajuste de corriente de polarización

1. La conexión del equipo de prueba se muestra en la Fig. 7.
2. Insertar la cinta metálica.
3. Apretar los botones de grabación y pausa.
4. Minimizar el control de nivel de entrada y ajustar la CINTA 1: RV101 (CH-I) {RV102 (CH-D)} y la CINTA 2: RV103 (CH-I) {RV104 (CH-D)} de manera que la salida entre la CINTA 1: TP1 (CH-I) {TP2 (CH-D)} y CINTA 2: TP3 (CH-I) {TP4 (CH-D)} y tierra esté dentro de la standard.
5. Después de eso, comprobar de la misma manera para cinta CrO2 y metálica.

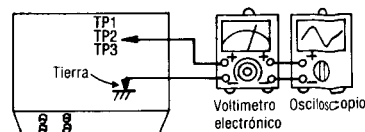


Fig. 7

Valor de referencia:
 $600 \mu\text{A}$ (Normal) (6 mV)
 $800 \mu\text{A}$ (CrO₂) (8 mV)
 $1200 \mu\text{A}$ (Metal) (12 mV)

Respuesta de frecuencia total

1. La conexión del equipo de prueba se muestra en la Fig. 8.
2. Conect a masa la base del transistor Q41 (CH-I) {Q42 (CH-D)}.
3. Colocar una cinta virgen normal (QZZCRA) y grabar aplicando señal (50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, y 12,5kHz), 20dB atenuada de la señal de nivel de entrada de referencia (1kHz, -24 dB).
4. Reproducir la señal grabada en el paso 3 y comprobar que el nivel de cada frecuencia de salida esté dentro de la gama mostrada en la Fig. 9 en comparación con la frecuencia de referencia (1kHz).
5. Si no está dentro de la gama estandar, ajustar la corriente de polarización mediante la CINTA ①: RV101 (CH-I) {RV102 (CH-D)} y la CINTA ②: RV103 (CH-I) {RV104 (CH-D)} de manera que el nivel de frecuencia esté dentro del estandar.
 - Subir el nivel en la gama de alta frecuencia.....Incrementar la corriente de polarización.
 - Bajar el nivel en la gama de alta frecuencia.....Disminuir la corriente de polarización.
6. Después de eso, incrementar la señal grabada en la cinta virgen CrO₂ (QZZCRX) y la cinta virgen metálica (QZZCRZ) hasta 15kHz y ajustar de la misma manera como mencionado arriba y comprobar que el nivel de frecuencia esté dentro de la gama mostrada en la Fig. 10.

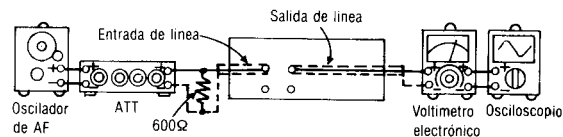


Fig. 8

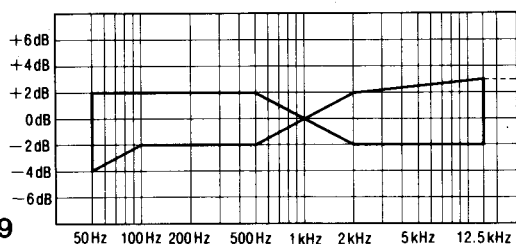


Fig. 9

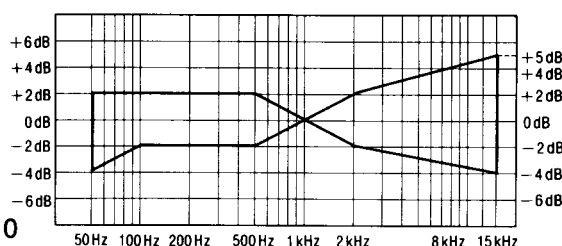


Fig. 10

Ajuste de ganancia total

1. La conexión del equipo de prueba se muestra en la Fig. 8.
2. Conect a masa la base del transistor Q41 (CH-I) {Q42 (CH-D)}.
3. Colocar una cinta virgen normal (QZZCRA) y aplicar la señal de nivel de entrada de referencia (1kHz, -24dB) en la modalidad de pausa de grabación.
4. Ajustar la salida 0,4V mediante atenuador y, luego, grabar.
5. Reproducir la señal grabada en el paso 4 y comprobar que la salida esté dentro de la estandar.
6. Si no está dentro de la estandar, ajustar la CINTA ①: RV151 (CH-I) {RV152 (CH-D)} y la CINTA ②: RV201 (CH-I) {RV202 (CH-D)} y repetir el paso (2), (3) y (4) hasta que la salida esté dentro de la estandar.

Valor estandar: 0,4V ± 0,5dB (0,02V)

Ajuste de medidor fluorescente

1. La conexión del equipo de prueba se muestra en la Fig. 8.
2. Conect a masa la base del transistor Q41 (CH-I) {Q42 (CH-D)}.
3. Colocar una cinta virgen normal (QZZCRA) y aplicar la señal de nivel de entrada de referencia (1kHz, -24dB) en la modalidad de pausa de grabación.
4. Ajustar la salida a 0,4V mediante atenuador.
5. Ajustar RV703 (CH-I) {RV704 (CH-D)} de manera que la parte de segmento 0dB esté medio iluminada. (Ver la Fig. 11.)

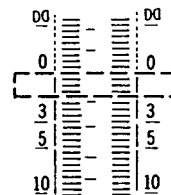


Fig. 11

Circuito RR Dolby

1. La conexión del equipo de prueba se muestra en la Fig. 12.
2. Colocar una cinta normal y aplicar señal 5kHz en la modalidad de pausa de grabación.
3. Ajustar mediante atenuador de manera que la salida entre terminal ⑦ de IC401 (CH-I) {IC402 (CH-D)} y tierra sea 12,3mV.

— Dolby B (Codificar característica) —

4. Poner el interruptor RR en "Dolby B" y cambiar la señal de entrada a 1kHz, 5kHz.
5. Comprobar que la salida entre terminal ② de IC401 (CH-I) {IC402 (CH-D)} y tierra cambie como especificado por el nivel en la modalidad de salida RR.

Valor estandar: 6 ± 2,5dB (1kHz), 8 ± 2,5dB (5kHz)

— Dolby C (Codificar característica) —

6. Poner el interruptor RR en "Dolby C" y cambiar la señal de entrada a 1kHz, 5kHz.
7. Comprobar que la salida entre terminal ② de IC401 (CH-I) {IC402 (CH-D)} y tierra cambie como especificado por el nivel en la modalidad de salida RR.

Valor estandar: 11,5 ± 2,5dB (1kHz), 8,5 ± 2,5dB (5kHz)

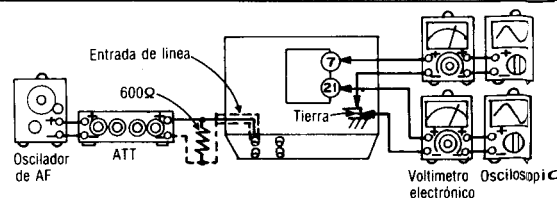


Fig. 12