

Service Manual

COMPACT
disc
DIGITAL AUDIO

DIGITAL

Compact Disc Player

SL-PJ46A

Color

(K)... Black Type



Area

Country Code	Area	Color
(E)	Continental Europe.	(K)
(EB)	Great Britain.	(K)
(EG)	F.R. Germany & Italy.	(K)

SPECIFICATIONS

■ Audio

No. of channels	2 (left and right, stereo)
Frequency response	2–20,000 Hz $\pm$ 0.5 dB
Output voltage	2 V (at 0 dB)
Dynamic range	96 dB
S/N ratio	96 dB
Total harmonic distortion	0.005% (1 kHz, 0 dB)
Harmonic distortion	0.003% (1 kHz, 0 dB)
Wow and flutter	Below measurable limit
Output impedance	Approx. 600 Ω
Load impedance	More than 10 k Ω
Headphone output level	15 mW, 32 Ω

■ Signal Format

Sampling frequency	44.1 kHz
D-A conversion	16-bit linear

■ Pickup

Wavelength	780 nm
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■ Infrared remote control transmitter

Dimensions (W x H x D)	60 x 18 x 165 mm
Batteries	UM-4 "AAA" batteries or IEC R03 or equivalent (1.5V x 2)
Weight	100g (including batteries)

■ General

Power supply	
For Great Britain:	AC 50/60 Hz, 240V
For others:	AC 50/60 Hz, 220V
Power consumption	13 W
Dimensions (W x H x D)	360 x 96 x 291 mm
Weight	3.6 kg

Specifications subject to change without notice.

Weight and dimensions shown are approximate.

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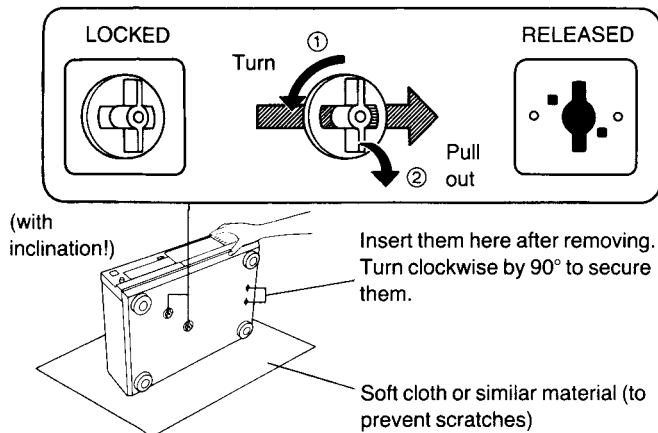
Technics

Matsushita Electric Industrial Co., Ltd.
Central P.O. Box 288, Osaka 530-91, Japan

■ PLACEMENT

Before placement

Two transport security devices are secured to prevent the optical pickup from damage during transport. Be sure to release them before use.



Note:

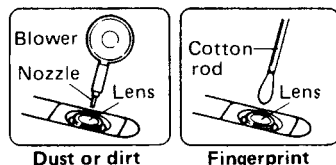
When transporting the unit, be sure to remove the compact disc from inside the unit. And replace the transport security devices again following the reverse order not to damage the optical pickup. (Make sure to place the unit with the rear panel facing downward.)

■ CLEANING OF LENS

If the lens is stained causing sound skip or operation failure, open the top cover by pressing the open button, and clean the lens.

• To remove dust or dirt

Blow the lens with the blower provided in the cleaning kit to remove dust or dirt.



• To remove fingerprint

If the blower is not enough, moisten the cotton rod with the lens cleaner solution and wipe the lens with it from center of the lens to outside.

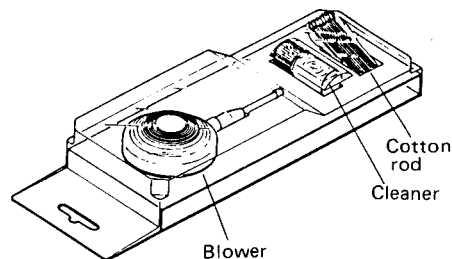
Notes of placement

- **Place on a flat, level surface so that the front-rear inclination does not exceed 5°.**
- **Avoid places such as the following:**
 - Near any equipment or device that generates strong magnetism.
 - On any heat-generating equipment or device, or in any place where the temperature is high (40°C or higher).
 - Extremely cold places (5°C or below).
 - Near a tuner or TV (It may cause noise in the broadcast, or disturbance of the TV picture.)
- **Do not place heavy objects, other than system components, on top of the unit.**
- **When carrying or storing the unit, handle it with care so it is not subjected to any strong bumps.** Always remove the disc before storing the unit for any period of time.
- **To avoid problems due to vibration.**
 - Do not place a book or similar object under this unit.
 - Do not route the connection cables (of this or other units) across the operation panel, across the top, or under the unit.

Cautions:

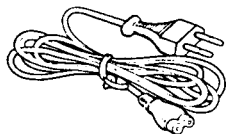
- Do not directly apply the cleaner solution to the lens. Do not apply too much solution to the cotton rod or otherwise the solution will flow into the player.
- Wipe the lens carefully. Do not give too much stress to the lens or otherwise it may scratch the lens or cause optical pickup trouble.
- If the solution should be too much applied, wipe the lens with a dry cotton rod.

Lens cleaning kit (Part No. : SZZP1038C)

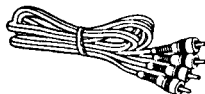


■ ACCESSORIES

- AC power supply cord 1
SFDAC05E03 (E, EG)
SJA188 (EB)



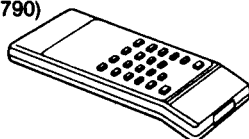
- Stereo connection cable 1
(SJP2249-3)



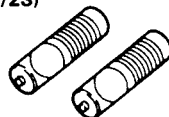
- Optical-fiber cable 1
(SJPD16)



- Remote-control transmitter 1
(EUR64790)



- Batteries 2
(UM-4NE/2S)



- Synchro-recording connection cable 1
(SJP2257T)



■ PRECAUTION OF LASER DIODE

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.

Wave length: 780nm

Maximum output radiation power from pick up: 100μW/VDE

Laser radiation from the pick up lens is safety level, but be sure the followings:

1. Do not disassemble the optical pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

ACHTUNG: Dieses produkt enthält eine laserdioden. Im eingeschalteten zustand wird unsichtbare laserstrahlung von der lasereinheit abgestrahlt.

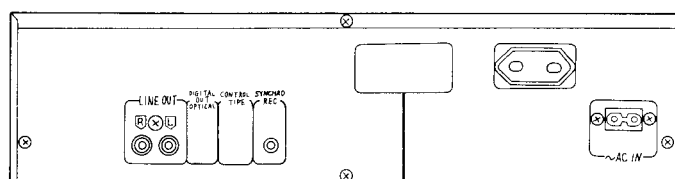
Wellenlänge: 780nm

Maximale strahlungsleistung der lasereinheit: 100μW/VDE

Die strahlung an der lasereinheit ist ungefährlich, wenn folgende punkte beachtet werden:

1. Die lasereinheit nicht zerlegen, da die strahlung an der freigelegten laserdioden gefährlich ist.
2. Den werksseitig justierten einstellregler der lasereinheit nicht verstellen.
3. Nicht mit optischen instrumenten in die fokussierlinse blicken.
4. Nicht über längere zeit in die fokussierlinse blicken.

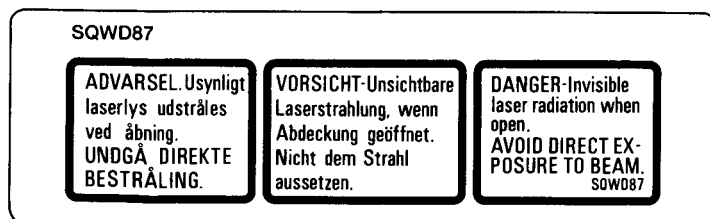
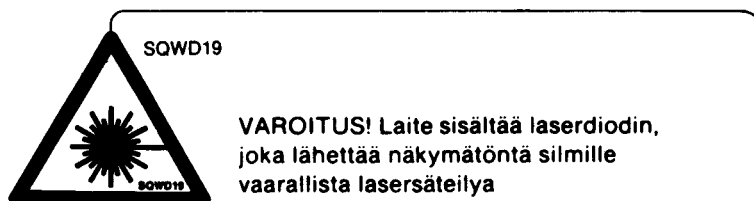
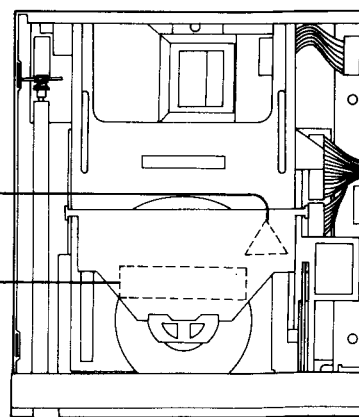
ADVARSEL: I dette a apparat anvendes laser.



SQWD7

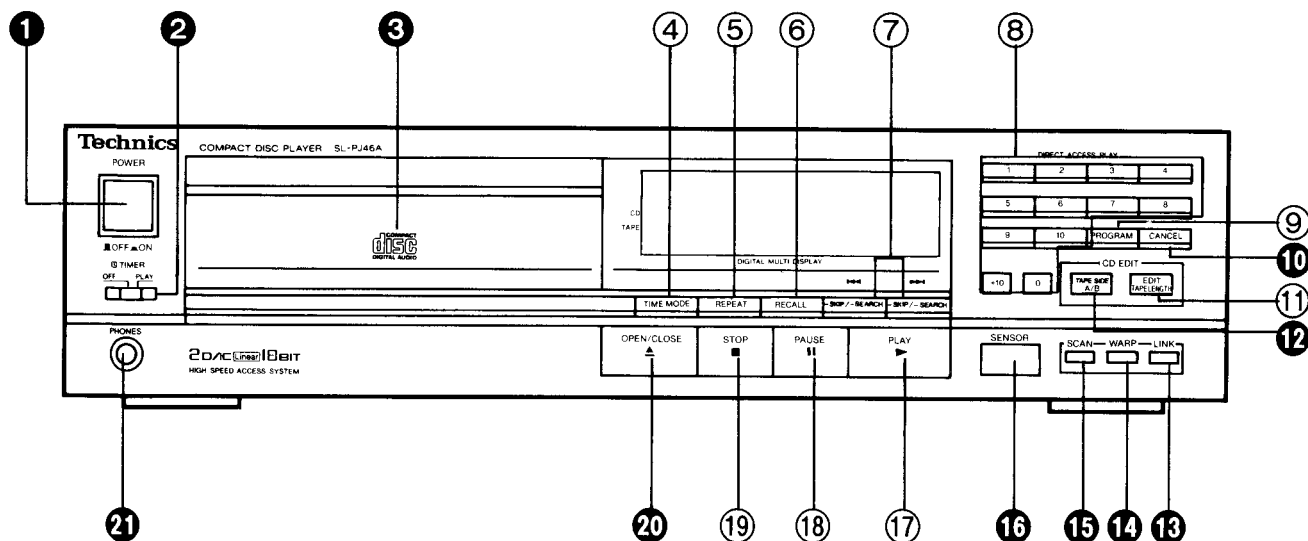


Obs:
Apparaten innehåller laser
Komponent av höger laserklass
än klass 1.



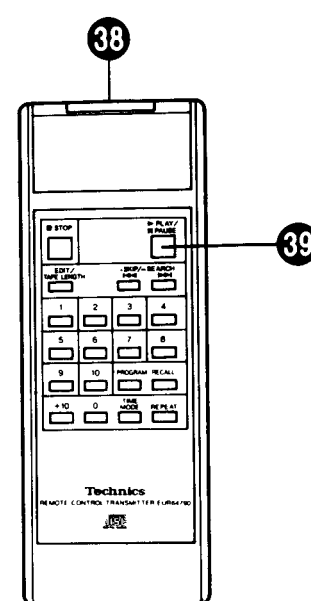
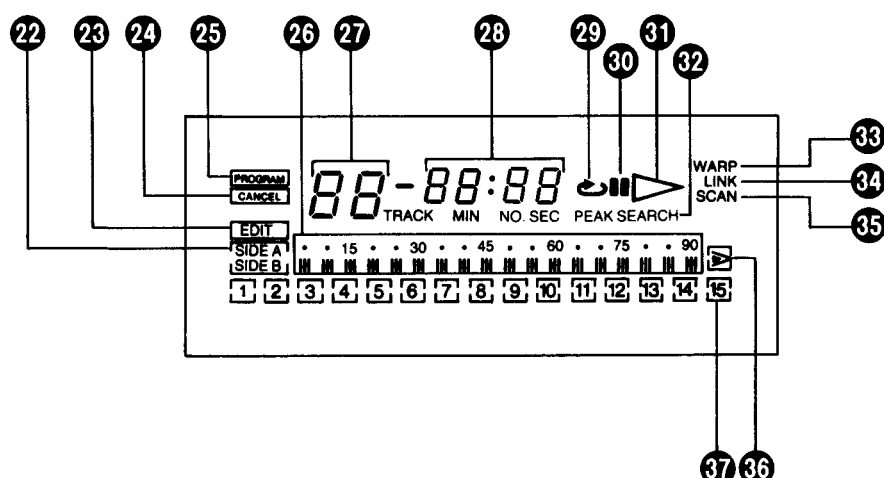
■ LOCATION OF CONTROLS

The functions indicated by the black numbers (with white background, ④ etc.) can be also activated using the remote control transmitter.



Control section

- ① Power switch (POWER)**
- ② Timer switch (⏸ TIMER)**
- ③ Disc holder**
- ④ Time mode select button (TIME MODE)**
Use this button to select the desired time display mode.
- ⑤ Repeat button (REPEAT)**
- ⑥ Recall button (RECALL)**
Press this button to display the program play sequence in the memory.
- ⑦ Skip/search buttons (SKIP/SEARCH)**
- ⑧ Numeric buttons (+10, 0, 1~10)**
These buttons can be used to select the track numbers and the recording time.
- ⑨ Program button (PROGRAM)**
- ⑩ Cancel button (CANCEL)**
To cancel a track number from memory, first press this button and then appropriate numeric button.
- ⑪ Edit tape length button (EDIT/TAPE LENGTH)**
This button is used when recording from a compact disc. When the button is pressed and the tape's length is specified, the tracks to be recorded will be automatically selected and, at the same time, the peak level search will begin.
- ⑫ Tape-side select button (TAPE SIDE A/B)**
When recording compact discs to tape, this button can be used to check the number of tracks and amount of tape left over for side A or B.
- ⑬ Link button (LINK)**
This button is used when edit-recordings are made from several compact discs.
- ⑭ Warp button (WARP)**
This button can be used during edit recording from a compact disc to select tracks of the appropriate length (from among the not-yet-selected tracks) and then to add those tracks to the blank space on the tape, or to replace the tracks with others.
- ⑮ Music scan button (SCAN)**
This button can be used to play the first part of each track in order.
- ⑯ Remote control signal receptor (SENSOR)**
- ⑰ Play button (▶ PLAY)**
- ⑱ Pause button (⏸ PAUSE)**
- ⑲ Stop button (■ STOP)**
This button can be used to stop the disc play, as well as to cancel the various play modes.
- ⑳ Disc holder open/close button (▲ OPEN/CLOSE)**
- ㉑ Headphones jack (PHONES)**



(EUR64790)

Indicators section

- 22 Tape side indicator (SIDE A / SIDE B)**
Illuminates to show which cassette side, "A" or "B", has been selected with the tape-side select button.
- 23 Edit indicator (EDIT)**
Illuminates when the edit tape length button is pressed and goes out when the stop button is pressed.
- 24 Cancel indicator (CANCEL)**
Illuminates while the unit is in the condition that the programmed track can be canceled.
- 25 Program indicator (PROGRAM)**
- 26 Time scale**
The compact disc's play time or the tape length for an edit-recording is displayed by bars (in units of 5 minutes each).
In addition, the play-position is indicated by continuous bar flashing.
- 27 Track number display (TRACK)**
- 28 Time display (MIN/NO./SEC)**
- 29 Repeat indicator (↺)**
- 30 Pause indicator (II)**
- 31 Play indicator (▷)**

Unnumbered buttons on the remote control transmitter function identically to their corresponding parts on the unit.

- 32 Peak-level search indicator (PEAK SEARCH)**
- 33 Warp indicator (WARP)**
- 34 Link indicator (LINK)**
- 35 Scan indicator (SCAN)**
- 36 Over mark (▷)**
This ▷ indicator illuminates if the total number of tracks on the disc is 16 tracks or more.
When the play reaches the 16th track and thereafter, the bracket indicator "[]" begins flashing.
- 37 Music matrix (1 ~ 15)**
The numbers of the tracks on the disc are displayed up to a maximum of 15.

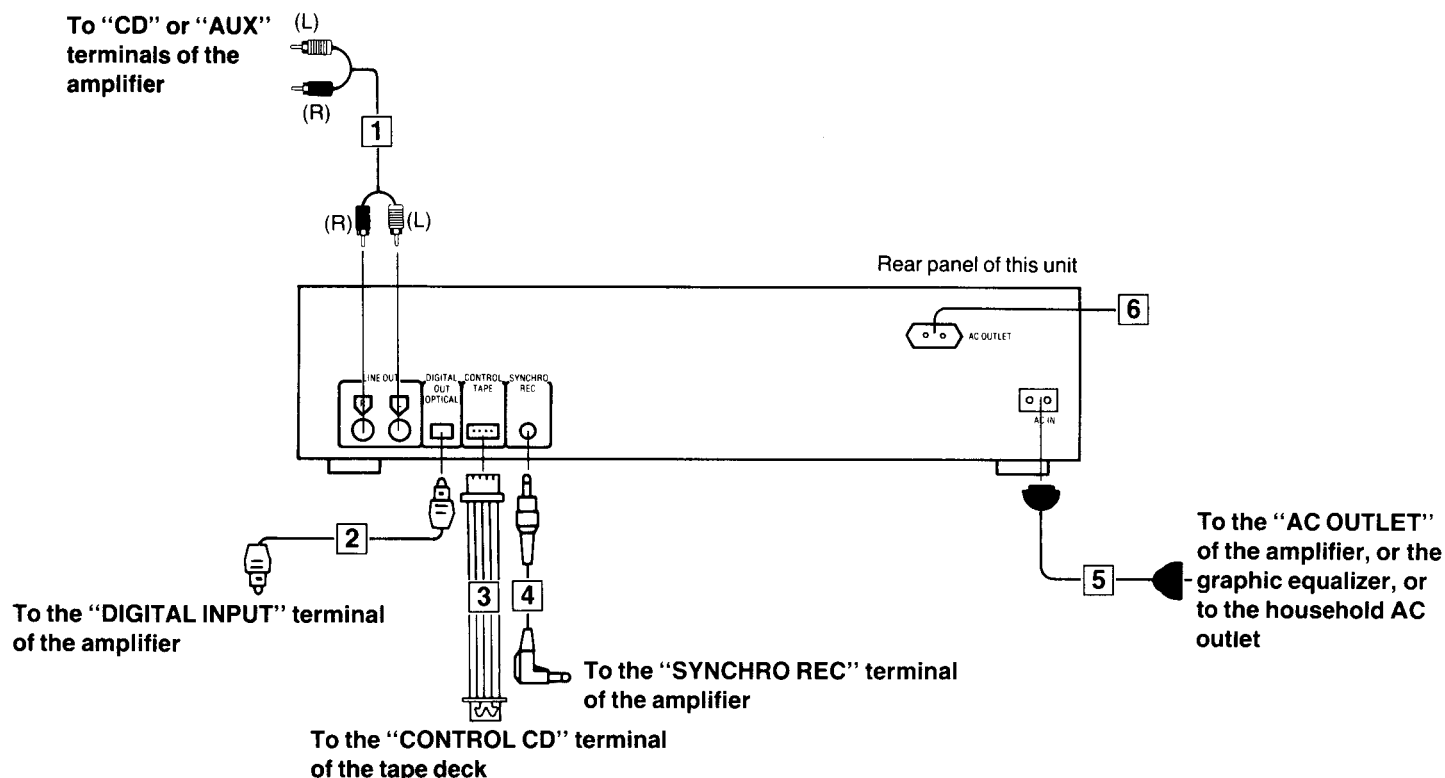
Remote control transmitter

- 38 Remote control signal transmission window**
- 39 Play/Pause button (▷ PLAY/II PAUSE)**
Play function works when this button is pressed in the stop or pause mode.
Pause function works when pressed during play.

■ CONNECTIONS

Notes:

- Turn power off on all components before making connections.
- See the operating instructions of the amplifier for details.



1 Stereo connection cable (included)

Note:

This connection is necessary only when the amplifier to be used has no "DIGITAL INPUT" terminal.

2 Optical-fiber cable (included)

This cable can be used only with an amplifier having the "DIGITAL INPUT" terminal. A dust-protection cap is inserted in the "DIGITAL OUT/OPTICAL" terminal of this unit. Remove this cap only when a connection is to be made to this terminal.

CAUTION

When using the optical-fiber cable, please keep the following points in mind:

1. The maximum length of optical-fiber cable to be used with this unit is 3 m (approx. 10 ft.).
2. Always make sure the plug is fully inserted. If the plug is not inserted all the way, an imperfect connection will result.
3. The optical-fiber cable must never be bent or coiled tightly. Doing so will permanently damage the optical-fiber in the cable and, therefore, prevent proper data transmission. If the cable must be coiled (for storage, etc.), the diameter of the loop should be at least 15 cm (approx. 6 inches).
4. Handle the optical-fiber cable's plug very carefully. Keep the plug free from dust or damage. Dust can be removed by wiping the plug with a soft cloth. Do not use any cleaners or solvents to clean the plug.

3 4-core flat cable (included with tape deck)

This cable can be used only with Technics tape deck having the appropriate "CONTROL CD" terminal.

4 L-type cable (included)

This cable can be used only with a Technics amplifier having the appropriate "SYNCHRO REC" terminal.

5 AC power supply cord (included)

Note:

The configuration of the AC outlet and AC power supply cord differs according to area.

6 AC outlet (UNSWITCHED)

Power is always available, regardless of the unit's power switch setting.

This outlet is exclusively for the connection of other audio equipment, such as a tape deck, etc. Be sure the power consumption does not exceed the wattage specified near the AC outlet.

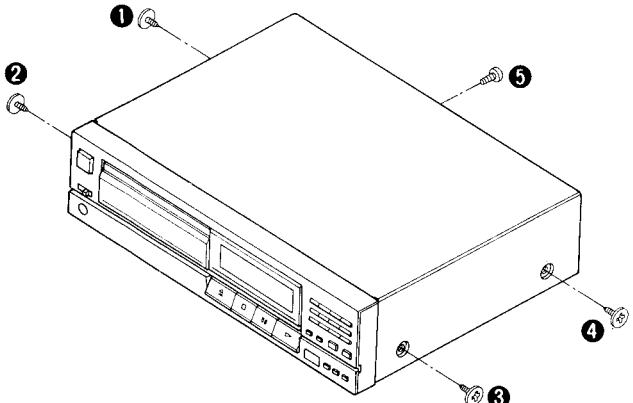
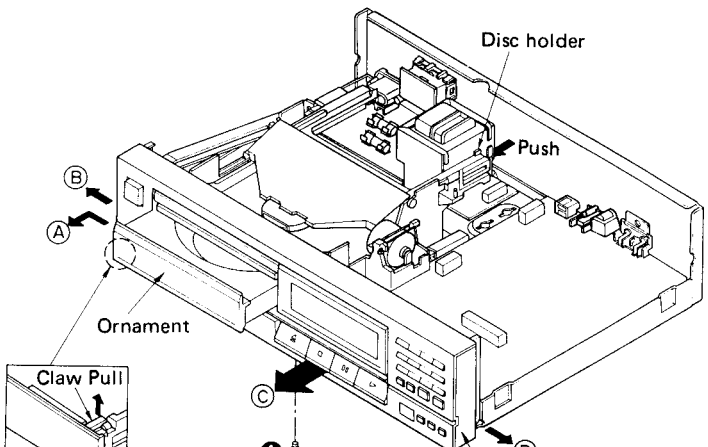
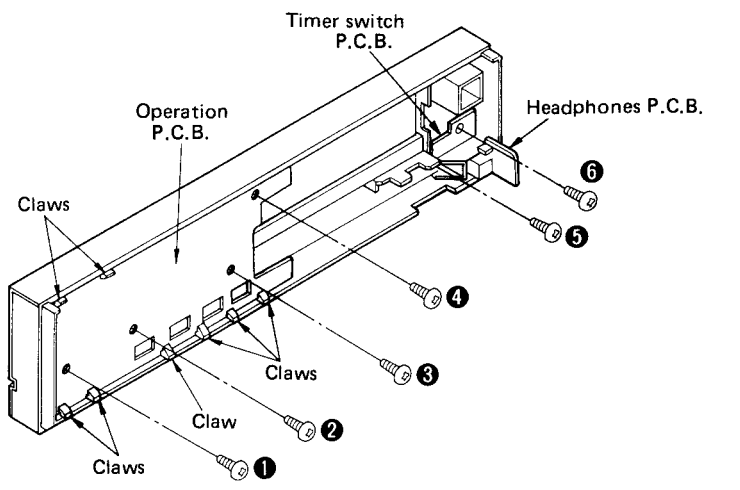
■ DISASSEMBLY INSTRUCTIONS

Warning: This product uses a laser diodes. Refer to caution statements on page 3.

ACHTUNG: •Die lasereinheit nicht zerlegen.

•Die lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

* This CD player is equipped with FPC boards, so handle them with care during disassembly and reassembly.

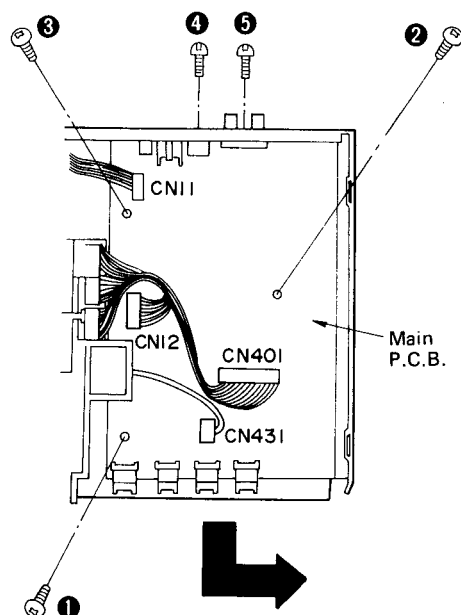
Ref. No. 1	Removal of the cabinet	Ref. No. 2	Removal of the ornament of disc holder and the front panel
Procedure 1	1. Remove the 5 screws (❶ ~ ❺).	Procedure 1→2	A. Ornament of disc holder 1. Push the disc holder slowly in the direction of the arrow. 2. Release the 1 claw and the ornament in the direction of the arrow (❶). B. Front panel 1. Remove the 1 screw (❶). 2. Slightly pull out the front panel in the direction of the arrow (❷). 3. Remove the front panel in the direction of the arrow (❸).
			
Ref. No. 3	Removal of the operation P.C.B., headphones P.C.B. and timer switch P.C.B.		
Procedure 1→2→3	A. Operation P.C.B. 1. Remove the 4 screws (❶ ~ ❹). 2. Release the 8 claws.		
	B. Headphones P.C.B. 1. Remove the 1 screw (❺).		
	C. Timer switch P.C.B. 1. Remove the 1 screw (❻).		
			

Ref. No.
4

Removal of the main P.C.B.

Procedure
1→2→3
→4

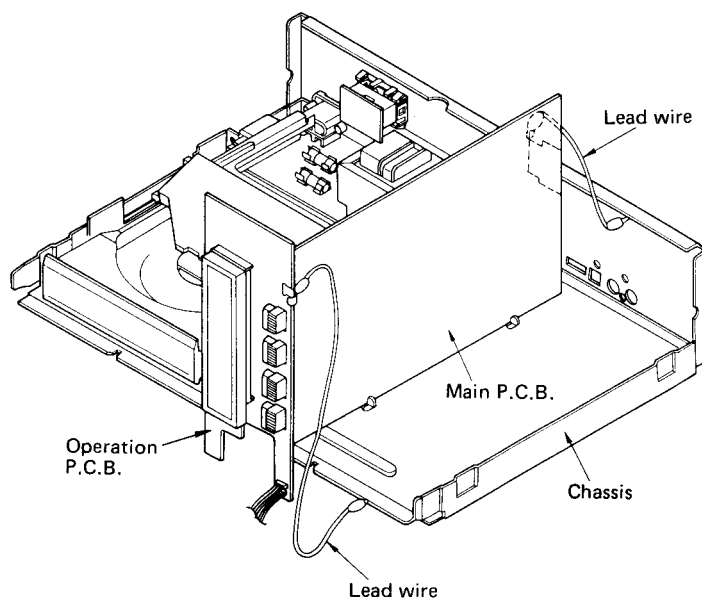
1. Remove the 5 screws (① ~ ⑤).
2. Remove the 4 connectors (CN11, CN12, CN401, CN431).
3. Lift the main P.C.B. off the retention posts on the chassis.
4. Remove the main P.C.B. in the direction of the arrow.



How to check the main P.C.B.

When checking the soldered surface of the main P.C.B. and replacing the parts, do as shown below.

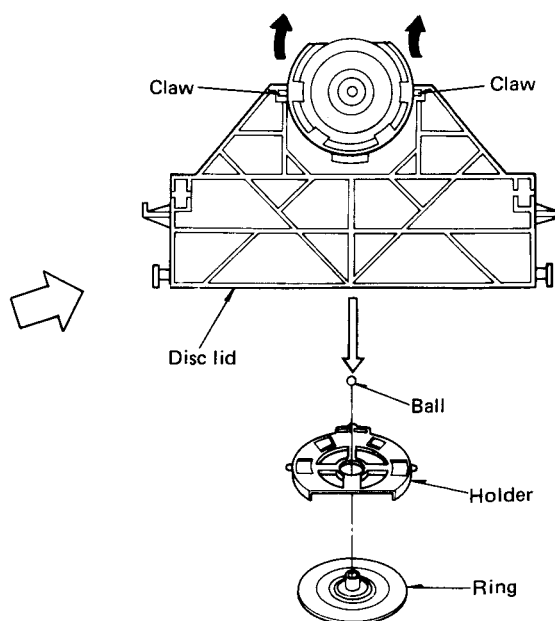
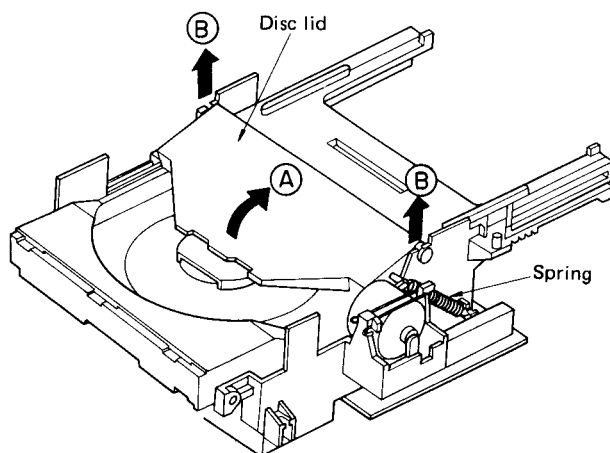
1. Connect the main P.C.B. ground terminal (LINE OUT terminal) to the chassis with a lead wire.
2. Connect the operation P.C.B. ground terminal to the chassis with a lead wire.

Ref. No.
5

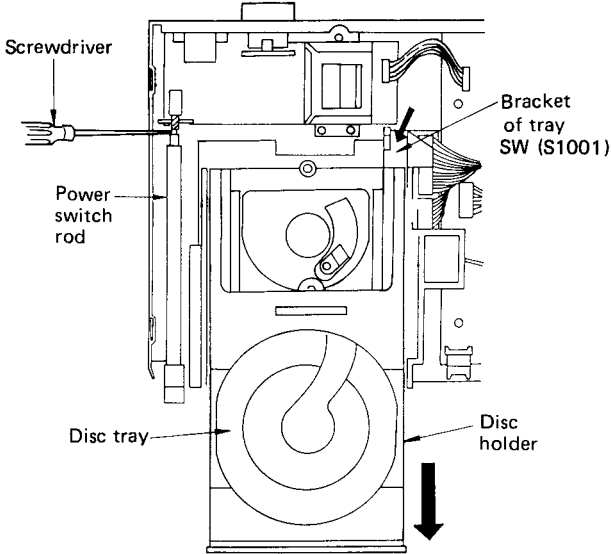
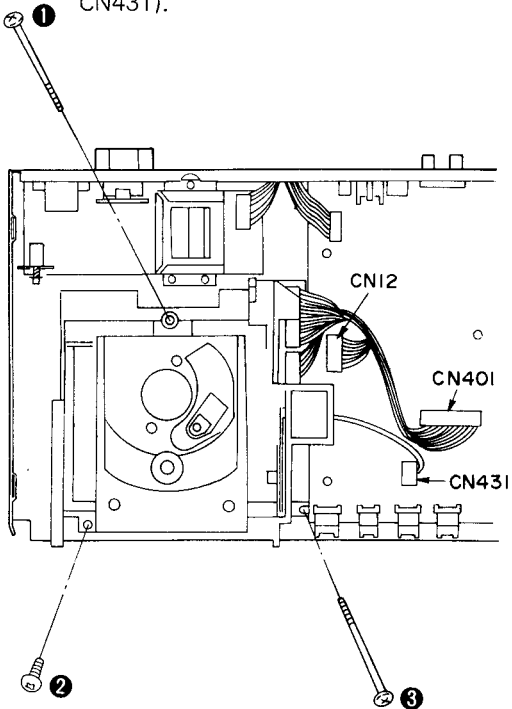
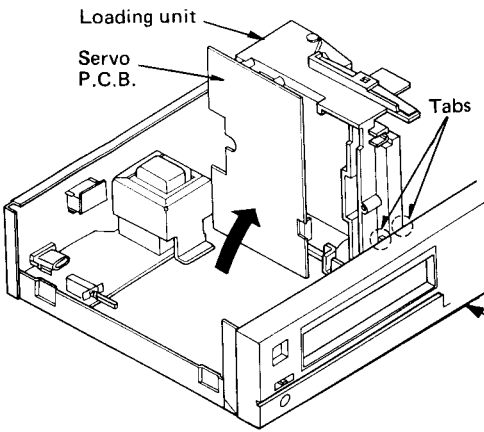
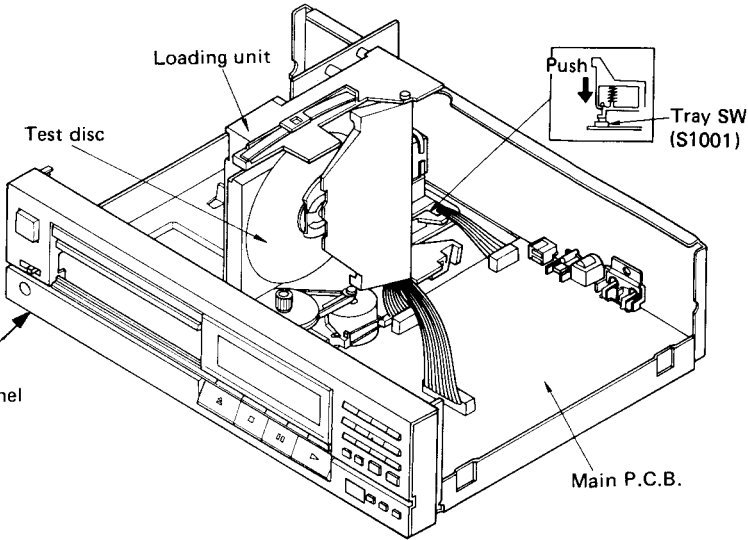
Removal of the disc lid

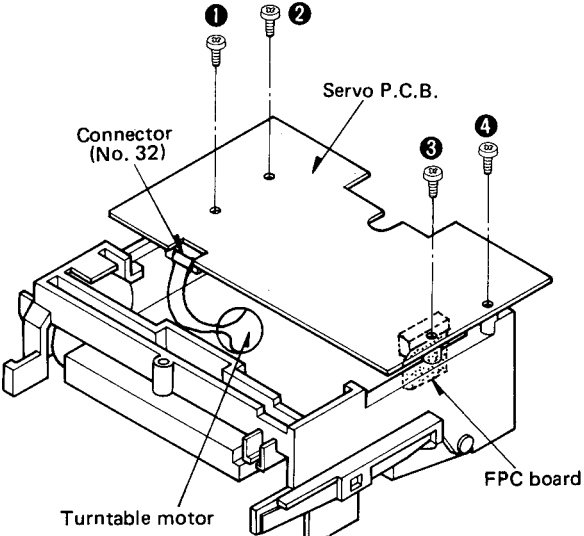
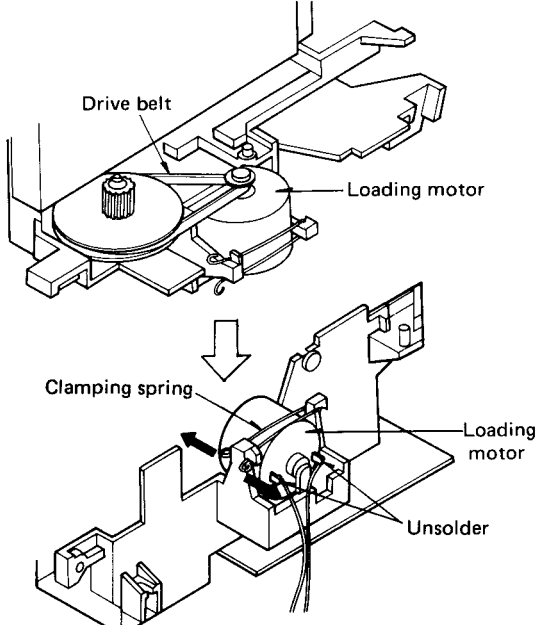
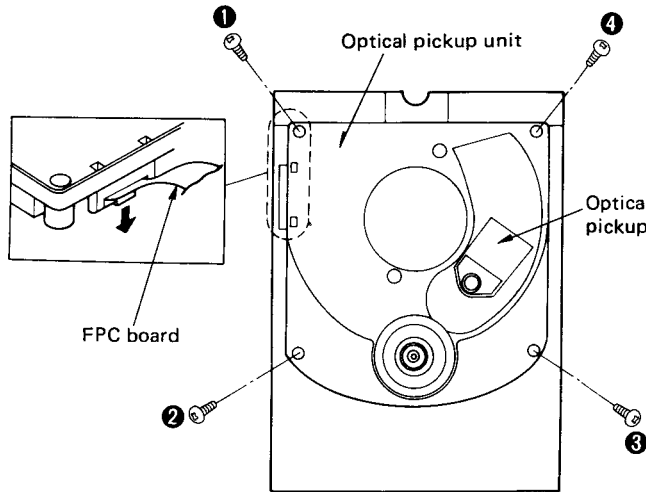
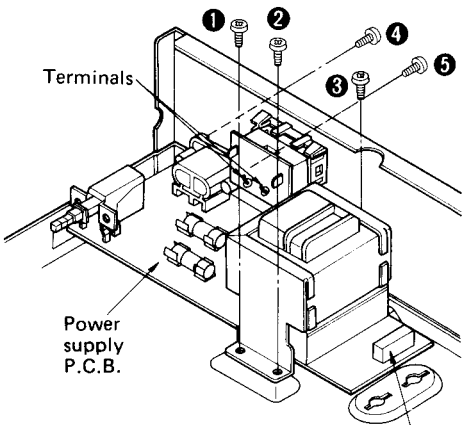
Procedure
1→5

1. Remove the spring.
2. Pull out the disc lid in the direction of the arrow.
3. Push the 2 claws in the direction of the arrow.



Caution: Be sure to handle the small ball carefully.

Ref. No. 6	Removal of the disc holder and power switch rod	Ref. No. 7	Removal of the loading unit
Procedure 1→2→5→6	A. Disc holder 1. Pull the disc holder slowly in the direction of the arrow until the disc tray comes up. 2. Pull the disc holder until it stops. 3. Push the bracket of tray SW (S1001) in the direction of the arrow. 4. Pull out the disc holder further to remove it. B. Power switch rod 1. Set the power switch in the "OFF" position. 2. Remove the power switch rod by using a screwdriver. 	Procedure 1→2→5 →6→7	1. Remove the 3 screws (①~③). 2. Remove the 3 connectors (CN12, CN401, CN431). 
Ref. No. 8	How to check the servo P.C.B.		
Procedure 1→7→8	• When checking the soldered surfaces of the servo P.C.B. and replacing the parts, do as shown below. Note: Insert the loading unit into the tabs of the front panel. (Fixed loading unit) 		(To play a disc) 1. Place the test disc. 2. Turn "ON" the power switch of the player. 3. Push the bracket of tray SW (S1001) in the direction of the arrow and release it. Note: If the test disc fails to rotate, press the tray switch again. 

Ref. No. 9	Removal of the servo P.C.B.	 1. Remove the 4 screws (①~④). 2. Remove the FPC board from the optical pickup. 3. Remove the connector (Ref. No. 32) of the turntable motor. Caution: To prevent the breakdown of the laser diode, antistatic shorting pin is inserted into the FPC board.
Procedure 1→2→5 →6→7→9		
Ref. No. 10	Removal of the loading motor	Ref. No. 11
Procedure 1→6→10	1. Remove the drive belt. 2. Release the clamping spring. 3. Unsolder the 2 terminals of the lead wire of the loading motor.	Procedure 1→2→5→6 →7→9→11
		1. Remove the 4 screws (①~④). 2. Remove the FPC board from the optical pickup. 
Ref. No. 12	Removal of the power supply P.C.B.	
Procedure 1→6→12	1. Remove the 5 screws (①~⑤). 2. Remove the connector (CN1). 3. Unsolder the 2 terminals.	
		

■ MEASUREMENTS AND ADJUSTMENTS

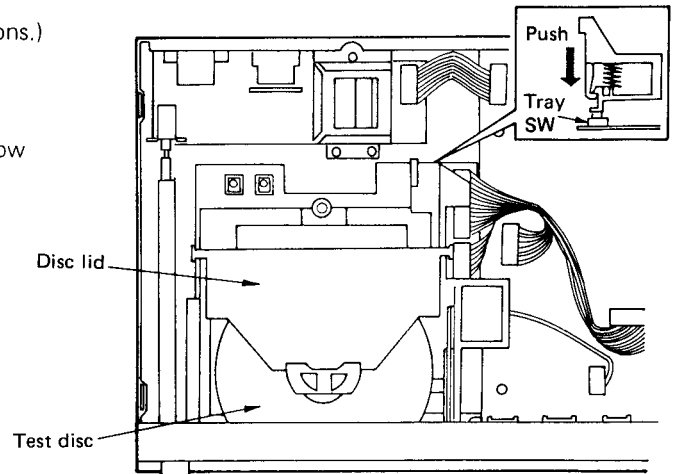
Caution:

It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
 With the unit turned "on", laser radiation is emitted from the pickup lens.
 Avoid exposure to the laser beam, especially when performing adjustments.

PREPARATION

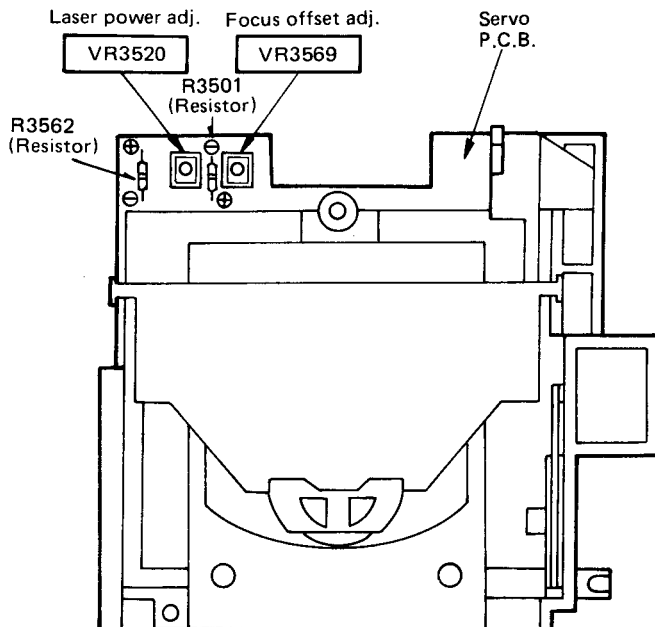
1. Remove the cabinet (see Ref No. 1 of the disassembly instructions.)
2. Remove the disc holder (see Ref No. 6 of the same).
3. Place the test disc on the turntable.
4. Turn "ON" the power switch at the player.
5. Push the bracket of tray SW (S1001) in the direction of the arrow and release it.

Note: If the test disc fails to rotate, press the tray switch again.

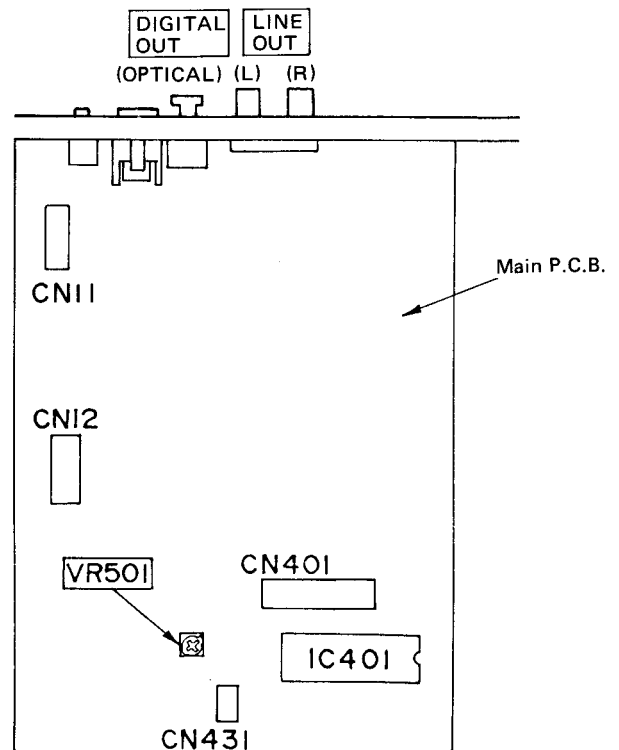


ADJUSTMENT POINTS

• Servo P.C.B.



• Main P.C.B.



Measuring Instruments

- * Playability test disc (SZZP1054C).
- * Normal disc.

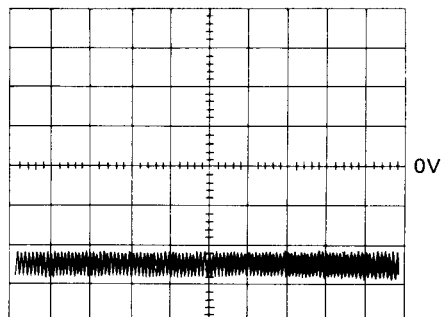
- * Dual-beam oscilloscope with bandwidth of 30MHz or better (with EXT trigger and 1:1 probe).

(1) LASER POWER ADJUSTMENT

1. Connect the oscilloscope's CH1 probe across (+) and (–) of **R3501** (Resistor) on the servo P.C.B.
2. Switch the player power ON, and play track No. 1 on the test disc (SZZP1054C).
3. Adjust **VR3520** so that the voltage is $-50 \pm 2\text{mV}$.

Oscilloscope setting:

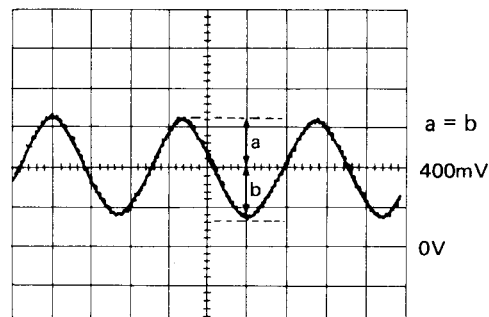
[VOLT 20mV INPUT DC]
 [SWEEP 0.2msec.]

**(2) FOCUS OFFSET ADJUSTMENT**

1. Connect the oscilloscope's CH1 probe across (+) and (–) of **R3562** (Resistor) on the servo P.C.B.
2. Switch the player power ON, and play track No.1 on the test disc (SZZP1054C).
3. Adjust **VR3569** until the signal amplitude become in the center of **400mV**.

Oscilloscope setting:

[VOLT 200 mV INPUT DC]
 [SWEEP 50msec.]

**(3) PLL ADJUSTMENT**

1. Connect CH1 of the oscilloscope to the **LINE OUT terminal** (either of Lch or Rch) and **ground**.

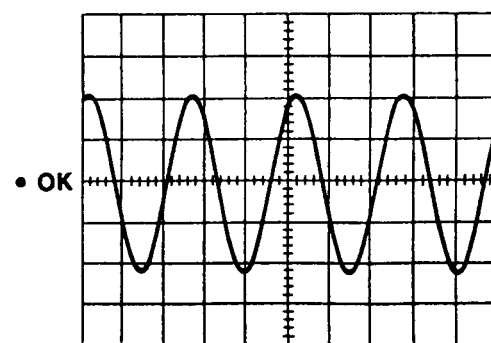
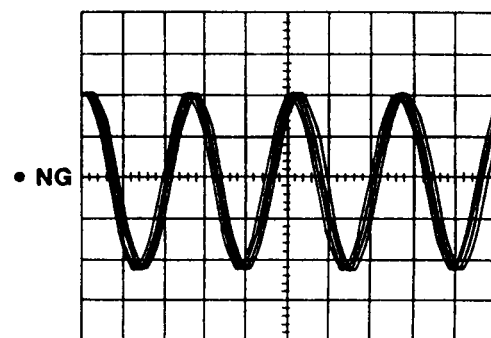
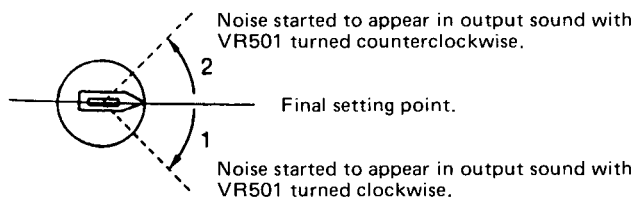
Oscilloscope setting: VOLT 1V
 SWEEP 1msec.
 INPUT DC

2. Switch the player power ON, and play track No. 6 (wedge 0.7mm) on the test disc (SZZP1054C).
3. Check the waveform displayed on the oscilloscope and adjust **VR501** in the following steps.

Step 1. Turn **VR501** clockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.

Step 2. Turn **VR501** counterclockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.

Step 3. Set **VR501** in the middle between the points observed in the above steps "1" and "2".

**(4) CHECK OF PLAY OPERATION AFTER ADJUSTMENT***** Checking Skip Search**

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

*** Checking Manual Search**

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

*** Playability check by test disc**

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the defect test disc (SZZP1054C) and verify that no sound skip or noise occurs.

■ TERMINAL FUNCTIONS OF IC's

● IC6501 (TDA8808T): Photo diode signal processor

Pin No.	Mark	I/O Division	Function
1	GCHF	I	Gain control input of HF amplifier. Current output from HF amplitude detector
2	Vp	I	Positive supply voltage
3	HFout	O	HF amplifier and equalizer voltage output
4	DET	I	HF detector voltage input
5	Sc	I	Starting up capacitor input
6	Si/RD	I/O	On/off control (start input); ready signal output (starting up procedure successful)
7	Beq	I	Equalizer reference current input
8	Bgc	I	DC and LF gain control reference current input
9	FOC START	I	Focus normalizing circuit starting current
10	PLLH	O	PLL on hold output
11	TL	O	Track loss output
12	DODS	I	Drop out detector suppression input
13	Vext	I	Negative supply connection for FE and FElag output stage; also substrate connection
14	LPF	O	Low pass filter for Iret, used in track loss (TL) detector and LF gain control

Pin No.	Mark	I/O Division	Function
15	FE	O	Current output of normalized, switched focus error signal
16	FElag	O	Current output of switched focus error signal, intended for lag network
17	LO	O	Laser amplifier current output
18	LM	I	Laser monitor diode input
19	GCLF	I	Gain control input for AC and LF amplifiers. Current output from LF amplitude detector
20	Re2	O	Summation of amplified currents from D3 and D4
21	Re1	O	Summation of amplified currents from D1 and D2
22, 23	D1, D2	I	Current inputs to DC and LF photo diode amplifier
24, 25	D3, D4	I	Current input to DC and LF photo diode amplifier
26	HFin	I	Current input to HF amplifier
27	GND	I	Ground connection of device
28	DEC	I	Decoupling input (internal bypass)

● IC6503 (TDA8809T): Radial error signal processor

Pin No.	Mark	I/O Division	Function
1	Vp	I	Positive supply voltage
2	Cosc1	I	Frequency setting capacitors for oscillator
3	Cosc2		
4	Rwob	I	Wobble generator input
5	Rosc	I	Biassing resistor for oscillator frequency and internal amplitude
6	DIV4	I	Divide-by-4 input
7	REdig	O	Digital output of sign (Re2 – Re1)
8	B3	I	Input control bits for off-, catch-, plat- status and DAC output current
9	B2		
10	B1		
11	B0		
12	Vext(+)	I	Positive external voltage input
13	Vext(–)	I	Negative external voltage input (also substrate connection)
14	GND	I	GND terminal
15	RADout	O	Current output of amplified (Re2 – Re1) input currents
16	REin	I	Radial error input
17	RElag	O	Voltage output of integrated (Re2 – Re1) input currents

Pin No.	Mark	I/O Division	Function
18	Lag	I	Connection of integrator capacitor for (Re1 – Re2) input currents
19	Lead	O	Lead output
20	Vref	I	Internal reference voltage output
21	AGC	I	Gain control input for radial error signal
22	RDAC	O	Biassing resistor for current output for track jumping (3½ bits)
23	offset in	I	Offset control input for radial offset
24	offset off	O	Offset control output for radial offset
25	CLPF	I	Low-pass filter for Re1 and Re2, used for radial offset control
26	CHPF	I	High-pass filter for Re1 and Re2, used for radial offset control
27	Re1	I	Input for amplified currents from photo-diodes D1 and D2
28	Re2	I	Input for amplified currents from photo diodes D3 and D4

• IC301 (MN6625): Digital signal processing

Pin No.	Mark	I/O Division	Function	Pin No.	Mark	I/O Division	Function
1	BYTCK	O	Serial data byte clock (Not used, open)	25	MCLK	I	Data clock for MDATA
2	FCLK	O	Crystal frame clock (Not used, open)	26	MDATA	I	Mode control data
3	DEMPH	O	De-emphasis ON signal (de-emphasis ON at "H") (Not used, open)	27	DMUTE	I	Data mute command
4	SRDATA	O	Serial data output (MSB first)	28	$\overline{\text{TRON}}$	I	Tracking servo ON signal (tracking servo ON at "L")
5	SCK	O	Serial bit clock output	29	STAT	O	Status command for CRC etc. . .
6	LRCK	O	LR discrimination clock (88.2kHz)	30	SUBC	O	Sub-code serial output data (Not used, open)
7	WDCK	O	Serial data output word clock (Not used, open)	31	SBCK	I	Clock for sub-code serial output (Not used, open)
8	LDG	O	L channel deglitch signal (Not used, open)	32	SMCK	O	System clock (4.2336MHz)
9	RDG	O	R channel deglitch signal (Not used, open)	33	VDD	I	Power supply (connected to +4.9V)
10	IPFLAG	O	Interpolation flag (interpolation at "H") (Not used, open)	34	MEMP	I	Deemphasis command
11	FLAG	O	Error flag terminal (Not used, open)	35	FG	I	Turntable motor FG signal input (Not used, open)
12	XCK	O	Clock (16.9344 MHz) output (Not used, open)	36	PC	O	Turntable motor ON command (ON at "L")
13	TEST	I	Test mode selection (Not used, connected to +4.9V)	37	EC	O	Turntable motor drive signal
14	TX	O	Digital signal output	38	RESY	O	Resynchronizing signal (Not used, open)
15	SLEEP	I	Mode selector ("L": normal, "H": SLEEP mode) (Not used, connected to GND)	39	DO	I	Drop-out detection signal (Drop-out at "H")
16	CSEL	I	Test terminal ("L": normal) (Not used, connected to GND)	40	SRF	I	Sliced RF signal
17	X1	I	Clock input (16.9344 MHz)	41	EFM	I	Modulation data
18	X2	O	Clock output (16.9344 MHz) (Not used, open)	42	PCK	I	PLL extract clock (4.2336MHz)
19	VSS	I	GND terminal	43	FPC	O	PLL frequency comparison signal
20	BLKCK	O	Sub-code Q data block clock (75Hz)	44 } 51	D7 } D0	I/O	16K RAM data input/output
21	$\overline{\text{CLDCK}}$	O	Sub-code frame clock (7.35kHz)	52	RAM OE	O	Read out enable
22	$\overline{\text{SUBQ}}$	O	Sub-code Q data	53	RAM WE	O	Write enable
23	$\overline{\text{RST}}$	I	Reset command	54 } 64	RAM A0 } RAM A10	O	16K RAM address signal (RAMA0: LSB, RAMA10: MSB)
24	MLD	I	Load command for mode control data				

● IC401 (MN1554PJE-2): System control

Pin No.	Mark	I/O Division	Function
1	VSS	I	GND terminal
2	DMUTE	O	Data mute command
3	MDATA	O	Mode control data
4	MCLK	O	Data clock for MDATA
5	MLD	O	Load command for mode control data
6	NC	—	Not connected
7	NC	—	Not connected
8	INH	O	Track loss det. signal output
9	MUTE	O	Muting signal output
10	EMPH	O	Deemphasis command
11	NC	—	Not connected
12	SIRQ	I	Track loss det. signal input
13	BLKCK	I	Sub-code Q data block clock (75 Hz)
14	$\overline{\text{CLDCK}}$	I	Sub-code Q data frame clock (7.35 KHz)
15	NC	—	Not connected
16	SUBQ	I	Sub-code Q data
17	RESET	I	Reset command
18	TL	I	Track loss signal
19	RE DIG	I	Radial error digital
20	HFD	I	HF detector output for PLLH
21	TRAY SW	I	Disc holder open/close det. signal input
22	DIV4	O	Radial error digital divided by four
23	DODS	O	Drop out detector suppression
24	MODEA	—	Not used, open
25	FR/REV	—	Not used, open
26	B0	O	Control bits for radial circuit
27	B1		
28	B2		
29	B3		
30	CLOSE	O	Disc tray "close" detection
31	OPEN	O	Disc tray "open" detection

Pin No.	Mark	I/O Division	Function
32	TR ON	O	Tracking servo ON command
33	VDD	I	Power supply (connected to +4.9V)
34	NC	—	Not connected
35	NC	—	Not connected
36	P53	—	Not used, open
37	P60	I	Period det. select signal input
38	POL	I	Period det. select signal input
39	SKATE	I	Period det. select signal input
40	STAT	I	Status command for CRC etc. . . .
41	SP0	I	Speed control code input
42	SP1		
43	SP2		
44	SP3		
45	RECV	I	Data receipt command signal
46	SEND	I	Data transmission command signal
47	ACK	I	Data discrimination signal
48	CLK	I	Data clock signal
49	DATA0	I	Key scan signal
50	DATA1		
51	DATA2		
52	DATA3		
53	CMD0	O	Command signal of access mode
54	CMD1		
55	CMD2		
56	CMD3		
57	NC	—	Not connected
58	NC	—	Not connected
59	NC	—	Not connected
60	SI/RD	I/O	On/off control for laser supply and focus circuit
61	OSC2	I	Clock input
62	OSC1	I	Clock input (4.2336 MHz)
63	X1	I	Digital input of signal
64	X0	—	Not used, open

● IC403 (MN1551 PJF-1): Period det. & speed control

Pin No.	Mark	I/O Division	Function
1	VDD	I	Power supply (connected to +4.9V)
2	NC	—	Not connected
3	NC	—	Not connected
4	TL	I	Track loss signal
5	REDIG	I	Radial error digital
6	DIV4	I	Radial error digital divided by four
7	SP3	O	Speed control code output
8	SP2		
9	SP1		
10	SP0		
11	SKATE	O	Period det. select signal output
12	POLAR	O	Period det. select signal output
13	DIVC	O	Period det. select signal output
14	SIRQ	O	Track loss det. signal output

Pin No.	Mark	I/O Division	Function
15	COMO0	I	Command signal of access mode
16	COMO1		
17	COMO2		
18	COMO3		
19	NC	—	Not connected
20	NC	—	Not connected
21	NC	—	Not connected
22	NC	—	Not connected
23	NC	—	Not connected
24	SYNC	—	Not used, open
25	RESET	I	Reset command
26	OSC2	—	Not used, open
27	OSC1	I	192 fs (8.4672 MHz) clock input
28	VSS	I	GND terminal

● IC601 (MN15283PEM-2): System control and FL drive

Pin No.	Mark	I/O Division	Function
1	VSS	I	GND terminal
2	X0	O	Not used, open
3	X1	I	Optical servo condition input (Not used, open)
4	PO0 (RECV)	O	Data receipt command signal
5	PO1 (SEND)	O	Data transmission command signal
6	PO2 (ACK)	O	Data discrimination signal
7	PO3 (CLK)	O	Data lock signal
8 ┌ └	P10 (D0) ┌ └	O	Key scan signal
11	P13 (D3)		
12	SYNC	O	Not used, open
13	RST	I	Reset signal input (reset at "L")
14	IRQ/TC1	I	Sub-code block (Q data) clock (75Hz) input (Not used, open)
15 ┌ └	P50 ┌ └	I	Key return signal
16	P51		
17	P52	I	Timer play control signal
18	P53 (EST)	I	End detection signal of CD editing recording.
19	SBT	I	Sub-code frame clock (7.35kHz) (Not used, open)
20	SBD	I	Sub-code Q data input (Not used, open)

Pin No.	Mark	I/O Division	Function
21	P20 (CEM)	O	CD recording signal
22	P21 (PLE)	O	CD play signal
23 ┌ └	P22 ┌ └	O	Synchro rec control signal
24	P23		
25 ┌ └	P30 ┌ └	—	Not used, open
28	P33		
29 ┌ └	P40 ┌ └	I	Key return signal
32	P43		
33	P60	—	Not used, open
34 ┌ └	P61 ┌ └	—	Not used, open
35	DAC		
36	VPP	I	FL drive power supply (connected to -27.8V)
37 ┌ └	D0 ┌ └	O	FL grid signal
52	D9 ┌ └		
	DA ┌ └		
	DF		
53 ┌ └	S0 ┌ └	O	FL anode signal
61	S8		
62	VDD	I	Power supply (connected to +4.9V)
63	OSC2	I	Clock terminal
64	OSC1	I	Clock input

● IC501 (AN8371S): Data slice and PLL

Pin No.	Mark	I/O Division	Function
1	VEE	I	Power supply (connected to -5.2V)
2	SRF	O	Sliced RF signal
3	EFM	O	Modulation data
4	D.GND	I	GND terminal (digital system)
5	PCK	O	PLL extract clock (4.2336MHz)
6	VCC	I	Power supply (connected to +4.9V)
7	VA	I	VCO free run frequency adjusting current input (Not used, open)
8, 9	VC1, 2	I	Capacitor connection for VCO oscillator frequency
10	VR	I	Resistor connection for VCO oscillator frequency
11	PD	I	Capacitor connection for PLL DO protection
12	PL1	I	PLL loop filter connection

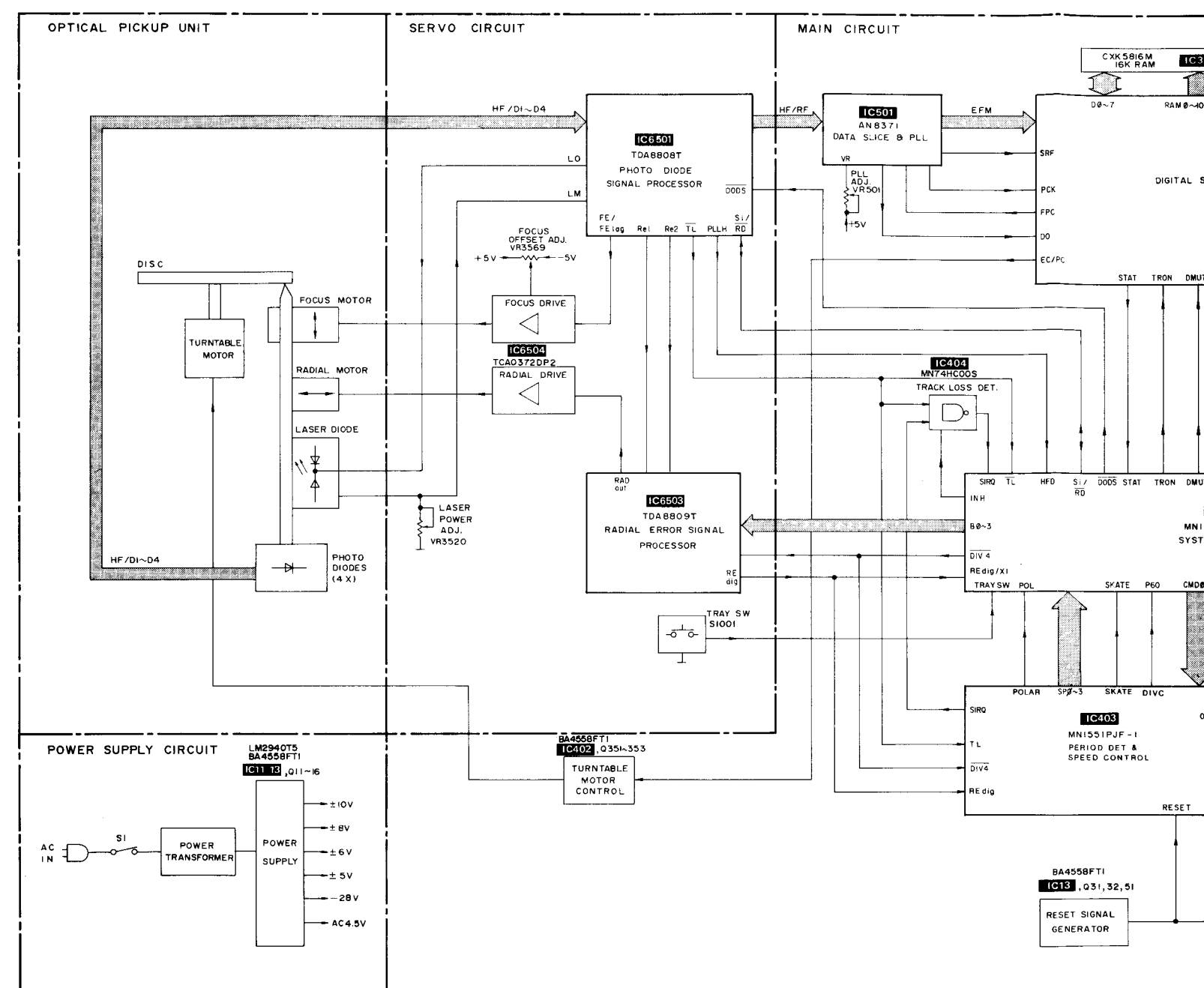
Pin No.	Mark	I/O Division	Function
13	PL2	I	PLL loop filter connection
14	FPC	I	PLL frequency comparison signal
15	RF	I	Data
16	ARF	O	RF signal output with AGC output
17	AGC	I	ARF signal input for AGF drop-out detection input
18	AC	I	Loop filter for AGC connected
19	DO	O	Drop-out detection signal
20	A.GND	I	GND terminal (analog system)
21	DSL	I	RF signal input for data slicing
22	SLC	I	Slicing level control signal input (Not used, connected to GND)
23	FC1	I	Filter capacitor for data slicer connected
24	FC2	I	Filter capacitor for data slicer connected

● IC801 (MN6471): Digital filter and D/A converter

Pin No.	Mark	I/O Division	Function
1	MLD	I	Command load input (load: L)
2	RSTB	I	Reset command
3	IE	I	Not used, connected to GND
4	TP1	—	TEST terminal
5	TP2	—	TEST terminal
6	TEST1	I	TEST terminal 1 (connected to GND)
7	TEST2	I	TEST terminal 2 (connected to GND)
8	NC	—	Not connected
9	NC	—	Not connected
10	AVDD4	I	Power supply (connected to +4.7V)
11	OUTL (-)	O	Lch data output, (-) terminal
12	AVSS4	I	GND terminal
13	AVSS3	I	GND terminal
14	OUTL (+)	O	Lch data output, (+) terminal
15	AVDD3	I	Power supply (connected to +4.7V)
16	NC	—	Not connected
17	AVDD2	I	Power supply (connected to +4.7V)
18	OUTR (+)	O	Rch data output, (+) terminal
19	AVSS2	I	GND terminal (analog system)
20	AVSS1	I	GND terminal (analog system)
21	OUTR (-)	O	Rch data output, (-) terminal

Pin No.	Mark	I/O Division	Function
22	AVDD1	I	Power supply (connected to +4.7V)
23	DVDD1	I	Power supply (connected to +4.5V)
24	DVSS1	I	GND terminal (digital system)
25	X2	O	Clock output
26	X1	I	Clock input
27	NC	—	Connected to GND
28	DVDD2	I	Power supply (connected to +4.5V)
29	DVSS2	I	GND terminal (digital system)
30	NSUB	I	Sub-strate terminal (Not used, connected to +4.5V)
31	ZFLGB	O	Zero input detector terminal (Not used, open)
32	192fs	O	192 fs (8.4672 MHz)
33	LRPOL	I	LR clock selector (Not used, connected to +4.5V)
34	LRCLK	I	LR discrimination signal input
35	BCLK	I	Serial bit clock input
36	SRDATA	I	Serial data input (MSB first)
37	DVSS 3	I	GND terminal (digital system)
38	DVDD	I	Power supply (connected to +4.5V)
39	384 fs	O	384 fs (16.9344 MHz) output
40	PD	I	Power down terminal (Not used, connected to GND)
41	MDATA	I	Mode control data
42	MCLK	I	Data clock for MDATA

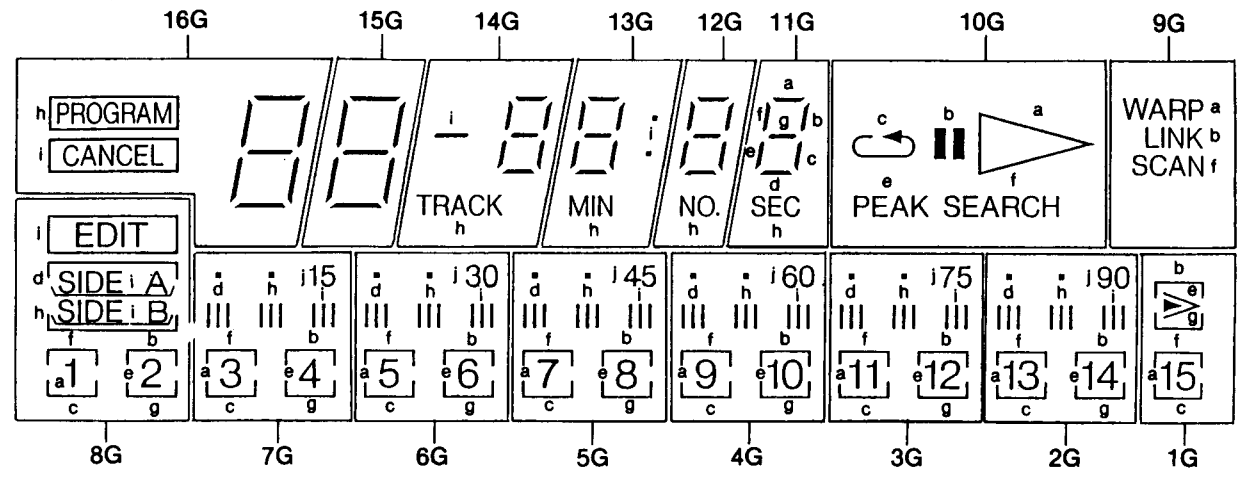
■ BLOCK DIAGRAM



B0-B3 : Control bits for radial circuit.	RE dig : Radial error digital.	MCLK : Data clock for MDATA.
DAC : Current output for track jumping. (Digital to Analogue Converted).	RE lag : Radial error signal for LAG network.	SUBQ : Subcode output.
DODS : Drop out detector suppression.	RPU : Radial puls after track jumping.	CLDCK : Clock divider output.
D1-D4 : Photodiode currents.	Si/RD : On/off control for laser supply and focus circuit.	BLKCK : Black clock output.
FE : Focus error signal.	TL : Track loss signal.	RST : Reset signal.
FE lag : Focus error signal for LAG network.	Div4 : Radial error digital divided by four.	TRON : Track on signal.
HF : HF output for DEMOD.	RF : Data.	EC : Error correction output.
HFD : HF detector output for DEMOD.	DO : Drop-out detection signal (Active High).	PC : Power control output.
HF-in : HF current input.	SFR : Sliced RF signal.	SMCK : Subcode clock output.
LM : Laser monitor diode input.	EFM : Modulation data.	OE : Output enable.
LO : Laser amplifier current output.	PCK : PLL extract clock (4.2336MHz).	WE : Write enable.
RE : Radial error signal (amplified RE2 - RE1 currents).	FPC : PLL frequency comparison signal.	LRCK : Laser reference clock output.
RE1 : Radial error signal 1 (summation of amplified currents D3 and D4).	STAT : Status command for CRC etc.	SRDATA : Serial data output.
RE2 : Radial error signal 2 (summation of amplified currents D1 and D2).	DMUTE : Data mute command.	SCK : Serial clock output.
	MDATA : Mode control data.	MEMP : Memory output.
	MLD : Load command for mode control data (Active Low).	

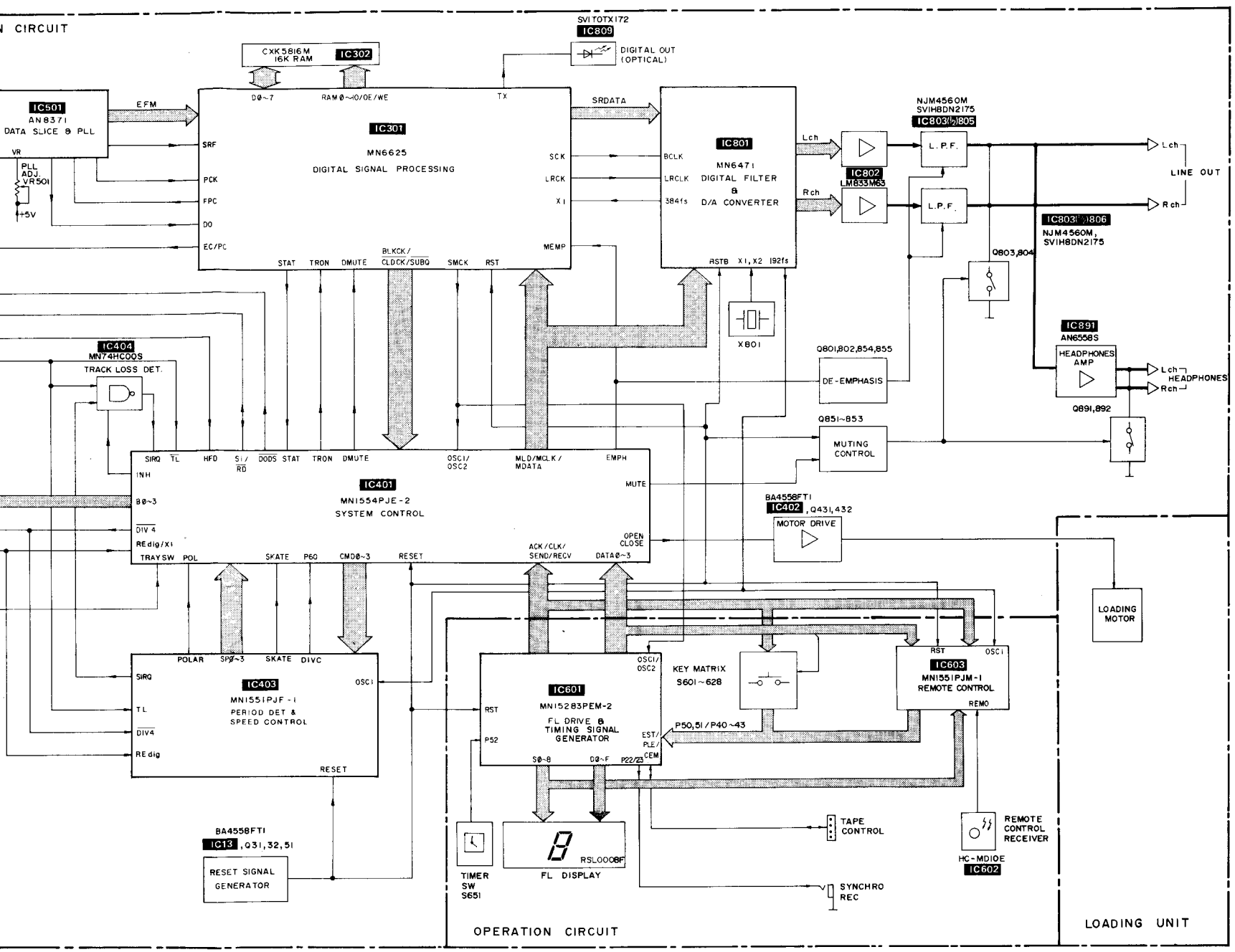
■ INTERNAL CONNECTION OF FL

• Grid connection diagram



• Anode connection table

	16G	15G	14G	13G	12G	11G	10G	9G	8G	7G	6G	5G	4G	3G	2G	1G
a	a	a	a	a	a	a	▶	WARP	1	3	5	7	9	11	13	15
b	b	b	b	b	b	b		LINK	2	4	6	8	10	12	14	▶
c	c	c	c	c	c	c	◀	-	1	3	5	7	9	11	13	15
d	d	d	d	d	d	d	-	-	1	3	5	7	9	11	13	-
e	e	e	e	e	e	e	PEAK	-	2	4	6	8	10	12	14	▶
f	f	f	f	f	f	f	SEARCH	SCAN	1	3	5	7	9	11	13	15
g	g	g	g	g	g	g	-	-	2	4	6	8	10	12	14	▶
h	PROGRAM	-	TRACK	MIN	NO.	SEC	-	-	1	3	5	7	9	11	13	-
i	CANCEL	-	-	-	-	-	-	-	2	4	6	8	10	12	14	-
j	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-



- MCLK : Data clock for MDATA
- SUBQ : Sub-code Q data
- CLDCK : Data frame clock (7.35KHz)
- BLKCK : Sub-code Q data block clock (75 Hz)
- RST : Reset command (Active Low)
- TRON : Tracking servo ON command (Active Low)
- EC : Spindle motor drive signal
- PC : Spindle motor ON command (Active Low)
- SMCK : System clock (4.2336MHz)
- OE : Read out enable
- WE : Write enable
- LRCK : L/R data discrimination clock (88.2KHz)
- SRDATA : Serial data output (MSB first)
- SCK : Serial bit clock (2.82MHz)
- MEMP : Deemphasis command (Active High)

Note)
• → Audio signal.

SCHEMATIC DIAGRAM

(Parts list on pages 41 ~ 48.)

(This schematic diagram may be modified at any time with development of new technology.)

Notes:

- S1 : Power switch in "on" position.
- S601 : Disc holder open/close (▲OPEN/CLOSE) switch.
- S602 : Stop (■STOP) switch.
- S603 : Pause (■PAUSE) switch.
- S604 : Play (▶PLAY) switch.
- S605 : Program (PROGRAM) switch.
- S606 : Cancel (CANCEL) switch.
- S607 : Time mode select (TIME MODE) switch.
- S608 : Repeat (REPEAT) switch.
- S609 : Recall (RECALL) switch.
- S610, 611 : Skip/search (SKIP/SEARCH) switches.
- S612 : Tape-side select (TAPE SIDE A/B) switch.
- S613 : Edit tape length (EDIT/TAPE LENGTH) switch.
- S614 : Link (LINK) switch.
- S615 : Warp (WARP) switch.
- S616 : Music scan (SCAN) switch.
- S617 ~ 628 : Numeric (+10, 0, 1 ~ 10) switches.
- S651 : Timer (TIMER) switch.
- S1001 : Tray (OPEN/CLOSE) switch.

The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis.

Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.

*The parenthesized are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.

Important safety notice:

Components identified by ▲ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

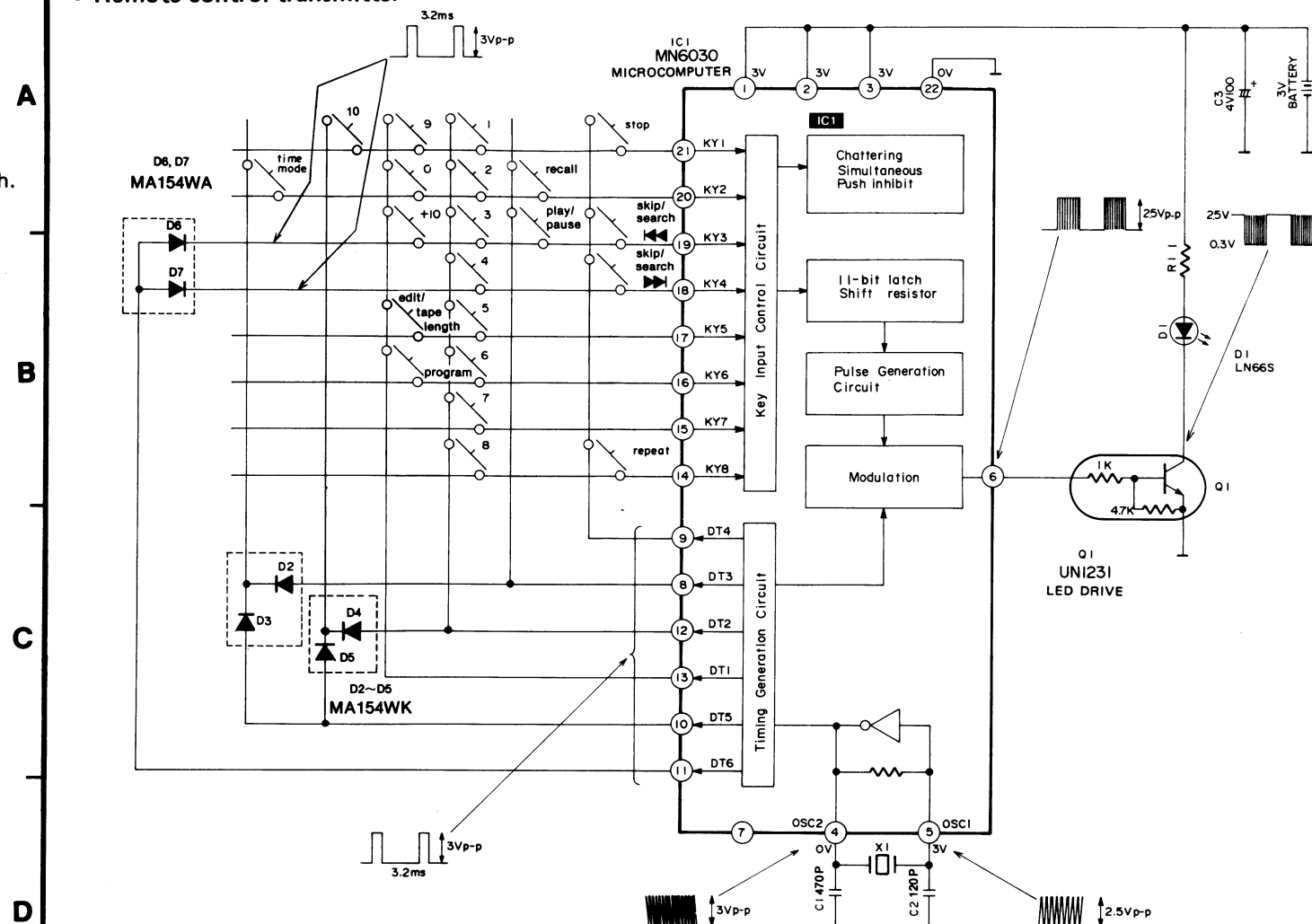
— : Positive voltage lines and negative voltage lines.

— : Audio signal lines.

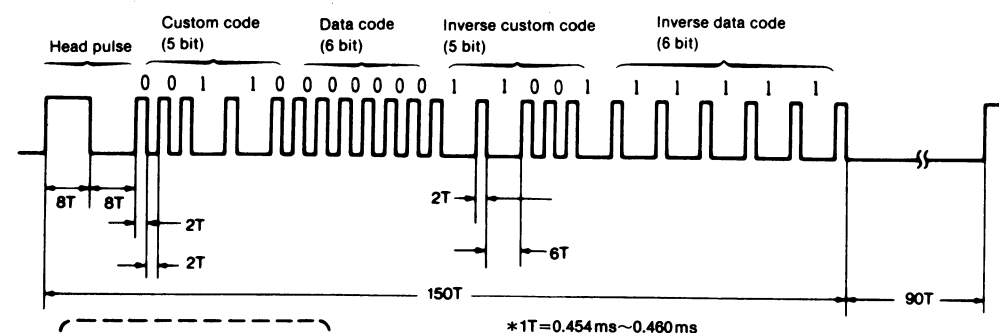
Caution!

- IC and LSI are sensitive to static electricity.
- Secondary trouble can be prevented by taking care during repair.
- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.

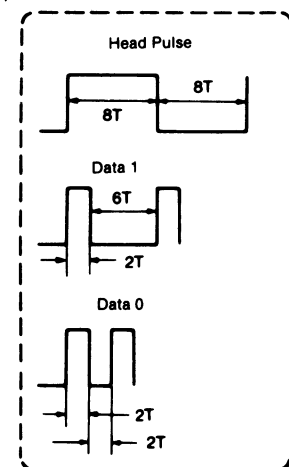
Remote-control transmitter



Key number description and data code



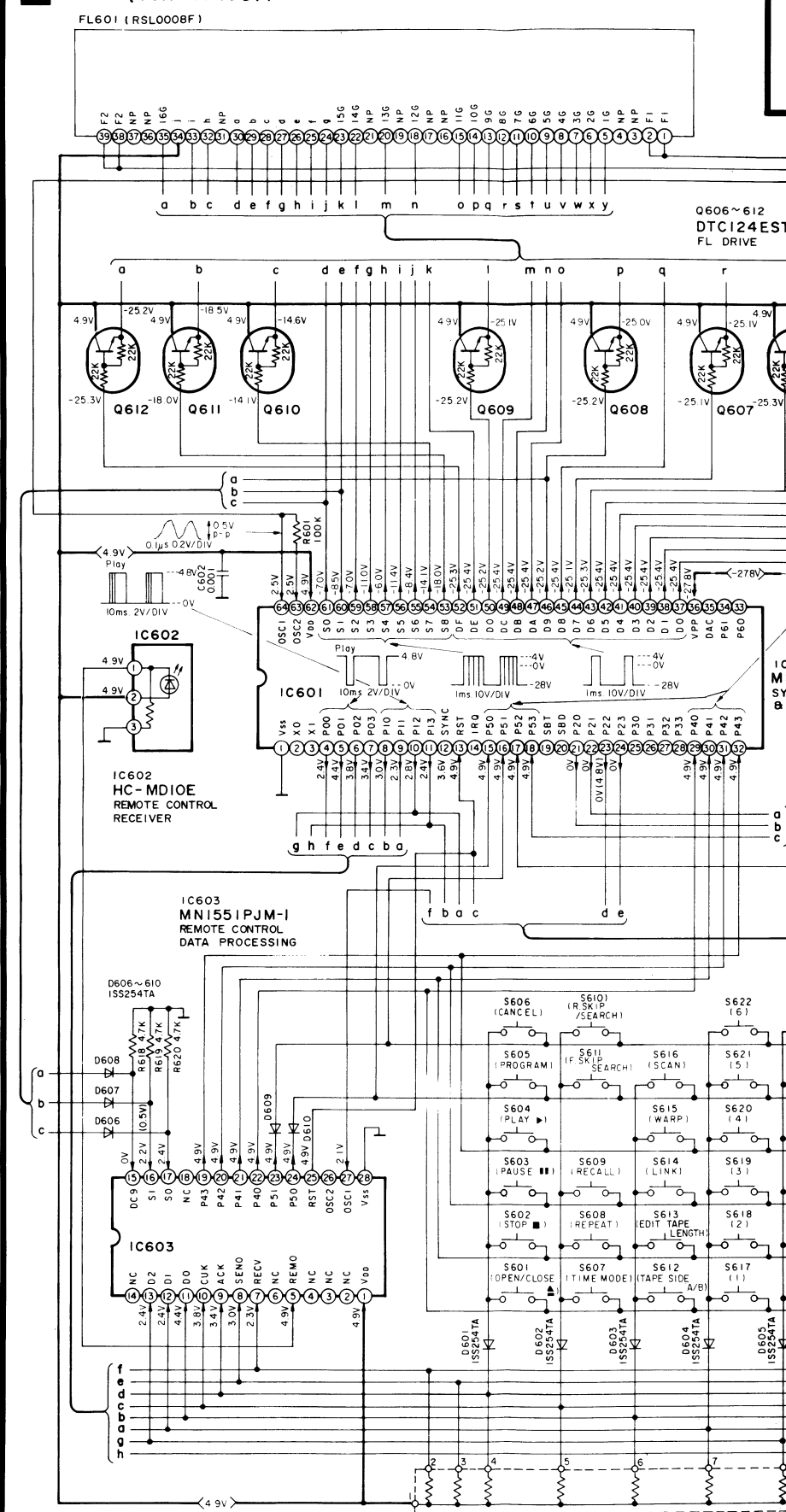
*1T=0.454 ms~0.460 ms

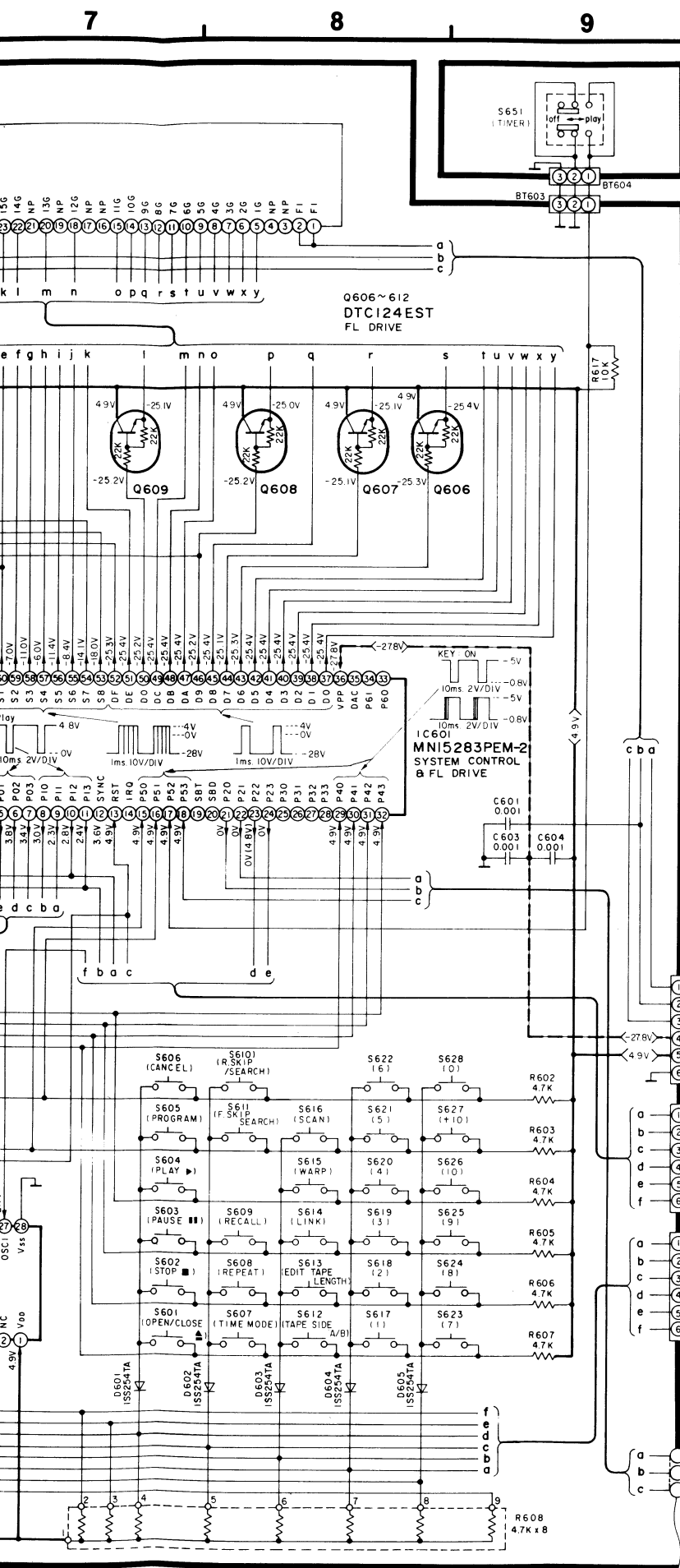


Function	Data Code	Function	Data Code	Function	Data Code
stop	000000	1	010000	9	011000
skip/search	000010	2	010001	0	011001
skip/search	000011	3	010010	+10	011010
repeat	000111	4	010011	edit/tape length	011100
recall	001001	5	010100	program	011101
play/pause	001010	6	010101	time mode	101001
		7	010110		
		8	010111	10	110000

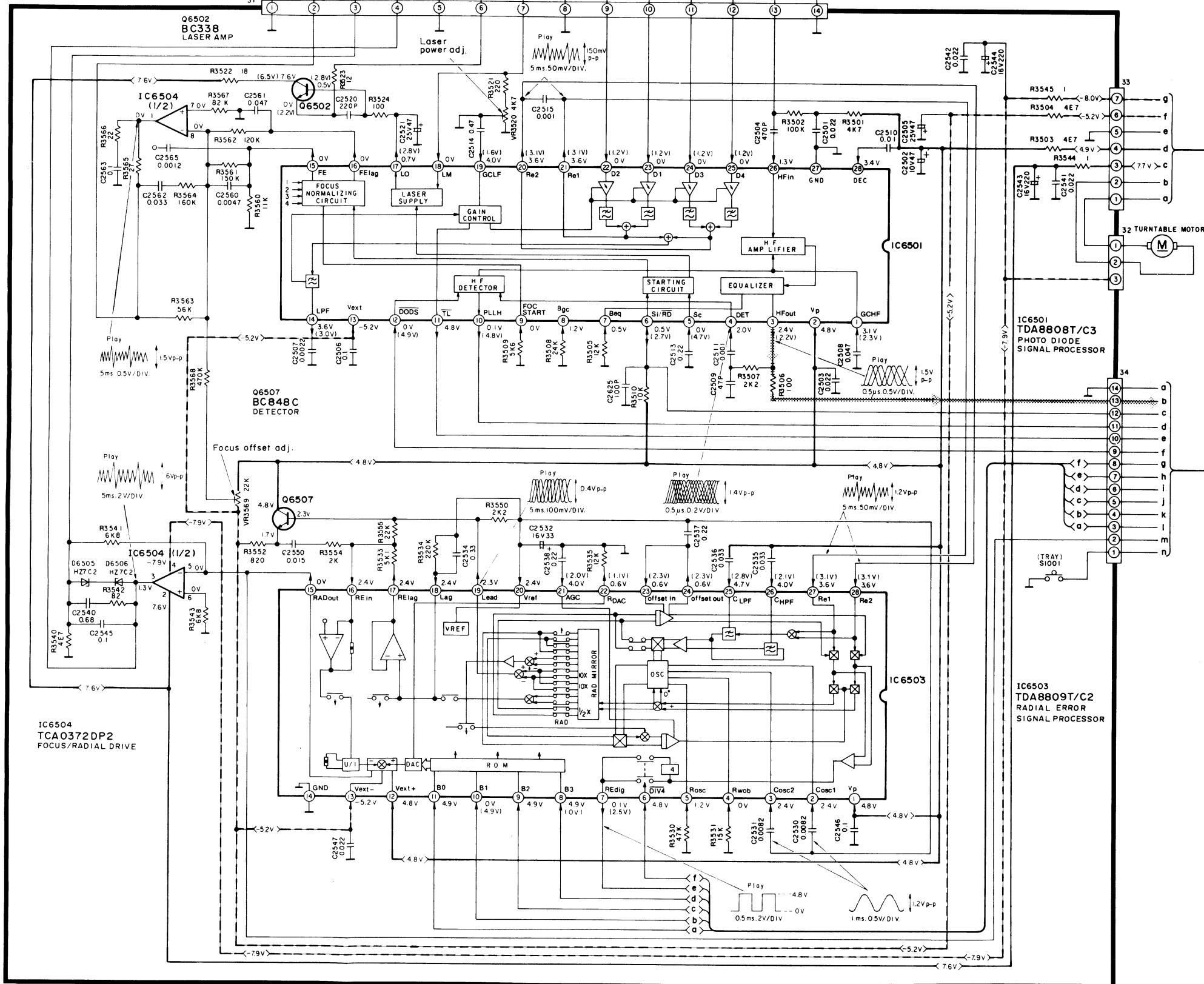
*Custom Code: 01100

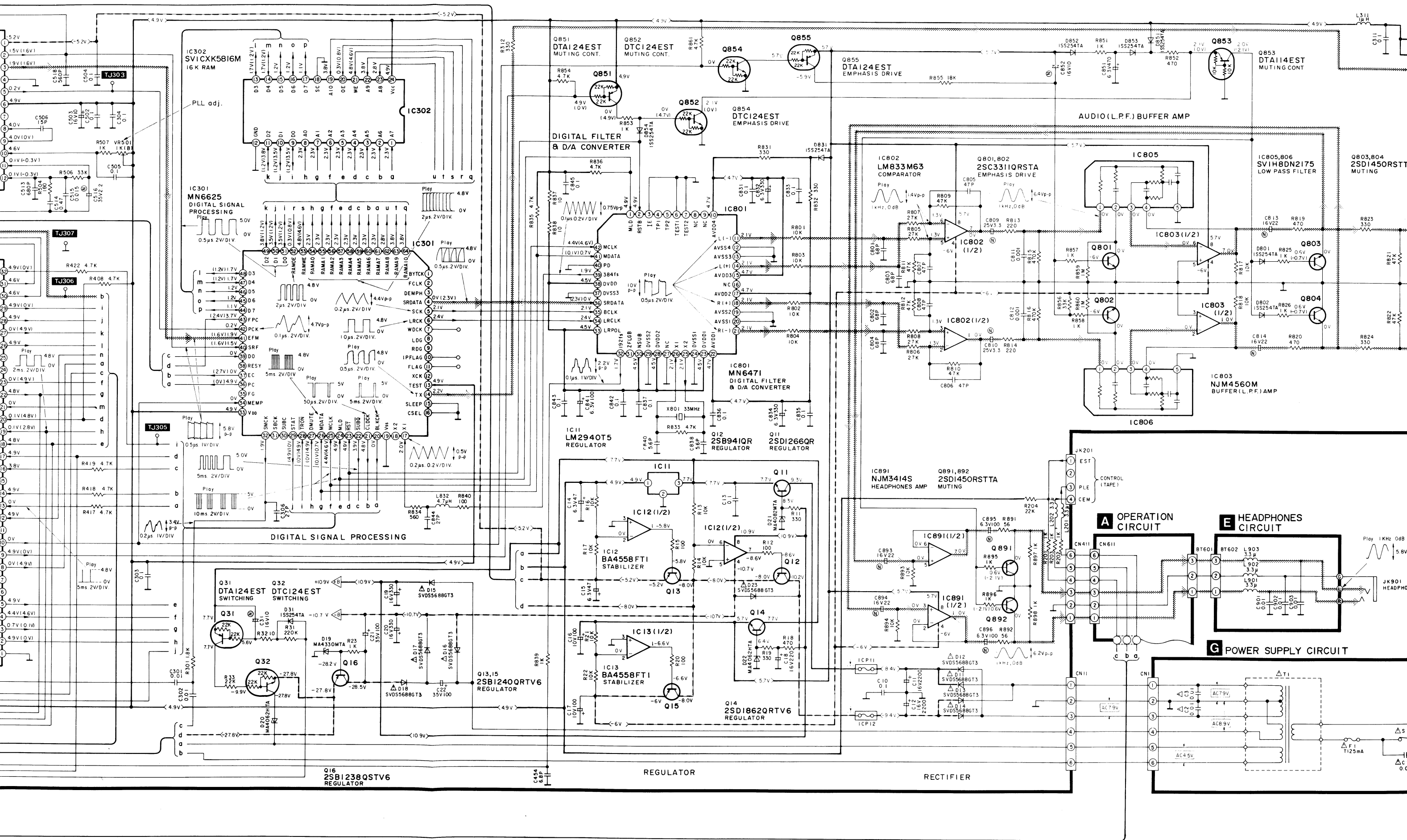
OPERATION CIRCUIT



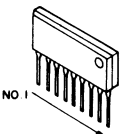
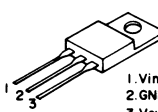
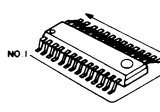
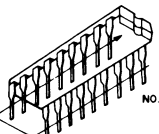
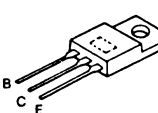
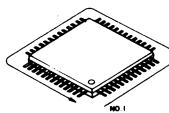
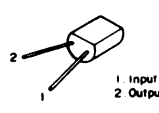
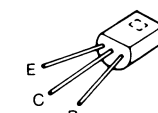
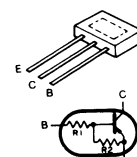
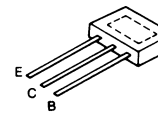
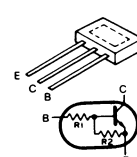
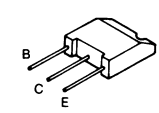
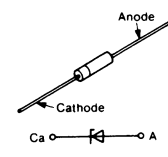
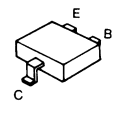


B TIMER SWITCH CIRCUIT

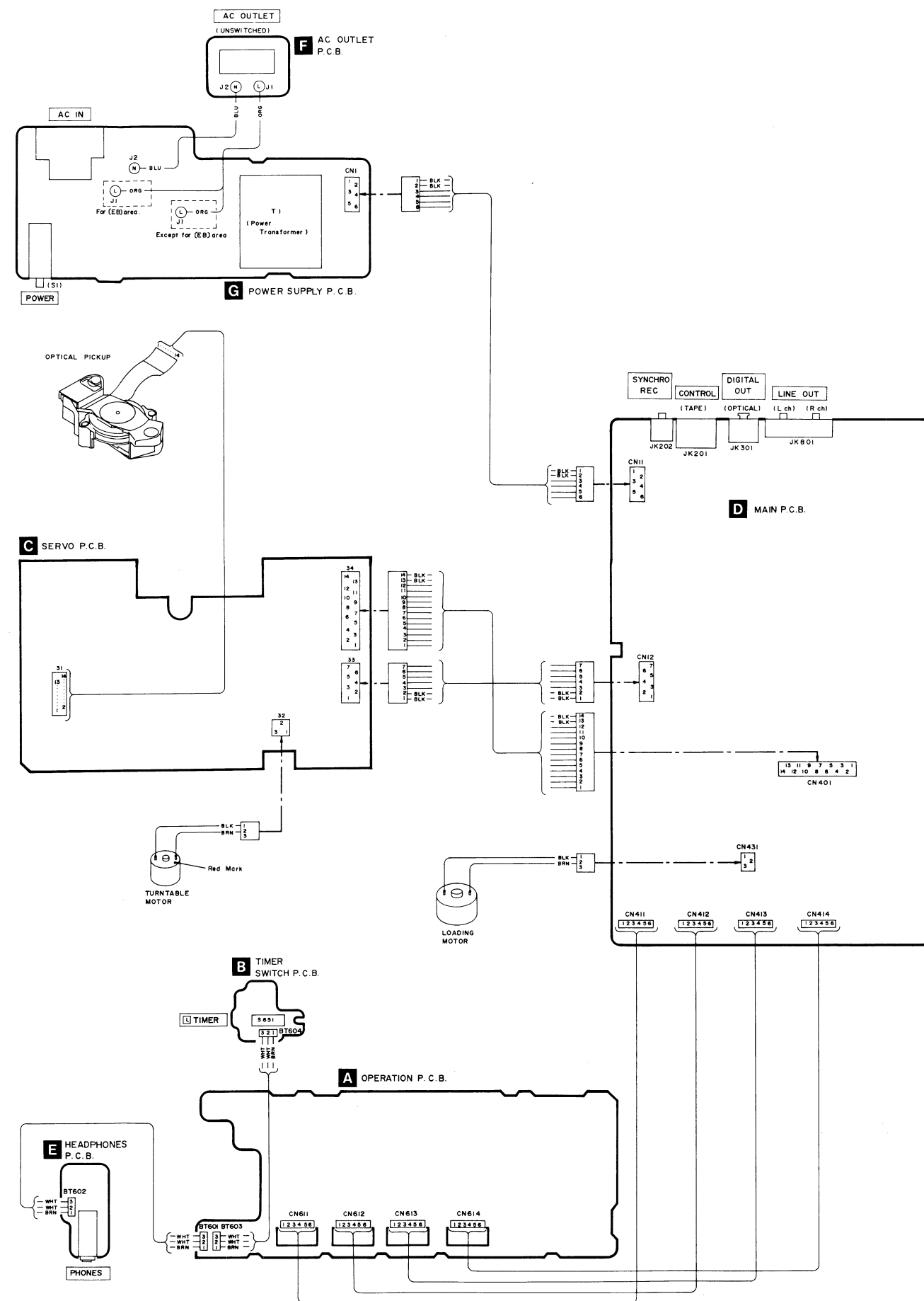




■ TERMINAL GUIDE OF IC's, TRANSISTORS AND DIODES

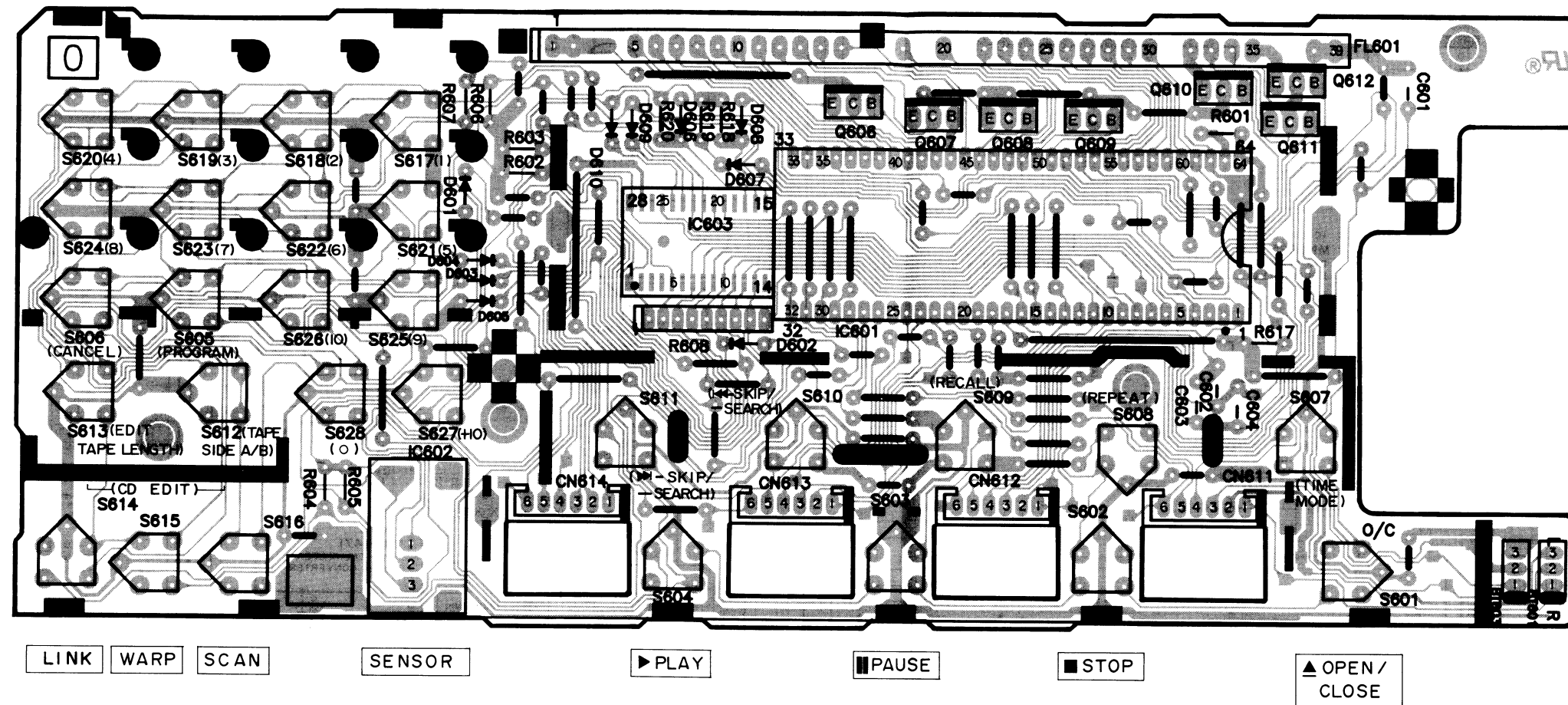
 SVIH8DN2175 5 Pin	LM2940T5  1. Vin 2. GND 3. Vout
 LM833M 8 Pin	AN8371S 24 Pin SVICXK5816M 24 Pin 4822 209 73234 (TDA8808T) 28 Pin 4822 209 73235 (TDA8809T) 28 Pin
 MN15283PEM-2 64 Pin MN1551PJF-1 28 Pin MN1554PJE-2 64 Pin 4822 209 72587 (TCA0372) 8 Pin MN1551PJM-1 28 Pin	2SB941QR, 2SD1266QR  B C E
MN6471 42 Pin MN6625 64 Pin 	SRUF38T, SRUN15  1 Input 2 Output 4822 130 44121 (BC338)  E C B
 DTA124EST, DTA114EST	2SD1450R, 2SC3311A-Q  E C B
DTC124EST 	2SB1238QSTV6, 2SD1862QRTV6, 2SB1240-P  B C E
 MA4330M, MA4062H, MA4033M, MA4051M, MA4082M	5322 130 42136 (BC848C)  E B C

■ WIRING CONNECTION DIAGRAM

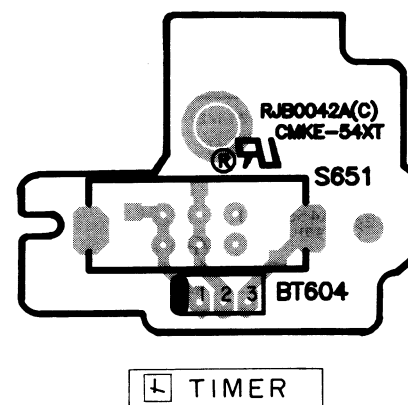


PRINTED CIRCUIT BOARDS

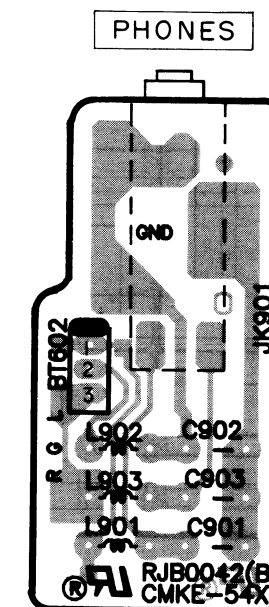
A OPERATION P.C.B.



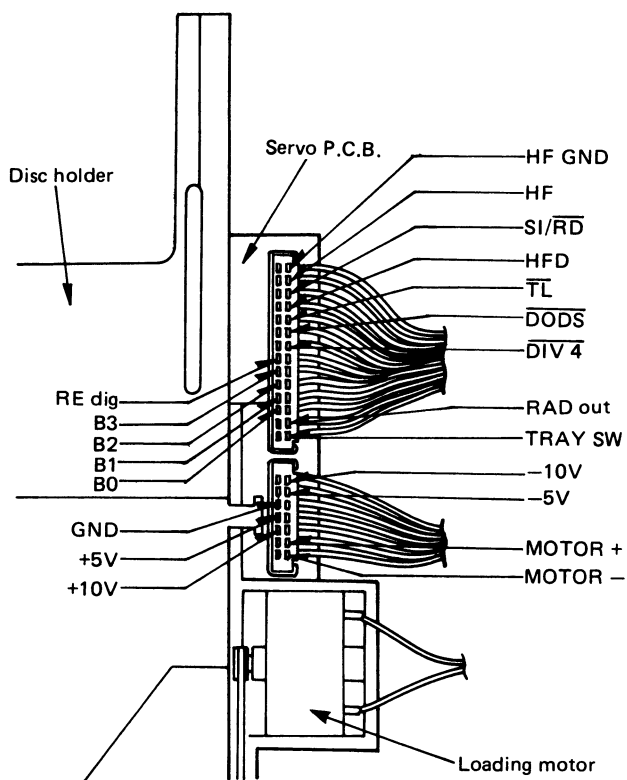
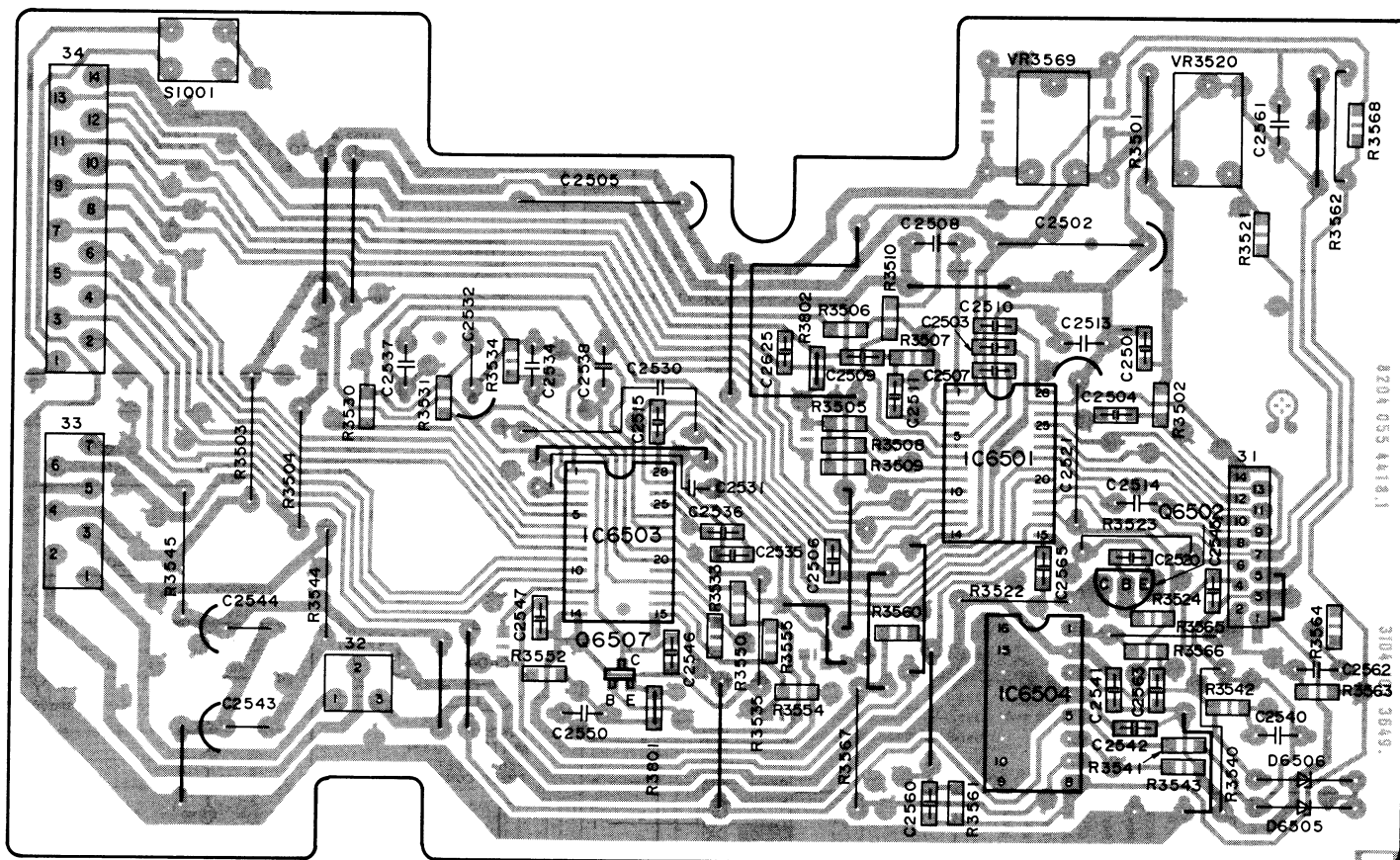
B TIMER SWITCH P.C.B.



E HEADPHONES P.C.B.

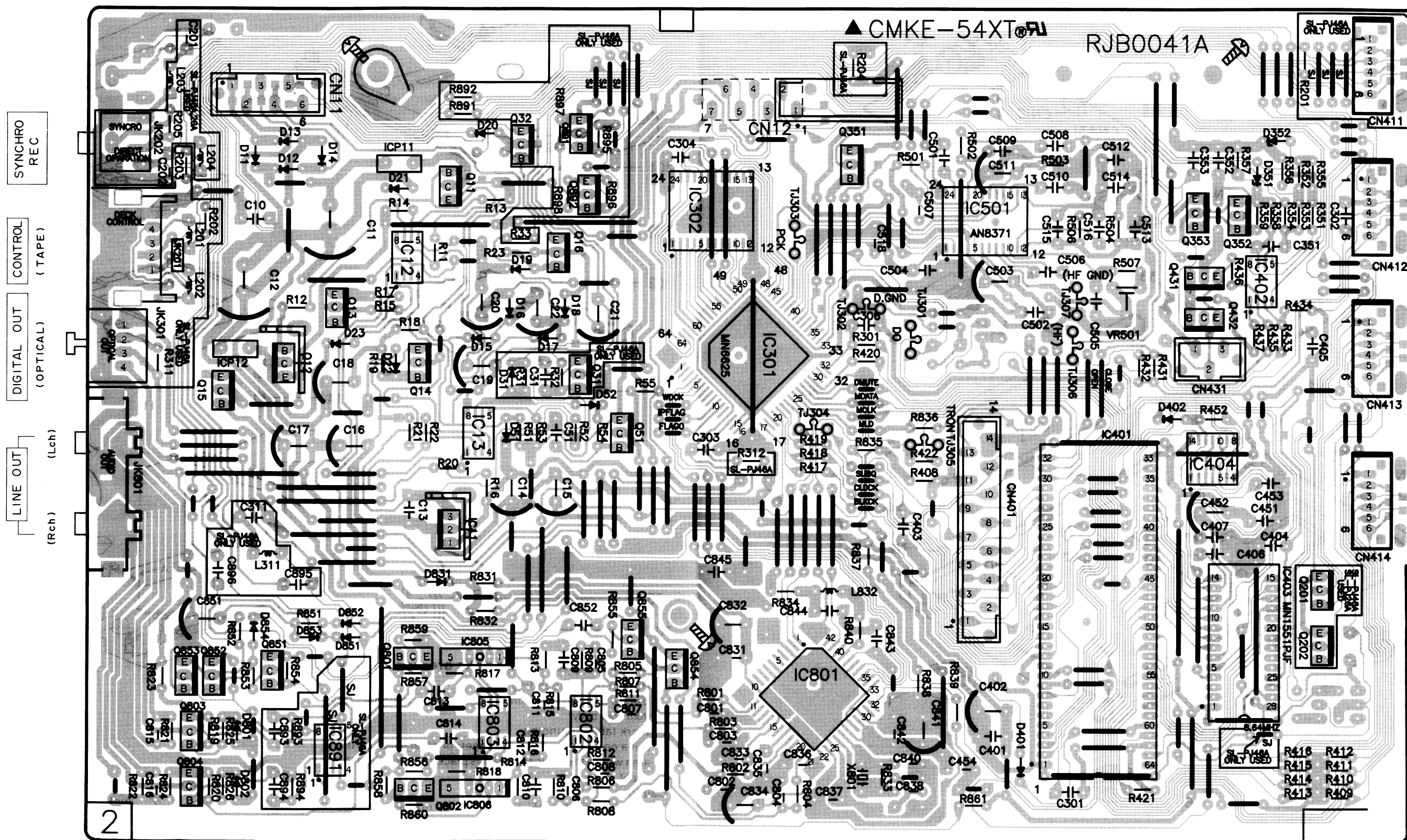


C SERVO P.C.B.

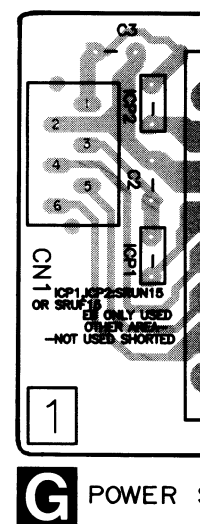


Note: Use connector pins to check servo circuit voltages and waveforms.

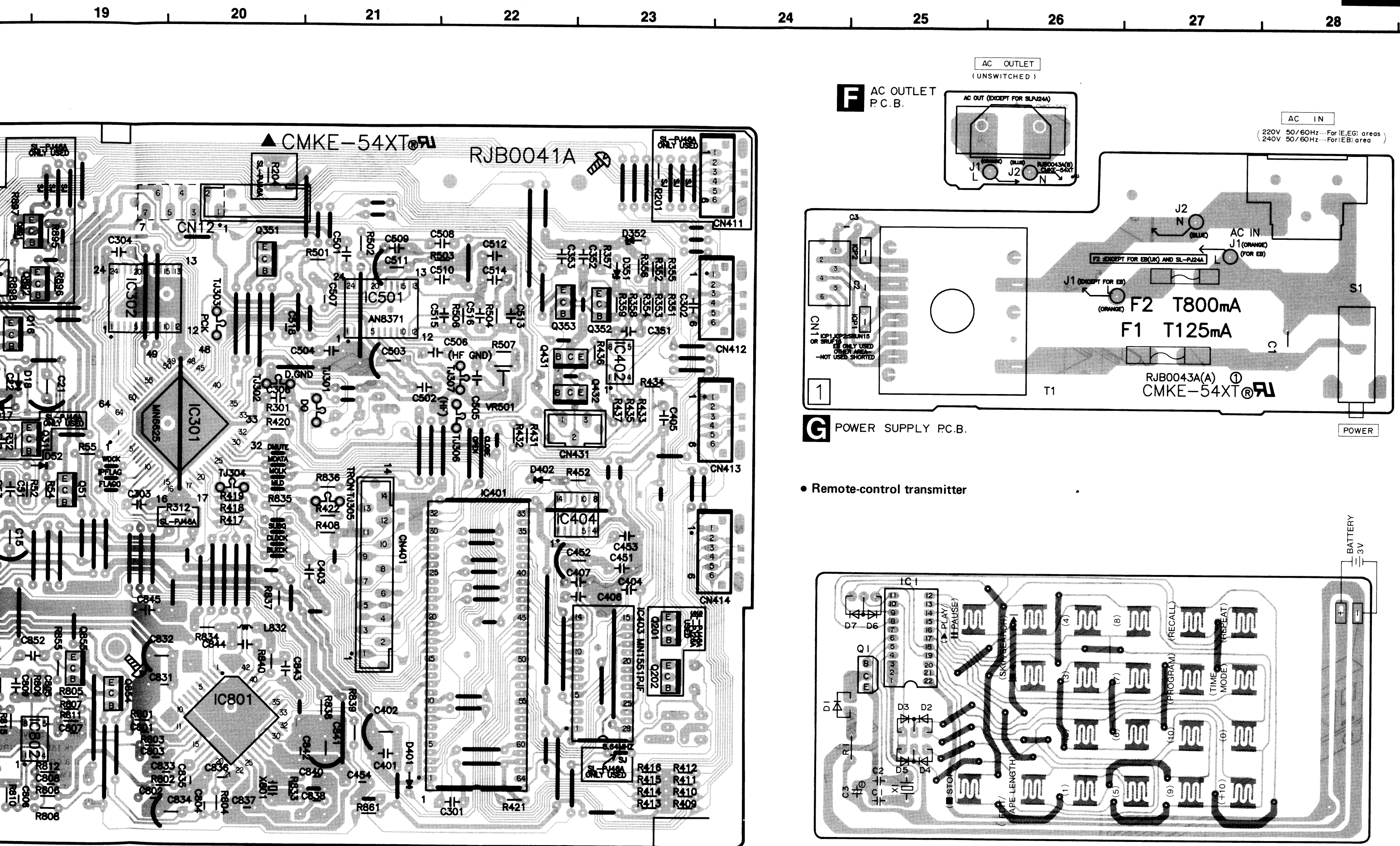
D MAIN P.C.B.



F AC
P.C



- Remote-cont

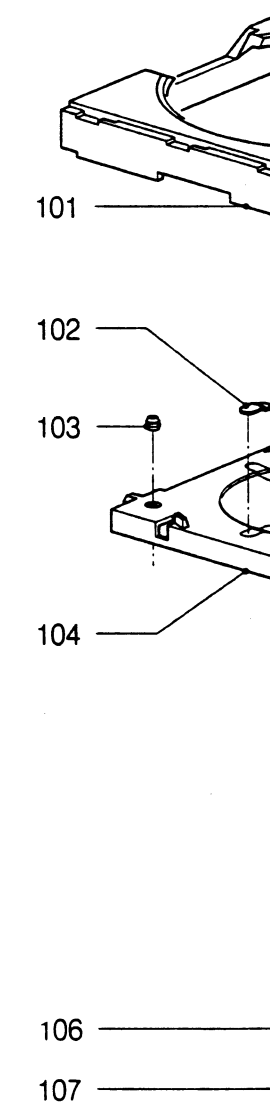
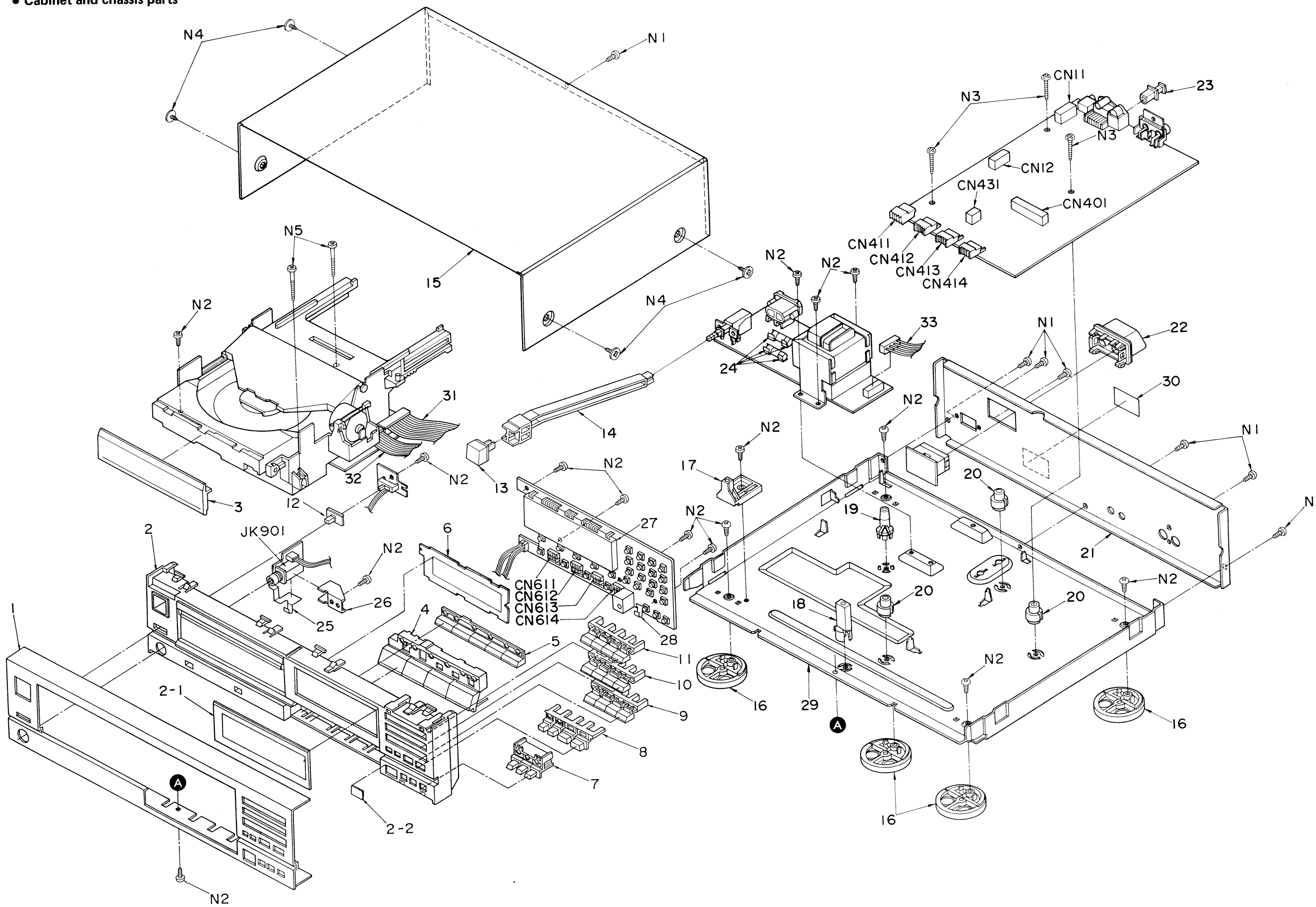


EXPLODED VIEW

• Cabinet and chassis parts

• Loading unit part

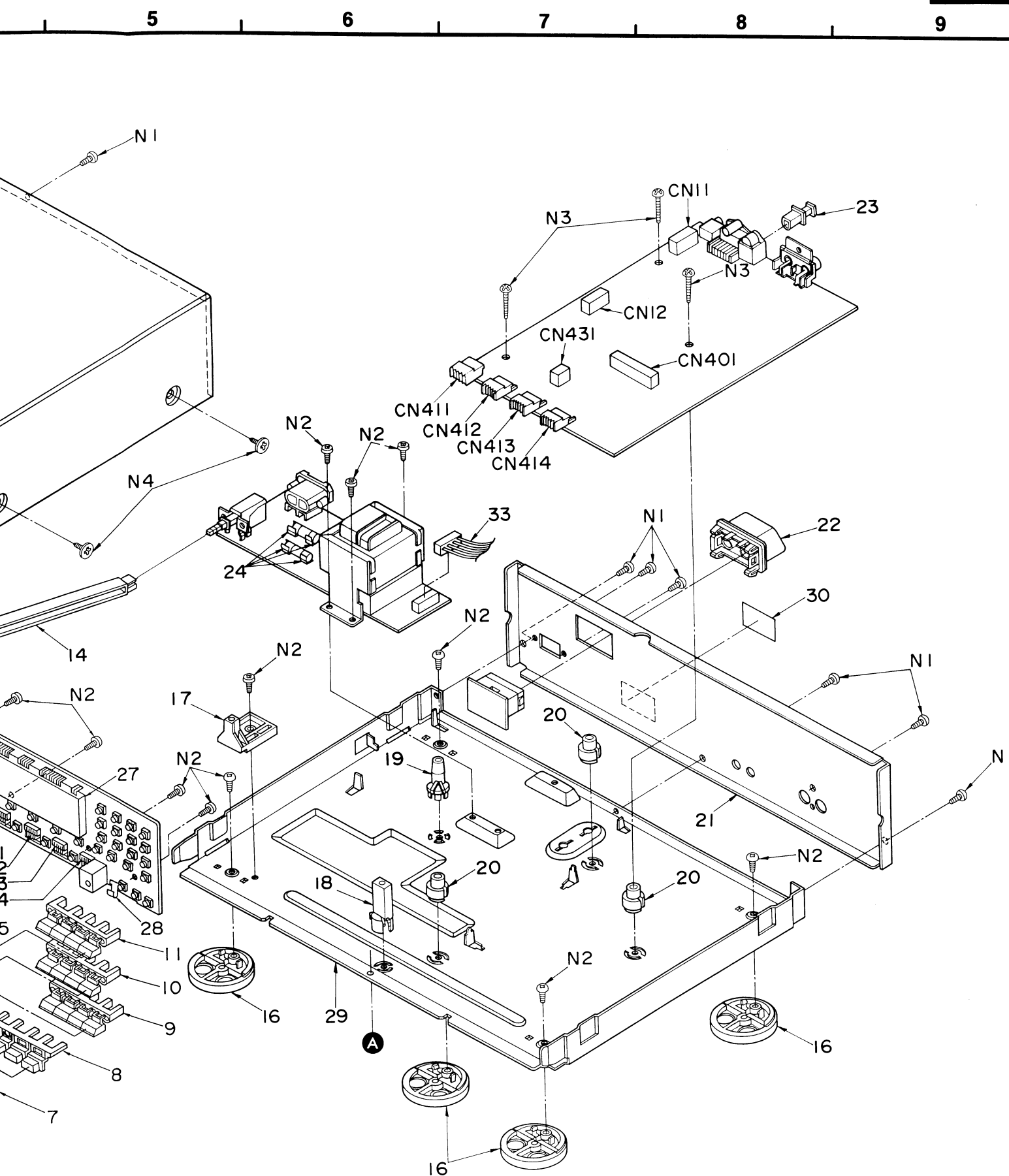
A
B
C
D
E
F



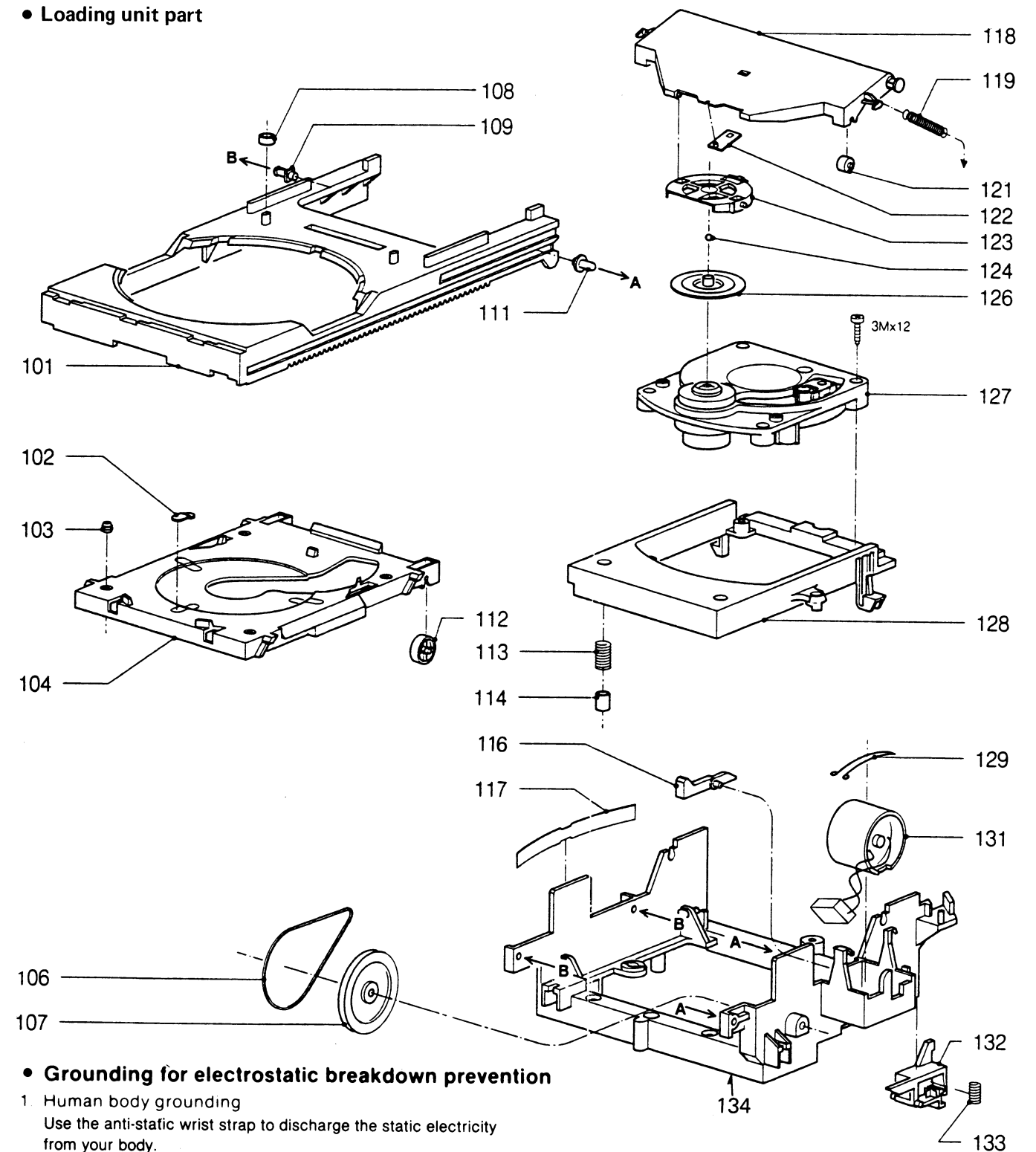
• Grounding for

1. Human body ground
Use the anti-static wrist strap.
Put a conductive sheet where the operator stands.
2. Work table ground
Put a conductive sheet where the operator stands.

Caution:
The static electricity through the wrist strap or clothes touch the operator.



• Loading unit part

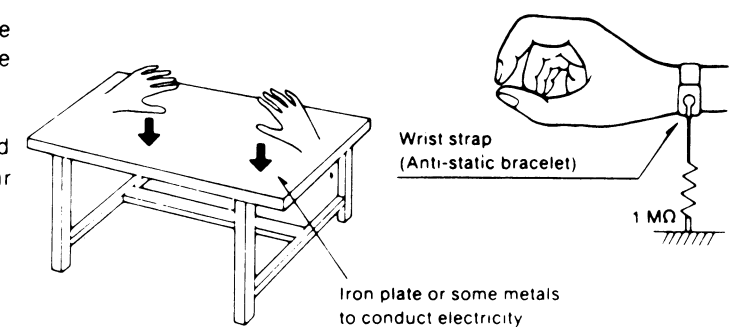


• Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the optical pickup.



■ REPLACEMENT PARTS LIST

Notes : * Important safety notice :

Components identified by  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)

Parts without these indications can be used for all areas.

* Warning : This product uses a laser diode. Refer to caution statements on page 3.

* ACHTUNG :

Die Lasereinheit nicht zerlegen.

Die Lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

* Remote control ass'y : Supply period for three years from termination of production.

*  indicates parts that are supplied by MBV.

Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS	
1	RG0017	FRONT PANEL ASS'Y	
2	RG0038	FRONT GRILLE ASS'Y	
2-1	RK0012	ORNAMENT	
2-2	RK0014	FILTER	
3	RG0046	ORNAMENT	
4	RG0057	BUTTON MAIN	
5	RG0058	BUTTON SKIP	
6	RM0087	ORNAMENT	
7	RG0061	BUTTON LINK	
8	RG0060	BUTTON EDIT	
9	RG0059A	BUTTON NO. A	
10	RG0059B	BUTTON NO. B	
11	RG0059C	BUTTON NO. C	
12	SBD151	KNOB TIMER	
13	SBC666-1	KNOB POWER	
14	RM0084	ROD 	
15	RK0015-K	CABINET BODY 	
16	SKL307	FOOT	
17	RM0022	HOLDER 	
18	RM0021	BRACKET 	

Ref. No.	Part No.	Part Name & Description	Remarks
19	RM0020	BRACKET 	
20	SHE185-2	BRACKET	
21	RGR0022	REAR PANEL ASS'Y 	<E>
21	RGR0007A	REAR PANEL 	<EG>
21	RGR0007B	REAR PANEL 	<EB>
22	SJS9333A	AC OUT LET COVER	<E, EG>
22	SJS9332A	AC OUT LET COVER	<EB>
23	VJA1034	CAP	
24	SJT390	FUSE HOLDER	
25	SUWD139	BRACKET	
26	RHR0085	HOLDER 	
27	SUSD165	SPRING	
28	SUSD144	EARTH PLATE	
29	RM0023	BOTTOM BOARD 	
30	SQWD7	CAUTION (LASER)	
31	REX0008	FLAT CABLE ASS'Y 	
32	REX0007	FLAT CABLE ASS'Y 	
33	REX0006	FLAT CABLE ASS'Y 	
N1	XTBS3+8JFZ1	SCREW	
N2	XTB3+8JFZ	SCREW	
N3	XTB3+16JFZ	SCREW	
N4	SNE2129-1	SCREW	
N5	XTB3+35JFZ	SCREW	

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
LOADING UNIT PARTS			119	4822 492 32883	SPRING, TENSION 
101	4822 444 50603	TRAY 	121	4822 528 90639	ROLLER 
102	4822 325 50176	GROMMET, CABLE 	122	4822 466 92257	PLATE 
103	4822 325 50177	GROMMET, CABLE 	123	4822 402 61207	HOLDER 
104	4822 466 92251	PLATE 	124	4822 520 40177	BALL 
106	4822 358 10115	BELT, DRIVING 	126	4822 530 80503	RING, PRESSURE 
107	4822 522 32359	WHEEL, GEAR 	127	4822 691 30209	Optical pickup unit 
108	4822 532 51518	RING, RUBBER 	128	4822 402 61196	SUPPORT 
109	4822 402 61081	GUIDE 	129	4822 492 63746	SPRING, CLAMPING 
111	4822 402 61132	GUIDE 	131	4822 361 20998	MOTOR 
112	4822 528 90638	ROLLER 	132	4822 402 50244	BRACKET 
113	4822 492 51902	SPRING, COMPRES. 	133	4822 492 51935	SPRING, COMPRES. 
114	4822 466 61587	FOAM 	134	4822 464 50715	CHASSIS 
116	4822 402 61107	LEVER 			
117	4822 492 63659	SPRING, BLADE 			
118	4822 444 60568	LID 			

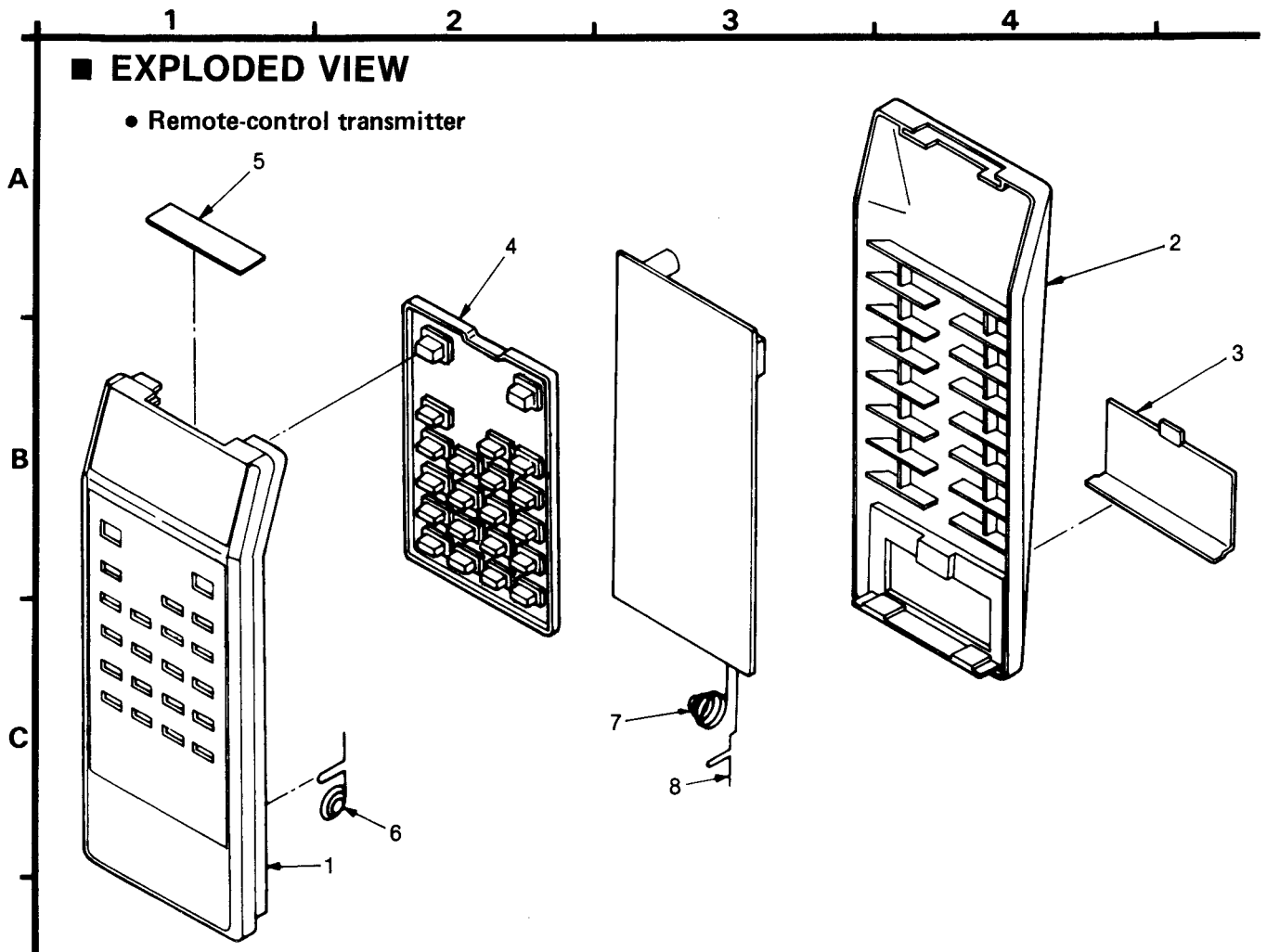
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUITS		Q801	2SC3311QRSTA	TRANSISTOR	
				Q802	2SC3311QRSTA	TRANSISTOR	
IC11	LM2940T5	IC, REGULATOR		Q803	2SD1450RSTA	TRANSISTOR	
IC12	BA4558FT1	IC, STABILIZER		Q804	2SD1450RSTA	TRANSISTOR	
IC13	BA4558FT1	IC, RESET		Q851	DTA124EST	TRANSISTOR	
IC301	MN6625	IC, SIGNAL PROCESSING		Q852	DTC124EST	TRANSISTOR	
IC302	SVICXK5816M	IC, 16K RAM		Q853	DTA114EST	TRANSISTOR	
IC401	MN1554PJE-2	IC, SYSTEM CONTROL		Q854	DTC124EST	TRANSISTOR	
IC402	BA4558FT1	IC, MOTOR DRIVE		Q855	DTA124EST	TRANSISTOR	
IC403	MN1551PJF-1	IC, S CONTROL		Q891	2SD1450RSTA	TRANSISTOR	
IC404	MN74HC00S	IC, NAND GATE		Q892	2SD1450RSTA	TRANSISTOR	
IC501	AN8371S	IC, DATA SLICE&PLL				DIODES	
IC601	MN15283PEM-2	IC, FL DRIVE & SIGNAL GENERATOR					
IC602	HC-MD10E	IC, REMOTE CONTROL		D11	SVDS5688GT3	DIODE	△
IC603	MN1551PJM-1	IC, REMOTE CONTROL		D12	SVDS5688GT3	DIODE	△
IC801	MN6471	IC, DF&DAC		D13	SVDS5688GT3	DIODE	△
IC802	LM833M63	IC, COMPARATOR		D14	SVDS5688GT3	DIODE	△
IC803	NJM4560M	IC, BUFFER		D15	SVDS5688GT3	DIODE	△
IC805	SVIH8DN2175	IC, L. P. F		D16	SVDS5688GT3	DIODE	△
IC806	SVIH8DN2175	IC, L. P. F		D17	SVDS5688GT3	DIODE	△
IC891	NJM3414M	IC, BUFFER		D18	SVDS5688GT3	DIODE	△
ICP1	SRUN38T	IC, PROTECTOR	<EB> △	D19	MA4330MTA	DIODE	
ICP2	SRUN38T	IC, PROTECTOR	<EB> △	D20	MA4062HTA	DIODE	
ICP11	SRUN15T	IC, PROTECTOR	△	D21	MA4082MTA	DIODE	
ICP12	SRUN15T	IC, PROTECTOR	△	D22	MA4062HTA	DIODE	
		TRANSISTORS		D23	SVDS5688GT3	DIODE	△
				D31	1SS254TA	DIODE	
Q11	2SD1266QR	TRANSISTOR		D51	MA4033MTA	DIODE	
Q12	2SB941QR	TRANSISTOR		D52	1SS254TA	DIODE	
Q13	2SB1240QRTV6	TRANSISTOR		D351	MA4051MTA	DIODE	
Q14	2SD1862QRTV6	TRANSISTOR		D352	MA4051MTA	DIODE	
Q15	2SB1240QRTV6	TRANSISTOR		D401	1SS254TA	DIODE	
Q16	2SB1238QSTV6	TRANSISTOR		D402	1SS254TA	DIODE	
Q31	DTA124EST	TRANSISTOR		D601	1SS254TA	DIODE	
Q32	DTC124EST	TRANSISTOR		D602	1SS254TA	DIODE	
Q51	DTC124EST	TRANSISTOR		D603	1SS254TA	DIODE	
Q201	DTC124EST	TRANSISTOR		D604	1SS254TA	DIODE	
Q202	DTC124EST	TRANSISTOR		D605	1SS254TA	DIODE	
Q351	DTA124EST	TRANSISTOR		D606	1SS254TA	DIODE	
Q352	2SD1862QRTV6	TRANSISTOR		D607	1SS254TA	DIODE	
Q353	2SB1240QRTV6	TRANSISTOR		D608	1SS254TA	DIODE	
Q431	2SD1862QRTV6	TRANSISTOR		D609	1SS254TA	DIODE	
Q432	2SB1240QRTV6	TRANSISTOR		D610	1SS254TA	DIODE	
Q606	DTC124EST	TRANSISTOR		D801	1SS254TA	DIODE	
Q607	DTC124EST	TRANSISTOR		D802	1SS254TA	DIODE	
Q608	DTC124EST	TRANSISTOR		D831	1SS254TA	DIODE	
Q609	DTC124EST	TRANSISTOR		D851	1SS254TA	DIODE	
Q610	DTC124EST	TRANSISTOR		D852	1SS254TA	DIODE	
Q611	DTC124EST	TRANSISTOR		D853	1SS254TA	DIODE	
Q612	DTC124EST	TRANSISTOR		D854	1SS254TA	DIODE	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		VARIABLE RESISTORS		S616	EVQGS705G	SW, SCAN	
				S617	EVQGS705G	SW, 1	
VR501	EVND8AA02B13	V. RESISTOR, PLL ADJ		S618	EVQGS705G	SW, 2	
				S619	EVQGS705G	SW, 3	
		COILS		S620	EVQGS705G	SW, 4	
				S621	EVQGS705G	SW, 5	
L201	ELEV3R3KA	COIL		S622	EVQGS705G	SW, 6	
L202	ELEV3R3KA	COIL		S623	EVQGS705G	SW, 7	
L203	ELEV3R3KA	COIL		S624	EVQGS705G	SW, 8	
L204	ELEV3R3KA	COIL		S625	EVQGS705G	SW, 9	
L311	ELEPK1R0KA	COIL		S626	EVQGS705G	SW, 10	
L832	ELEPK4R7KA	COIL		S627	EVQGS705G	SW, +10	
L901	ELEV3R3KA	COIL		S628	EVQGS705G	SW, 0	
L902	ELEV3R3KA	COIL		S651	RSS2A63ZA-H	SW, TIMER	
L903	ELEV3R3KA	COIL					
						CONNECTOR AND SOCKET	
		TRANSFORMERS					
				BT601	REX0019	SOCKET	
T1	RTP1V4E001-J	TRANSFORMER [MB]	<E, EG> △	BT603	REX0020	SOCKET	
T1	RTP1V4B002-J	POWER TRANSFORMER [MB]	<EB> △	CN1	RJT001H006	CONNECTOR [MB]	
				CN11	RJT001H006	CONNECTOR [MB]	
		OSCILLATORS		CN12	RJT001H007	CONNECTOR [MB]	
				CN401	RJT001H014	CONNECTOR [MB]	
X801	SVQ49U338S	OSCILLATOR		CN411	SJS50680WL	SOCKET	
				CN412	SJS50680WL	SOCKET	
		DISPLAY TUBE		CN413	SJS50680WL	SOCKET	
				CN414	SJS50680WL	SOCKET	
FL601	RSL0008F	DISPLAY TUBE		CN431	RJT001H003	CONNECTOR [MB]	
				CN611	SJT30647WL	CONNECTOR	
		FUSES		CN612	SJT30647WL	CONNECTOR	
				CN613	SJT30647WL	CONNECTOR	
F1	XBA2C012TB0	FUSE (250V. T125ma)	△	CN614	SJT30647WL	CONNECTOR	
F2	XBA2C08TB0	FUSE (250V. T800ma)	<E, EG> △				
						JACKS	
		SWITCHES					
				JK1	SJS9236	AC INLET	△
S1	ESB8249V	SW, POWER	△	JK2	SJS9333B	AC OUTLET	<E, EG> △
S601	EVQGS705G	SW, OPEN/CLOSE		JK2	SJS9332B	AC OUTLET	<EB> △
S602	EVQGS705G	SW, STOP		JK201	SJS402	DECK CONTROL	
S603	EVQGS705G	SW, PAUSE		JK202	SJJ130-1	SYNCR0	
S604	EVQGS705G	SW, PLAY		JK301	TOTX174-A	OPTICAL OUTPUT	
S605	EVQGS705G	SW, PROGRAM		JK801	SJFD4	OUTPUT TERMINAL	
S606	EVQGS705G	SW, CANCEL		JK901	SJJ146B	HEADPHONES	
S607	EVQGS705G	SW, TIME MODE					
S608	EVQGS705G	SW, REPEAT					
S609	EVQGS705G	SW, RECALL					
S610	EVQGS705G	SW, R. SKIP/SEARCH					
S611	EVQGS705G	SW, F. SKIP/SEARCH					
S612	EVQGS705G	SW, SIDE A/B					
S613	EVQGS705G	SW, EDIT					
S614	EVQGS705G	SW, LINK					
S615	EVQGS705G	SW, WARP					

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
INTEGRATED CIRCUITS			DIODES		
IC6501	4822 209 73234	I.C. PHOTO DIODE SIGNAL PROCESSOR	D6505	4822 130 81101	DIODE
IC6503	4822 209 73235	I.C. RADIAL ERROR SIGNAL PROCESSOR	D6506	4822 130 81101	DIODE
IC6504	4822 209 72587	I.C. FOCUS/RADIAL DRIVE	VARIABLE RESISTORS		
TRANSISTORS			VR3520	4822 101 10685	V.R. LASER POWER ADJ.
Q6502	4822 130 44121	TRANSISTOR	VR3569	4822 100 20522	V.R. FOCUS OFFSET ADJ.
Q6507	5322 130 42136	TRANSISTOR	SWITCH		
			S1001	4822 276 12523	SW. TRAY

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		ACCESSORIES				PACKING MATERIAL	
A1	RQT0050E	INSTRUCTION MANUAL	<E>	P1	RP60048	CARTON BOX	
A1	RQT0050G	INSTRUCTION MANUAL	<E>	P2	RPN0073	PAD	
A1	RQT0050D	INSTRUCTION MANUAL	<EG>	P3	XZB60X60A01	PROTECTION BAG (UNIT)	
A1	RQT0050B	INSTRUCTION MANUAL	<EB>	P4	XZB23X35C03	PROTECTION BAG (F. B)	
A3	SFDAC05E03	POWER CORD	<E, EG>	P5	XZB23X20C03	PROTECTION BAG (CORD)	
A3	SJA188	POWER CORD	<EB>	P6	XZB26X17C03	PROTECTION BAG (CORD)	
A4	SJPD16	OPTICAL OUTPUT CORD		P7	RMRO024	CLAMPER	
A5	SJP2249-3	OUTPUT CORD		P8	RPH0026	SPACER	
A6	SJP2257T	SYNCHRO REC CORD				REMOTE CONTROL UNIT	
A6	RQLA0013	CAUTION (LOCK)					
A7	RQCA0002	CAUTION		RC1	EUR64790	REMOTE CONTROL UNIT	

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
REMOTE CONTROL			RESISTORS		
INTEGRATED CIRCUITS			R1	ERDS2TJ1R0	CARBON, 1 Ω , 1/4W
IC1	MN6030B	IC, MICROCOMPUTER	CAPACITORS		
TRANSISTORS			C1	ECKD1H471KB	CERAMIC, 470PF, 50V
Q1	UN1231	TRANSISTOR	C2	ECKD1H121KB	CERAMIC, 120PF, 50V
DIODES			C3	ECEA0GK101	ELECTROLYTIC, 100 μ F, 4V
D1	LN66-S	L.E.D	MECHANISM PARTS		
COIL			1	UR64VCS571	UPPER CABINET
D2, D3	MA154WK	DIODE	2	UR64CS803A	LOWER CABINET
D4, D5	MA154WK	DIODE	3	UR64EC804	BATTERY COVER
D6, D7	MA154WA	DIODE	4	UR64CT811F	BUTTON
OSCILLATOR			5	UR52SB327	PLATE
X1	CSB420PB1	OSCILLATOR	6	UR64TD374	BATTERY TERMINAL(COMMON)
			7	UR64TD813	BATTERY TERMINAL(-)
			8	UR64TD812	BATTERY TERMINAL(+)
			REMOTE CONTROL ASS'Y		
			RC1	EUR64790	REMOTE CONTROLLER



RESISTORS AND CAPACITORS

Notes : * Important safety notice :

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.

Numbering System For Resistors

Example:

ERD	25	F	J	102
Type	Wattage (1/4W)	Shape	Tolerance	Value (1K Ω)
ERX	2	AN	J	471
Type	Wattage (2W)	Shape	Tolerance	Value (470 Ω)

Numbering System For Capacitors

Example:

ECKD	1H	102	Z	F
Type	Voltage (50V)	Value (0.001 μ F)	Tolerance	Unique
ECEA	50	M		330
Type	Voltage (50V)	Characteristics		Value (33 μ F)

● Capacity values are in microfarads (μ F) unless specified otherwise, P = Pico-farads (pF) F = Farads (F).

● Resistance values are in ohms (Ω), unless specified otherwise, 1K = 1,000 Ω , 1M = 1,000k Ω

Resistor Type	Wattage		Tolerance
ERD : Carbon	10 : 1/8W	12 : 1/2W	J : $\pm 5\%$
ERG : Metal Oxide	14 : 1/4W	25 : 1/4W	F : $\pm 1\%$
ERQ : Fuse Type Metal	1A : 1W	18 : 1/8W	G : $\pm 2\%$
ERX : Metal Film	S2 : 1/4W	S1 : 1/2W	J : $\pm 5\%$
ERD L : Carbon (chip)	2F : 1/4W	50 : 1/2W	K : $\pm 10\%$
ERO K : Metal Film (chip)	2A : 2W	3A : 3W	M : $\pm 20\%$
ERC : Solid	6G : 1/10W	8G : 1/8W	
ERF : Incombustible Box-Shaped			
ERM : Wire-Wound			
RRJ : Chip Resistor			
ERJ : Chip Resistor			

Capacitor Type	Voltage		Tolerance
ECE : Electrolytic	0J : 6.3V	1A : 10V	K : $\pm 10\%$
ECCD : Ceramic	1C : 16V	1E : 25V	M : $\pm 20\%$
ECKD : Ceramic Capacitor	1H : 50V	1V : 35V	Z : +80 % -20
ECQM : Polyester	50 : 50V	05 : 50V	J : $\pm 5\%$
ECQP : Polypropylene	2H : 500V	2A : 100V	G : $\pm 2\%$
ECG : Ceramic	1 : 100V	1J : 63V	F : $\pm 1\%$
ECEA N : Non Polar Electrolytic	KC : 400V AC		C : $\pm 0.25\mu$ F
QCU : Ceramic (Chip Type)	KC : 125V AC (UL)		D : $\pm 0.5\mu$ F
ECUX : Ceramic (Chip Type)			
ECF : Semiconductor			
EECW : Liquid electrolyte double layer capacitor			

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		RESISTORS		R419	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
				R420	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
				R421	ERDS2TJ104T	C. RESISTOR 1/4W 100K	
R11	ERDS2TJ331T	C. RESISTOR 1/4W 330		R422	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R12	ERDS2TJ101T	C. RESISTOR 1/4W 100		R431	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R13	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R432	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R14	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R433	ERDS2TJ913T	C. RESISTOR 1/4W 91K	
R15	ERDS2TJ101T	C. RESISTOR 1/4W 100		R434	ERDS2TJ104T	C. RESISTOR 1/4W 100K	
R16	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R435	ERDS2TJ913T	C. RESISTOR 1/4W 91K	
R17	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R436	ERDS2TJ104T	C. RESISTOR 1/4W 100K	
R18	ERDS2TJ471T	C. RESISTOR 1/4W 470		R437	ERDS2TJ101T	C. RESISTOR 1/4W 100	
R19	ERDS2TJ331T	C. RESISTOR 1/4W 330		R452	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R20	ERDS2TJ101T	C. RESISTOR 1/4W 100		R501	ERDS2TJ224T	C. RESISTOR 1/4W 220K	
R21	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R502	ERDS2TJ562T	C. RESISTOR 1/4W 5.6K	
R22	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R503	ERDS2TJ474T	C. RESISTOR 1/4W 470K	
R23	ERDS2TJ102T	C. RESISTOR 1/4W 1K		R504	ERDS2TJ101T	C. RESISTOR 1/4W 100	
R31	ERDS2TJ224T	C. RESISTOR 1/4W 220K		R506	ERDS2TJ333T	C. RESISTOR 1/4W 33K	
R32	ERDS2TJ100T	C. RESISTOR 1/4W 10		R507	ERDS2TJ102T	C. RESISTOR 1/4W 1K	
R33	ERDS2TJ223T	C. RESISTOR 1/4W 22K		R601	ERDS2TJ104T	C. RESISTOR 1/4W 100K	
R51	ERDS2TJ102T	C. RESISTOR 1/4W 1K		R602	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R52	ERDS2TJ393T	C. RESISTOR 1/4W 39K		R603	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R53	ERDS2TJ153T	C. RESISTOR 1/4W 15K		R604	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R54	ERDS2TJ101T	C. RESISTOR 1/4W 100		R605	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R55	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R606	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R201	ERDS2TJ102T	C. RESISTOR 1/4W 1K		R607	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R202	ERDS2TJ102T	C. RESISTOR 1/4W 1K		R608	EXBZ9E472J	. RESISTOR 1/10W 4.7K(x8)	
R203	ERDS2TJ102T	C. RESISTOR 1/4W 1K		R617	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R204	ERDS2TJ223T	C. RESISTOR 1/4W 22K		R618	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R205	ERDS2TJ100T	C. RESISTOR 1/4W 10		R619	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R301	ERDS2TJ182T	C. RESISTOR 1/4W 1.8K		R620	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K	
R311	ERDS2TJ822T	C. RESISTOR 1/4W 8.2K		R801	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R312	ERDS2TJ331T	C. RESISTOR 1/4W 330		R802	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R351	ERDS2TJ103T	C. RESISTOR 1/4W 10K		R803	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R352	ERDS2TJ104T	C. RESISTOR 1/4W 100K		R804	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R353	ERDS2TJ123T	C. RESISTOR 1/4W 12K		R805	ERDS2TJ273T	C. RESISTOR 1/4W 27K	
R354	ERDS2TJ104T	C. RESISTOR 1/4W 100K		R806	ERDS2TJ273T	C. RESISTOR 1/4W 27K	
R355	ERDS2TJ333T	C. RESISTOR 1/4W 33K		R807	ERDS2TJ273T	C. RESISTOR 1/4W 27K	
R356	ERDS2TJ333T	C. RESISTOR 1/4W 33K		R808	ERDS2TJ273T	C. RESISTOR 1/4W 27K	
R357	ERD25FVJ6R8T	C. RESISTOR 1/4W 6.8	Δ	R809	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R358	ERDS2TJ101T	C. RESISTOR 1/4W 100		R810	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R359	ERDS2TJ101T	C. RESISTOR 1/4W 100		R811	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R408	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R812	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R409	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R813	ERDS2TJ221T	C. RESISTOR 1/4W 220	
R410	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R814	ERDS2TJ221T	C. RESISTOR 1/4W 220	
R411	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R815	ERDS2TJ474T	C. RESISTOR 1/4W 470K	
R412	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R816	ERDS2TJ474T	C. RESISTOR 1/4W 470K	
R413	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R817	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R414	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R818	ERDS2TJ103T	C. RESISTOR 1/4W 10K	
R415	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R819	ERDS2TJ471T	C. RESISTOR 1/4W 470	
R416	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R820	ERDS2TJ471T	C. RESISTOR 1/4W 470	
R417	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R821	ERDS2TJ473T	C. RESISTOR 1/4W 47K	
R418	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		R822	ERDS2TJ473T	C. RESISTOR 1/4W 47K	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
R823	ERDS2TJ331T	C. RESISTOR 1/4W 330		C31	ECEA1CKN100B	E. CAPACITOR 16V 10U	
R824	ERDS2TJ331T	C. RESISTOR 1/4W 330		C51	ECEA1HKN010B	E. CAPACITOR 50V 1U	
R825	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C201	ECBT1C103NS5	. CAPACITOR 16V 0.01U	
R826	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C202	ECBT1C103NS5	. CAPACITOR 16V 0.01U	
R831	ERDS2TJ331T	C. RESISTOR 1/4W 330		C301	ECBT1C103NS5	. CAPACITOR 16V 0.01U	
R832	ERDS2TJ331T	C. RESISTOR 1/4W 330		C302	ECBT1C103NS5	. CAPACITOR 16V 0.01U	
R833	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		C303	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R834	ERDS2TJ561T	C. RESISTOR 1/4W 560		C304	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R835	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		C306	ECBT1H270J5	. CAPACITOR 50V 27P	
R836	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		C311	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R837	ERDS2TJ100T	C. RESISTOR 1/4W 10		C351	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R838	ERDS2TJ100T	C. RESISTOR 1/4W 10		C352	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R839	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C353	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R840	ERDS2TJ101T	C. RESISTOR 1/4W 100		C401	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R851	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C402	ECEA0JK470B	E. CAPACITOR 6.3V 47U	
R852	ERDS2TJ471T	C. RESISTOR 1/4W 470		C403	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R853	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C404	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R854	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		C405	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R855	ERDS2TJ183T	C. RESISTOR 1/4W 18K		C406	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R856	ERDS2TJ333T	C. RESISTOR 1/4W 33K		C407	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R857	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C451	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R858	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C452	ECEA0JK470B	E. CAPACITOR 6.3V 47U	
R859	ERDS2TJ105T	C. RESISTOR 1/4W 1M		C453	ECFR1H223KB	S. CAPACITOR 50V 0.022U	
R860	ERDS2TJ105T	C. RESISTOR 1/4W 1M		C454	ECBT1H680K5	. CAPACITOR 50V 6.8P	
R861	ERDS2TJ472T	C. RESISTOR 1/4W 4.7K		C501	ECQM1H104KF3	P. CAPACITOR 50V 0.1U	
R891	ERDS2TJ560T	C. RESISTOR 1/4W 56		C502	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R892	ERDS2TJ560T	C. RESISTOR 1/4W 56		C503	ECEA1CK100B	E. CAPACITOR 16V 10U	
R893	ERDS2TJ103T	C. RESISTOR 1/4W 10K		C504	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R894	ERDS2TJ103T	C. RESISTOR 1/4W 10K		C505	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U	
R895	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C506	ECBT1H150JC5	. CAPACITOR 50V 15P	
R896	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C507	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
R897	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C508	ECEA1CKN100B	E. CAPACITOR 16V 10U	
R898	ERDS2TJ102T	C. RESISTOR 1/4W 1K		C509	ECBT1H470J5	. CAPACITOR 50V 47P	
				C510	ECQM1H104KF3	P. CAPACITOR 50V 0.1U	
		CAPACITORS		C511	ECEA1HKAR47B	E. CAPACITOR 50V 47U	
				C512	ECBT1H681KB5	. CAPACITOR 50V 680P	
C1	ECKDKC103PF2	. CAPACITOR 125V 0.01U	△	C513	ECBT1H681KB5	. CAPACITOR 50V 680P	
C2	ECFR1H103KB	S. CAPACITOR 50V 0.01U	△	C514	ECQV1H474JZ3	P. CAPACITOR 50V 0.47U	
C3	ECFR1H103KB	S. CAPACITOR 50V 0.01U	△	C515	ECQM1H153KF3	P. CAPACITOR 50V 0.015U	
C10	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U		C516	ECEA1VKN2R2B	E. CAPACITOR 35V 2.2U	
C11	ECEA1CU222E	E. CAPACITOR 16V 2200U		C518	ECBT1H561KB5	. CAPACITOR 50V 560P	
C12	ECEA1CU222E	E. CAPACITOR 16V 2200U		C601	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
C13	ECFR1E104ZF5	S. CAPACITOR 25V 0.1U		C602	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
C14	ECEA0JK470B	E. CAPACITOR 6.3V 47U		C603	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
C15	ECEA0JK470B	E. CAPACITOR 6.3V 47U		C604	ECBT1H102KB5	. CAPACITOR 50V 0.001U	
C16	ECEA1AK101B	E. CAPACITOR 10V 100U		C801	ECBT1H680J5	. CAPACITOR 50V 68P	
C17	ECEA1AK101B	E. CAPACITOR 10V 100U		C802	ECBT1H680J5	. CAPACITOR 50V 68P	
C18	ECEA1CU221B	E. CAPACITOR 16V 220U		C803	ECBT1H680J5	. CAPACITOR 50V 68P	
C19	ECEA1CU331B	E. CAPACITOR 16V 330U		C804	ECBT1H680J5	. CAPACITOR 50V 68P	
C20	ECEA1CU331B	E. CAPACITOR 16V 330U		C805	ECBT1H470J5	. CAPACITOR 50V 47P	
C21	ECEA1VU101B	E. CAPACITOR 35V 100U		C806	ECBT1H470J5	. CAPACITOR 50V 47P	
C22	ECEA1VU101B	E. CAPACITOR 35V 100U		C807	ECBT1H470J5	. CAPACITOR 50V 47P	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
C808	ECBT1H470J5	.CAPACITOR 50V 47P		C838	ECBT1H5R6K5	.CAPACITOR 50V 5.6P	
C809	ECEA1EKN3R3B	E.CAPACITOR 25V 3.3U		C840	ECBT1H5R6K5	.CAPACITOR 50V 5.6P	
C810	ECEA1EKN3R3B	E.CAPACITOR 25V 3.3U		C841	ECEAOJK101B	E.CAPACITOR 6.3V 100U	
C811	ECBT1H102KB5	.CAPACITOR 50V 0.001U		C842	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U	
C812	ECBT1H102KB5	.CAPACITOR 50V 0.001U		C843	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U	
C813	ECEA1CKN220B	E.CAPACITOR 16V 22U		C844	ECBT1H270J5	.CAPACITOR 50V 27P	
C814	ECEA1CKN220B	E.CAPACITOR 16V 22U		C845	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U	
C815	ECBT1H102KB5	.CAPACITOR 50V 0.001U		C851	ECEAOJU471B	E.CAPACITOR 6.3V 470U	
C816	ECBT1H102KB5	.CAPACITOR 50V 0.001U		C852	ECEA1CKN100B	E.CAPACITOR 16V 10U	
C831	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U		C893	ECEA1CKN220B	E.CAPACITOR 16V 22U	
C832	ECEAOJU331B	E.CAPACITOR 6.3V 330U		C894	ECEA1CKN220B	E.CAPACITOR 16V 22U	
C833	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U		C895	ECEAOJN101SB	E.CAPACITOR 6.3V 100U	
C834	ECEAOJU331B	E.CAPACITOR 6.3V 330U		C896	ECEAOJN101SB	E.CAPACITOR 6.3V 100U	
C835	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U		C901	ECBT1C103NS5	.CAPACITOR 16V 0.01U	
C836	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U		C902	ECBT1C103NS5	.CAPACITOR 16V 0.01U	
C837	ECFR1E104ZF5	S.CAPACITOR 25V 0.1U		C903	ECBT1C103NS5	.CAPACITOR 16V 0.01U	

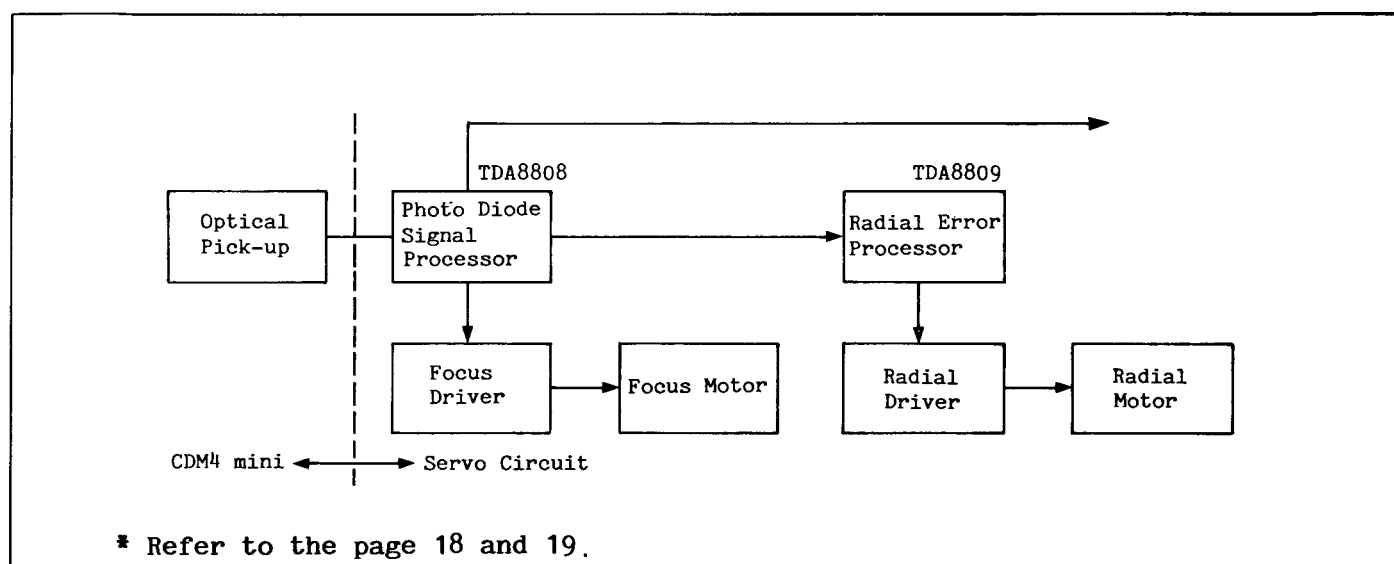
Ref. No.	Part No.	Value.	Ref. No.	Part No.	Value.	Ref. No.	Part No.	Value.
RESISTORS			R3552	4822 111 90171	820 1/8	C2514	4822 121 51252	0.47 100
R3501	4822 116 52426	4K7 1/2	R3554	4822 116 90421	2K 1/8	C2515	4822 122 31746	0.001 50
R3502	4822 111 90214	100K 1/8	R3555	4822 111 90251	22K 1/8	C2520	4822 122 31965	220P 63
R3503	4822 111 30499	4E7 1/3	R3560	4822 111 91494	11K 1/8	C2521	4822 124 22027	47 2.5
R3504	4822 111 30499	4E7 1/3	R3561	4822 116 90417	150K 1/8	C2530	4822 121 51321	0.0082 63
R3505	4822 111 90253	12K 1/8	R3562	4822 116 52845	120K 3/5	C2531	4822 121 51321	0.0082 63
R3506	5322 111 90091	100 1/8	R3563	4822 111 90573	56K 1/8	C2532	4822 124 40272	33 16
R3507	4822 111 90248	2K2 1/8	R3564	4822 111 91495	160K 1/8	C2534	5322 121 42661	0.33 63
R3508	4822 111 90512	24K 1/8	R3565	4822 116 52354	27 1/2	C2535	5322 122 31848	0.033 63
R3509	4822 111 90572	5K6 1/8	R3566	4822 111 90186	22 1/8	C2536	5322 122 31848	0.033 63
R3510	4822 111 90249	10K 1/8	R3567	4822 116 52478	82K 1/2	C2537	4822 121 42245	0.22 63
R3521	4822 111 90178	220 1/8	R3568	4822 111 90161	470K 1/8	C2538	4822 121 42245	0.22 63
R3522	4822 111 30515	18 1/3	R3801	4822 111 90163	OE	C2540	4822 124 41583	0.68 50
R3523	4822 111 30511	12 1/3	R3802	4822 111 90163	OE	C2541	4822 122 33147	0.022 50
R3524	5322 111 90091	100 1/8	CAPACITORS			C2542	4822 122 33147	0.022 50
R3530	4822 111 90543	47K 1/8	C2501	4822 122 33147	0.022 50	C2543	4822 124 40196	220 16
R3531	4822 111 90344	15K 1/8	C2502	4822 124 22027	47 10	C2544	4822 124 40196	220μ 16
R3533	5322 111 90268	5K1 1/8	C2503	4822 122 33147	0.022 50	C2545	4822 122 33104	0.1 63
R3534	4822 111 90197	220K 1/8	C2504	4822 122 31727	470P 63	C2546	4822 122 33104	0.1 63
R3535	4822 116 53081	12K 3/5	C2505	4822 124 22027	47 25	C2547	4822 122 33147	0.022 50
R3540	4822 116 52858	4E7 3/5	C2506	4822 122 33104	100NF 63	C2550	4822 121 51049	0.015 63
R3541	4822 111 90544	6K8 1/8	C2507	4822 122 31644	0.0022 63	C2551	4822 121 51225	18NF 63
R3542	4822 111 90124	82 1/8	C2508	5322 121 42491	0.047 100	C2560	4822 122 31784	0.0047 50
R3543	4822 111 90544	6K8 1/8	C2509	4822 122 31772	47P 50	C2561	4822 121 51252	0.047 100
R3544	4822 111 30483	1 1/3	C2510	4822 122 32442	0.01 50	C2562	5322 121 42661	0.033 63
R3545	4822 111 30483	1 1/3	C2511	4822 122 31746	0.001 50	C2563	4822 122 33104	100NF 63
R3550	4822 111 90248	2K2 1/8	C2513	4822 121 42245	0.22 63	C2565	4822 122 32808	0.0012 50
R3551	4822 116 90417	15K 1/8						

■ TECHNICAL INFORMATION

Explanation on the CDM4 mini system and servo circuit for service engineers

1. System Configuration

1-1. Block Diagram Rough



2. Rough Explanation of the Functions of the CDM4 mini System Part.

2-1. Servo electronics CDM4 mini system.

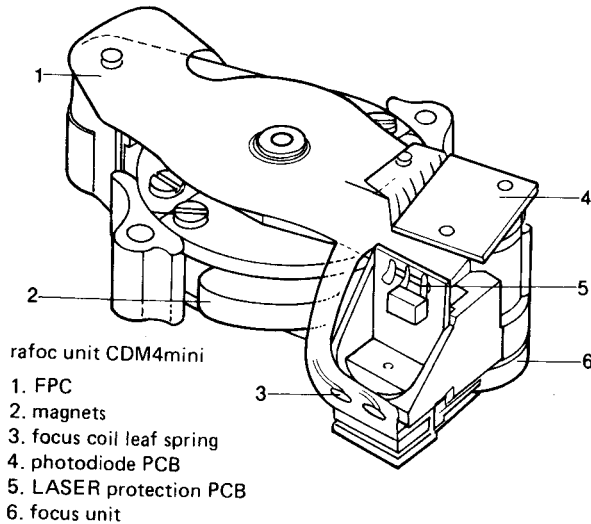
TDA8808: bipolar photo diode signal processor

- Photodiode signal preamplifiers with separate h.f. and d.c. a.g.c. for optimum generation of the h.f. data signal and the focusing/tracking error signals.
- Tracking error signal amplifier.
- Focus error signal processor with focus normalizing and start-up circuit.
- Data equalizer.
h.f. level and track-loss detectors.
- Regulated supply for the reading laser diode.
- Low current consumption: 15mA (8V - 14V).

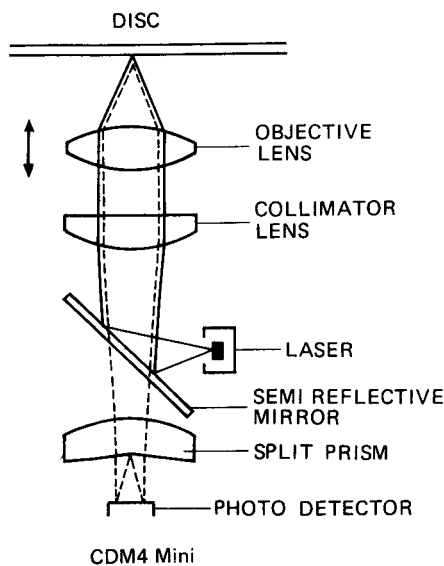
TDA8809: bipolar radial error processor

- Tracking error processor with automatic asymmetry control.
- a.g.c. circuitry with automatic start-up wobble generator.
- Tracking control for fast forward/reverse scan, search, repeat and pause functions.
- Low current consumption: 10mA (8V - 14V).

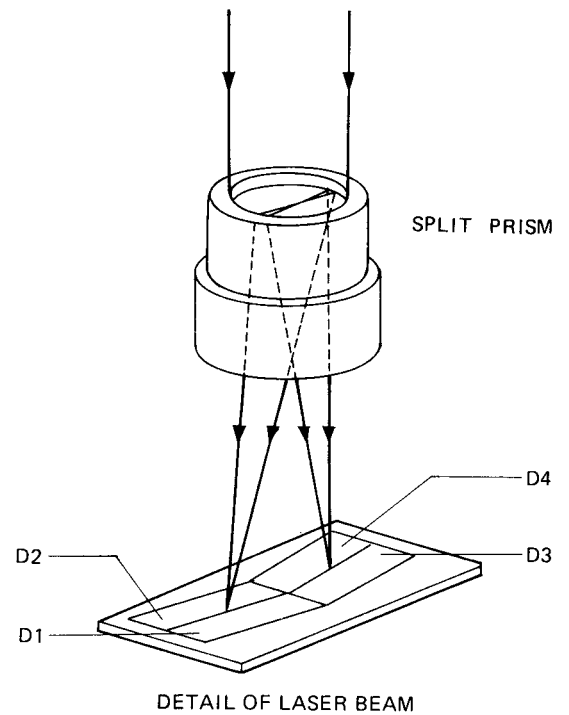
2-2.CDM4 mini Optical Pick-up



A feature of the CDM4 mini pick-up is its simple diffraction limited optics. The laser point source is focused on the information layer of the disc by two lenses: a spherical glass objective with a plastic aspherical skin, and a spherical glass collimator.



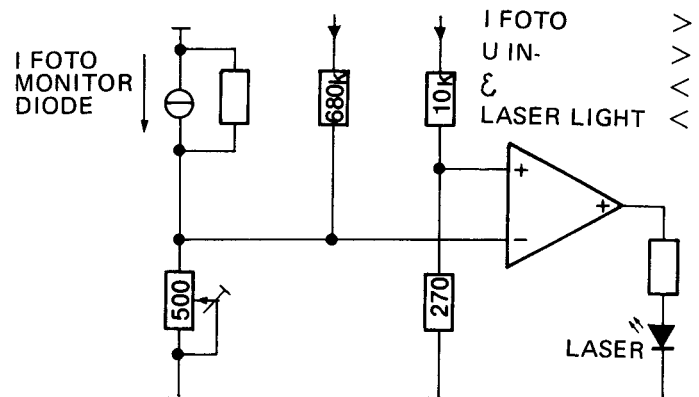
Furthermore, a semi-transparent mirror is used instead of a beam-splitter cube. Astigmatism introduced into the reflected beam by the mirror is corrected by a plastic component (the wedge) which also dissects the beam into the two halves from which the tracking and focus error signals are generated.



3.Detailed Explanation of the Functions in the Servo.

3-1-1 The LASER supply

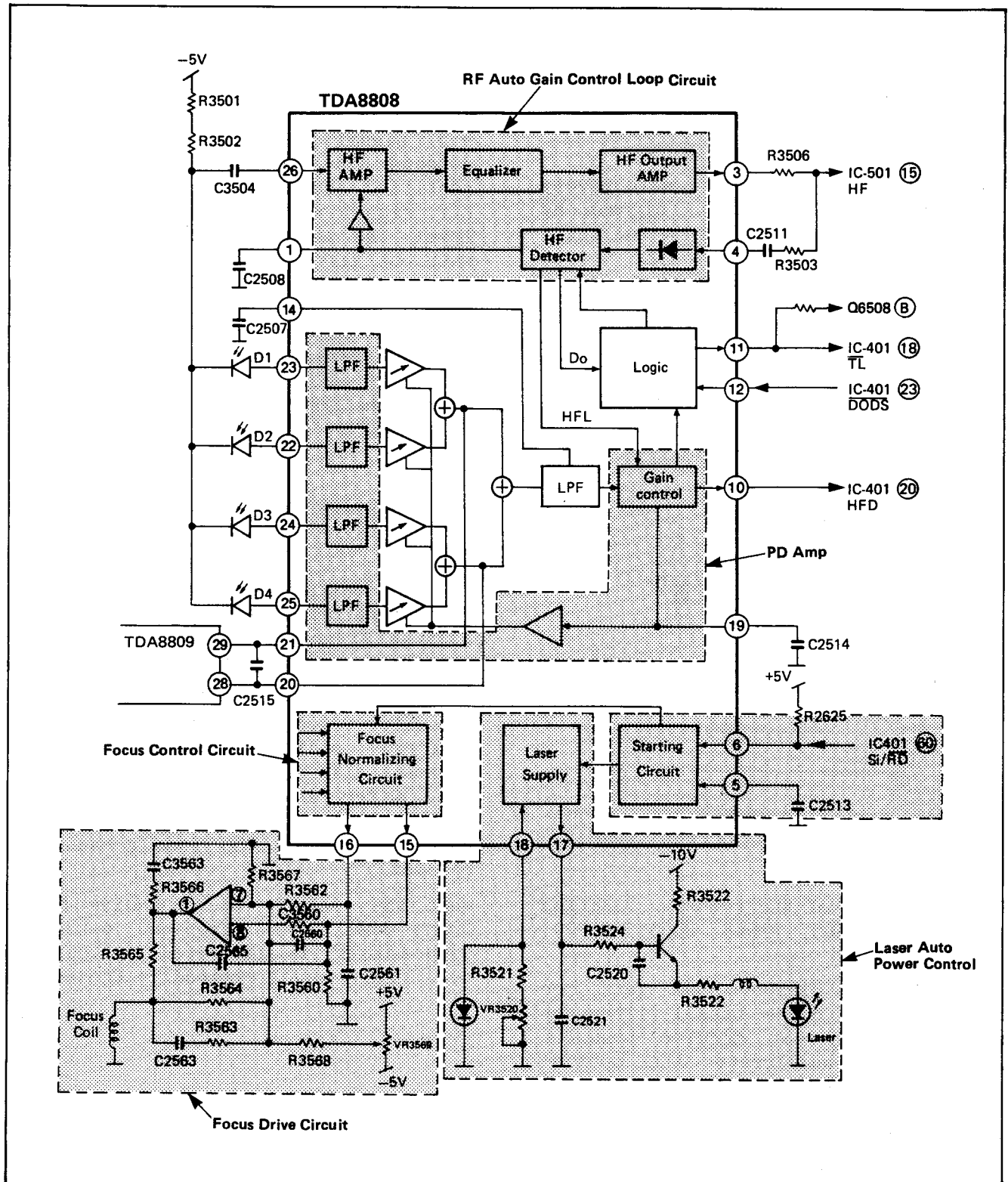
The LASER supply circuit has a working principle like the basic schematic below.



The LASER supply function integrated in the TDA8808 has as an extra an overload protection and a turn on transient protection. The LASER current is regulated by sensing the monitor photodiode current.

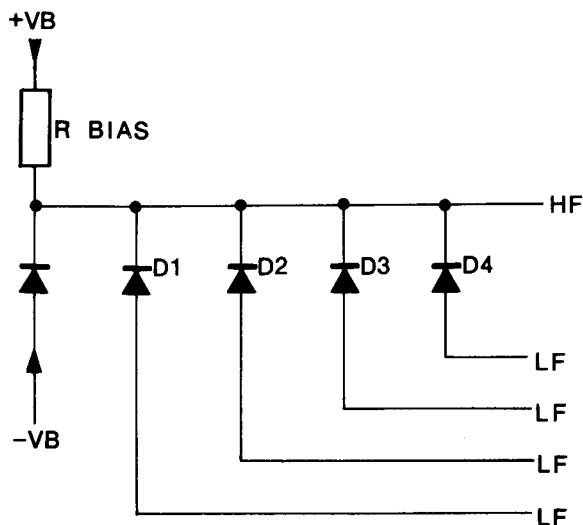
The threshold voltage of the LASER diode is approximately 1.75V and the sense voltage is approx. 200mV. It is not allowed to measure the sense voltage. A distortion at this end of the loop might cause severe damage to the LASER diode.

3-1-2 h.f. Signal handling, h.f. a.g.c.
and data equalizer.



The photodiodes used in the optical pick-up are connected in reverse direction. The photodiodes require a reverse bias of at least 5V. Bias current is set by R3501 and R3502. Supply noise and interference is kept away by R3501 and C2521. Coupling of the h.f. signal is performed by C2504, R3502 and C2521 also prevent h.f. coming into the supply.

The h.f. signal is effectively separated; from the L.f. signals by deriving the h.f. signal from the total substrate current of the four photodiodes and only the L.f. error signals from the individual anode currents. (see figure below).



The h.f. amplifier and a.g.c. circuit have to meet the correct transfer function.

The parameters of the transfer function are set by R3505, R3508, R3507, C2509, and C2508.

With internal girators the equalizer provides a 3rd order Bessel filter for making the correct modular transfer function to compensate the optical pick-up system. The total IC bias current is set by the value of R3508 and decoupled by C2510. The girator circuits are set by the value of R3505.

The 3rd pole of the modular transfer function is made by the RC circuit containing R3507, C2511 and the capacitance of the h.f. wire from the CDM to the demodulator circuits.

3-1-3 The amplitude level detector

For the a.g.c. the amplitude of the h.f. signal is measured in a level detector by comparing a full-wave rectified and filtered version of the h.f. signal with an internal reference level. The level detector is not data path but parallel to the data path as in the CDM4 system. For fast response to drop-out the time constant of the high pass filter formed by R3507, C2511 and the detector input resistance has to be 10 sec. In the h.f. amplitude slicer the amplitude of the h.f. signal is sliced in 3 levels.

62% and below is HFD
12% and below is DO

The HFD output is used to switch the PLL on and off ensuring minimum locking loss while having a drop-out or during searching. This provides fast relocking afterwards.

Capacitor C2508 in combination with an internal switch provides a more constant gain control during drop-outs. The switch is operated by the HFD signal. This set-up restricts the h.f. signal and gives the loop a bandwidth of 50Hz.

When the pick-up is searching for a track the DODS (drop-out detection suppression) is activated to keep the h.f. signal level clamped on the normal

3-1-4 The photodiode current amplifiers and L.f. a.g.c.

The low pass filters for the photodiode inputs D1 - D4 are integrated in the photodiode signal processor.

The outputs for RE1 (RE1 = D1 + D2) and RE2 (RE2 = D3 + D4) are open collector outputs. In case an external pull-up has to be connected, it has to be connected to Vdd.

Normally the pull-up function is done by the inputs of the radial error processor.

The a.g.c. for the photodiode amplifiers keeps the d.c. sum current constant for all discs. The control loop has a LPF which is set by the value of C2507.

3-1-5 The track loss detector

During playback of a disc, the radial error signals keep the pick-up on track. In case of searching for a certain spot of music, the pick-up has to jump over the tracks. To maintain the control of the pick-up during a search operation, the microprocessor must be informed whether the pick-up is on track or off track. This function is performed by the track-loss detector.

Condition to be met for the track-loss:

- The gain controlled h.f. signal has to be between 12% and 62% of the nominal value (100% is set by the h.f. a.g.c.).
- Average light intensity of the I.f. signal is more than 120% of the nominal value (100% is set by the L.f.a.g.c.).

All values are set during track following.

Use of the TL signal:

- 1.Counting tracks when track jumping.
- 2.In case a TL is detected during normal playback the control microprocessor looks to the RE dig signal from the radial error processor and compensates the tracking error by means of the DAC signal.

Such a situation can only occur due to large knocks. This set up makes the system extremely tolerant for bumps.

(Formula $TL=FS>120\%$ and $63\%>HFL>12\%$).

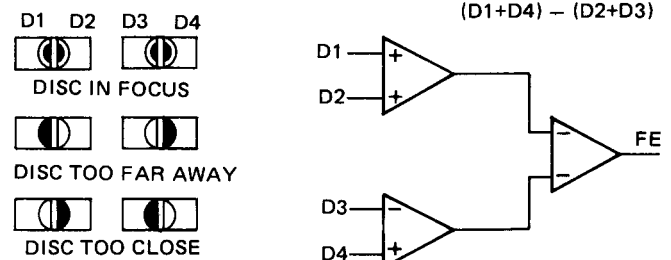
3-1-6 Focus processing

The CDM4 pick-up uses two focuault knife focus pick-ups to keep the reading spot focused on the data layer of the disc.

The TDA8808 has two focus outputs: FE and FE lag.

FE lag is the basic focus error signal. FE is a normalized version of FE to remove the effect of the unequal illumination of photodiode pairs D1, D2 and D3, D4 which occurs in case of tracking errors.

PRINCIPLE



$$FE \text{ lag} = (I_1 + I_4) - (I_2 + I_3) \cdot F_{\text{transfer}}$$

$$FE = \frac{I_1 - I_2}{I_1 + I_2} + \frac{I_4 - I_3}{I_4 + I_3} \cdot I \text{ control}$$

Since in focus $I_1 + I_2 \approx I_3 + I_4$

and $I_1 \approx I_2 \approx I_3 \approx I_4$ with a.g.c. on

$FE = FE \text{ lag on trace}$

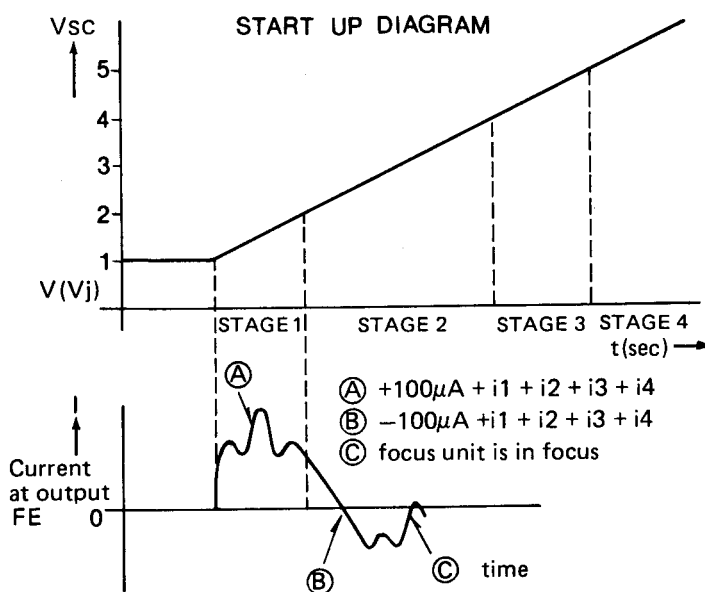
Either one signal or both signals can be used to control the focus actuator. The FE lag signal gives the loop the correct gain and phase margin. The FE signal has an important role in the start-up procedure.

3-1-7 Start-up procedure

The whole start-up procedure is sequenced by the voltage across capacitor C2513. Capacitor C2513 is charged by an internal current source of 1 μ A nom.

Together with a starting capacitor of 270 nF, a starting-up time of approximately 0.3 sec. is reached.

The start-up procedure is divided in stages. The procedure is started by putting a logical low level at the Si/ $\overline{RD}$ input.



STAGE 1

Laser turns on and the objective is moved to the center of the disc. The turntable motor is switched on. The FE pin delivers a positive going starting current of 100 μ A + the sum current ($I_1 + I_2 + I_3 + I_4$).

Note the L.f. a.g.c. does not see light, so max amplification.

STAGE 2

The starting current is reversed, gradually causing the objective to go down. This process is stopped when the starting current equals the amplified sum current ($I_1 + I_2 + I_3 + I_4$).

Note: $I_1 + I_2 + I_3 + I_4 = 100\mu A$

STAGE 3

A smooth transition is made from the amplified sum current ($I_1 + I_2 + I_3 + I_4$) to the normalized focus error signal

$$\frac{I_1 - I_2}{I_1 + I_2} + \frac{I_4 - I_3}{I_4 + I_3}$$

The spot is now almost focused on the reflective layer of the disc.

The signals to the FE pin.

STAGE 1 (starting-up current + $I_1 + I_2 + I_3 + I_4$)

STAGE 2 (starting-up current + $I_1 + I_2 + I_3 + I_4$)

Stage 3
$$\frac{I_1 - I_2}{I_1 + I_2} + \frac{I_4 - I_3}{I_4 + I_3}$$

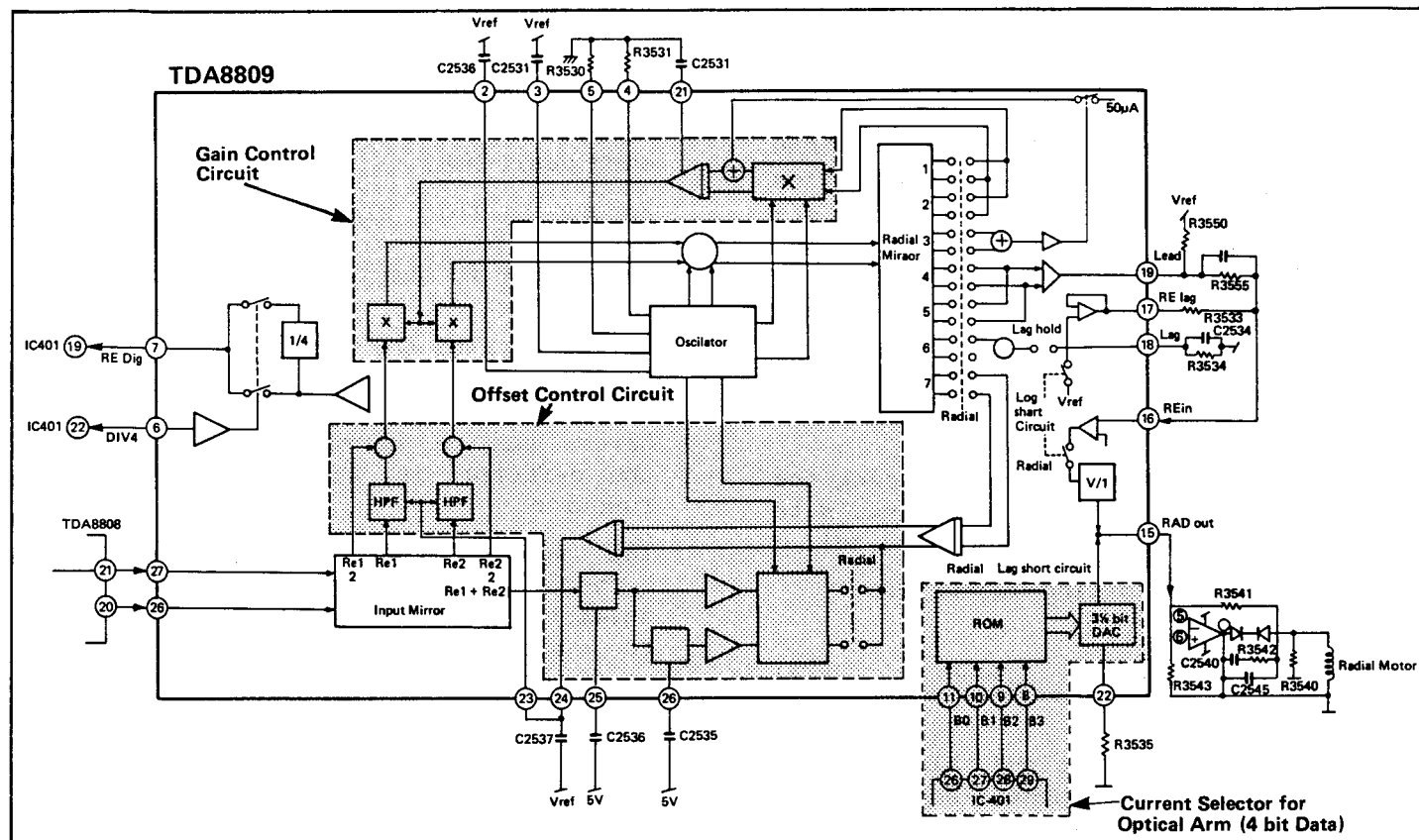
This should be almost 0

The signal to the FE lag pin.

Stage 4
$$(I_1 + I_4) - (I_3 + I_2) + \text{the normalized FE (like in stage 3)}$$

The arm is kept at the inside recess by means of a binary word from the microprocessor at B0, B1, B2, and B3 of the radial error processor.

3-2 TDA8809 RADIAL ERROR PROCESSOR



- The resistor R3535 sets the amount of output current of the DAC signal.
- The other components setting the oscillator frequency are R3530, R3531, C2530, C2531.
- The inputs B0 - B3 are used to control the operations which have to be performed by the radial error processor.
- The DAC output is a current source output used to move the radial arm. The normal control is RE, but to jump beyond tracks and to compensate bumps the DAC signal is used.
- The RE lag output gives the loop a more powerful control. This output is only activated during normal playback.
- The RE dig is a 1-bit quantized version of the RE signal. The function of RE dig is not in all sets the same. Below is the function in a audio player explained. If a TL occurs the microprocessor looks to RE dig, the value of RE dig indicates whether the microprocessor has to compensate for a right or left bump via DAC. The maximum hold range of RE is normally

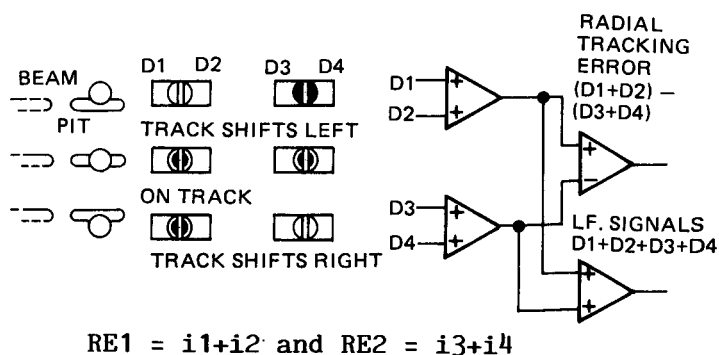
1/4 track pitch due to the sinusoidal form of the radial error signal. By means of TL and RE dig the hold range is extended to 3/4 track pitch.

- For high speed track crossing, four dived RE dig signal is given by pulling Div 4 input to low level.

3-2-1 Radial processing

The radial error processor has to process the basic input signals RE1 and RE2 and to generate the full radial error signal RE. The RE signal is the basic signal to keep the reading beam on track.

RE1 and RE2 are caused by more or less light of the laser falling onto diodes D1, D2 or D3, D4 (see figure below)



The processing formula produced by the radial error processor is $RE = k d (i1+i2+i3+i4) - k(i1+i2)$.

The factors k and d are detected from the loop itself by processing a low frequency wobble fault signal, which is injected into the loop. Injection of this causes a displacement of $\pm 0.05 \mu m$ of the arm.

The k is again factor and has to compensate:

- The tracking angle fault (varies between 90 degrees, smallest radius, and 45 degrees, largest radius).
- The pit geometry of disc (causing the amplitude of radial error signals to vary up to 100% from disc to disc).
- Deterioration of the laserdiode.

3-2-2 Automatic gain control (k-factor)

Detection of the desired value is done by detecting the phase angle of an injected wobble signal in the radial loop.

The closed loop transfer function has a phase shift of 135 degrees at 650 Hz (the wobble frequency).

To maintain the loop gain, the phase of the closed loop signal of RE is compared with a -45 degrees shifted signal derived from the 650 Hz wobble injection oscillator. If the gain is nominal the output of this phase comparator is zero. In other cases a positive or negative phase error signal is detected.

The detected signal is integrated by C2538. The value of this integrated signal sets the gain. This completes the set up for the k factor in TDA8809.

Note: The phase comparator is a linear multiplier which ensures that the a.g.c. loop is unaffected by spurious signals near the odd harmonics of the wobble frequency.

The open-loop gain control is clamped to an internal reference level during starting-up and searching.

3-2-3 Automatic asymmetry control (d-factor)

The radial error signal in a single-beam pick-up is derived from a comparison of the light intensity in each pupil half.

Errors in this signal can be caused by:

- Asymmetry in the far-field pattern of the laser.
- Light path to the disc.
- Imperfections in the beam splitter.

Errors can be corrected by bringing the d -factor in the total transfer function.

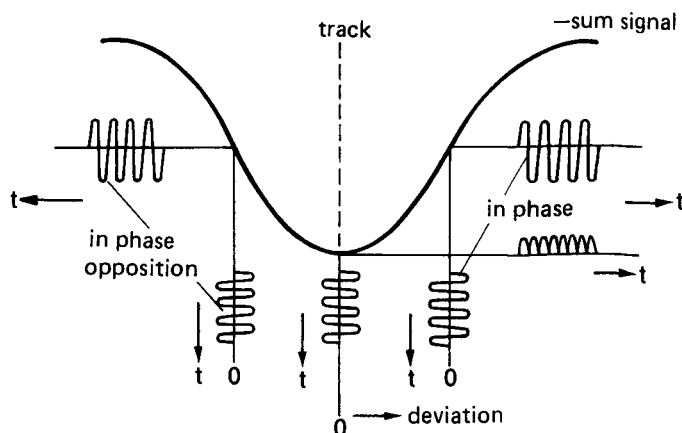
The wobble used to measure the k -factor is also used to measure the asymmetry. The signal causes the beam to wobble with an amplitude of $0.05 \mu m$. When the reading spot is to the right of the track the total amount of L.F. light ($i_{TOT} = i1+i2+i3+i4 = RE1 + RE2$) is in phase with the wobble in the radial error signal.

When the reading spot is to the left the I.f. sum signal ($RE1 + RE2$) is 180 degrees out of phase with the wobble.

The sum signal is in practice multiplied by a 90 degrees shifted version of the wobble signal. The multiplier is again linear giving the above-mentioned benefits. The loop has a filter which is set by the value of C2537.

The imperfections mentioned above make the beam follow the track at one of its edges. The wobble component in the RE signal for such a situation is visualised below.

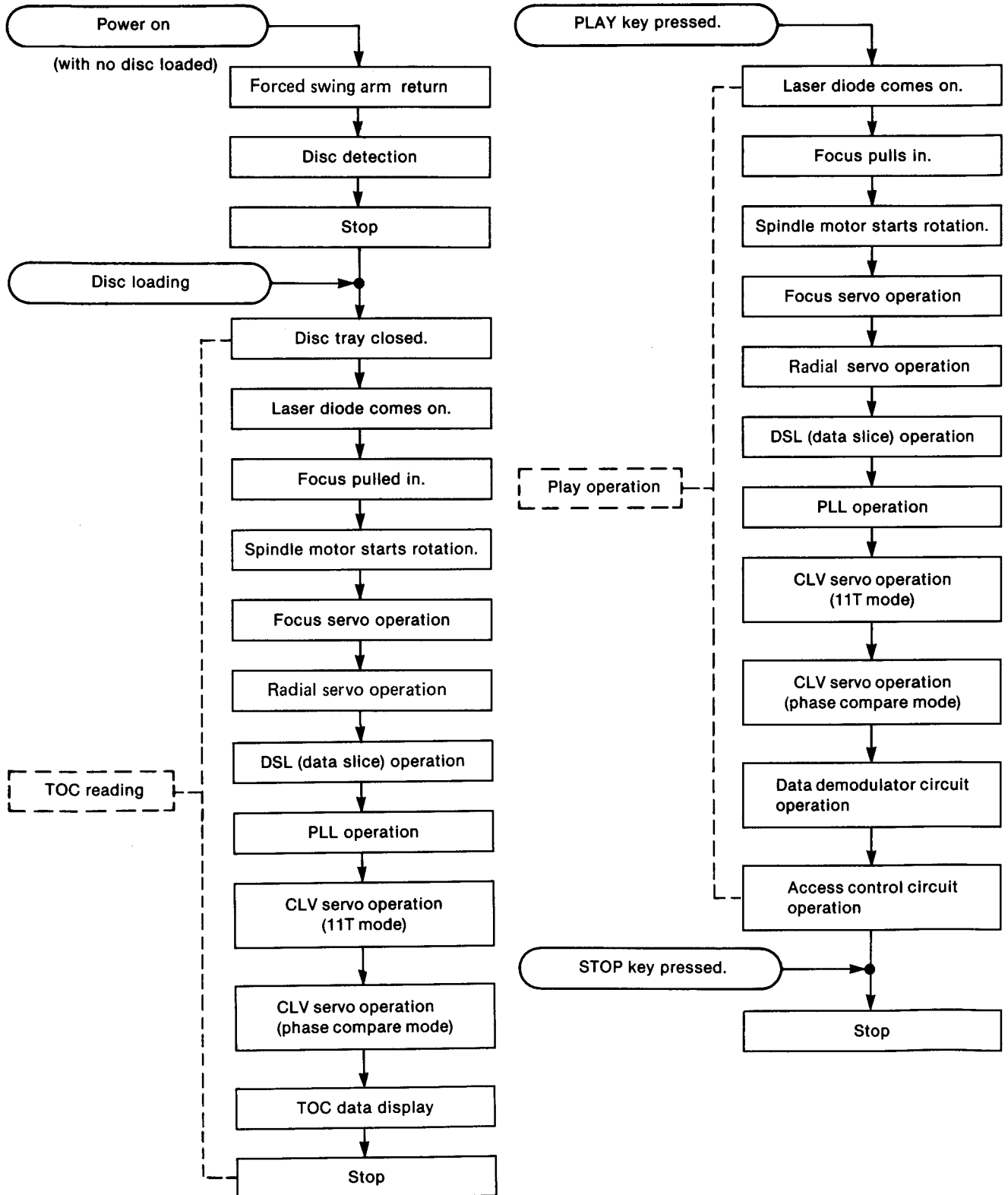
Note: C2537 is the capacitor which integrates the d -factor.



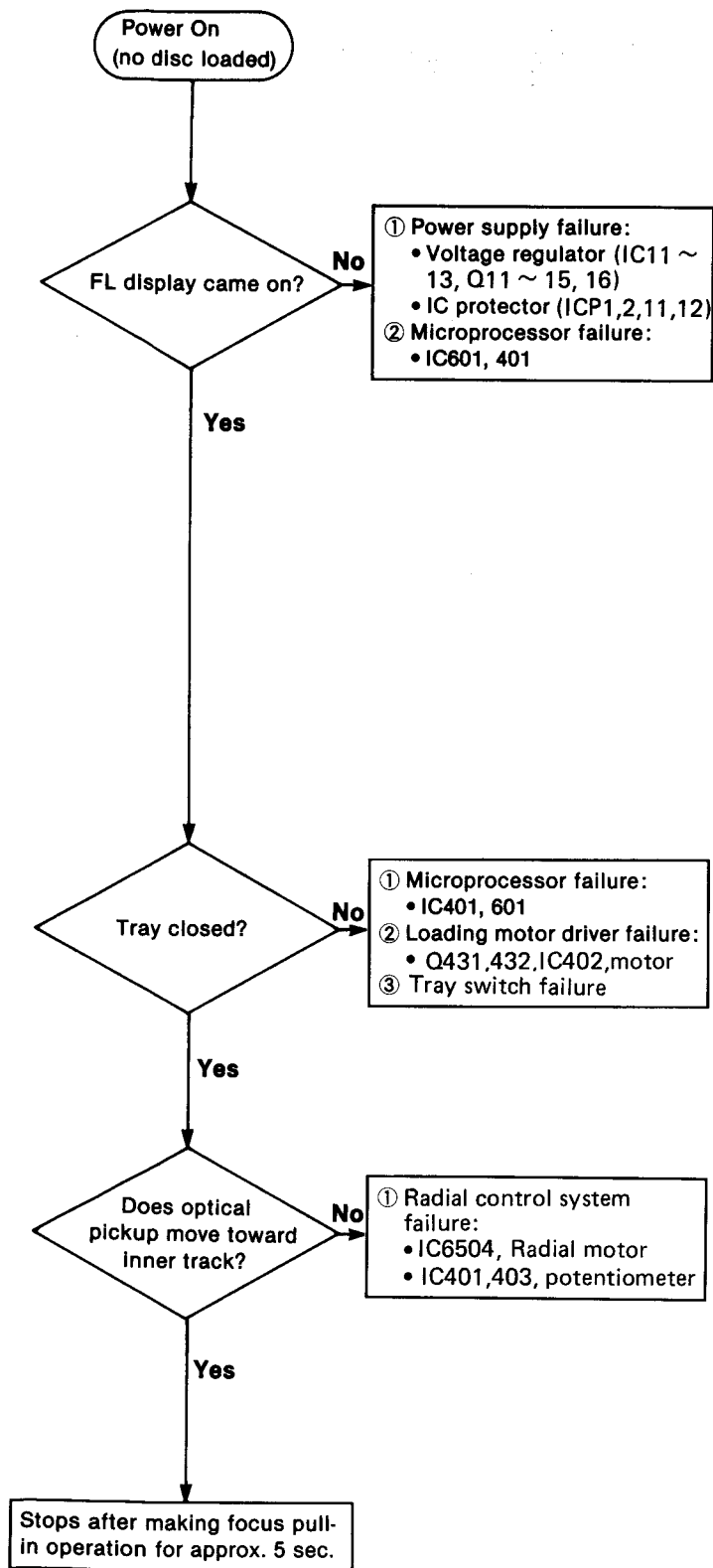
■ TROUBLESHOOTING GUIDE

SL-PJ46A Operation Sequence Check Sheet

Play Operation Sequence



(Operation Sequence Just After Power On)



(TOC Read Operation-PLAY Operation)

