

Service Manual



Direct Drive Automatic Turntable System

SL-1600MK2

(XG), (XGF), (XGB),
(XAL), (E), (XA), (XGE)

SL-1600MK2A

(XA), (XG), (E)

SL-1610MK2

(XG), (E)

SL-1610MK2A

(XG), (E)

- The model SL-1600MK2 (XG), SL-1600MK2A (XG), SL-1610MK2 (XG) and SL-1610MK2A (XG) are available in European only.
- The model SL-1600MK2 (XGF) is available in France only.
- The model SL-1600MK2 (XGB) is available in Belgium only.
- The model SL-1600MK2 (XAL) is available in Australia only.
- The model SL-1600MK2 (E), SL-1600MK2A (E), SL-1610MK2 (E) and SL-1610MK2A (E) are available in Scandinavia only.
- The model SL-1600MK2 (XA) and SL-1600MK2A (XA) are available in Asia, Latin America, Middle East and Africa only.
- The model SL-1600MK2 (XGE) is available in United Kingdom only.
- SL-1600MK2 and SL-1600MK2A are of silver finish.
- SL-1610MK2 and SL-1610MK2A are of black finish.

SPECIFICATIONS (Specifications are subject to change without notice.)

General

Power supply: ~110-120/220-240V, AC 50 or 60 Hz
Power consumption: 18.5W
Dimensions: 45.3 x 14.9 x 39.9 cm
 (W x H x D)
Weight: 10 kg (22 lb.)

Turntable section

Type: Quartz direct drive
 Automatic turntable
 Auto start, Auto return,
 Auto stop, Repeat play
Drive method: Direct drive
Motor: Brushless DC motor
Turntable platter: Aluminum die-cast
 Diameter 33.2 cm (13-5/64")
 Weight 2 kg (4.4 lb.)
Turntable speeds: 33-1/3 rpm and 45 rpm
Pitch control: ±6% range
Starting torque: 1.5 kg-cm (1.3 lb-in)
Build-up characteristics: 0.7 sec. from standstill to 33-1/3 rpm
Braking system: Electronic brake
Speed change due to load torque: 0% within 1.0 kg-cm (0.87 lb-in)
Wow and flutter: 0.01% WRMS*
 0.025% WRMS (JIS C5521)
 ±0.035% peak (IEC 98A Weighted)

*This rating refers to turntable assembly alone, excluding effects of record, cartridge or tonearm, but including platter.
 Measured by obtaining signal from built-in frequency generator of motor assembly.

Rumble: -56 dB (IEC 98A Unweighted)
 -78 dB (IEC 98A Weighted)

Tonearm section

Type: Universal
Effective length: 230 mm (9-1/16")
Arm height adjustment range: 0-6 mm

Overhang: 15 mm (19/32")
Effective mass: 12 g (without cartridge)
Tracking error angle: Within 2°32' at the outer groove of 30 cm (12") record
 Within 0°32' at the inner groove of 30 cm (12") record
Offset angle: 22°
Friction: Less than 7 mg (lateral, vertical)

Stylus pressure adjustment range: 0-2.5 g
Applicable cartridge weight range: 6-10 g
 13.5-17.5 g (including headshell)
(with auxially weight): 9.5-13 g
 17-20.5 g (including headshell)
(with shell weight): 3.5-6.5 g
 11-14 g (including headshell)
Headshell weight: 7.5 g

Cartridge section

Model No.: EPC-207C
Type: Moving magnet
Frequency response: 20 Hz to 25 kHz
 20 Hz to 15 kHz ±2 dB
Output voltage: 3 mV at 1 kHz
 5 cm/s. zero to peak lateral velocity
 [8.5 mV at 1 kHz 10 cm/s. zero to peak 45° velocity (DIN 45500)]
Channel separation: 25 dB at 1 kHz
Channel balance: Within 2 dB at 1 kHz
Compliance (dynamic): 10 x 10⁶ cm/dyne at 100 Hz
Stylus pressure: 1.75 ±0.25 g (17.5 ±2.5 mN)
Load impedance: 47 kΩ to 100 kΩ
Weight: 5.6 g (cartridge only)
Replacement stylus: EPS-207ED
 (Elliptical stylus)

Technics

Matsushita Electric Trading Co., Ltd.
 P.O. Box 288, Central Osaka Japan

TECHNISCHE DATEN (Änderungen der technischen Daten vorbehalten.)

Allgemeine Daten

Stromversorgung: ~110-120/220-240 V, 50/60 Hz Wechselstrom
Leistungsaufnahme: 18,5 W
Abmessungen (B x H x T): 45,3 x 14,9 x 29,9 cm
Gewicht: 10 kg

Plattenspieler

Typ: Automatischer Quarz-Direktantrieb-Plattenspieler
 Startautomatik
 Rückführautomatik
 Stopautomatik
 Wiederholbetrieb
 Direktantrieb
Antrieb: Kollektorloser Gleichstrommotor
Motor: Aluminium-Spritzguß
Plattenteller: Durchmesser 33,2 cm
 Gewicht 2 kg
Plattenteller-Drehzahlen: 33-1/3 und 45 U/min
Drehzahl-Feinregulierung: ±6% Einstellbereich
Anlaufdrehmoment: 1,5 kg-cm
Drehzahl-Hochlaufzeit: 0,7 sec vom Stillstand auf 33-1/3 U/min
Bremssystem: Elektronische Bremse
Drehzahl-Abweichung aufgrund von Lastschwankungen: 0% innerhalb 1,0 kg-cm
Gleichlaufschwankungen: 0,01% WRMS*
 0,025% WRMS (JIS C5521)
 ±0,035% Spitze (IEC 98A bewertet)

*Diese Nennleistung bezieht sich auf das Laufwerk-Bauteil allein, ausschließlich Einflüsse von Schallplatte, Tonabnehmer oder Tonarm, aber einschließlich Plattenteller. Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

Rumpel-Geräuschspannungsabstand: -56 dB (IEC 98A unbewertet)
 -78 dB (IEC 98A bewertet)

Tonarm

Typ: Universal-Tonarm
Effektive Länge: 230 mm
Tonarmhöhe-Einstellbereich: Schraubteil: 6mm
 15 mm
Überhang: 12 g (ohne Tonabnehmer)
Effektive Masse: 2°32' bei der Einlaufrille einer 30 cm-Platte
 0°32' bei der Auslaufrille einer 30 cm-Platte
Spurfehlwinkel: 22°

Kröpfungswinkel:
Lagerreibung: Weniger als 7 mg (horizontal, vertikal)
Auflagekraft-Einstellbereich: 0-2,5 g

Zulässiger Tonabnehmer-Gewichtsbereich: 6-10 g
 13,5-17 g (einschließlich Tonarmkopf)
(mit Ersatz-Gegengewicht): 9,5-13 g
 17-20,5 g (einschließlich Tonarmkopf)
Gewichtsbereich (mit Zusatzgewicht): 3,5-6,5 g
Tonarmkopf-Gewicht: 11-14 g (einschließlich Tonarmkopf)
 7,5 g

Tonabnehmer

Modell-Nummer: EPC-207C
Typ: Magnetischer Tonabnehmer
Frequenzgang: 20 Hz bis 25 kHz
 20 Hz bis 15 kHz ±2 dB
 3 mV bei 1 kHz
 5 cm/s, Null-zu-Spitze, Lateral
 [8,5 mV bei 1 kHz 10 cm/s, Null-zu-Spitze, 45° (DIN 45500)]
Ausgangsspannung: 25 dB bei 1 kHz
 Innerhalb 2 dB bei 1 kHz
Kanalabweichung: 10 x 10⁶ cm/dyn bei 100 Hz
Nachgiebigkeit (dynamisch): 1,75 ±0,25 g (17,5 ±2,5 mN)
Auflagekraft: 47 kΩ bis 100 kΩ
Impedanz: 5,6 g (ohne Tonarmkopf)
Gewicht: EPS-207ED (Elliptische Nadel)
Ersatznadel:

SPECIFICATIONS (Les spécifications sont susceptibles d'être modifiées sans préavis.)

Généralités

Alimentation: Alternatif 110-120/220-240V, 50 ou 60 Hz
Consommation: 18,5 W
Dimensions (L x H x P): 45,3 x 14,9 x 39,3 cm
Poids: 10 kg

Platine de lecture

Type: Entraînement direct à quartz Platine automatique
 Démarrage automatique
 Retour automatique
 Arrêt automatique
 Audition répétée
Système d'entraînement: Entraînement direct
Moteur: Moteur C.C. sans balai
Plateau de lecture: Aluminium moulé sous pression
 Diamètre 33,2 cm
 Poids 2 kg
Vitesses de rotation: 33-1/3 et 45 t/p.m
Réglage d'écart: Plage de réglage de ±6%
Couple de démarrage: 1,5 kg-cm
Caractéristiques d'augmentation: 0,7 sec. de l'arrêt à 33-1/3 t/p.m.
Système de freinage: Frein électronique
Variation de vitesse due au couple de charge: 0% en deçà de 1,9 kg-cm
Pleurage et scintillement: 0,01% de valeur efficace*
 0,025% de valeur efficace (JIS C5521)
 ±0,035% de crête (IEC 98A Pondéré)

*Ce régime nominal se rapporte à l'ensemble du tournedisque seul, excluant les effets du disque, de la cellule pick-up ou de bras de lecture, mais comprenant le plateau. Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur.

Ronflement: -56 dB (IEC 98A Non pondéré)
 -78 dB (IEC 98A Pondéré)

Bras de lecture

Type: Bras de lecture universel
Longueur effective: 230 mm
Portée du réglage de la hauteur du bras: Partie hélicoïdale 6 mm

Porte-à-faux: 15 mm
Massa réelle: 12 g (sans la cellule pick-up)
Angle d'erreur de piste: En deçà de 2°32' au sillon extérieur d'un disque de 30 cm
 En deçà de 0°32' au sillon intérieur d'un disque de 30 cm
Angle de décalage: 22°
Frottement: Moins de 7 mg (latéral et vertical)

Plage de réglage de la pression d'appui: 0-2,5 g
Gamme du poids de la cellule pick-up utilisable: 6-10 g
 13,5-17 g (y compris la coque porte-cellule)
 9,5-13 g
 17-20,5 g (y compris la coque porte-cellule)
 3,5-6,5 g
 11-14 g (y compris la coque porte-cellule)
Poids de la cellule: 7,5 g

Cellule pick-up

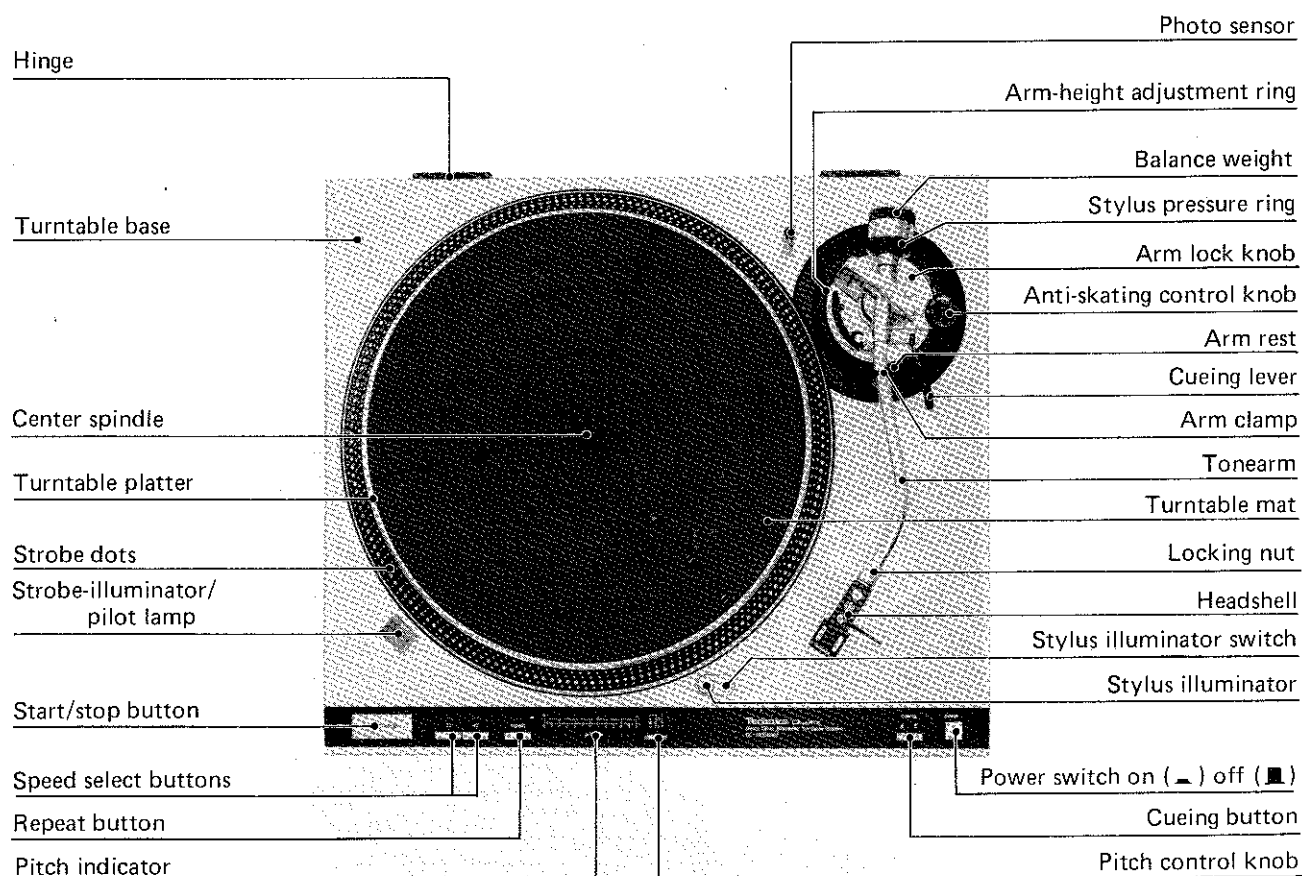
No. du modèle: EPC-207C
Type: Aimant mobile
Réponse en fréquence: 20 Hz à 25 kHz
 20 Hz à 15 kHz ±2 dB
 3 mV à 1 kHz; 5 cm/s, zéro à vitesse latérale de crête
 (8,5 mV à 1 kHz 10 cm/s., zéro à vitesse 45° de crête [DIN 45500])
Tension de sortie: 25 dB à 1 kHz
 En deçà de 2 dB à 1 kHz
Séparation de canal: 10 x 10⁶ cm/dyne à 100 Hz
Equilibrage des canaux:
Elasticité (dynamique): 1,75 ±0,25 g (17,5 ±2,5 mN)
Pression de la pointe de lecture: 47 kΩ to 100 kΩ
Impédance de charge: 5,6 grammes (cellule seule)
Poids:
Pointe de lecture de remplacement: EPS-207ED (Forme elliptique)

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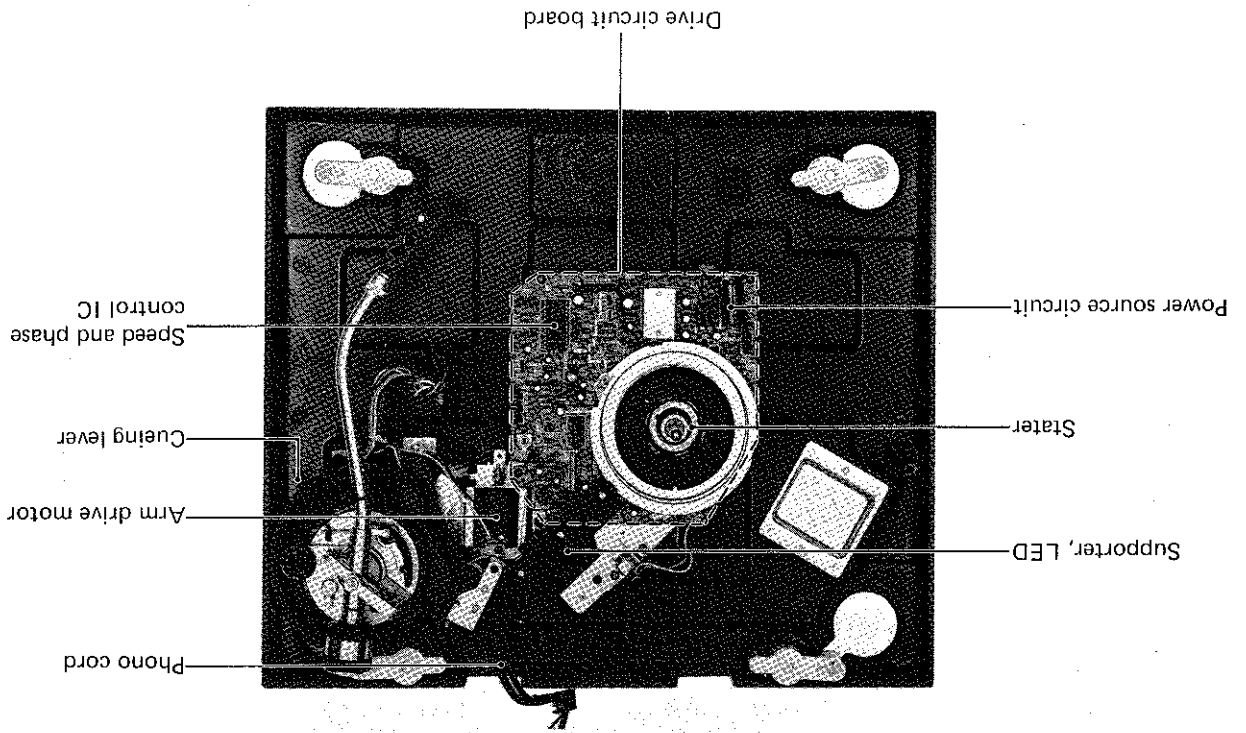
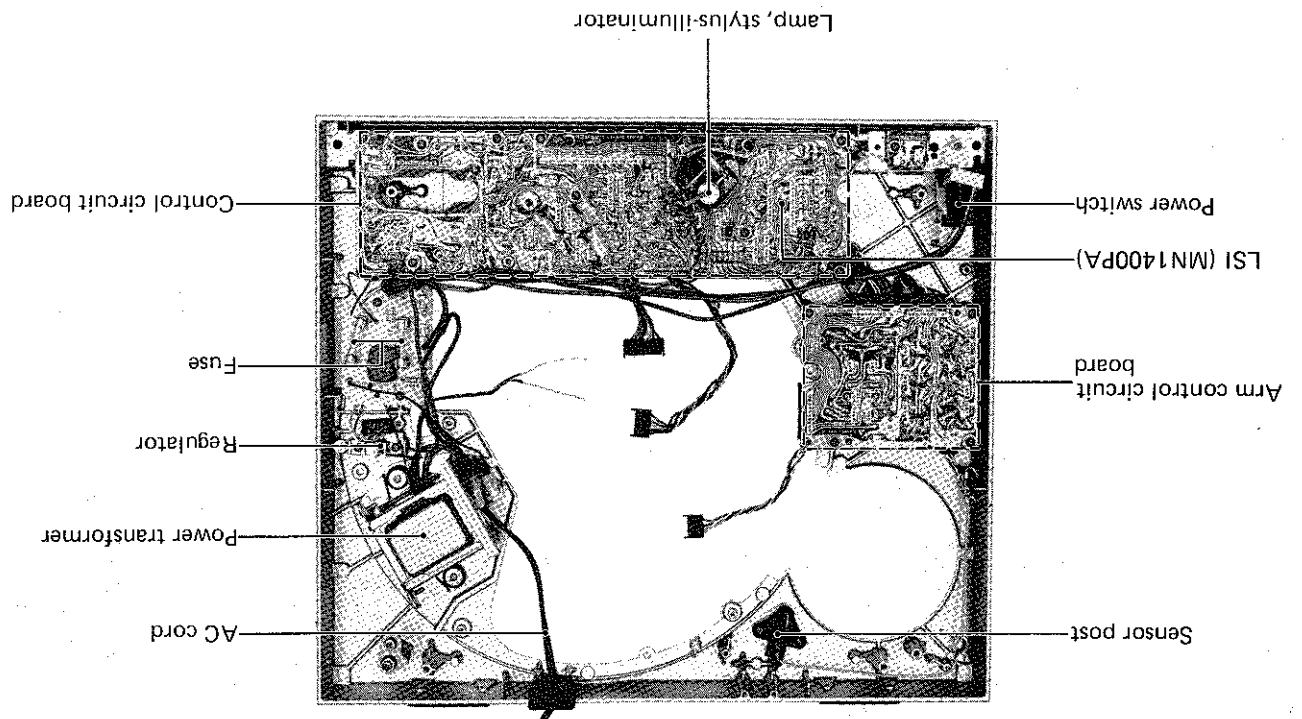
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■ LOCATION OF CONTROLS



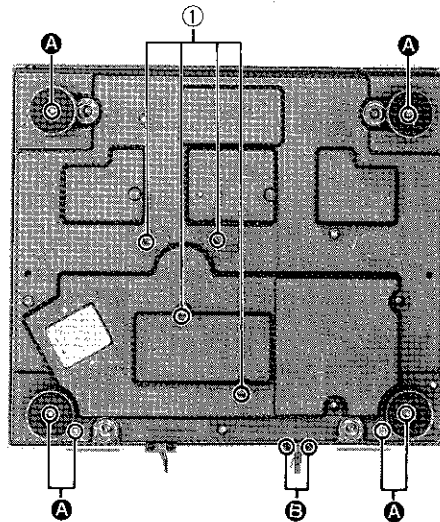
■ LOCATION OF CONTROLS



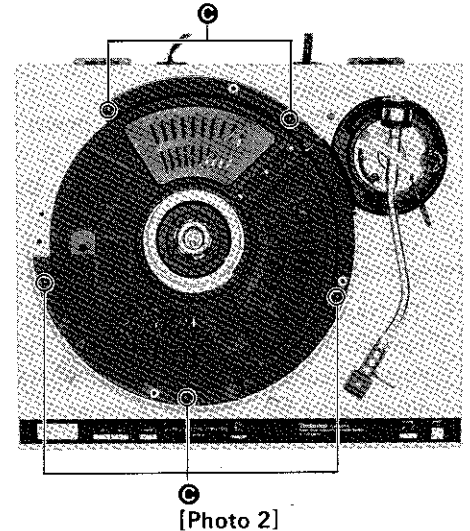
■ DISASSEMBLY PROCEDURE

How to remove main base ass'y and bottom base ass'y

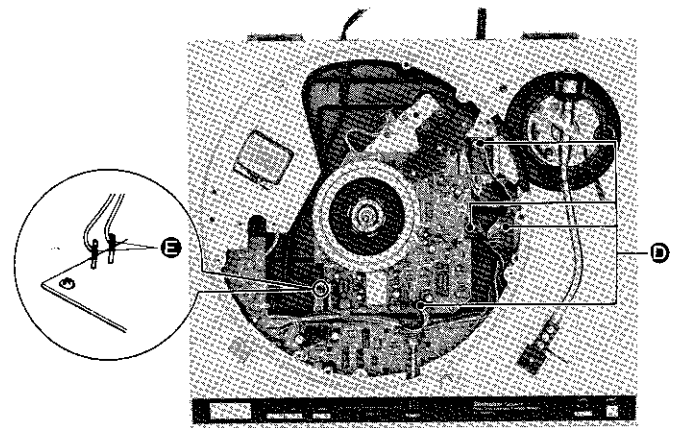
1. Clamp tone arm to the arm rest.
2. Remove head shell and turntable platter.
3. Close dust cover.
4. Turn unit upside down taking special care not to damage or scratch the dust cover.
5. Remove 6 screws **A** of the audio insulator and 2 screws **B** of the phono cord clasper as shown in Photo 1.
6. Holding the player firmly with both hands, to prevent separation of upper section (bottom base ass'y) from lower section (main base ass'y), turn it carefully upwards.
7. Remove dust cover.
8. Remove 5 screws **C** of the panel cover as shown in Photo 2.
9. Remote 4 connectors **D** and 2 read wires **E** from power transformer as shown in Photo 3.
10. To move the main base ass'y from the bottom base ass'y, turn cueing lever upward and move tone arm towards center of spindle.
The main base ass'y can be lifted up easily.



[Photo 1]



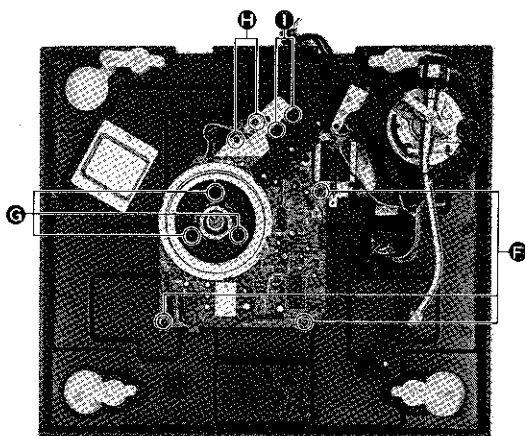
[Photo 2]



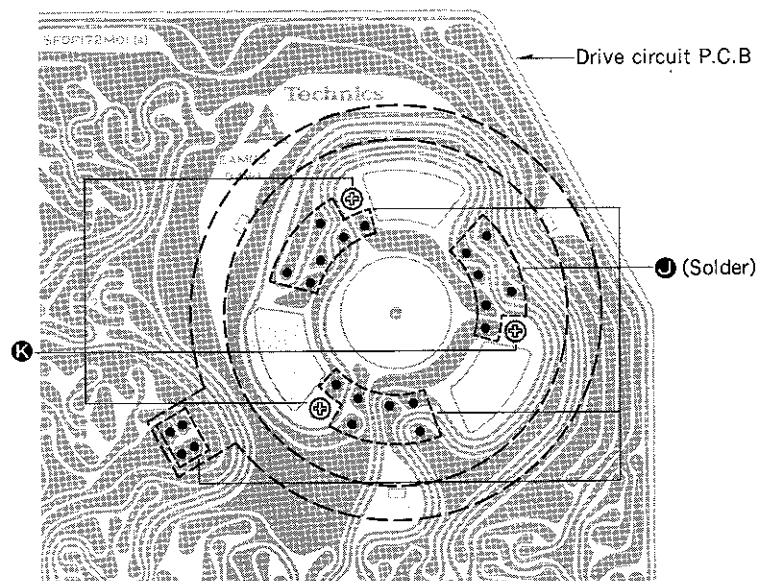
[Photo 3]

How to remove drive circuit p.c.b. and stater frame coil

1. Remove main base ass'y and bottom base ass'y.
2. Remove 3 screws **F** of the drive circuit p.c.b. and 3 screws **G** of the stater frame cover as shown in Photo 4.
3. Remove 2 screws **H** of transistor and 2 screws **I** of the LED case as shown in Photo 4.
4. Disconnect 18 soldered parts **J** of the stater frame coil and 4 soldered parts **K** of the F.G detector coil as shown in Fig. 2.
5. Remove 3 screws **K** of the stater frame ass'y as shown if Fig. 1.



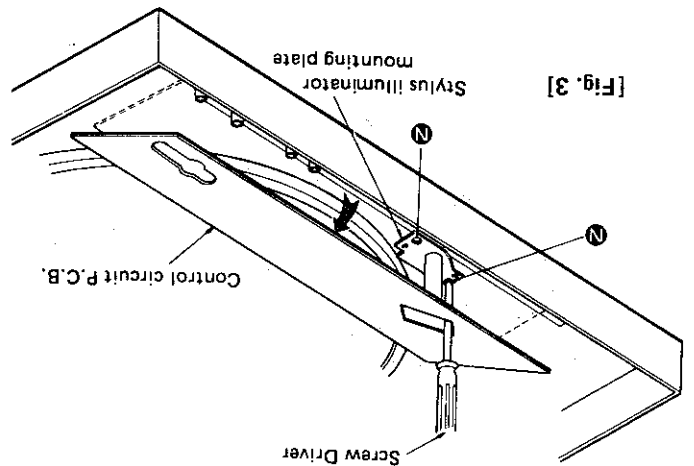
[Photo 4]



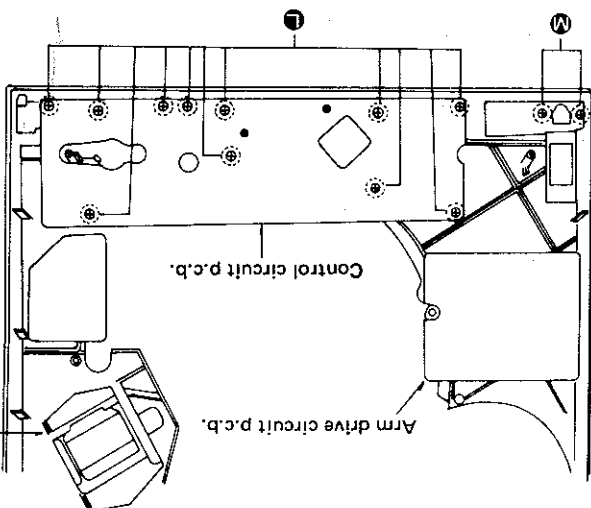
[Fig. 1]

How to remove control circuit p.c.b. and stylus-illuminator lamp

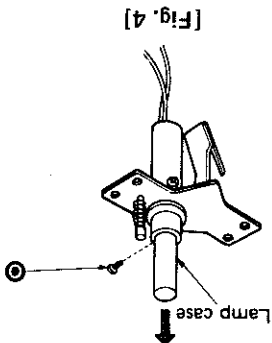
1. Remove main base ass'y and bottom base ass'y.
2. Remove 11 screws ① of the control circuit p.c.b. as shown in Fig. 2.
3. Remove 2 screws ② of the power switch bracket as shown in Fig. 2.
4. Set up the control circuit board as shown in Fig. 3. Then remove the 2 screws ③ of the stylus illuminator mounting plate. (Fig. 3).
5. To replace the stylus illuminating lamp, remove the setscrew ④ of the lamp case (Fig. 4) and detach the lamp case, then the stylus illuminating lamp can be replaced.



[Fig. 3]



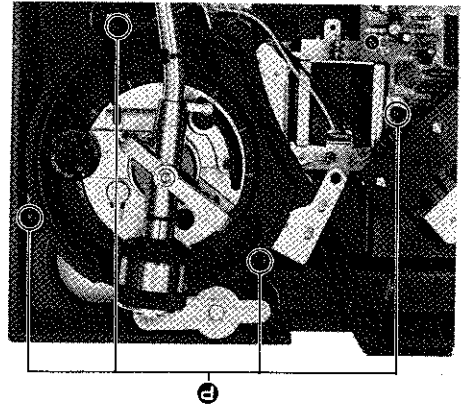
[Fig. 2]



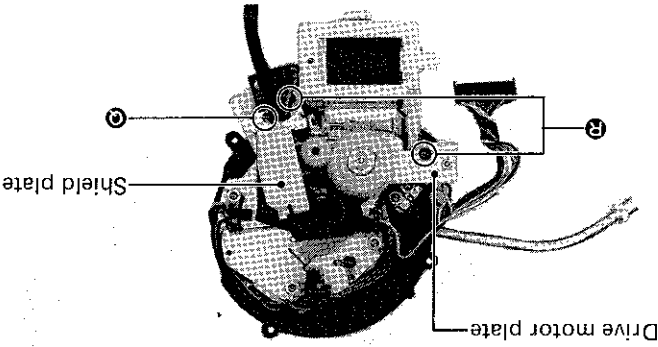
[Fig. 4]

How to remove tone arm

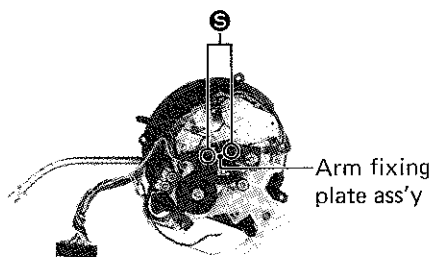
1. Remove 4 screws ⑤ of the tone arm base ass'y as shown in Photo 5.
2. Remove 1 screw ⑥ of the shield plate as shown in Photo 6.
3. Disconnect soldered of the phono cord reads.
4. Remove 2 screws ⑦ of the arm drive motor plate as shown in Photo 6.
5. Remove 2 screws ⑧ of the tone arm fixing plate ass'y as shown in Photo 7.
6. Remove 3 screws ⑨ of the movable base assembly as shown in Photo 8.
7. Remove 2 screws ⑩ of the tone arm as shown in Photo 9.
8. To remove the pick-up base plate, remove the arm lift height adjusting screw and the arm lift.
9. Remove 1 screw ⑪ and 1 circlip ⑫ of the position fix plate as shown in Photo 9.
10. Remove 2 screws ⑬ of the pick-up base plate as shown in Photo 9.
11. Remove 2 screws ⑭ of the cueing lever switch as shown in Photo 9.



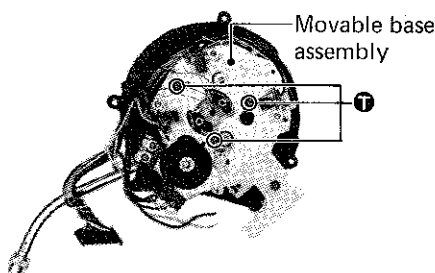
[Photo 5]



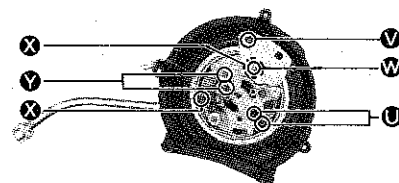
[Photo 6]



[Photo 7]



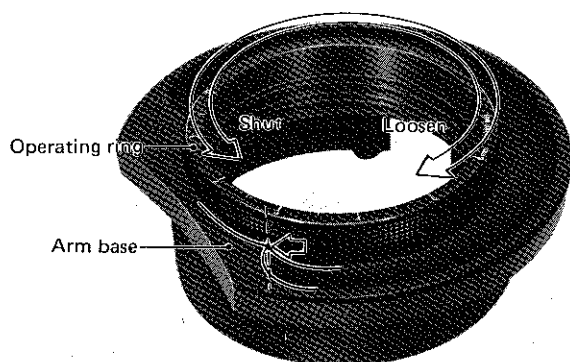
[Photo 8]



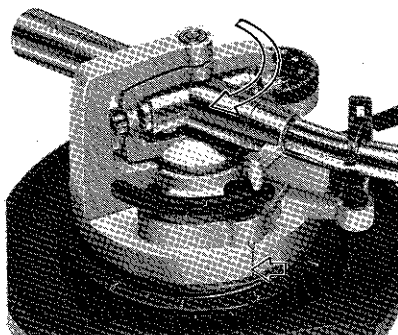
[Photo 9]

Arm Base Assembling Procedure

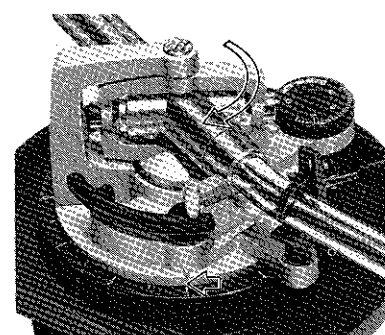
1. Attach the control ring to the arm base seat.
(The control ring should be rotated counterclockwise.)
 2. Completely tighten the control ring, and then loosen it 1.5 ~ 2.5 turns to set the scale to "3". (See photo 10.)
 3. Hold the arm base and set the red line mark on the arm base to the scale near "2", then turn the arm base clockwise. (See photo 11.)
- Note) Take care not to allow deflection of the predetermined positions of the control ring and arm base seat.



[Photo 10]

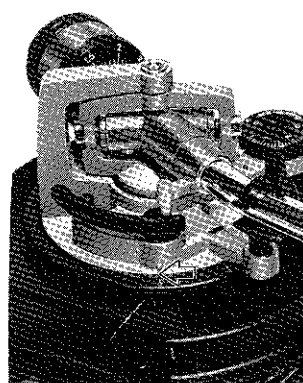


[Photo 11]

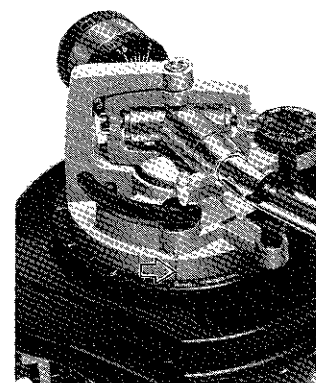


[Photo 12]

4. Adjust the arm base so that the red line mark on the arm base is set to the scale "3" of the control ring. (See photo 12). Next, secure the position fix plate with two setscrews. (See photo 9.)
5. Rotate the control ring and make sure that the arm base shifts within the range of 0 ~ 6mm.
(See photo 13 A, B.) If it does not shift within the specified range, the arm base position is deflected. In that case, disassemble the parts and check as specified in step 3.



(A)

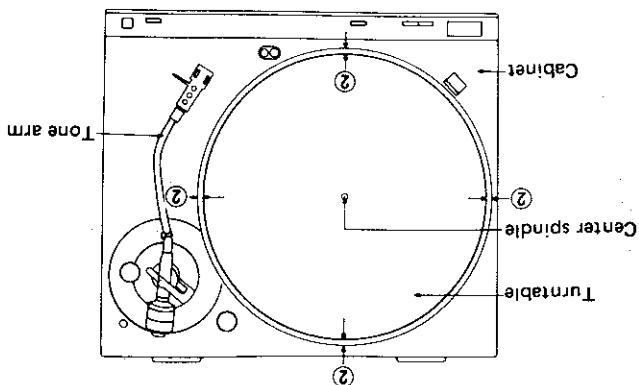


(B)

[Photo 13]

How to install the drive circuit board assembly

- The circuit board assembly can be detached by removing the 4 setscrews ① shown in Photo. 1. When installing it onto the bottom base assembly after adjustment and repair, follow the procedure mentioned below.
- Temporarily tighten the 4 setscrews ①. (Refer to Photo 1.)
- Adjust so that the center spindle is aligned to the center of the turntable provided with equal clearances ② as in Fig. 5.
- Completely tighten the 4 setscrews ①, taking care not to allow deflection of the center spindle.

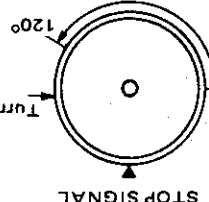


[Fig. 5]

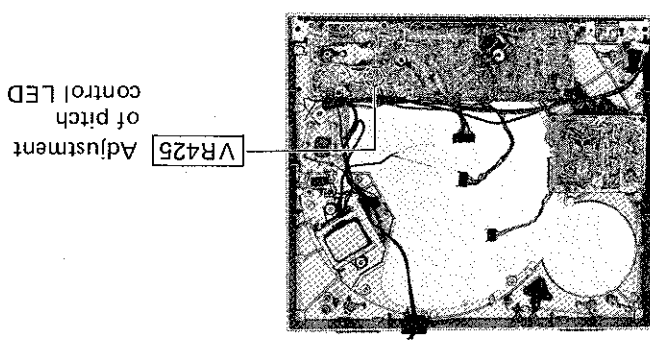
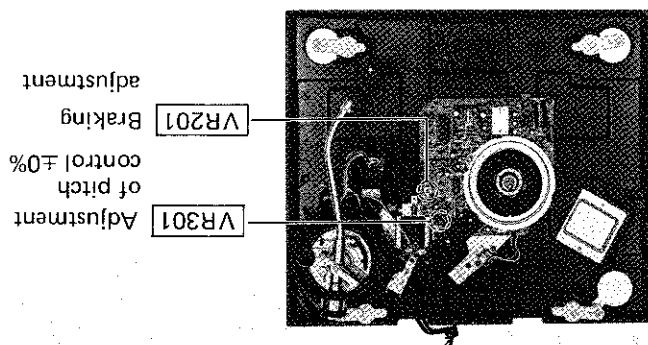
ADJUSTMENTS (Electrical)

- Notes:
- Make the following adjustments after replacing parts such as IC's, transistors, diodes, etc.
 - Condition of the set
 - Power switch ON
 - Pitch control Center position
 - Speed selector switch 33 r.p.m.

- Frequency counter

Adjustment	connection Points	Adjustment Points	Adjustment Method
A Adjustment of pitch control $\pm 0\%$ (PITCH)	Frequency counter + $\rightarrow$ TP27 - $\rightarrow$ GROUND	VR301	- Pitch control switch to center position. - Adjust VR301 for 262.08 kHz ± 0.05 kHz of frequency.
B Adjustment of pitch control LED (GAIN)	Frequency counter + $\rightarrow$ TP27 - $\rightarrow$ GROUND	VR425	- Adjust pitch control switch for 269.94 kHz of frequency. - Adjust VR425 so that the LED (pitch indicator plus 3%) lights up.
C Braking adjustment (BRAKE)	—	VR201	 Adjust VR201 for complete stop within 120°~270° after stop signal initiated. (turntable becomes free a few seconds after stop.)

ADJUSTMENT POINTS



■ ADJUSTMENTS (Tone arm)

Pitch control (fine adjustment of speed) (See Photo 14 and 15.)

As soon as power is applied to the unit by depressing the power switch (■) the LED lamp lights up indicating that the unit is on.

When the pitch control knob is clicked to position "0", the regular speed (33-1/3 or 45 r.p.m.) is held, and this condition is indicated by the green LED lamp.

However the pitch control feature of this unit allows speed variation of up to -6%. Proper speed variation can be selected while watching the red LED lamp and the scale reading on the pitch indicator. Please note that the scale reading on the pitch indicator shows only an approximate percentage. If LED lamps light up at two locations (e.g. at positions [2] and [3]), it shows that pitch variation is in the range of When the strobe dots in 4 stage marked at the peripheral edge of the turntable appear to be stationary, variation of individual pitches is shown. (See Photo 15.)

Note:

The strobe-illumination of this unit employs a strobe-illuminator LED synchronized with the precise quartz frequency.

For fine adjustment of the turntable speed be sure to effect the adjustment according to the LED illumination.

The LED illumination is not synchronized with fluorescent lamps.

Adjustment of muting timing (height of arm lift) (See Photo 16 and 17.)

This unit is fitted with a muting feature which is used to cut off irritating noise caused at the moment the stylus is brought down on or lifted out from the disc surface.

Muting timing can be adjusted by the height of the arm lift, a clearance between the stylus tip and the disc surface while the top of the tonearm is at the "up" position (▲) by depressing the cueing switch button. The height of the arm lift was adjusted to a range of 8 - 13 mm before shipment from the factory. (See Photo 16.) Perform the adjustment in the following manner when adjustment is needed for the cartridge being used.

when adjustment is needed for the cartridge being used.

- To begin with, protect the tip of the stylus with the stylus cover.
- Turn off the power switch(■) so that the turntable should not move.
- The top of the adjust screw is hexagonal.

While holding the arm lift down, turn the adjust screw.

Remember to depress the arm lift downwards in turning the adjust screw. (See Photo 17.)

If recorded sound cannot be reproduced at once after the stylus was lowered on to the disc surface.

try to adjust the timing by turning the adjust screw counterclockwise and thus increasing the distance between the stylus tip and the disc surface.

In case irritating noise is generated when the stylus is lowered on to the disc surface.

decrease the distance by turning the adjust screw clockwise.

Note:

As the adjusting screw has a hexagonal head, be sure to make the adjustment while depressing the arm lift, or the screw will not move freely.

Also be sure that the hexagonal head retracts correctly into the arm lift when the latter is released.

Adjustment for automatic start position (See Photo 18.)

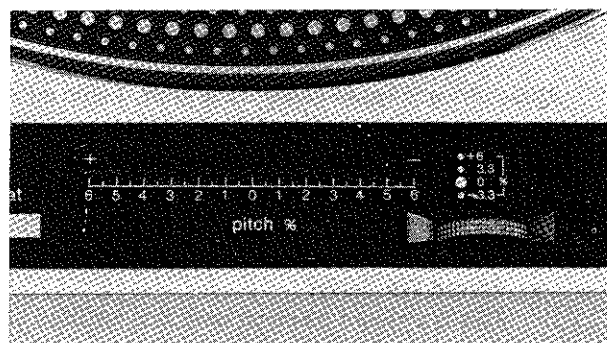
(Remove the rubber cap)

In case where the stylus tip sets down too far in the record groove.

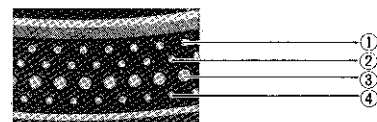
—rotate clockwise.

In case where the stylus tip sets down outside of the record.

—rotate counterclockwise.

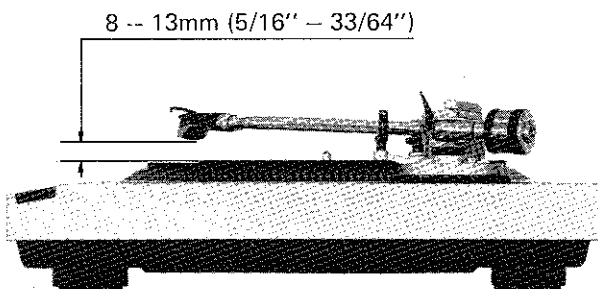


[Photo 14]

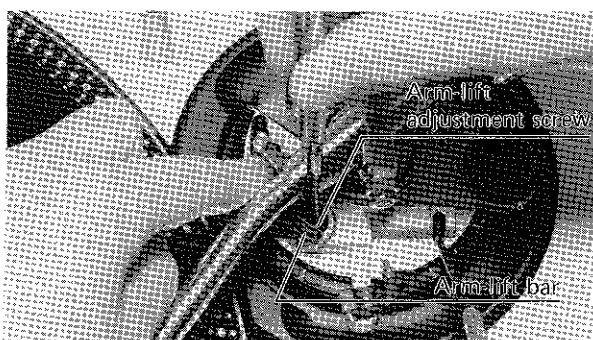


- ① appears stationary at the pitch of +6%
- ② appears stationary at the pitch of +3.3%
- ③ appears stationary at the pitch of 0%
- ④ appears stationary at the pitch of -3.3%

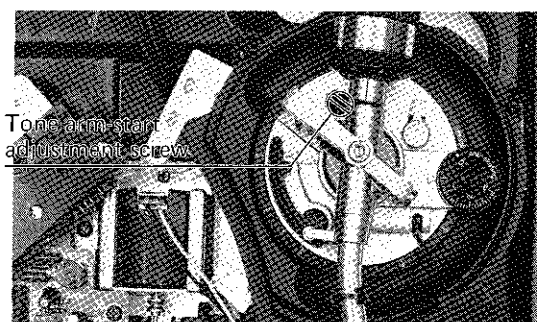
[Photo 15]



[Photo 16]



[Photo 17]



[Photo 18]

■ FEATURES

Direct-drive full-auto player using 4-bit, 1-chip microcomputer (MN 1400PA)

- (1) Automatic detection of record diameter.
- (2) Automatic control of tone-arm operation.
- (3) Detection of final groove, auto return, auto repeat.
- (4) Additional function to prevent faulty operation.

● Record Size Select

This is a record diameter detecting function using an optical non-contact system: The turntable is provided with a prism to detect the record disc when the prism is interrupted by the disc. Three infrared LED's are arranged in the panel under the turntable, which are individually lit with pulse, checking the output of the light sensor located beside the arm base on the LED control signal through the software, in order to judge the size (30 cm, 25 cm, 17 cm) of the record. Thus, this is an automatic version of size setting, conventionally based on manual reset.

● Auto Start

When the tone-arm is on the arm rest, pushing the start/stop key causes the record side detection to be performed. Then, the tone-arm is turned to the outermost periphery of the record disc and is lowered at that point. If no disc is on the turntable, then the start instruction is cancelled and the tone-arm is shifted back onto the arm rest.

● Auto Return

It includes two photo-interrupters provided at the tonearm driving mechanism and an end detector based on a non-contact system using a variable slit, which is of position detecting type to select the photo interrupter in accordance with the record size (30/25 cm, 17 cm). When the final groove of the record is detected, the tone-arm moves up and returns to the arm rest.

● Auto Repeat

With this function set at ON, the tone-arm is lowered at the outermost periphery of the record in order to repeat the performance. When this function is OFF, the tone-arm returns onto the arm rest to terminate the performance.

● Auto Cut

When the start/stop key is pushed during performance, the tone-arm returns onto the arm rest thus terminating the performance. In this case, the Auto Repeat is forced to turn "OFF", requiring no manual release.

● Cueing

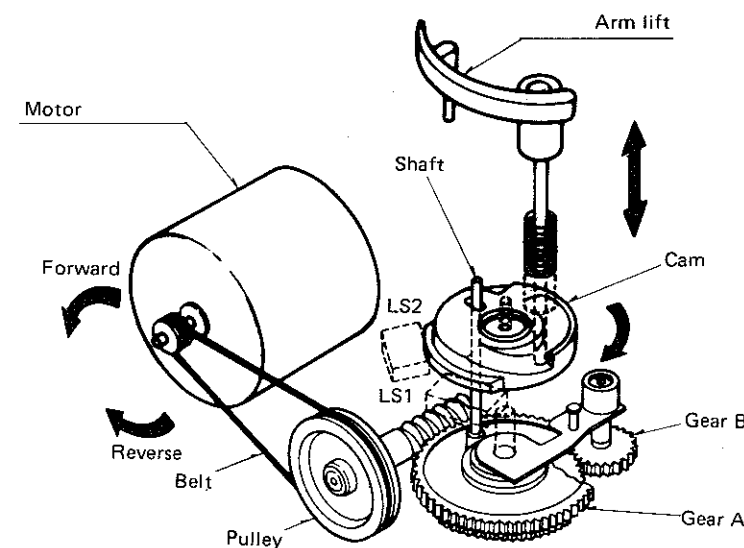
This is a double cueing system by which the cueing operation can be done by both the key switch provided at the front control panel and the cueing lever located at the tone-arm stand. When either key switch or cueing lever is operated, the tone-arm is moved by the arm driving motor. Operating the key switch causes the cueing lever to move because it is interlocked with the tone-arm.

■ TECHNICAL GUIDE

Tone arm drive control Mechanical

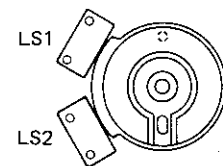
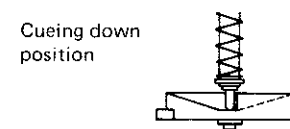
The mechanism is the combination of one each of DC motor, planetary gear, and cam, and the tone arm is turned and moved up and down by a motor. By the driving circuit of an electronic governor, the motor is controlled so as to turn in both forward and reverse directions respectively in two speeds. For the rotation and speed change, the output of E port (E00 and E02) is used. Since the turning and also the up-down motion are controlled by a motor, the motor rotation and speed shall be decided while monitoring the condition of the mechanism. For this, two limit switches are provided, and the signal is connected to AI2, AI3, and by the combination "ON", "OFF" of these switches, the mechanism condition is monitored.

Three interrupters are provided to detect the position for tone arm turning, and each one of the interrupters is combined with a shutter plate so as to detect the outer peripheral position (30cm, 25cm, 17cm), and the end position (30cm/25cm common, 17cm). The output signals are connected to B port (BI0 ~ BI2) respectively and are processed as 3-bit parallel data.



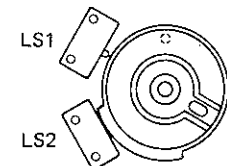
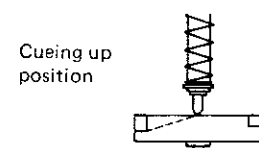
● Auto Start

- 1) Motor rotates in forward direction and the power is transmitted by belt, and the worm attached to the pulley rotates gear A in the direction of the arrow. Then the cam is rotated in the same direction by the shaft fixed on the gear, causing the limit switch to shift its position from Fig. 1 to Fig. 2, when the arm lift is raised to move the tone-arm upward.



[Fig. 1]

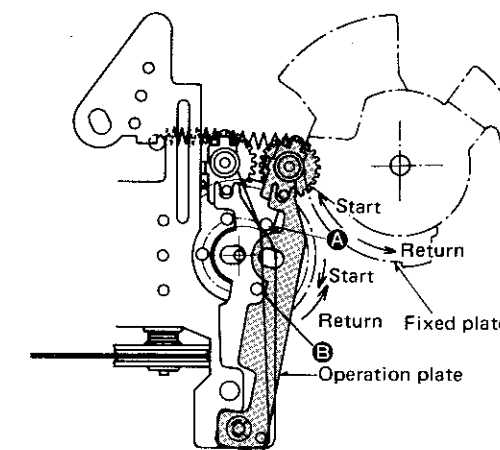
Arm is in stop.	
LS1	LS2
ON	ON



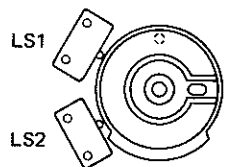
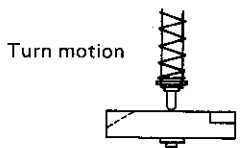
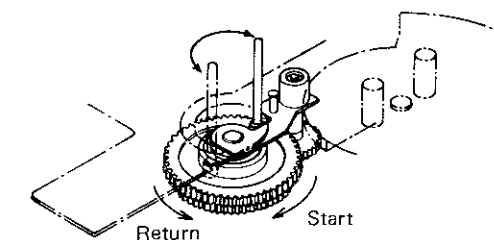
[Fig. 2]

Arm is moving up.	
LS1	LS2
OFF	ON

- 2) When tone-arm moves up, the cam is fixed at the position as in Fig. 3. Subsequently, the mechanism operates to move the tone-arm onto the record disc. It is illustrated in Fig. 4.
- 3) When the shaft reaches point A to push the operation plate, the rubber roller simultaneously touches the outside of the fixed plate being combined with the arm, thus giving a rotational force to move the arm onto the record disc.



[Fig. 4]

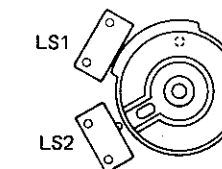
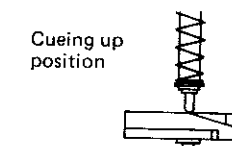


[Fig. 3]

Arm is at highest position.	
LS1	LS2
OFF	OFF

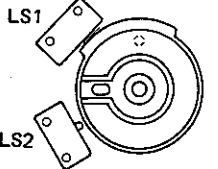
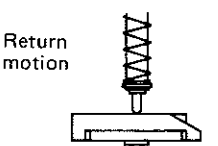
- 4) The arm stops at the specified position according to the detection of record size, and then moves down onto the record disc. The movements of the cam for this operation can be followed up by referring to Fig. 3 — Fig. 2 — Fig. 1. The cam remains still in the position of Fig. 1 during performance of the record.
- 5) When the end position is detected after performance of the record, the arm must be moved up. To achieve the purpose, the cam is rotated in reverse direction to raise the lift. (Fig. 5)

- 6) When the lift reaches the highest position, the shaft touches the position B in Fig. 4, pressing the operation plate to give a reverse rotational force to the fixed plate (in arm returning direction), then the arm slowly returns to the rest position. The cam position during its return motion is shown in Fig. 6.



[Fig. 5]

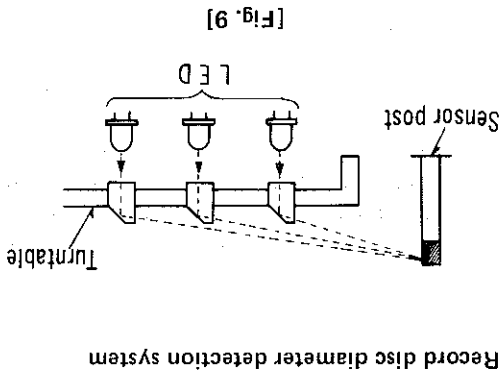
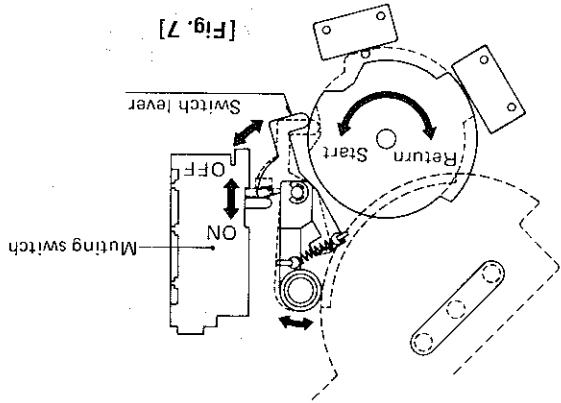
Arm is moving up. (Return motion)	
LS1	LS2
ON	OFF



[Fig. 6]

Return motion (Arm is at highest position)	
LS1	LS2
ON	OFF

- 7) When the arm comes above the rest, the photo-interrupter becomes "L" level, then instruction is given for lowering the arm. The cam operates to shift the arm onto the rest as illustrated in Fig. 6 — Fig. 5 — Fig. 1.



The record disc diameter detection mechanism of optical non-contact type by the prism provided on turn-table to detect the shielding when a record disc is placed on the table. Three inflated LEDs are provided in the panel under the turn-table to be turned on by pulse signal one after another. The size of record disc (30 cm, 25 cm or 17 cm) is judged by the cross reference between the light sensor at a side of the arm base and ON control signal of LED by a software method thus the size setting made so far by manual presetting is improved to automatic setting.

1) High-speed forward operation

When E00 is at "H" level, the base potential of Q901 increases, causing the emitter potential to increase as well. The base potential of Q902 is low because E01 is at "L" level, therefore the emitter potential is low. Consequently, potential difference is generated between the emitters of Q901 and Q902, and then about 7V is applied to the motor thus causing the motor to rotate at a high speed in the forward direction.

2) Low-speed forward operation

When both E00 and E02 become "H" level, R909 is ignored. Then, the base bias of 905 is enhanced because the level difference between R905 and R907 becomes greater, causing the collector potential to decrease. Accordingly, the emitter potential of Q903 also tends to decrease, so the voltage applied to the motor is lowered to about 5V.

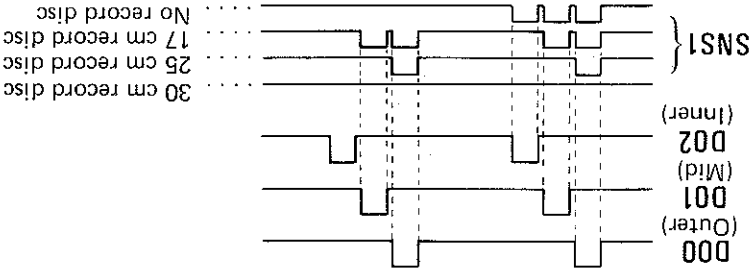
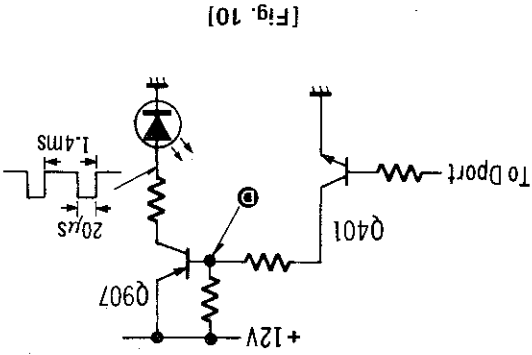
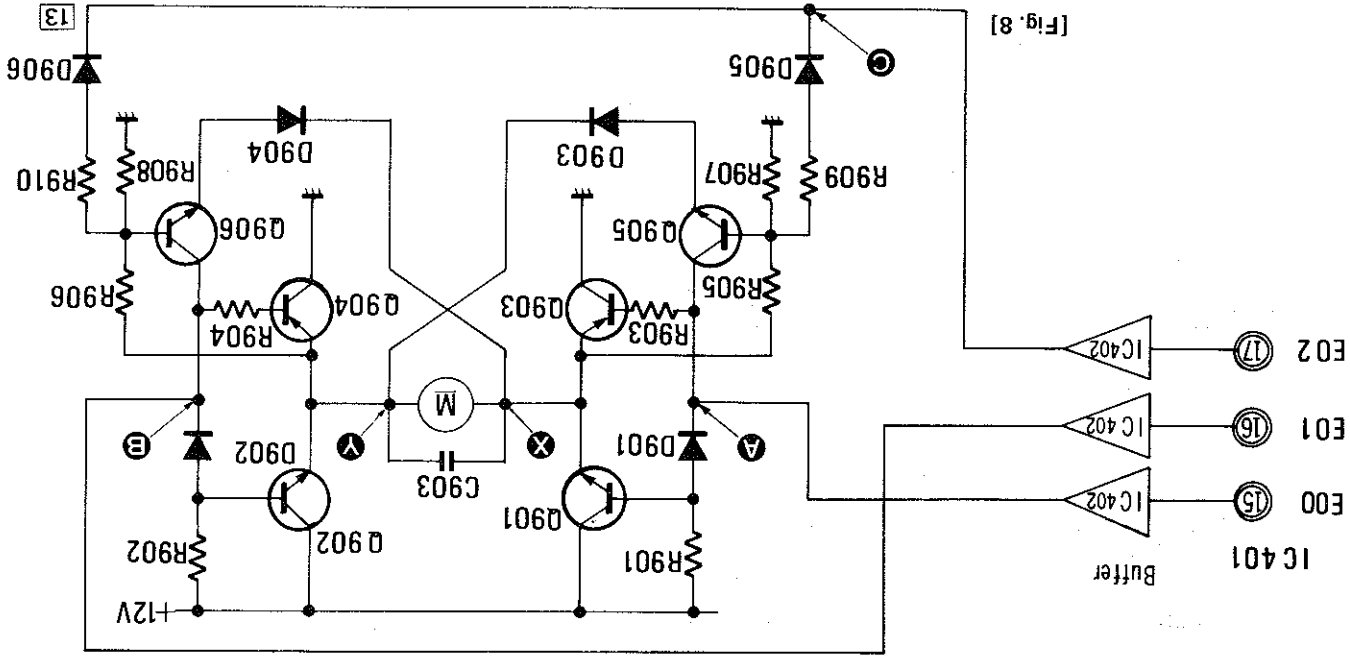
3) High-speed and low-speed reverse operation

Changing the input position makes reverse operation possible in accordance with the same procedure as in paragraphs 1 and 2.

4) Stop motion

If both point A and B are at "L" level, current flows through D1 and D2 to the base of Q901 and Q902. As the potential difference is 0V between X and Y points, the motor does not turn.

Motor operation	Point A	Point B	Point C
Stop	L	L	L
Forward	H	L	L
Reverse	L	H	L
high speed	L	H	H
Forward	H	L	H
low speed	L	H	H
Reverse	L	H	H



LED indicating circuit

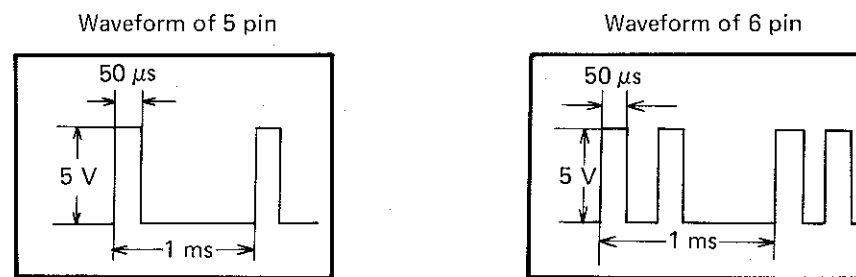
Three LEDs are connected to D port (D00 — D02) through buffers, and by the output of D ports, the LEDs are turned on one after another with the intervals of 20 μ s. The signal from the light sensor is converted into the pulse signal of TTL level by the pulse amplifier. Since the illumination time of LEDs is only 20 μ s, the pulse width of the obtained pulse signal is also 20 μ s at the most. If the LEDs are connected to ordinary input ports, the timing to execute the input command may possibly be delayed due to the variation of the hardware transmission delay time. With this equipment, this problem is solved by using the SNS 1 input having a non-synchronous latch. The disc size detection prisms are provided 120° apart at three points on the turn table and at least one of the three prisms shall pass over the LED for size detection. If the turn table is locked manually, therefore, erroneous detection of disc size may result. An interlock mechanism is provided to prevent disc size detection unless the turn table turns in normal condition. For this purpose, B13 is used as the input terminal to convert the current through CD motor into TTL level as the input signal.

If the signal from D port is at "L" level, Q401 is "OFF", and +12V is applied on C point, therefore, Q907 is also at "OFF". At "H" level, both transistors are turned ON so LED is on.

■ TROUBLE SHOOTING GUIDE

Check the following points before strating repair.

1. Connectors and wire connections are perfect.
2. With power switch turned ON, 33 r.p.m., pitch indication LED and strobe LED light up.
3. With power switch turned ON, the waveforms of pins 5 and 6 of IC401 are as shown in Fig. 11.



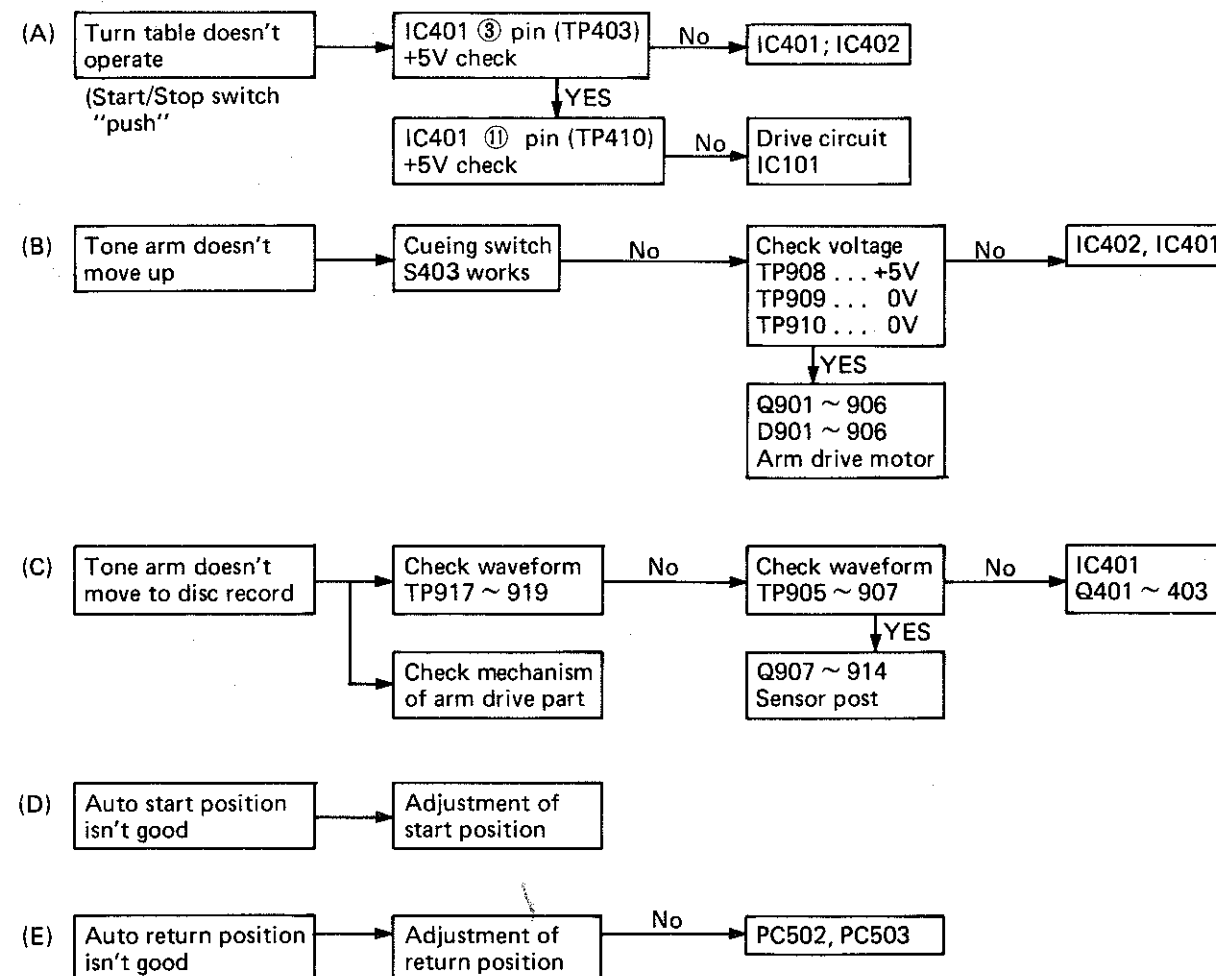
[Fig. 11]

[Note]

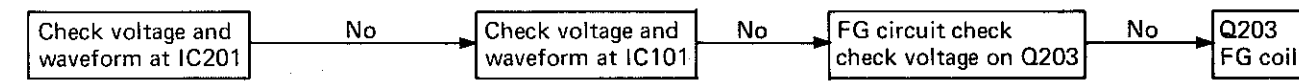
If a defect is found in the above check, the power supply circuit, IC401 or IC402 may be defective.

Defective operation (Arm drive circuit)

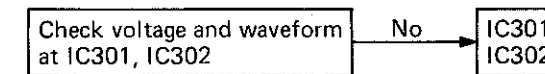
1) Auto start failure



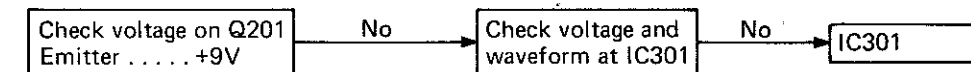
2) Runaway operation



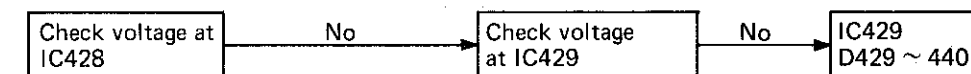
3) Turntable rotates abnormally



4) Pitch control malfunction



5) Pitch control - LED not illuminating



ADJUSTMENT FOR AUTOMATIC RETURN POSITION

(Remove the rubber cap)

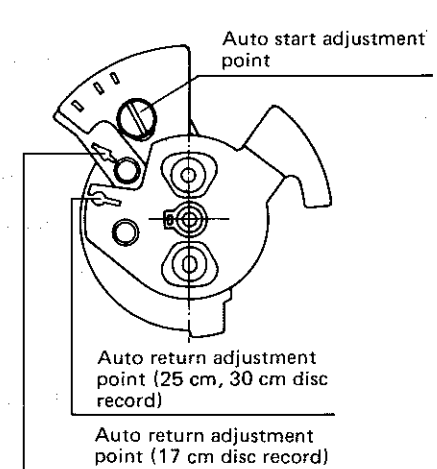
- 17 cm disc record (See photo 19)
In case where the tone arm tends to return before the playing has finished.
..... rotate counterclockwise.
In case where the tone arm fails to return after the last groove of the record has been played.
..... rotate clockwise
- 25 cm, 30 cm record (See photo 20)
In case where the tone arm tends to return before the playing has finished.
..... rotate counterclockwise.
In case where the tone arm fails to return after the last groove of the record has been played.



[Photo 19]

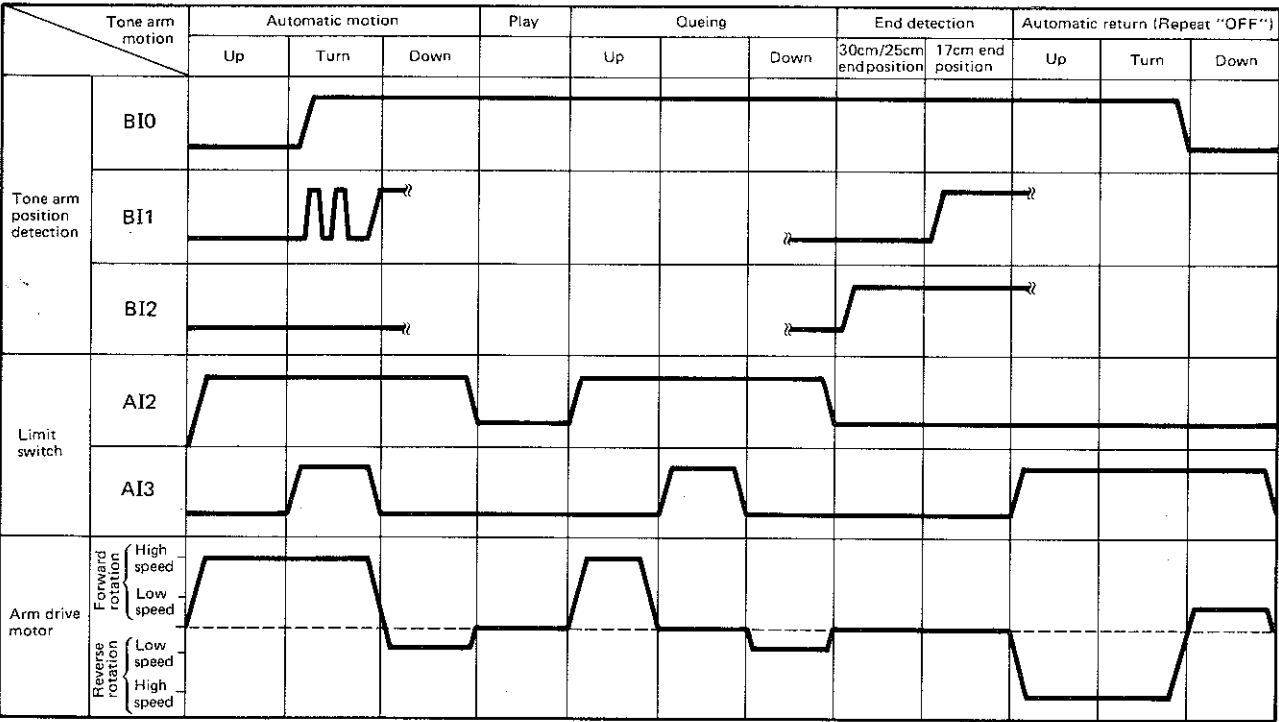


[Photo 20]

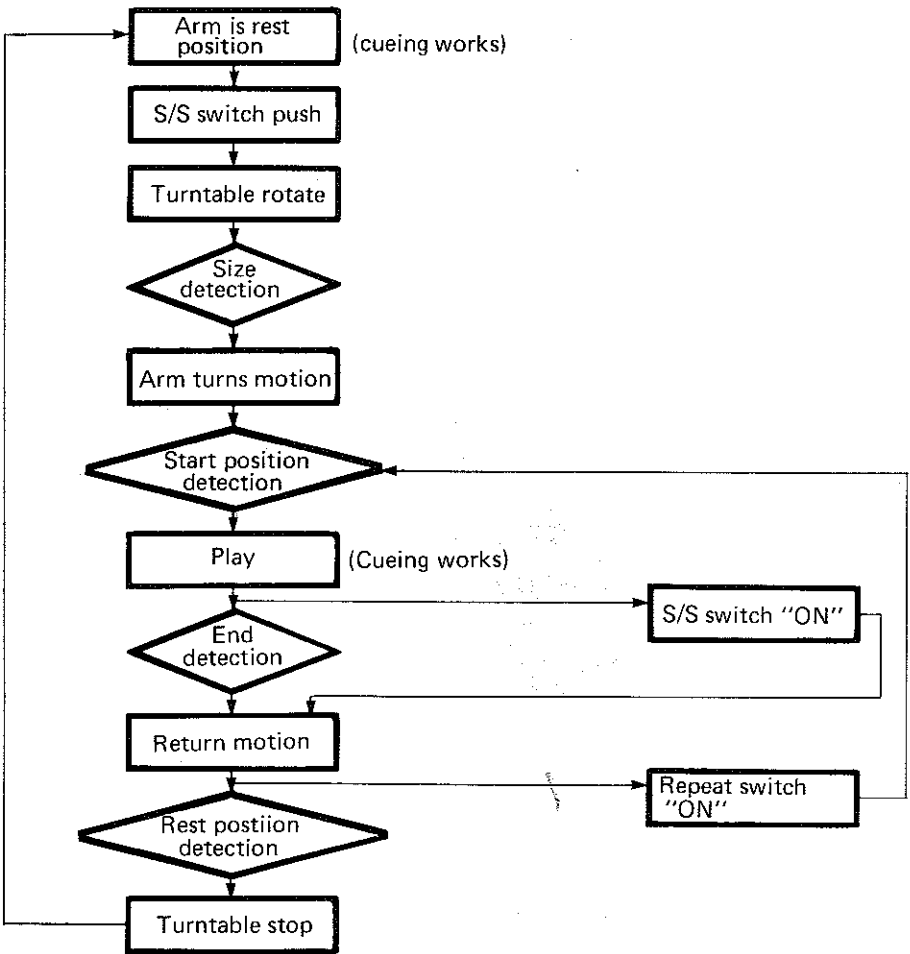


[Fig. 12]

■ TIMING CHART OF TONE ARM DRIVE CONTROL



■ FLOW CHART OF AUTO START MOTION

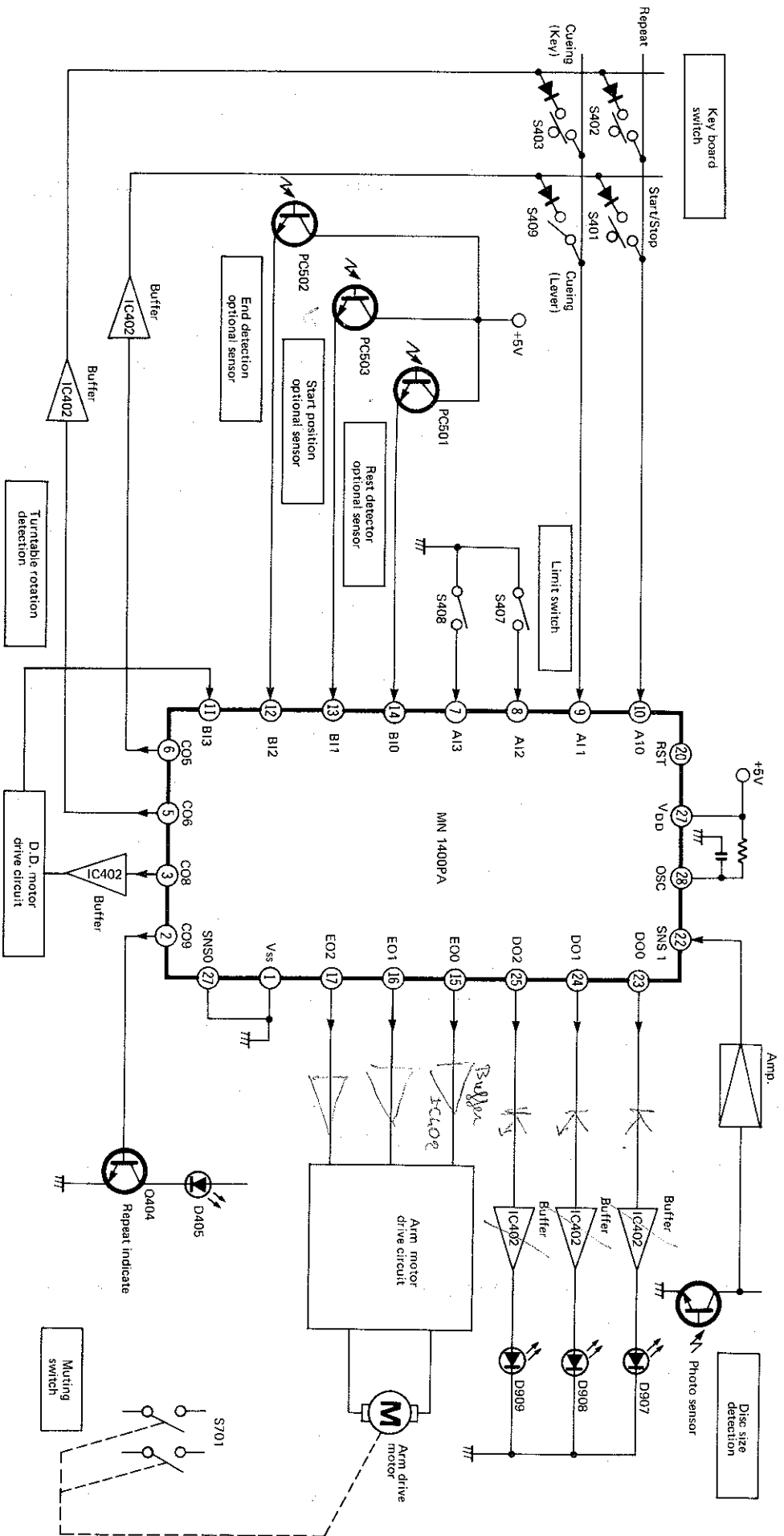


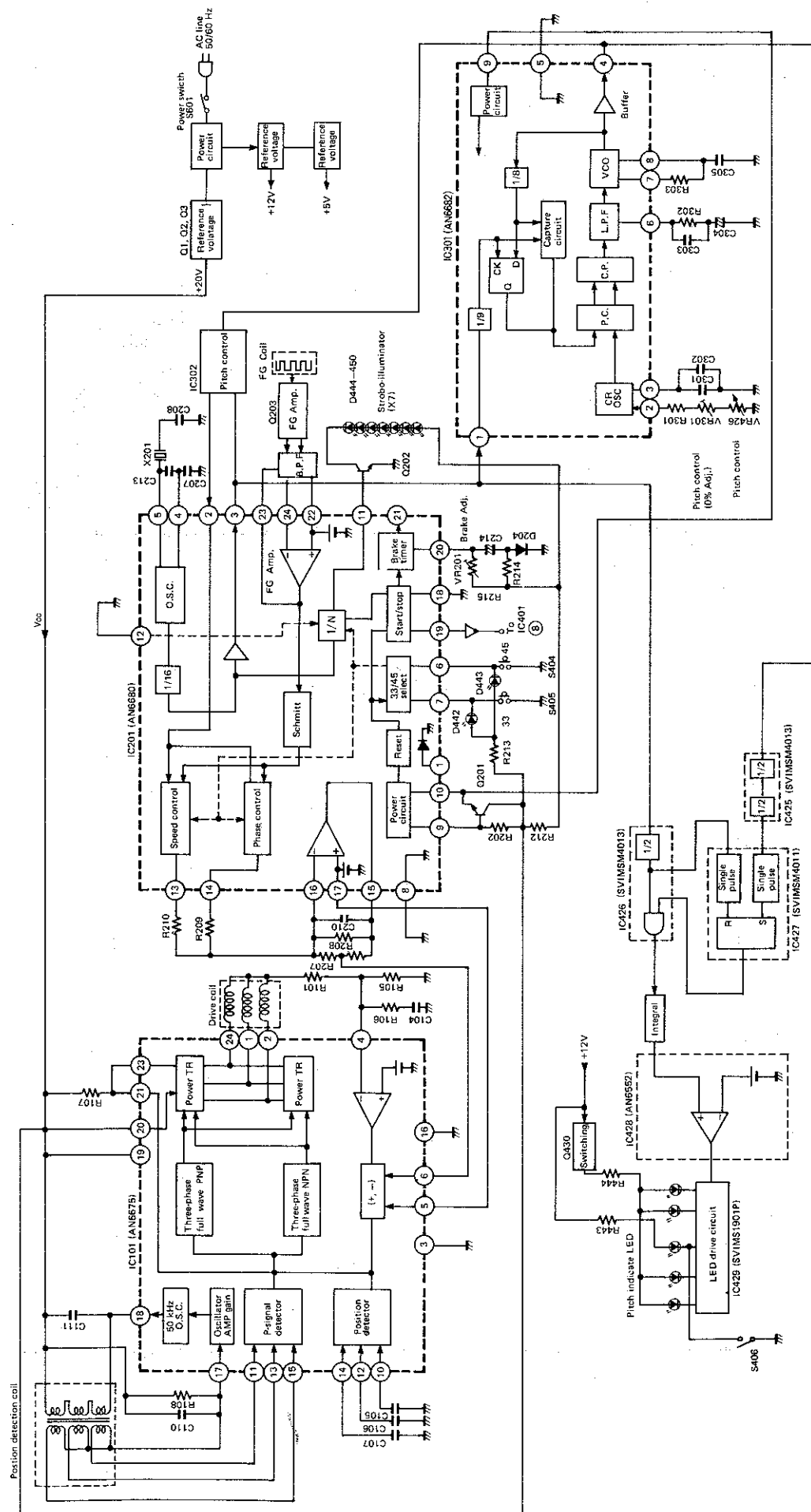
■ MN1400PA

PIN NAMES AND FUNCTIONS OF MN1400

Pin No.	Symbol	Name	Function
1	Vss	Ground	Reduction to earthing potentiona (Normally 0V)
2	Co9	Repeat	LED lamp switch for repeat indication. "H" level at ON.
3	Co8	Start/Stop	Start-Stop control Signal. "H" level at start.
4	Co7		No provided to this set.
5	Co6	Start/Stop and repeat	For start-stop instructions.
6	Co5	Cueing	When the cueing lever switch is turned to up direction, AI1 and this terminal are shorted.
7	AI3	Limit switch	Both in indicate "H" level at cueing up.
8	AI2	Limit switch	
9	AI1	Cueing	Input terminal for cueing (2 motions).
10	AI0	Start/Stop	Input terminal for start-stop and repeat
11	BI3	Start detection	The terminal to check if the turntable is in rotation. "H" level during rotation.
12	BI2	End detection	When the pulse for end defection of LP record is give, the level is turned to "H" and the arm return motion follows.
13	BI1	End detection	Like BI2 terminal, end detection of EP record is made by BI2 terminal and this terminal.
14	BI0	Rest	"L" level when the arm is on the rest and "H" level if the arm is out of the rest.
15	E00	Motor drive	Instruction is given to the arm and the driven motor (Forward rotation, reverse rotation, low speed, high, speed)
16	E01	Motor drive	
17	E02	Motor drive	
18	E03		Not used for this set.
19	TST	Test	Normally used at "L" level to test the discrete unit of micro computer.
20	RST	Reset input terminal	Turn this terminal to "L" level, then the micro computer is reset.
21	SNS0	Sensor	This is connected to ground for use.
22	SNS1	Sensor	The input from the photo sensor is given as a pulse.
23	D00	LED drive	The output terminal to generate the inflared ray, LED
24	D01	LED drive	
25	D02	LED drive	
26	D03		Not used for this set
27	VDD	Power input terminal	VDD voltage is applied. (Standard +5V)
28	OSC	Oscillator input terminal	The combination of a resistor and a capacitor as the terminal to generate clock signal, and the required clock is obtained by the oscillation circuit which contains LSI.

■ BLOCK DIAGRAM (Peiphery micro computer)

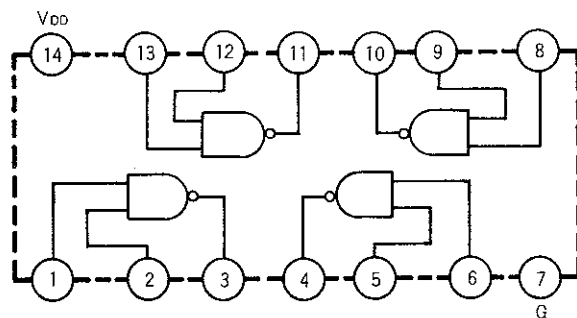




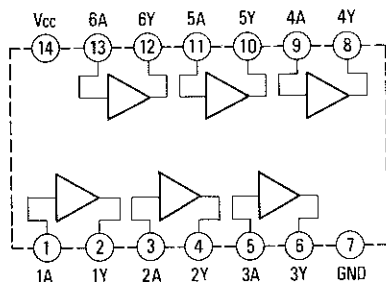
Notes:

1. Part numbers are indicated on most mechanical parts.
Please use this part number for parts orders.
2. indicates that only parts specified by the manufacture be used for safety.

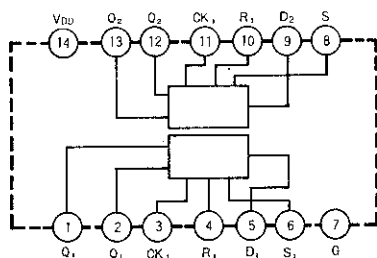
Ref. No.	Part No.	Part Name & Description
SWITCHES		
S401 ~ 405	EVQP5R04K	Switch, Stop, 33rpm & 45rpm Selector
S407 ~ 408	SFDS02MS-C	Switch, Cueing Up-Down
S409	SFDS02MSL13C	Switch, Cueing Lever
S601	SF0SSSSGL2	Switch, Power
S602	SFDSHXW13312	Switch, Power Source
S701	SFDSHSW0665B	Switch, Muting
S801	SFDS02MSL-C	Switch, Stylus-Illuminator
PHOTO INTERRUPTERS		
PC501	ON1128	Photo Interrupter
PC502, 503	ON1128SK	Photo Interrupter
RESISTORS		
R1	ERD25FJ562	Carbon, 5.6k Ω , 1/4W, $\pm$ 5%
R2	ERD25FJ682	Carbon, 6.8k Ω , 1/4W, $\pm$ 5%
R3	ERD25FJ272	Carbon, 2.7k Ω , 1/4W, $\pm$ 5%
R4	ERD25FJ471	Carbon, 470 Ω , 1/4W, $\pm$ 5%
R5	ERD25FJ471	Carbon, 470 Ω , 1/4W, $\pm$ 5%
R101	ERD25FJ103	Carbon, 10k Ω , 1/4W, $\pm$ 5%
R102	ERX1ANJ4R7	Metal Film, 4.7 Ω , 1/4W, $\pm$ 5%
R103	ERD25FJ472	Carbon, 4.7k Ω , 1/4W, $\pm$ 5%
R104	ERD25TJ473	Carbon, 47k Ω , 1/4W, $\pm$ 5%
R105	ERD25FJ103	Carbon, 10k Ω , 1/4W, $\pm$ 5%
R106	ERD25FJ150	Carbon, 15 Ω , 1/4W, $\pm$ 5%
R107	ERX1ANJ1R5	Metal Film, 1.5 Ω , 1/4W, $\pm$ 5%
R108	ERD25FJ103	Carbon, 10k Ω , 1/4W, $\pm$ 5%
R109, 110	ERX1ANJ4R7	Metal Film, 4.7 Ω , 1/4W, $\pm$ 5%
R111	ERD25TJ473	Carbon, 47k Ω , 1/4W, $\pm$ 5%
R112	ERD25FJ222	Carbon, 2.2k Ω , 1/4W, $\pm$ 5%
R113	ERD25TJ163	Carbon, 16k Ω , 1/4W, $\pm$ 5%
R201	ERG1ANJ561	Metal Oxide, 560 Ω , 1/4W, $\pm$ 5%
R202	ERD25FJ103	Carbon, 10k Ω , 1/4W, $\pm$ 5%
R203	ERD25FJ470	Carbon, 47 Ω , 1/4W, $\pm$ 5%
R204	ERD25FJ272	Carbon, 2.7k Ω , 1/4W, $\pm$ 5%
R205	ERD25TJ124	Carbon, 120k Ω , 1/4W, $\pm$ 5%
R206	ERD25TJ183	Carbon, 18k Ω , 1/4W, $\pm$ 5%
R207	ERD25TJ563	Carbon, 56k Ω , 1/4W, $\pm$ 5%
R208	ERD25TJ224	Carbon, 220k Ω , 1/4W, $\pm$ 5%
R209	ERD25TJ154	Carbon, 150k Ω , 1/4W, $\pm$ 5%
R210	ERD25TJ183	Carbon, 18k Ω , 1/4W, $\pm$ 5%
R211	ERD25FJ103	Carbon, 10k Ω , 1/4W, $\pm$ 5%
R212	ERD25FJ121	Carbon, 120 Ω , 1/4W, $\pm$ 5%
R213	ERD25FJ122	Carbon, 1.2k Ω , 1/4W, $\pm$ 5%
R214	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\pm$ 5%
R215	ERD25FJ472	Carbon, 4.7k Ω , 1/4W, $\pm$ 5%
R216	ERD25TJ154	Carbon, 150k Ω , 1/4W, $\pm$ 5%
R217	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\pm$ 5%
R218	ERD25FJ102	Carbon, 1k Ω , 1/4W, $\pm$ 5%
R219	ERD25FJ332	Carbon, 3.3k Ω , 1/4W, $\pm$ 5%
R220	ERD25FJ221	Carbon, 220 Ω , 1/4W, $\pm$ 5%
R221	ERD25FJ471	Carbon, 470 Ω , 1/4W, $\pm$ 5%
R222	ERD25FJ391	Carbon, 390 Ω , 1/4W, $\pm$ 5%
R301	ERD25CKF3301	Metal Film, 3.3k Ω , 1/4W, $\pm$ 1%
R302	ERD25FJ471	Carbon, 470 Ω , 1/4W, $\pm$ 5%
R303	ERD25FJ822	Carbon, 8.2k Ω , 1/4W, $\pm$ 5%
R304	ERD25FJ152	Carbon, 1.5k Ω , 1/4W, $\pm$ 5%
R306	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\pm$ 5%
R307	ERD25FJ392	Carbon, 3.9k Ω , 1/4W, $\pm$ 5%
R308	ERD25TJ473	Carbon, 47k Ω , 1/4W, $\pm$ 5%
R309	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\pm$ 5%
R401	ERD25FJ331	Carbon, 330 Ω , 1/4W, $\pm$ 5%
R402	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\pm$ 5%
R403, 404	ERD25FJ102	Carbon, 1k Ω , 1/4W, $\pm$ 5%
R405, 406	ERD25FJ222	Carbon, 2.2k Ω , 1/4W, $\pm$ 5%
R407, 408	ERD25FJ472	Carbon, 4.7k Ω , 1/4W, $\pm$ 5%
R409	ERD25FJ472	Carbon, 4.7k Ω , 1/4W, $\pm$ 5%
R410, 411	ERD25TJ104	Carbon, 100k Ω , 1/4W, $\pm$ 5%
R412	ERD25TJ473	Carbon, 47k Ω , 1/4W, $\pm$ 5%
R413	ERD25FJ102	Carbon, 1k Ω , 1/4W, $\pm$ 5%
R414	ERD25FJ472	Carbon, 4.7k Ω , 1/4W, $\pm$ 5%
R415, 416	ERD25TJ223	Carbon, 22k Ω , 1/4W, $\$



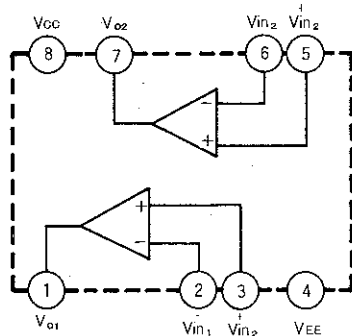
IC302, 427 (SVIMSM4011)



IC402 (SVIM53217P)



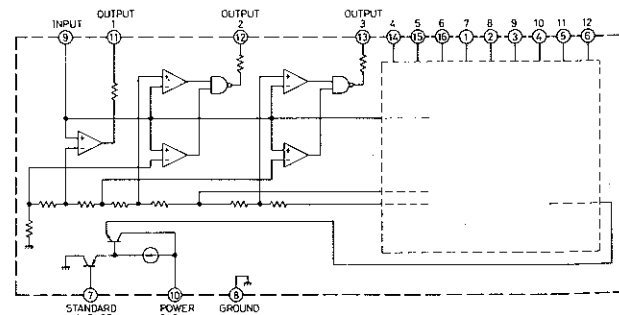
IC425, 426 (SVIMSM4013)



IC428 (AN6552)

NOTES:

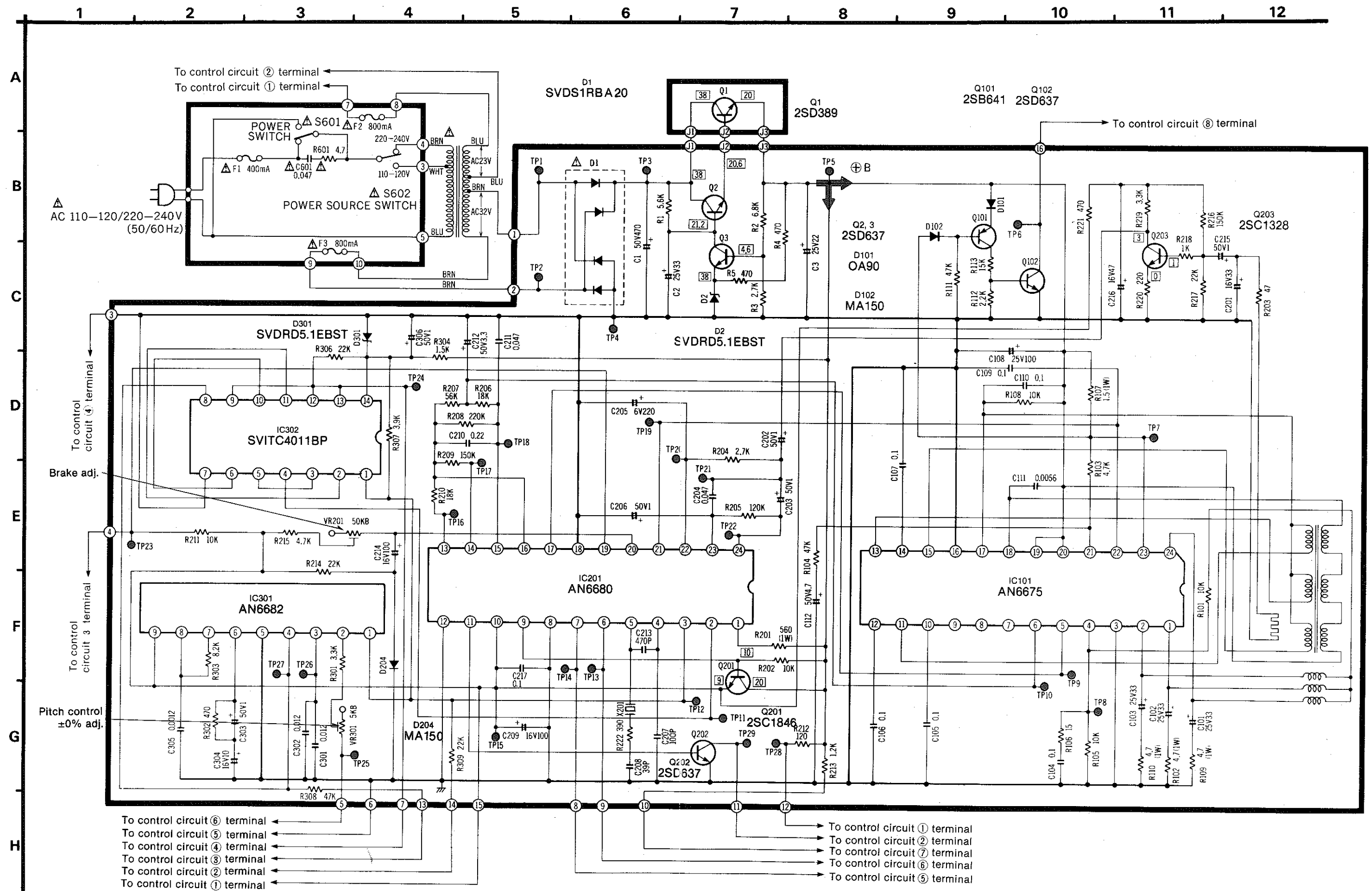
1. **S401:** Start/Stop switch in "OFF" position. (not-push condition)
2. **S402:** Repeat switch in "OFF" position. (not-push condition)
3. **S403:** Cueing key switch in "OFF" position. (not-push condition)
4. **S404:** Speed selector switch (33r.p.m.) in "OFF" position. (not-push condition)
5. **S405:** Speed selector switch (45r.p.m.) in "OFF" position. (not-push condition)
6. **S406:** Pitch control switch in "ON" position. (center position)
7. **S407:** Cueing-up detector switch in "ON" position. (Arm Lift-down position)
8. **S408:** Cueing-down detector switch in "ON" position. (Arm Lift-down position)
9. **S409:** Cueing Lever Switch in "OFF" position.
10. **S601:** Power switch in "ON" position.
11. **S602:** Power source switch in "220-240V" position.
12. **S701:** Muting switch in "OFF" position.
13. **S801:** Stylus-illuminator switch in "OFF" position.
14. Indicated voltage values are the voltage when the arm lift is at a stop in the lowest position.
15. Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
16. This schematic diagram may be modified at any time with the development of new technology.
17. indicates that only parts specified by the manufacture be used for safety.



IC429 (SVIMS1901P)

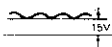
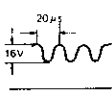
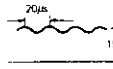
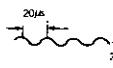
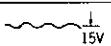
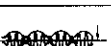
■ SCHEMATIC DIAGRAM (Drive Circuit Board)

SL-1600MK2/ SL-1610MK2 SL-1600MK2/ SL-1610MK2

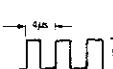
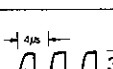
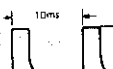
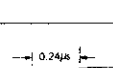
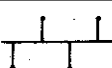
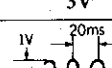
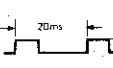
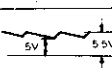


■ REFERENCE VOLTAGE AND WAVEFORM AT EACH IC

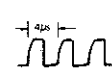
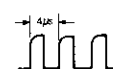
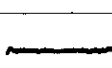
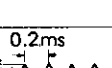
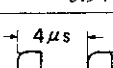
IC101 (AN6675)

	Start	Stop		Start	Stop		Start	Stop
①	10V	1.7V	⑫		15V	⑮	Same as at right	
②	10V	1.7V						
③	0V	0V						
④	5V	1.7V	⑬			⑲	20V	20V
⑤	5V	5V					20V	20V
⑥	5V	6.6V					20V	20V
⑦	0V	0V	⑭	15V	15V	⑳	20V	20V
⑧	5V	5V	⑮			㉑	20V	20V
⑨	0V	0V				㉒	1.4V	0V
⑩		15V				㉓	20V	20V
			⑯	0V	0V	㉔	10V	1.7V
⑪			⑰	15V	15V			

IC201 (AN6680)

	Start	Stop		Start	Stop		Start	Stop
①	2.5V	2.5V	⑧	0V	0V	⑮	5V	2.5V
②	Same as at right		⑨	10V	10V	⑰	5V	5V
			⑩	9V	9V	⑱	0V	0V
③	Same as at right		⑪	Same as at right		⑲	7V	0.14V
						㉑	0.4V	5.8V
④	Same as at right		⑫	0V	0V	㉒	1.5V	0.2V
			⑬		0.2V	㉓	3V	3V
⑤	Same as at right					⑳		3V
			⑭					
⑥	3.4V	3.4V	⑮		8V	㉔	2.8V	2.8V
⑦	0V	0V						

IC301 (AN6682)

	Start	Stop		Start	Stop		Start	Stop			
①	Same as at right		④	Same as at right		⑧	Same as at right				
②	Same as at right		⑤	0V	0V	⑨	9V	9V			
			⑥	3.9V	3.9V						
③	Same as at right		⑦	Same as at right							

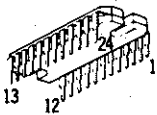
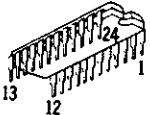
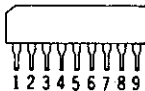
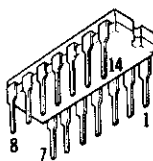
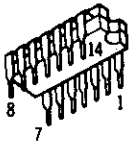
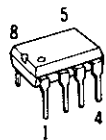
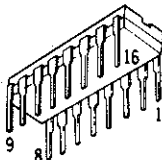
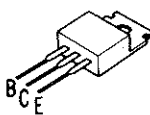
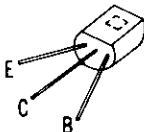
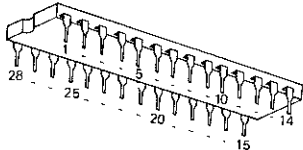
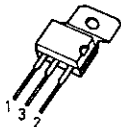
IC302 (SVIMSM4011)

	Start	Stop		Start	Stop		Start	Stop
①	Same as at right		⑤	Same as at right		⑨	0.6V	0.6V
②	5V	5V	⑥	5V	5V	⑩	5V	5V
③	Same as at right		⑦	0V	0V	⑬	0.6V	0.6V
④	5V	5V	⑧	Same as at right		⑭	5V	5V

Q202 (2SD637)

	Start	Stop
E	0V	0V
C	Same as at right	
B	Same as at right	

■ TERMINAL GUIDE OF
TRANSISTOR AND IC

SV1μPC14312 	AN6675 	AN6680 
AN6682 	SVIMSM4011 	SVIMSM4013 
AN6552 	SVIMS1901P 	2SD389 
2SD637, 2SD638, 2SD636, 2SB641, 2SB643 	2SC1846 	2SC1328, 2SC1047 
MN1400PA 		SVIFS7805C 

How to install the drive circuit board

The circuit board assembly is secured with screws ① shown in Photo 1. After the bottom base assembly after a procedure mentioned below.

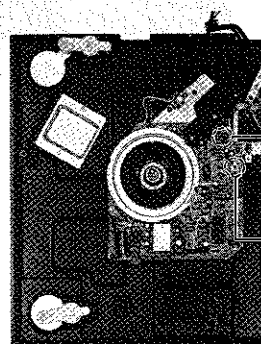
1. Temporarily tighten the 4 screws (Refer to Photo 1.)
2. Adjust so that the center screw is in the center of the turntable provided with equipment.
3. Completely tighten the 4 screws. Check for deflection of the center screw.

■ ADJUSTMENTS

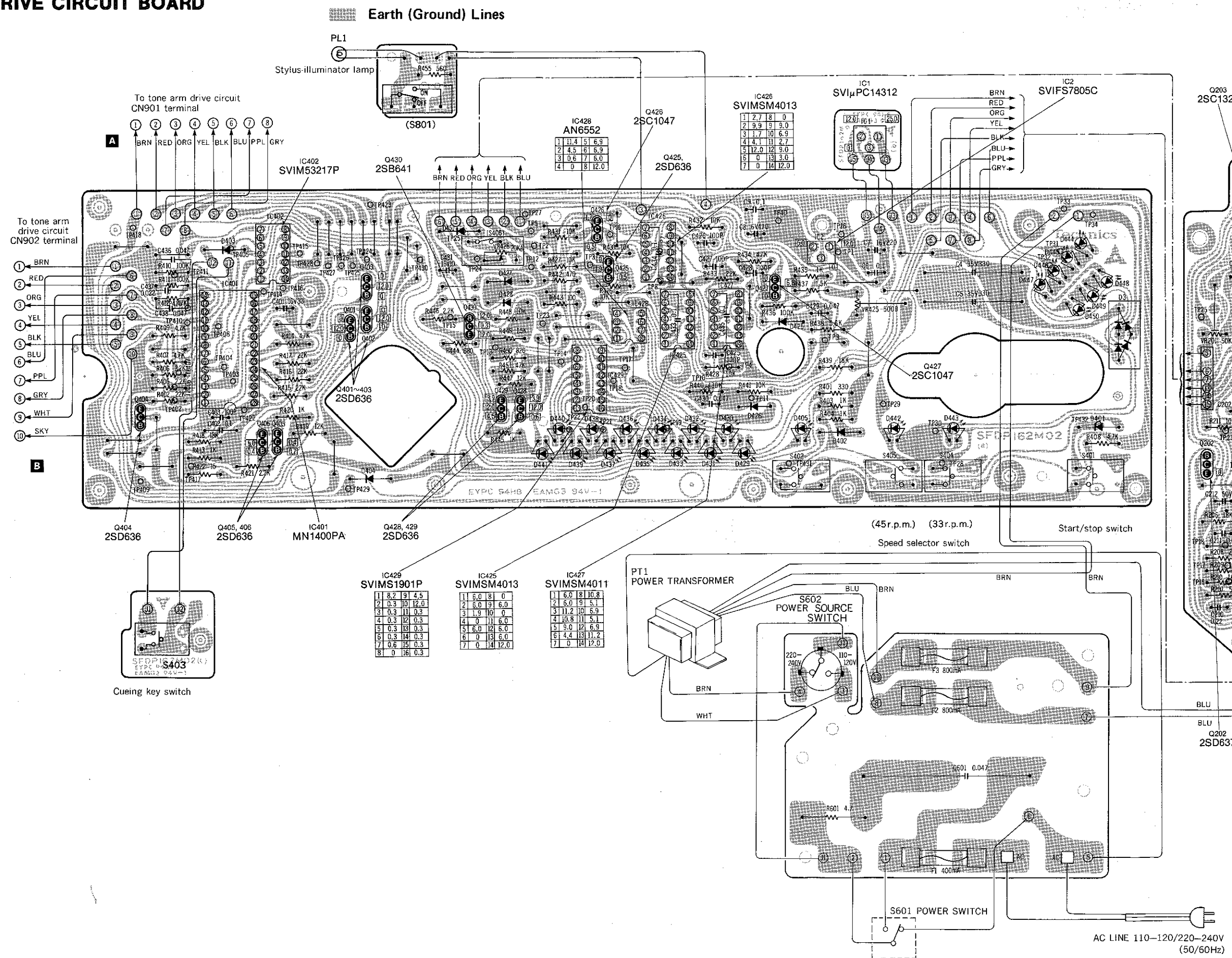
- Notes:
- Make the fo
 - Condition o
 1. Power sv
 2. Pitch cor
 3. Speed se

	Adjustment
A	Adjustment of pitch control $\pm 0\%$ (PITCH)
B	Adjustment of pitch control LED (GAIN)
C	Braking adjustment (BRAKE)

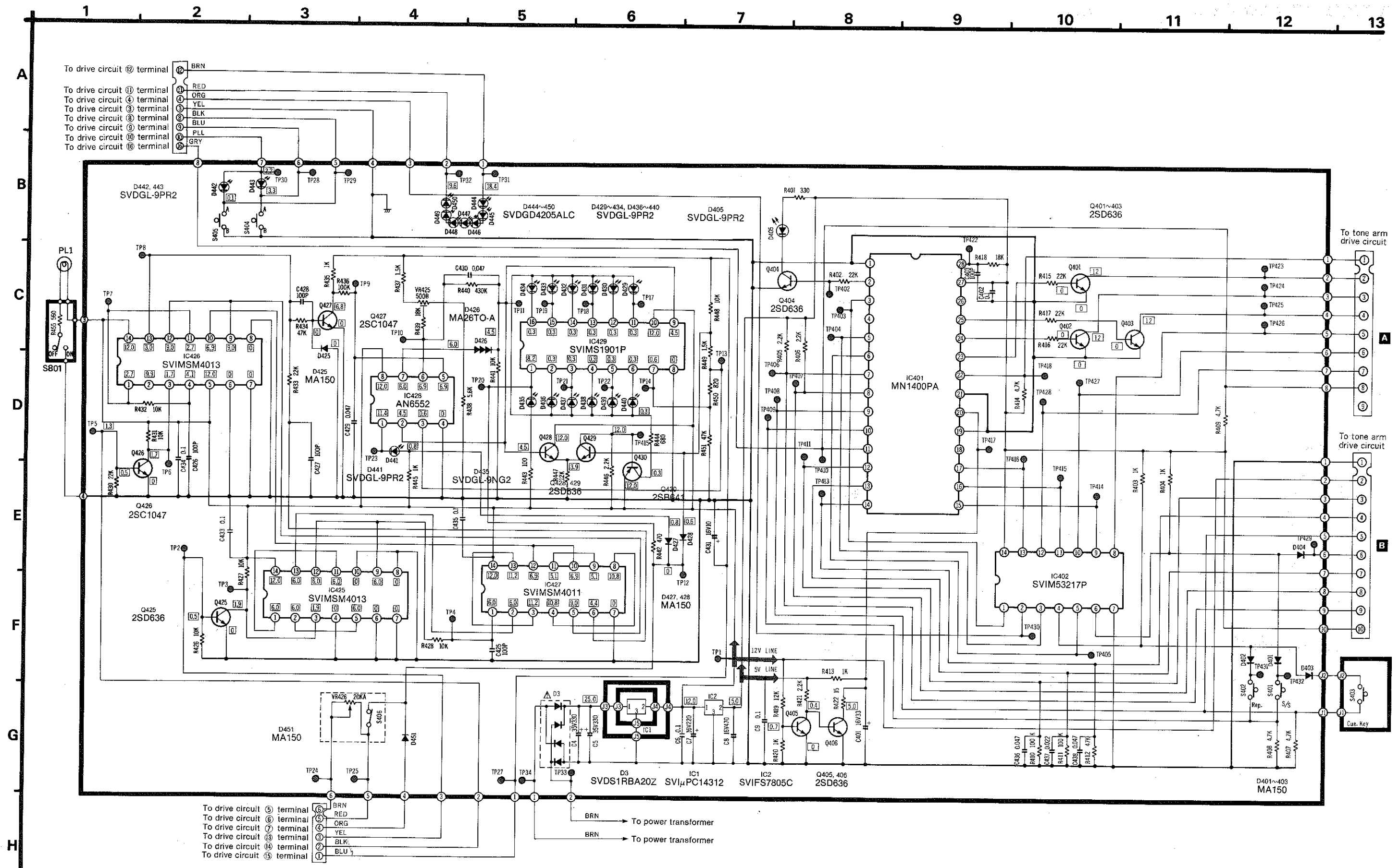
ADJUSTMENT



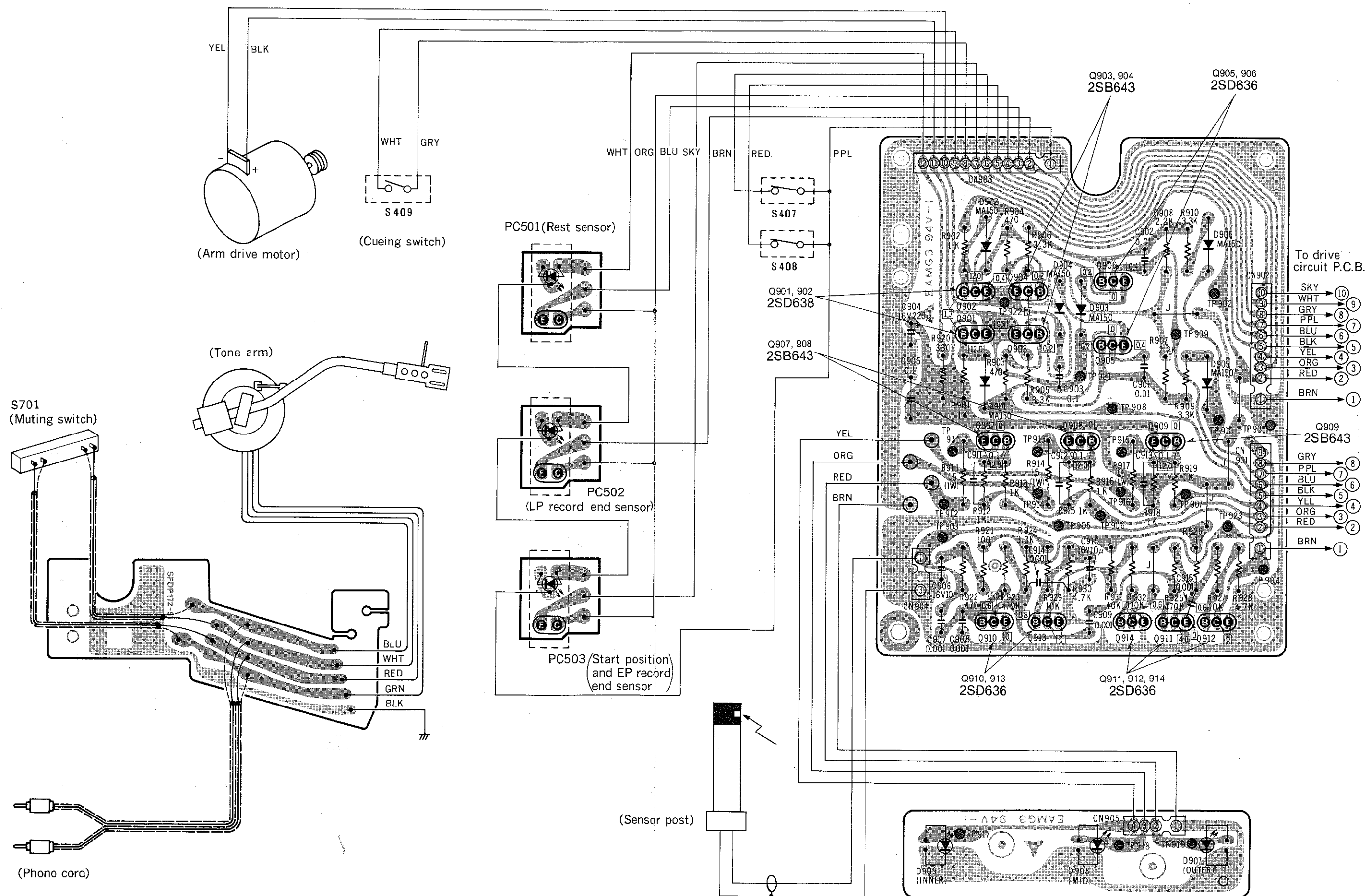
■ CONTROL and DRIVE CIRCUIT BOARD



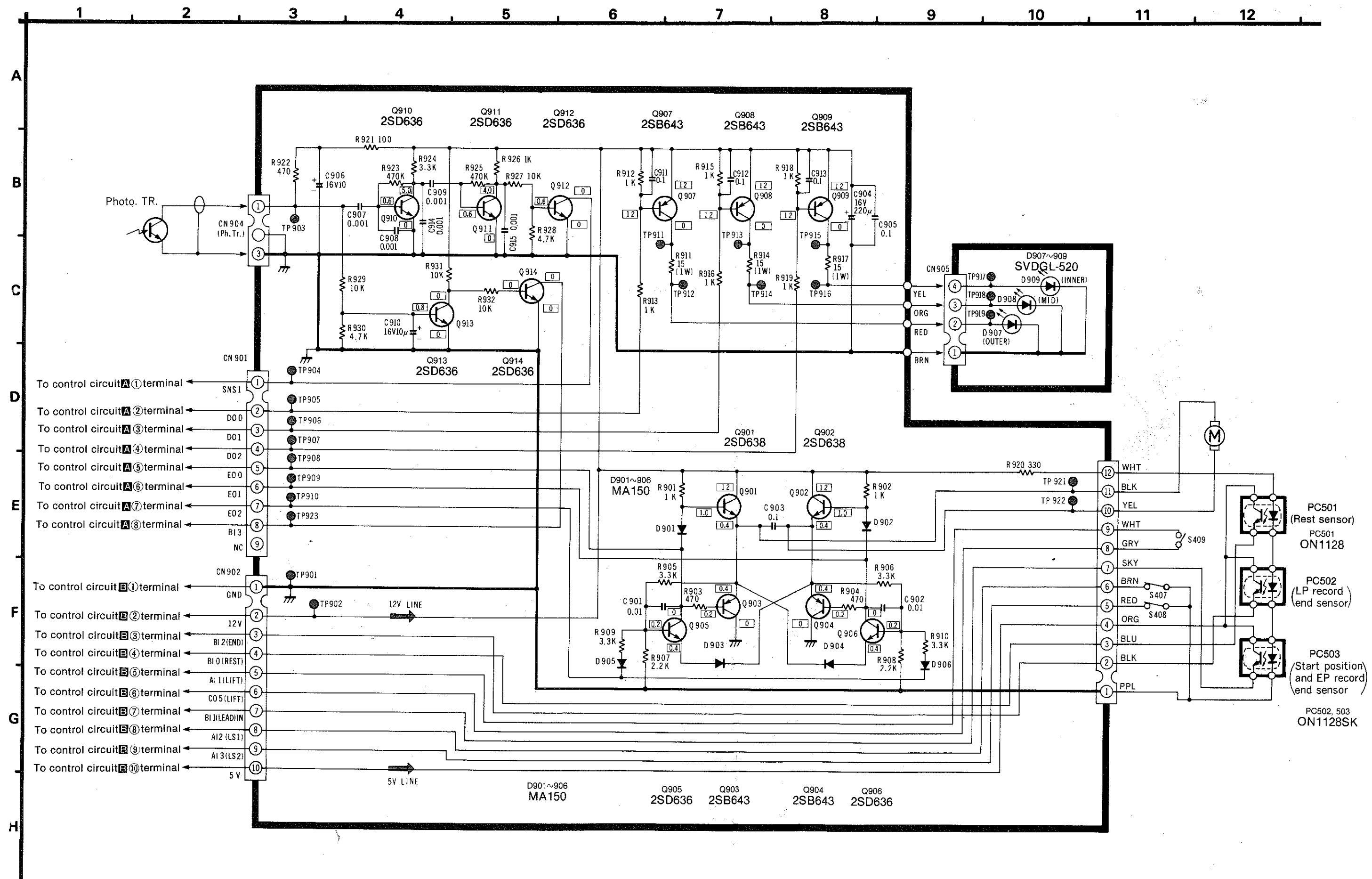
■ SCHEMATIC DIAGRAM (Control Circuit Board)



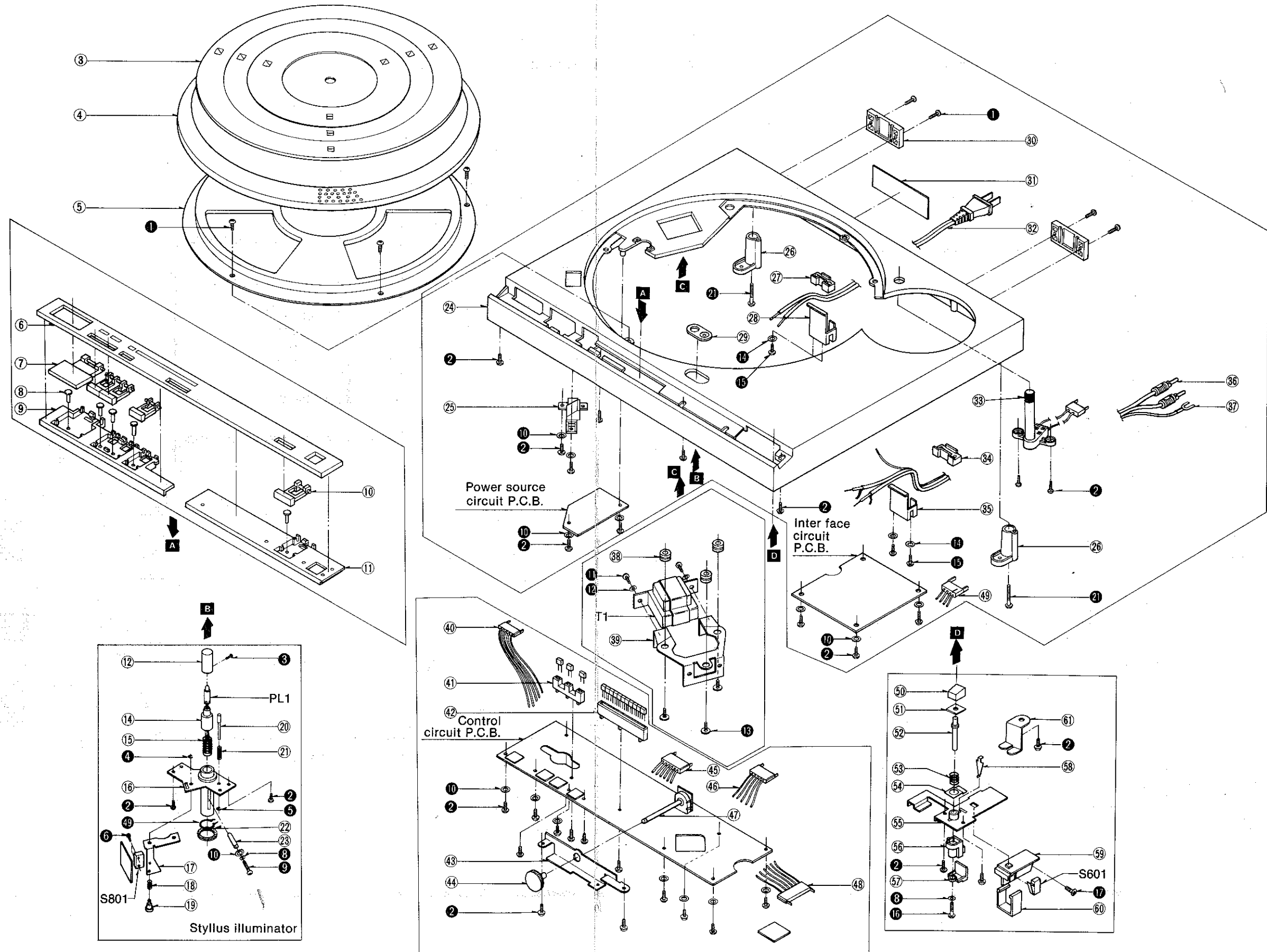
■ TONE ARM DRIVE CIRCUIT BOARD



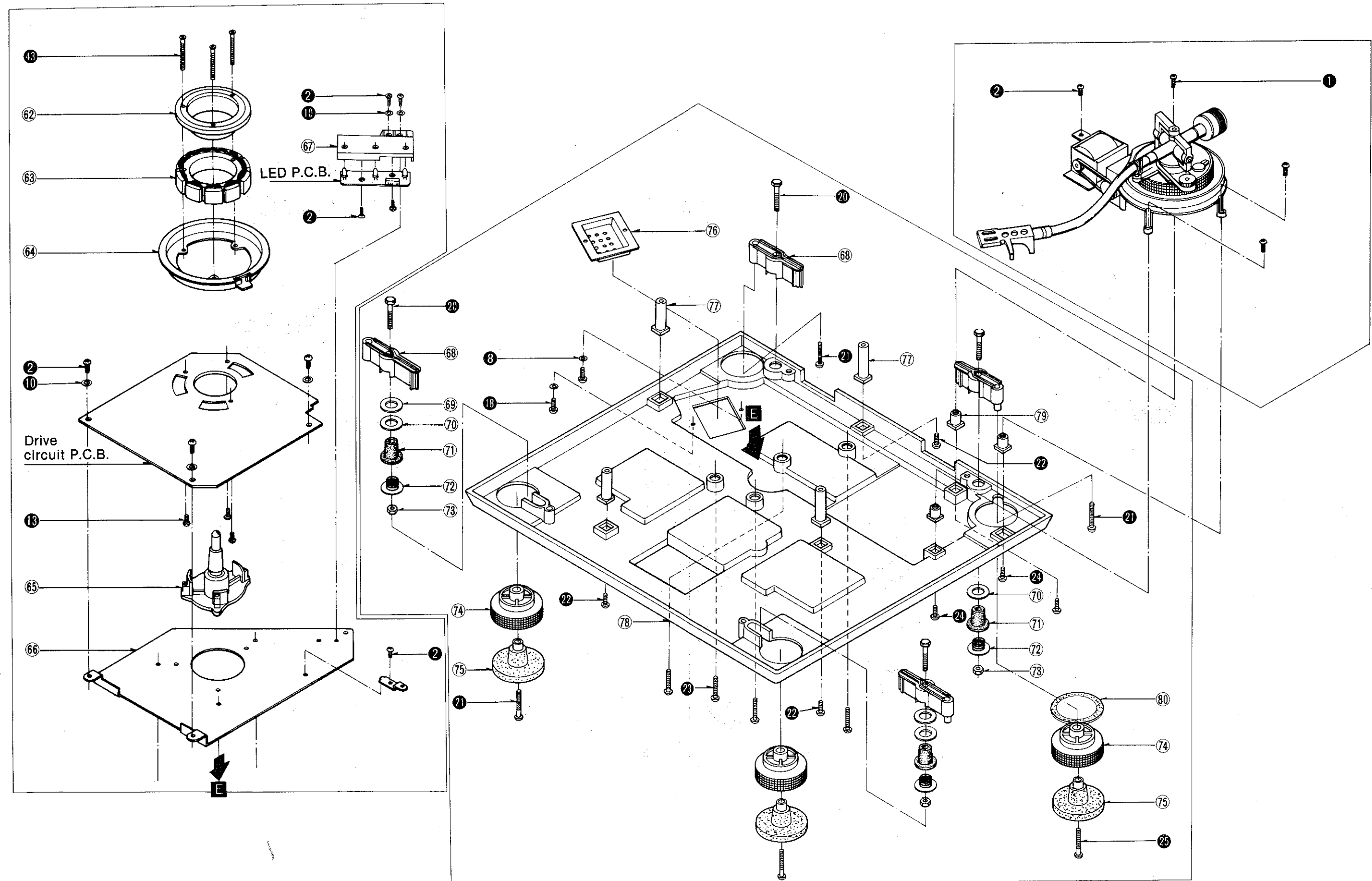
■ SCHEMATIC DIAGRAM (Tone Arm Drive Circuit Board)



■ EXPLODED VIEW (Main Base)



■ EXPLODED VIEW (Bottom Base)



TECHNISCHE DATEN (Är

Allgemeine Daten

Stromversorgung: ~110-1
Wechselstrom
Leistungsaufnahme: 18,5 W
Abmessungen (B x H x T): 45,3 x
Gewicht: 10 kg

Plattenspieler

Typ: Autom.
Platten
Startauf
Rückfö
Stopauf
Wiederf
Antrieb: Direkta
Motor: Kollekt
Plattenteller: Alumin
Durchm
Gewicht
Plattenteller-Drehzahlen: 33-1/3
Drehzahl-Feinregulierung: $\pm 6\%$ Ei
Anlaufdrehmoment: 1,5 kg
Drehzahl-Hochlaufzeit: 0,7 sec
Bremsystem: Elektro

Drehzahl-Abweichung
aufgrund von
Lastschwankungen: 0% inner
0,01%
Hochlaufschwankungen: 0,025%
 $\pm 0,035$

Diese Nennleistung bezieht sich auf
tiefen Einfluss von Schallplatte,
einschließlich Plattenteller. Gemess
gebauten Frequenzgenerator des Mot
Lautstärke-Geräusch-
spannungsabstand: -56 dB
-78 dB

SPECIFICATIONS (Les spéc

Généralités

Alimentation: Altern
Consommation: 18,5 W
Dimensions (L x H x P)
Poids: 10 kg

Platine de lecture

Type: Entra
autom
Démarr
Retour
Arrêt
Auditi

Système d'entraînement

Moteur: Entra
Moteur
Plateau de lecture: Alumin

Vitesses de rotation: 33-1/3

Régulation d'écart: Plage c

Couple de démarrage: 1,5 kg

Caractéristiques

d'augmentation: 0,7 sec

Système de freinage: Frein

Variation de vitesse due

au couple de charge: 0% en

Scintillement: 0,01%

0,025%

$\pm 0,035$

Ce régime nominal se rapporte

excluant les effets du disque, de la

mais comprenant le plateau. Mesuré

du générateur de fréquences incorpo

Ronflement: -56 dB

-78 dB

Bras de lecture

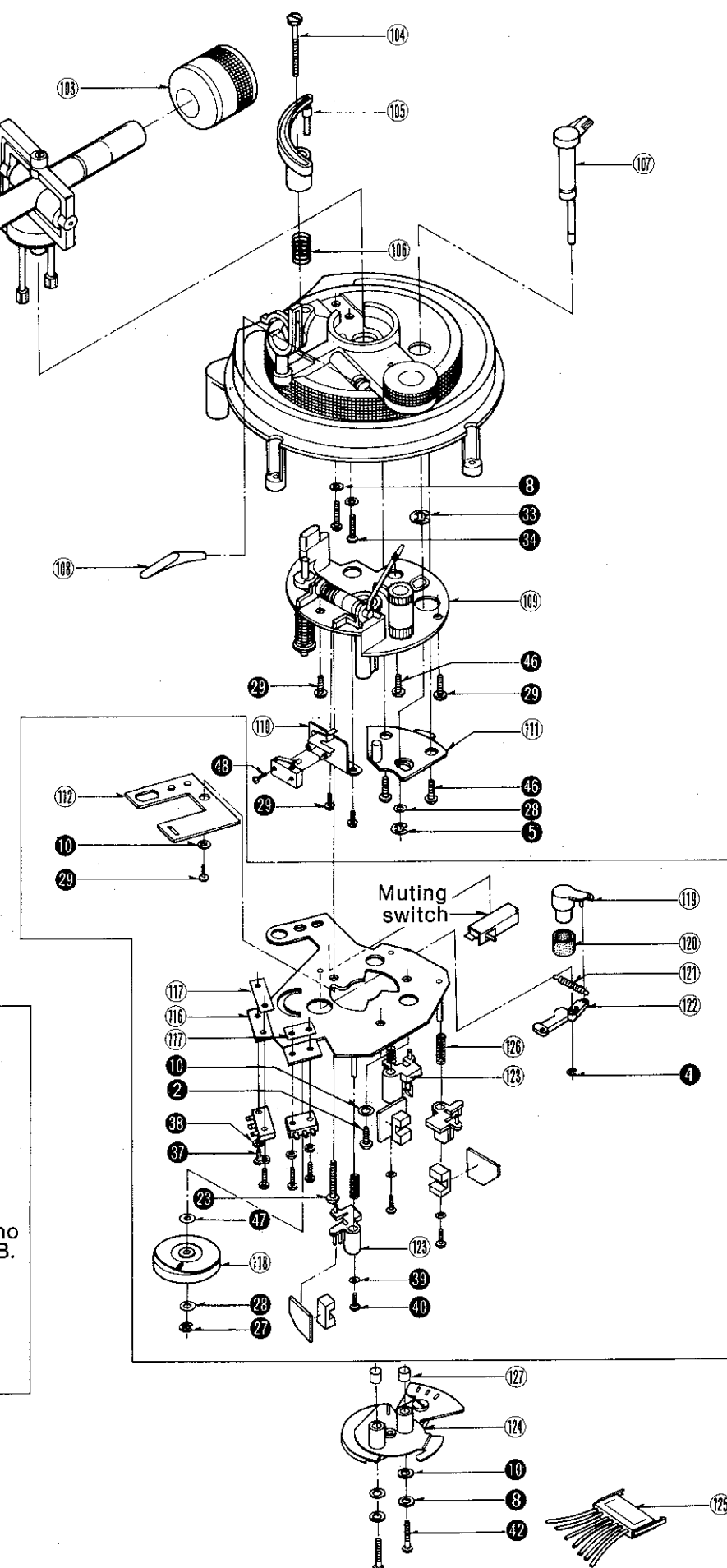
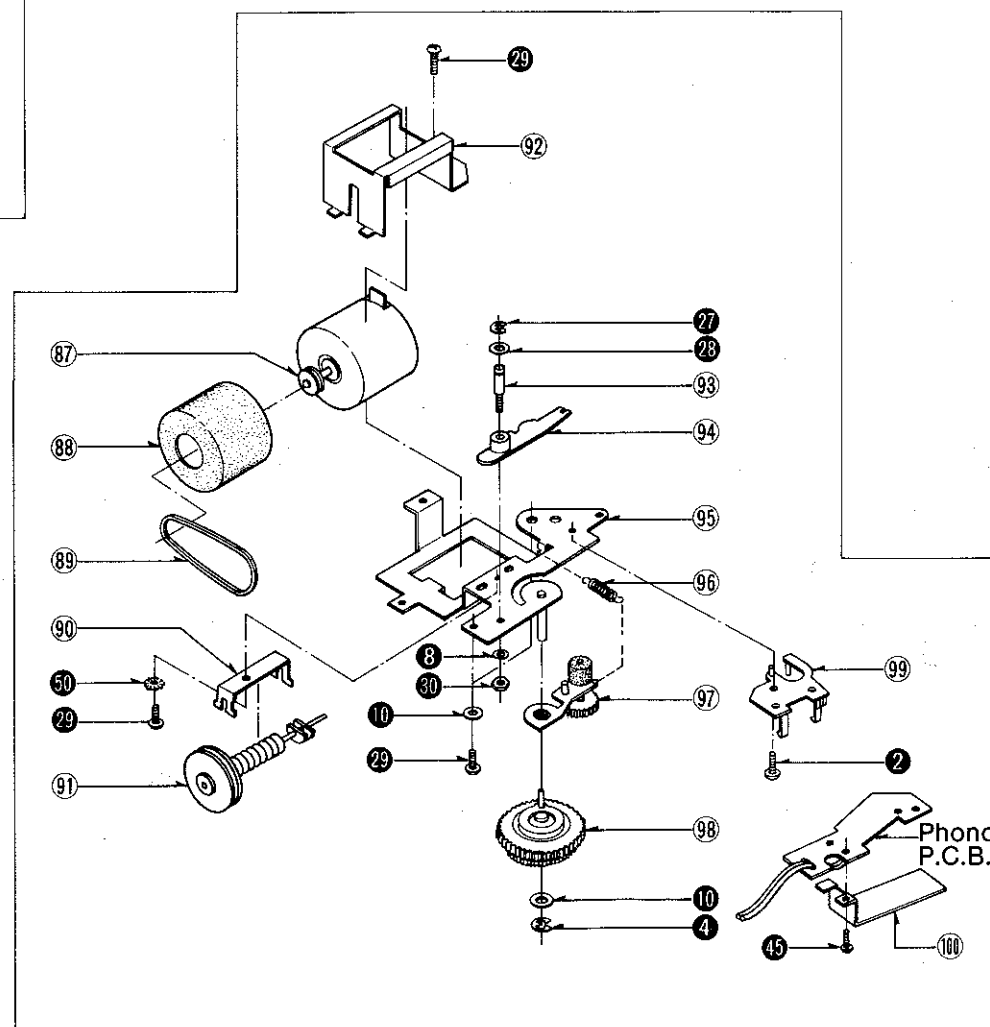
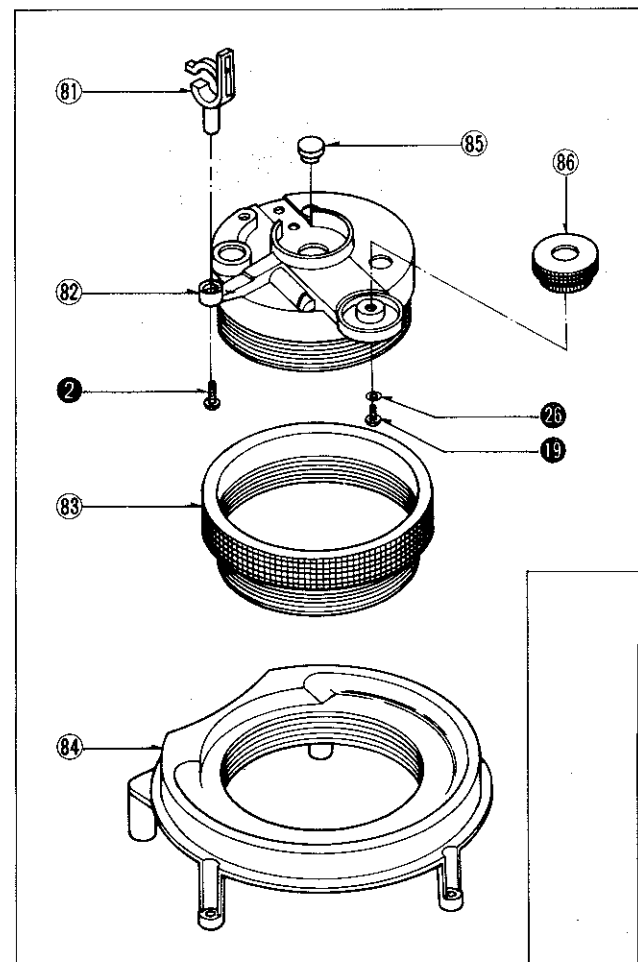
Type: Bras d

Longueur effective: 230 mm

Portée du réglage de la

hauteur du bras: Partie

EXPLODED VIEW (Tone Arm and Arm Base)



■ REPLACEMENT PARTS LIST (Tone Arm and Arm Base Parts)

Notes: 1. Part numbers are indicated on most mechanical parts.

Please use this part number for parts orders.

2. SL-1600MK2 (E) → [E], SL-1600MK2 (XG) → [XG], SL-1600MK2 (XGF) → [XGF], SL-1600MK2 (XGB) → [XGB],
SL-1600MK2 (XGE) → [XGE], SL-1600MK2 (XA) → [XA], SL-1600MK2 (XAL) → [XAL], SL-1610MK2 (E) → [10E],
SL-1610MK2 (XG) → [10XG], SL-1610MK2A (XG) → [10AXG], SL-1610MK2A (E) → [10AE], SL-1600MK2A (XA) → [AXA],
SL-1600MK2A (E) → [AE], SL-1600MK2A (XG) → [AXG].

Ref. No.	Part No.	Part Name & Description
115	SFUP172-60	Bracket
116	SFUK172-52E	Plate, Actual
117	SFUP172-59	Bracket, Switch
118	SFUM172-55	Cam, Lift
119	SFUM172-57	Lever, Brake
120	SFGT172-51	Rubber
121	SFQH172-52	Spring
122	SFUM172-56	Lever, Muting
123	SFUM172-59	Holder, Rest Sersor
124	SFUM162-51A	Toner arm Fixing Plate Ass'y
125	SFDJ162-51E	Connector, 12P
126	SFQA172-52	Spring
127 [E, 10E, XG, XGF, 10XG, 10AXG, XGB, XGE, XA]	SFPC31001K	Head Shell
127 [AXA, AE, 10AE, AXG, XAL]	SFPC31002K	Head Shell
128 [AXA, 10AXG, AE, 10AE, AXG, XAL] only	EPC207CK	Cartridge
129	SFCZV8801	Screw, Cartridge
130	SFPE3302	Nut, Cartridge
131	SFPEW9601	Washer, Cartridge
132	EPS207ED	Stylus
SCREWS, WASHERS and CIRCLIPS		
1	XTN3+8BFZ	Screw
2	XTN3+8B	Screw
3	XSN17+4	Screw
4	XUC2FT	Circlip
5	XUC25FT	Circlip
6	XSN2+8	Screw
7	XWA3B	Washer
8	XSN3+14	Screw
9	XWG3	Washer
10	XTN4+10B	Screw
11	XWA4B	Washer
12	SFXG132-02	Washer
13	XWG3FZ	Screw
14	XTN3+14BFZ	Screw
15	XSN3+10S	Screw
16	XTN3+16B	Screw
17	XSN3+12S	Screw
18	XTN26+6B	Screw
19	XVG4C30	Screw
20	XTN4+25B	Screw
21	XTV4+14BFN	Screw
22	XTN3+25B	Screw
23	XTN4+12B	Screw
24	XTN4+45B	Screw
25	XWG26	Washer
26	XUC3FT	Circlip
27	XWE4A10BW	Washer

Ref. No.	Part No.	Part Name & Description
28	XTN3+6B	Screw
29	XNG3ES	Nut
30	XTV3+8B	Screw
31	XUC5FT	Circlip
32	XSN3+8S	Screw
33	XSN23+12	Screw
34	XWA26B	Washer
35	XWE26BW	Washer
36	XSN26+6	Screw
37	XSN3+23BVS	Screw
38	SFGQ20-02	Screw
39	XUB14FT	Circlip
40	XTN3+12B	Screw
41	SFPEV17202	Screw
42	SFXW910-08	Washer
43	XSN23+8	Screw
44	XUB14FT	Circlip
45	XWC3B	Washer
ACCESSORIES		
A1 [AXA, XG, XGF, 10XG, 10AXG]	SFNU162X01	Instruction Book
A1 [E, 10E, AE, 10AE]	SFNU162S01	Instruction Book
A1 [XGE]	SFNU162G01	Instruction Book
A2	SFWE212-01	Adaptor, 45 r.P.m.
A3 Except [AXA, 10AXG, AE, 10AE, AXG, XAL]	SFPE3302	Nut, Cartridge
A4 Except [AXA, 10AXG, AE, 10AE, AXG, XAL]	SFPEW9601	Washer, Cartridge
A5 Except [AXA, 10AXG, AE, 10AE, AXG, XAL]	SFPEV7803	Screw, Cartridge
A6 Except [AXA, 10AXG, AE, 10AE, AXG, XAL]	SFKO135-01	Overhang, Gauge
A7	SFPZB3501	Shell Weight
A8 [XA] only	SFDK119118	2P Plug
PACKING		
P1 [AXA, E, XG, XGB, XGE, XAL, XA]	SFHP162M01	Carton
P1 [10E, 10XG]	SFHP163S01	Carton
P1 [XGF]	SFHP162C01	Carton
P1 [10AXG, 10AE]	SFHP163Q01	Carton
P1 [AE, AXG]	SFHP162A01	Carton
P2	SFHH172-01	Pad, Front
P3	SFHH172-02	Pad, Rear
P4	SFHD172-01	Pad, Top
P5	SFHD172-02	Pad, Turntable
P6	SFYH60X65	Polyethylene Cover, Turntable Unit
P7	SFYH60X60	Polyethylene Cover, Dust Cover
P8	SFYH60X60	Polyethylene Cover, Turntable
P9	SPB1083	Polyethylene Cover, Parts
P10	SFYF05A06	Polyethylene Cover, 45 Adaptor & Weight

■ REPLACEMENT PARTS LIST (Main Base and Bottom Base Parts)

- Notes:** 1. Part numbers are indicated on most mechanical parts.
Please use this part number for parts orders.
2. **△** indicates that only parts specified by the manufacture be used for safety.

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS					
1	SFAD172-01E	Dust Cover	51	SFUZ172-03	Spacer, Power Switch, Button
2	SFAT172-01A	Hinge	52	SFXJ172-03	Shaft, Power Switch Button
3	SFTG162-01	Turntable Mat.	53	SFQA172-02	Spring, Power Switch
4	SFTE162-01Z	Turntable	54	SFUP172-04	Supporter, Power Switch Plate
5	SFUM172-05	Cover, Turntable	55	SFUP172-02E	Bracket, Power Switch M'tg Plate Assy
6 [AXA, E, XG, XGE, AE, XGB, AXG, XAL, XA, XGF]	SFUM162-01	Panel, Operation	56	SFUM001-11	Cam, Power Switch
6 [10E, 10XG, 10AE, 10AXG]	SFUM163-01	Panel, Operation	57	SFUM132-07	Cam, Power Switch
7	SFKT162-01	Button, Start/Stop	58	SFUP001-12	Bracket, Power Switch
8	SFUM172-11	Pin, Switch	59	SFUM132-05	Holder, Power Switch
9	SFUM172-03	Bracket (B), Operation Panel	60	SFUM132-06	Holder, Power Switch
10	SFKT172-03	Button, Speed Select, Cueing & Repeat	61	SFUP172-12	Plate, Power Switch
11	SFUM172-02	Bracket (A), Operation Panel	62	SFMGQ20-01	Cover, Stater Frame Ass'y
12	SFKK172-01	Cover, Lamp	63	SFMG520-31A	Stater Frame
13	SFDN172-01	Lamp	64	SFMZ172-01E	FG Detector Coil Ass'y
14	SFXB172-02	Boss, Drive	65	SFMZQ20-01A	Shaft, Stater Frame Ass'y
15	SFQA172-01	Spring, Drive Boss	66	SFUP172-05	Bracket, Stater Frame M'tg Plate
16	SFUP172-01E	Plate Assembly, Stylus Illumination Lamp	67	SFUM162-06	Supporter, LED
17	SFUP172-03	Plate, Lock Operation	68	SFUM172-06	Insulator, (A)
18	SFQA001-02	Spring, Lock Operation Plate Pin	69	SFXW172-01	Washer
19	SFXJ172-05	Pin, Lock Operation Plate M'tg	70	SFXW172-02	Washer
20	SFXJ172-01	Pin, Lock Canceler	71	SFGA170-01	Insulator Rubber
21	SFQA520-01	Spring, Lock Canceler Pin	72	SFQC170-01	Spring, Insulator
23	SFXO172-01	Pin, Guide	73	SFXG170-02E	Nut
24 [AXA, E, XG, XGF, AE, XGB, AXG, XGE, XAL, XA]	SFAC162-01	Cabinet (Silver)	74	SFUM172-07	Insulator Cup
24 [10E, 10XG, 10AE, 10AXG]	SFAC163-01	Cabinet (Black)	75	SFGA172-01	Insulator (C)
25	SFUM130-01	Cover Neon	76	SFUP132-01	Cover, Power Transformer
26	SFAZ172-01	Supporter, Insulator	77	SFUM172-12	Spacer, Clamper
27	SFUM170-06	Spacer, AC Cord	78	SFAU172-01	Cover, Bottom
28	SFUM170-05	Clamper, AC Cord	79	SFUM172-13	Spacer, Tone Arm
29	SFUM172-04	Ornament, Stylus Illuminating Lamp	80	SFUZ172-04	Rubber Cushion, Insulator
30	SFUM170-07	Case, Hinge Ass'y	81	SFPRT17201K	Rest Ass'y
31 [AXA, XA]	SFNN162X02	Name Plate	82	SFPKD17203	Arm Base
31 [XG, XGF, XGB, AXG]	SFNN162X01	Name Plate	83	SFPKB17201S	Ring, Operation
31 [E, AE]	SFNN162S01	Name Plate	84	SFPKD17201	Bracket, Arm Base
31 [10E, 10AE]	SFNN163S01	Name Plate	85 [AXA, E, XG, XGF, AE, XGB, AXG, XGE, XAL, XA]	SFGK132-01	Cap, Rubber (Silver)
31 [10XG, 10AXG]	SFNN163X01	Name Plate	85 [10E, 10XG, 10AE, 10AXG]	SFGK133S01	Cap. Rubber (Black)
31 [XGE, XAL]	SFNN162G01	Name Plate	86	SFPAB17206	Knob, Anti-skate Force Control
32 [AXA, E, 10E, XG, XGF, 10XG, 10AXG, AE, 10E, XGB, AXG, XA]	△ RJA23ZC	AC Cord	87	SFMH172-51E	Motor Assembly
32 [XGE]	△ RJA45ZC	AC Cord	88	SFGZ172-52	Cover, Motor Assembly
32 [XAL]	△ QFC1208M	AC Cord	89	SFGB172-51	Belt
33	SFUM162-03Z	Sensor Post	90	SFUP172-58	Bracket, Worm Assembly
34	SFUM170-06	Spacer, Phono Cord	91	SFUG172-53E	Worm Assembly
35	SFUM170-11	Clamper, Phono Cord	92	SFUP172-55	Bracket Motor
36	SFDH028-01	Phono Cord	93	SFXJ172-52	Shaft, Sub-Active Plate
37	SFEL028-01E	Ground Wire	94	SFUP162-51E	Sub-Active Plate
38	SFGC132-01	Rubber, Power Transformer	95	SFUK172-51E	Plate, Motor
39	SFUP132-03	Plate, Power Transformer	96	SFQH172-51	Main Active Plate
40	SFDJ162-01E	Connector, 8 Pin	97	SFUP172-51A	Main Active Plate
41	SFUM172-10	Spacer (B), Speed Selector LED	98	SFUG162-52E	Gear Ass'y
42	SFUM172-09	Spacer (A), Speed Selector LED	99	SFUM172-61	Phono P.C.B.
43	SFUP172-06	Bracket, Pitch Control Plate	100	SFUP172-56	Plate, Shield
44	SFKT172-04	Knob, Pitch Control	101	SFPCC31001K	Head Shell
45	SFDJ172-01E	Connector, 6 Pin	102	SFPAM17201K	Tone Arm
46	SFDJ162-02E	Connector, 9 Pin	103	SFPWG17201K	Balance weight
47	SFDJ162-03E	Connector, 10 Pin	104	SFXG829-1	Screw
48	SFUP172-09	Bracket, Volume Shaft	105	SFPRT17202K	Lift Assembly
49	SFDJ162-04E	Connector, 4 Pin	106	SFQA829-03	Spring, Lift
50	SFKT172-01	Button, Power Switch	107	SFPZB17202	Knob, Lock
			108	SFPAB13202	Knob, Lift
			109	SFPAB16201K	Tone Arm Ass'y
			110	SFPJL16203E	Plate, Lift
			111	SFPZB17203K	Plate, Condition
			112	SFUM172-58	Base, Muting Switch

SL-1600MK2 (E) → [E], SL-1600MK2 (XG) → [XG], SL-1600MK2 (XGF) → [XGF], SL-1600MK2 (XGB) → [XGB],
SL-1600MK2 (XGE) → [XGE], SL-1600MK2 (XA) → [XA], SL-1600MK2 (XAL) → [XAL], SL-1610MK2 (E) → [10E],
SL-1610MK2 (XG) → [10XG], SL-1610MK2A (XG) → [10AXG], SL-1610MK2A (E) → [10AE], SL-1600MK2A (XA) → [AXA],
SL-1600MK2A (E) → [AE], SL-1600MK2A (XG) → [AXG].